Enantioselective Synthesis of Bioactive Molecules *via* Asymmetric Reductions, Dihydroxylations of Olefins and Synthetic Methodologies Involving Reduction of Esters, Halogenation of Ketones and Hydroarylation of Arenes

> A THESIS SUBMITTED TO THE UNIVERSITY OF PUNE FOR THE DEGREE OF DOCTOR OF PHILOSOPHY IN CHEMISTRY

> > By

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UNDER THE GUIDENCE OF

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June 2008





CERTIFICATE

Certified that the work incorporated in the thesis entitled "Enantioselective Synthesis of Bioactive Molecules *via* Asymmetric Reductions, Dihydroxylations of Olefins and Synthetic Methodologies Involving Reduction of Esters, Halogenation of Ketones and Hydroarylation of Arenes" was carried out by the candidate under my supervision. Such material as had been obtained from other sources has been duly acknowledged in the thesis.

June 2008 Pune (**Dr. A. Sudalai**) Research Supervisor



NATIONAL CHEMICAL LABORATORY

DECLARATION

I here by declare that the thesis entitled "Enantioselective Synthesis of Bioactive Molecules *via* Asymmetric Reductions, Dihydroxylations of Olefins and Synthetic Methodologies Involving Reduction of Esters, Halogenation of Ketones and Hydroarylation of Arenes" submitted for the degree of Doctor of Philosophy in Chemistry to the University of Pune, has not been submitted by me to any other university or institution. This work was carried out at the National Chemical Laboratory, Pune, India.

June 2008 Pune Arun R. Jagdale CE & PD Division, National Chemical Laboratory, Dr. Homi Bhabha Road, Pune – 411 008, INDIA.

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Arun R. Jagdale

ABBREVATIONS

A a	Apotul
Ac	Acetyl
Ar	Aryl
Bn	Benzyl
n-Bu	n-Butyl
n-BuLi	n-Butyl Lithium
CAN	Cerric ammonium nitrate
Cbz	Benzyloxy carbonyl
CH_2Cl_2	Methylene chloride
CHCl ₃	Chloroform
CH ₃ CN	Acetonitrile
$CuSO_4$	Copper(II) sulfate
DBAD	Dibenzyl azodicarboxylate
DBU	1,8-Diazabicyclo[5.4.0]undecene-7
DIBAL-H	Diisobutyl alulinum hydride
DET	Diethyl Tartarate
DMF	Dimethyl formamide
DMSO	Dimethyl sulphoxide
DMAP	N,N-dimethyl-4-aminopyridine
ee	Enantiomeric excess
Et	Ethyl
Et ₃ N	Triethylamine
Et ₂ O	Diethyl ether
EtOAc	Ethyl acetate
EtOH	Ethyl alcohol
g	Grams
h	Hours
HCl	Hydrochloric acid
HPLC	High pressure liquid chromatography
H_2SO_4	Sulfuric acid
IR	Infra red
IBX	2-Iodoxybenzoic acid
K ₂ CO ₃	Potassium carbonate
KOH	Potassium hydroxide
LiAlH ₄	Lithium aluminum hydride
LDA	Lithium diisopropyl amide
M+	Molecular ion
Me	Methyl
MeOH	Methyl alcohol
min	Minutes
mL	Milliliter
	Melting point
mp MS	61
MS Ma	Mass spectrum
Ms No PH	Mesyl Sodium horobudrida
NaBH ₄	Sodium borohydride
NaHCO ₃	Sodium bicarbonate
NaOH Na SO	Sodium hydroxide
Na ₂ SO ₄	Sodium sulfate
NH ₄ Cl	Ammonium chloride

NH4OH NIS NMR NMO Pd/C Pet. ether Ph <i>p</i> -TSA PhNO Py TBS TBHP TEMPO THF TLC TBAF TBDMSCI TBDPSCI TFA	Ammonium hydroxide N-iodosuccinimide Nuclear Magnetic Resonance N-Methyl morpholine N-oxide Palladium on activated charcoal Petroleum ether Phenyl p-Toluene sulfonic acid Nitrosobenzene Pyridine tert-Butyldimethylsilyl tert-Butyl hydroperoxide 2,2,6,6-tetramethyl-1-piperidinyloxy Tetrahydrofuran Thin layer chromatography Tetrabutylammonium fluoride tert-Butyldimethylsilyl chloride tert-Butyldiphenylsilyl chloride Trifluoroacetic acid
TMSCN	Trimethylsilyl cyanide
Ts	Tosyl

GENERAL REMARKS

1. All solvents were distilled and dried before use.

2. Petroleum ether refers to the fraction collected in the boiling range 60-80 °C.

3. Organic layers after every extraction were dried over anhydrous sodium sulfate.

4. Column Chromatography was performed over silica gel (60-120 mesh).

5. TLC analyses were performed over aluminum plates coated with silica gel (5-25 m) containing UV active G-254 additive.

6. IR spectra were recorded on a Perkin-Elmer model 683 B or 1605 FT-IR and absorptions were expressed in cm^{-1} .

7. ¹H and ¹³C NMR spectra were recorded on Brucker FT AC-200 and MSL-300 MHz instruments using TMS as an internal standard. The following abbreviations were used: s = singlet, d = doublet, t = triplet, q = quartet, m = multiplet, brs = broad singlet, dd = doublet of doublet, dt = doublet of triplet and ddd = doublet of doublet of doublet.

8. Mass spectra (MS) were recorded on an automated finnigan MAT 1020C mass spectrometer using ionization energy of 70eV.

9. Optical rotations were carried out on JASCO-181 digital polarimeter at 25 °C using sodium D light.

10. HPLC analyses were performed on Waters Alliance separation module-2695; equipped with 2487 UV-Visible detector.

11. All melting points and boiling points are uncorrected and the temperatures are in centigrade scale.

12. Elemental analysis was done on Carlo ERBA EA 110B instrument.

13. The compounds, scheme and reference numbers given in each chapter refers to that particular chapter only.

14. All the ligands [(DHQ)₂-PHAL, (DHQD)₂-PHAL, oxazolidine] were purchased from Aldrich.

<u>ABSTRACT</u>

The title of the thesis "Enantioselective Synthesis of Bioactive Molecules via Asymmetric Reductions, Dihydroxylations of Olefins and Synthetic Methodologies Involving Reduction of Esters, Halogenation of Ketones and Hydroarylation of Arenes" clearly reflects the objective, which is to synthesize enantiomerically pure bioactive molecules and also to develop useful synthetic methodologies. Chapter 1 deals with the $CoCl_2$ -catalyzed reductive cyclization of nitro cyclic sulphites using NaBH₄ to give the corresponding tetrahydroquinolin-3-ol and its application in the asymmetric synthesis of sumanirole maleate (PNU 95666-E) and 1-[(S)-3-(dimethylamino)-3,4dihydro-6,7-dimethoxyquinolin-1-(2H)-yl]propan-1-one (S-903). Chapter 2 presents the synthesis of two anti-depressant drugs namely (\pm) -paroxetine and (\pm) -femoxetine using Suzuki coupling of enol tosylate with boronic acids as the key reaction. Chapter 3 describes the development of an improved methodology involving CoCl₂-catalysed chemoselective reduction of esters and its application in the asymmetric synthesis of (R)tolterodine. Chapter 4 describes a novel methodology involving *p*-TSA-mediated hydroarylation of cinnamic acids with substituted phenols and anisoles and Cu(OTf)2catalyzed α -halogenation of ketones with 1,3-dichloro-5,5-dimethylhydantoin and Nbromosuccinimide as halogen sources.

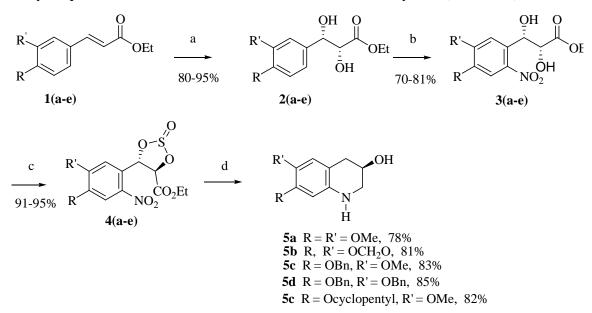
Chapter1

A new concise method of synthesis of tetrahydroquinolin-3-ol, sumanirole maleate (PNU 95666-E) and 1-((*S*)-3-(dimethylamino)-3,4-dihydro-6,7-dimethoxyquinolin-1-(2*H*)-yl)propan-1-one

Sharpless asymmetric dihydroxylation (ADH) is one of the most effective methods for the preparation of chiral diols, which are important intermediates for the synthesis of various bioactive compounds. This chapter deals with development of a novel method for the synthesis of tetrahydroquinolin-3-ol (**5a-e**) *via* CoCl₂-catalyzed reductive cyclization of nitro cyclic sulphites followed by its application to the synthesis of sumanirole maleate (PNU 95666-E) and 1-[(S)-3-(dimethylamino)-3,4-dihydro-6,7-dimethoxyquinolin-1-(2*H*)-yl]propan-1-one (*S*-903), and is divided into three sections.

Section I: A new route for the synthesis of *(R)*-tetrahydroquinolin-3-ol *via* Os-catalyzed asymmetric dihydroxylation coupled with CoCl₂-catalyzed reduction of cyclic sulphites with NaBH₄

Substituted tetrahydroquinolines display a wide range of physiological activities¹ such as analgesic, antiarrhythmic, cardiovascular, immuno-suppresent, antitumor, antiallergenic, anticonvulsant and antifertility and NMDA antagonist activities.² This section describes a novel methodology for the synthesis of substituted tetrahydroquinolin-3-ols (5a-e) via CoCl₂-catalyzed one-pot reduction of nitro cyclic sulphites **4a-e** using NaBH₄ as reducing agent. α,β -Unsaturated esters **1a-e**, prepared readily from Wittig olefination of the corresponding benzaldehydes, were subjected Os-catalyzed asymmetric to dihydroxylation (ADH) using (DHQ)₂-PHAL as ligand to give the corresponding α -diols **2a-e**, which on nitration using conc. HNO₃ in CH₂Cl₂ at 25 °C gave the nitro diols **3a-e** in high yields. Nitrodiols **3a-e** were smoothly converted into the corresponding cyclic sulphites 4a-e (SOCl₂ Et_3N in CH₂Cl₂) in excellent yields. These cyclic sulphites (4a-e), when subjected to CoCl₂-catalyzed reduction with NaBH₄, the corresponding tetrahydroquinoline derivatives **5a-e** were obtained in 78-83% yields (Scheme 1).



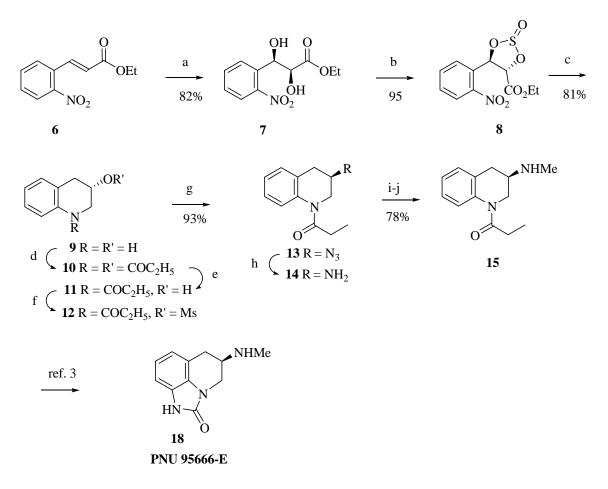
Scheme 1: (a) OsO₄, (DHQ)₂-PHAL, K₃Fe(CN)₆, K₂CO₃, MeSO₂NH₂, *tert*-BuOH:H₂O, 25 °C, 24 h;
(b) conc. HNO₃, CH₂Cl₂, 1 h, 25 °C; (c) SOCl₂, Et₃N, CH₂Cl₂, 0 °C; (d) CoCl₂·6H₂O(1 mol%), NaBH₄, EtOH, 0 -25 °C.

During the course of this reaction, surprisingly we observed the reduction of multifunctional groups, all occurring in a single step.

Section II: Formal asymmetric synthesis of sumanirole maleate (PNU 95666-E)

Sumanirole maleate (PNU95666-E) (18) is a selective and high-affinity agonist at the dopamine D_2 receptor subtype and is of interest as a potential agent for the treatment of Parkinson's disease.³ In this section, we describe a short synthesis of sumanirole maleate 18, by employing CoCl₂-catalyzed one-pot reduction of the corresponding cyclic sulphite 8 as the key step.

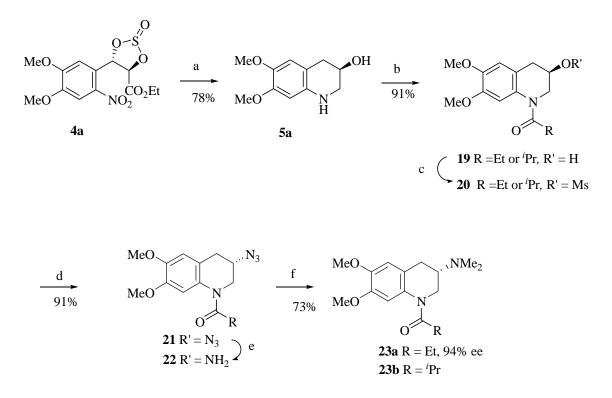
Unsaturated nitroester **6** was subjected to Os-catalyzed asymmetric dihydroxylation using $(DHQD)_2$ -PHAL as ligand to give the chiral diol **7** in 82% yield, which was readily converted into the corresponding cyclic sulphite **8** (SOCl₂, Et₃N in CH₂Cl₂). Catalytic one-pot reduction of cyclic sulphite **8** using CoCl₂·6H₂O (1 mol %) and NaBH₄ (5 equiv.), gave the tetrahydroquinoline derivative **9** in 81% yield. Selective amine protection in **9** was achieved with propionic anhydride in two steps to give amide **11** in 92% yield. Chiral amido alcohol **11** was mesylated (MsCl, Et₃N in CH₂Cl₂) and subsequent displacement of the mesylate with azide anion (NaN₃, DMF) gave azide **13**, which on reduction [H₂ (1atm), 10% Pd/C] gave amine **14**. Formation of imine from amine **14** (HCHO, MgSO₄ in CH₂Cl₂) followed by its reduction (H₂, 10% Pd/C) gave the monomethylated amine **15** in 78% yield. Synthesis of PNU 95666-E (**18**) from **15** has already been reported³ in the literature (**Scheme 2**).



Scheme 2: (a) OsO₄, (DHQD)₂-PHAL, K₃Fe(CN)₆, K₂CO₃, MeSO₂NH₂, *tert*-BuOH:H₂O, 25 °C, 24 h, 82%; (b) SOCl₂, Et₃N, CH₂Cl₂, 0 °C, 1 h, 95%; (c) CoCl₂·6H₂O (1 mol%), NaBH₄, EtOH, 0-25 °C, 6 h, 81%; (d) (C₂H₅CO)₂O, Et₃N, CH₂Cl₂, 25 °C; (e) K₂CO₃, MeOH:H₂O, 25 °C, 92% over two steps; (f) MsCl, Et₃N, CH₂Cl₂, 0 °C, 10 min; (g) NaN₃, DMF, 80 °C, 1 h, 93% over two steps; (h) H₂ (1 atm), 10% Pd/C, MeOH, 25 °C, 12 h; (i) HCHO, MgSO₄, CH₂Cl₂; (j) H₂ (1 atm), 10% Pd/C, MeOH, 25 °C, 5 h, 78%.

Section III: Asymmetric synthesis of 1-[(S)-3-(dimethylamino)-3,4dihydro-6,7-dimethoxyquinolin-1-(2*H*)-yl]propan-1-one

Asymmetric synthesis of 1-[(*S*)-3-(dimethylamino)-3,4-dihydro-6,7-dimethoxyquinolin-1-(2*H*)-yl]propan-1-one (**23a-b**), a positive inotropic agent,⁴ is described in this section. Tetrahydroquinolinol **5a**, prepared by the CoCl₂-catalyzed reduction of the corresponding cyclic sulphite **4a**, was treated with propionic anhydride to give amido alcohol **19** in 93% yield and 95.5% ee (determined by chiral HPLC). Alcohol **19** on mesylation (MsCl, Et₃N in CH₂Cl₂) followed by its displacement with azide ion (NaN₃ in DMF) gave azide **21** in 91% yield. Finally, azide **21** was reduced to amine [H₂ (1 atm), 10% Pd/C] (**Scheme 3**). The *N*, *N*'- dimethylation of amine **22** was achieved by treating **22** with formic acid and formaldehyde solution under reflux condition to afford **23a** in 73% yield and 94% ee.



Scheme 3: (a) CoCl₂·6H₂O (1 mol%), NaBH₄, EtOH, 0-25 °C, 78%; (b) (RCO)₂O, Et₃N, CH₂Cl₂, 0 °C, 91%; (c) MsCl, Et₃N, CH₂Cl₂, 0 °C, 10 min; (d) NaN₃, DMF, 80 °C, 12 h, 91% (two steps); (e) H₂ (1 atm) 10% Pd/C, MeOH, 25 °C, 12 h; (f) HCHO (40 % aq. solution), HCO₂H, 80 °C, 3 h, 73% over two steps.

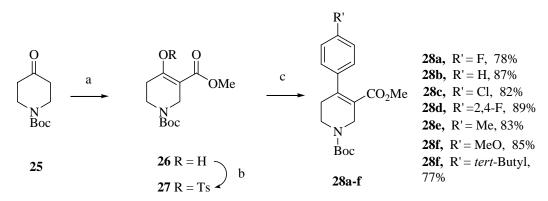
Chapter 2

Pd-catalyzed Suzuki-Miyaura coupling of enol tosylate with boronic acids: A short synthesis of (\pm) -paroxetine and (\pm) -femoxetine, potent anti-depressant drugs

Suzuki-Miyaura coupling is one of the most effective reactions for the construction of C-C bonds in organic synthesis.⁵ This chapter describes a new route for the synthesis of arylheterocyclic derivatives **28a-e** wherein Pd-catalyzed Suzuki-Miyaura coupling of enol tosylate **27**, derived from piperdine-4-one, with a variety of boronic acids was carried out. Synthesis of (\pm) -paroxetine **34** and (\pm) -femoxetine **35**, two potentially proven anti-depressant drugs, *via* Suzuki coupling, have also been described in this chapter.

Section I. Pd-catalyzed Suzuki coupling of enol tosylate with boronic acids

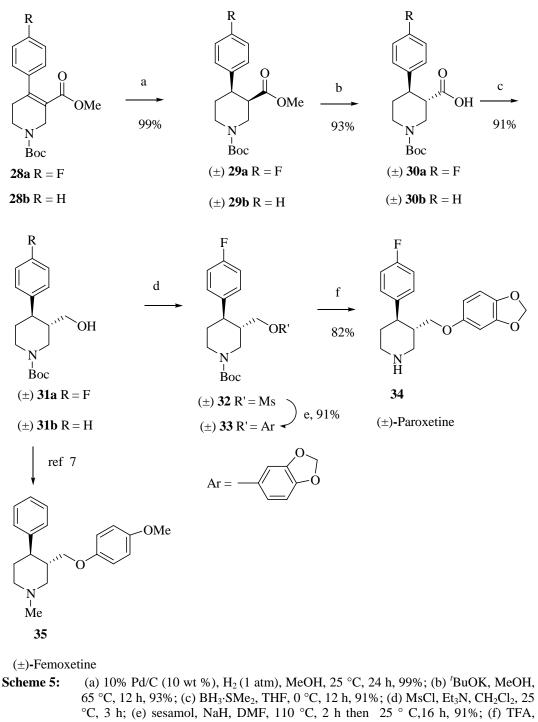
This section provides a new route for the synthesis of tetrahydropyridine derivatives **28ae** in three steps with substitutions at C₃ and C₄ positions (in three steps), starting from 4piperidone (**25**). Boc-protected 4-piperidinone **25** was carbomethoxylated (NaH, (MeO)₂CO in DMF) to give enol ester **26** in 89% yield, which on tosylation (TsCl, Et₃N in CH₂Cl₂) gave enol tosylate **27** in 93% yield. Enol tosylate **27** was then subjected to Pd-catalyzed Suzuki coupling with several aryl boronic acids to give tetrahydropyridine derivatives **28a-e** in 77-89% yields (**Scheme 4**).



Scheme 4: (a) NaH, $(MeO)_2CO$, DMF, 25 °C, 12 h, 89%; (b) TsCl, Et₃N, CH₂Cl₂, 25 °C, 12 h, 93%; (c) ArB(OH)₂, PdCl₂(PPh₃)₂ (5 mol%), aq. Na₂CO₃, THF, 60 °C, 6 h, 71-81%.

Section II: A short synthesis of (±)-paroxetine and (±)-femoxetine, potent anti-depressant drugs

(±)-Paroxetine **34** and (±)-femoxetine **35** are selective serotonin reuptake inhibitors used in the treatment of depression, obsessive compulsive disorder and panic.⁶ α,β -Unsaturated ester **28a**, prepared *via* Suzuki coupling, on reduction with H₂ (1 atm) over 10% Pd/C) gave the corresponding saturated ester **29a** with *syn* fashion in 99% yield. Both epimerization of ester **29a** at C₃-position, coupled with hydrolysis of ester, was achieved with ^tBuOK in methanol to give the *anti* acid **30a** in 85% yield, which on reduction with BH₃·SMe₂ gave alcohol **31a** in 93 % yield. Etherification of alcohol **31a** with sesamol was carried out in two steps: by mesylation of alcohol **31a**, followed by its displacement with sesamol gave *N*-Boc protected paroxetine **33** in 91% yield over two steps (**Scheme 5**).



CH₂Cl₂ 0-25 °C, 6 h, 82 %.

Finally, Boc- deprotection in **33** with TFA gave (\pm)-paroxetine **34** in 82% yield. For the formal synthesis of (\pm)-femoxetine **35**, a similar sequence of reactions as that of (\pm)-paroxetine **34** was carried out.⁷

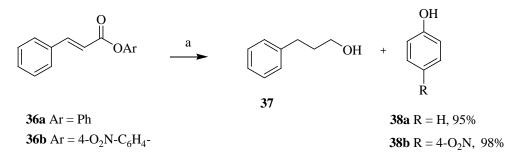
Chapter 3

CoCl₂-catalyzed chemoselective reduction of carboxylic esters with NaBH₄: asymmetric synthesis of (*R*)-tolterodine

This chapter describes a new, milder and efficient methodology for the chemoselective reduction of carboxylic esters catalyzed by $CoCl_2$. The use of this methodology is exemplified by its application in the asymmetric synthesis of (*R*)-tolterodine (**43**), a potent and competitive muscarinic antagonist.

Section I: CoCl₂-catalyzed chemoselective reduction of carboxylic esters with NaBH₄

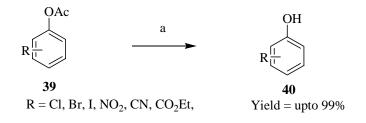
We have developed a simple and efficient procedure for the reduction of phenolic esters **36** and **39**, using catalytic amount of $CoCl_2 \cdot 6H_2O$ with NaBH₄ (**Schemes 6** and **7**). For example C=C double bond in aryl acrylates **36** was reduced to give the corresponding saturated alcohol **37** along with phenols **38a-b** in excellent yields.



Scheme 6: (a) $CoCl_2 \cdot 6H_2O(1 \text{ mol}\%)$, $NaBH_4(3 \text{ equiv.})$, EtOH, 25 °C, 2 h.

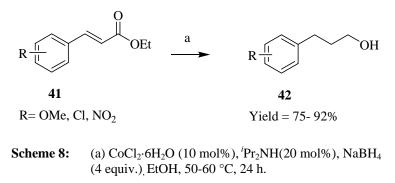
Surprisingly, phenolic acetates **39** were reductively deacylated under the same reaction conditions provides the corresponding phenols **40** in high yields. Several reducible groups such as NO_2 , CN and halogens were not affected. Good chemoselectivity, excellent yields, milder reaction conditions and use of NaBH₄ are some of the distinct features of this methodology.

Abstract

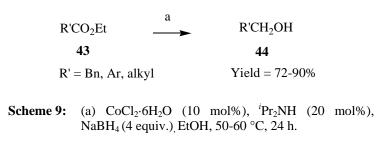


Scheme 7: (a) $CoCl_2 \cdot 6H_2O$ (1 mol%), $NaBH_4$ (2 equiv.), EtOH, 0-25 °C, 2 h.

In continuation of this investigation, we found surprisingly that addition of catalytic amount of diisopropyl amine enhances the reactivity of $CoCl_2 \cdot 6H_2O/NaBH_4$ system towords the reduction of carboxylic esters.



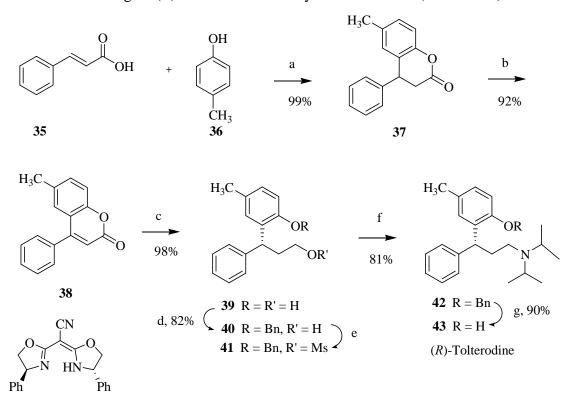
Several carboxylic esters such as **41** and **43** underwent reduction smoothly with NaBH₄ using catalytic amount of $CoCl_2 \cdot 6H_2O/^i Pr_2NH$ to give the corresponding saturated alcohols **42** and **44** in excellent yields (**Schemes 8** and **9**).



Section II: Asymmetric Synthesis of (*R*)-tolterodine

(*R*)-Tolterodine, a potent and competitive muscarinic antagonist, is used in the treatment of urinary urge incontinence and other overactive bladder disorders, whereas (*S*)-tolterodine exhibits a non-cholinergic spasmolytic activity as well as weak sedative effect.⁸ This section deals with a short asymmetric synthesis of (*R*)-tolterodine **43**.

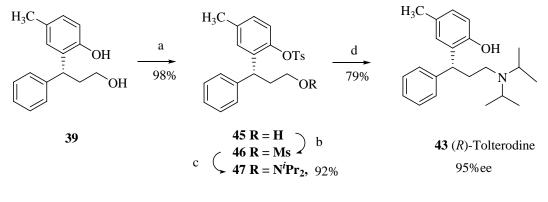
The *p*-TSA-mediated hydroarylation of cinnamic acid **35** with *p*-cresol gave dihydrocoumarin **37** in 99% yield in a single step, which on aromatization with DDQ produced the corresponding coumarin **38** in 92% yield. Asymmetric reduction of coumarin **38** with catalytic CoCl₂·6H₂O and oxazolidine ligand **44** in catalytic amounts with NaBH₄ gave the saturated alcohol **39** in 98 % yield. Further selective protection of phenolic function in **39** with BnBr in the presence of K₂CO₃ in acetone gave the protected phenolic ether **40** in 82% yield. Alcohol moiety in **40** was transformed to mesylate **41** (MsCl, Et₃N in CH₂Cl₂) and its displacement with diisopropyl amine (^{*i*}Pr₂NH, NaI and Na₂CO₃ in DMF) gave the protected tolterodine **42** in 81% yield and 95% ee.⁹ Finally, deprotection of benzyl group was carried out under reductive conditions with H₂ (1 atm) over 10% Pd/C to give (*R*)-tolteridone in 95% yield and 95% ee (**Scheme 10**).



44 oxazolidine ligand

^{Scheme 10: (a)} *p*-TSA, 130 °C, 3 h, 99%; (b) DDQ, dioxane, 110 °C, 12h, 92%; (c) CoCl₂·6H₂O (1 mol%, ligand 44 (1.1 mol%), NaBH₄ (3 equiv.), EtOH, DMF, 0 °C, 36 h, 98%; (d) BnBr, K₂CO₃, acetone, 60 °C, 12 h, 82%; (e) MsCl, Et₃N, CH₂Cl₂, 25 °C, 30 min; (f) ^{*i*}Pr₂NH (5 equiv.), NaI (20 mol%), Na₂CO₃ (20 mol%), CH₃CN, 80 °C, 6 h, 81%; (g) H₂(1 atm), 10% Pd/C, MeOH, 12 h, 90%;

To improve the yield, we protected phenolic OH with OTs (TsCl, aq. NaOH in CH_2Cl_2) at reflux conditions to give the tosylate **45** in 98% yield and 95% ee (determined by Mosher's ester analysis). Alcohol **45** was transformed to mesylate **46**, which was displaced with diisopropyl amine to give **47**. Finally, OTs was deprotected with aq. NaOH under reflux condition to give (*R*)-tolterodine in 76% yield (**Scheme 11**).



Scheme 11: (a) TsCl in CH₂Cl₂ then aq NaOH, 45 °C, 3 h, 98%; (b) MsCl, Et₃N, CH₂Cl₂, 0 °C, 30 min; (c) ^{*i*}Pr₂NH (5 equiv.), NaI (20 mol%), Na₂CO₃ (20 mol%), CH₃CN, 80 °C, 6 h, 92%; (d) aq. NaOH, MeOH reflux, 4 h, 79%.

Chapter 4

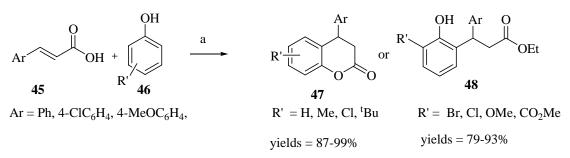
p-Toluenesulfonic acid (*p*-TSA)-mediated hydroarylation of cinnamic acids with anisoles and phenols under metal- and solvent-free conditions and Cu(OTf)₂-catalyzed α -halogenation of ketones

Section I describes the development of a novel synthetic methodology involving *p*-TSAmediated hydroarylation of cinnamic acids with substituted anisoles and phenols. Section II presents the results of Cu(OTf)₂-catalyzed α -halogenations of ketones with 1,3dichloro-5,5-dimethylhydantoin and *N*- bromosuccinimide as halogen sources.

Section I: *p*-Toluenesulfonic acid (*p*-TSA)-mediated hydroarylation of cinnamic acids with anisoles and phenols under metal- and solvent-free conditions

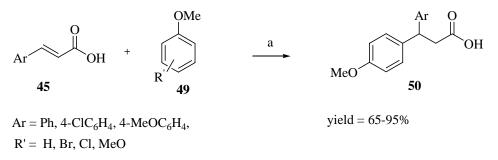
4-Aryl 3,4-dihydrocoumarins **47** are of synthetic target as they are present in a number of natural products, such as neoflavonoids and complex flavonoids.¹⁰ This section describes a novel single-step procedure for the synthesis of 4-aryl 3,4-dihydrocoumarins **47** in high yields and excellent selectivity *via* hydroarylation of cinnamic acids with phenols

mediated by *p*-toluenesulfonic acid (*p*-TSA) under metal- and solvent-free conditions.¹¹ In case of phenolic substrates with *ortho* substitutents such as Cl, Br, OMe and CO_2Me , the dihydrocoumarins formed initially, were labile and underwent transesterification with ethyl acetate to give the respective phenolic esters **48** in good yields (**Scheme12**).



Scheme 12: (a) p-TSA, 125 °C, 3 h, No solvent.

In continuation of this work, we have also developed an elegant methodology in which hydroarylation of cinnamic acids such as **45** with substituted anisoles **49** mediated by *p*-toluenesulfonic acid (*p*-TSA) under metal- and solvent-free conditions gave 3-(4-methoxyphenyl)-3-phenylpropanoic acids **50** in high yields and excellent selectivity, thus anisoles **49** undergoing a Michael-type addition with cinnamic acids **45** (Scheme 13). Compounds **50** show excellent activity as G protein-coupled receptor 40 agonists.¹²

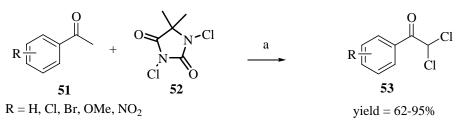


Scheme 13: (a) p-TSA, 125 °C, 3 h, No solvent.

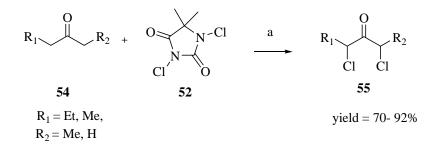
Section II: $Cu(OTf)_2$ -catalyzed α -halogenation of ketones with 1,3dichloro-5,5-dimethylhydantoin and *N*-bromosuccinimide.

 α -Halo ketones are valuable intermediates for the synthesis of several organic compounds.¹³ This section describes Cu(OTf)₂-catalyzed α -halogenation of ketones. We have found that Cu(OTf)₂-catalyzes α , α -dichlorination of aromatic ketones **51** with 1,3-

dichloro-5,5-dimethylhydantoin (52) as chlorine source to give α, α -dichloroketones 53 (Scheme 14). Under the same reaction conditions aliphatic ketones 54 gave α, α' -dichloroketones 55 (Scheme 15)..

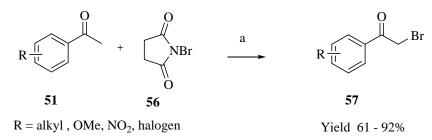


Scheme 14: (a) Cu(OTf)₂ (5 mol%), CHCl₃, 80 °C, 6-12 h.



Scheme 15: (a) Cu(OTf)₂ (5 mol%), CHCl₃, 80 °C, 6-12 h.

In continuation of this work, we have subjected several aromatic ketones **51** to Cu(OTf)₂ catalyzed α -bromination with *N*-bromosuccinamide (**Scheme 16**), wherein we found that α -bromoketones **57** were formed as the major product along with α , α -dibromoacetophenones formed in small quantities.



Scheme 16: (a) $Cu(OTf)_2$ (5 mol%), $CHCl_3$, 80 °C, 6-12 h.

Aromatic ketones with electron-rich as well as electron-withdrawing substituents underwent α -halogenation with good yield and chemoselectivity. Other ketones such as aromatic, aliphatic, cyclic and acyclic ketones underwent halogenation under milder and catalytic conditions. Use of a catalytic amount of Cu(OTf)₂ and a stable halogen sources

such as 1,3-dichloro-5,5-dimethylhydantoin (52) or NBS (56) make this procedure an attractive one.

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Chapter I

A new concise method of synthesis of tetrahydroquinolin-3-ol, Sumanirole maleate (PNU 95666-E) and 1-[(S)-3-(dimethylamino)-3,4dihydro-6,7-dimethoxyquinolin-1-(2H)-yl]propan-1-

one

Section I:

A novel method for the synthesis of (*R*)-tetrahydroquinolin-3-ols *via* Oscatalyzed asymmetric dihydroxylation coupled with CoCl₂-catalyzed reduction of cyclic sulphites with NaBH₄

1.1.1 Introduction

The greatest interest in the synthesis of 1,2,3,4-tetrahydroquinolines is due to their biological activities.¹ Simplest example is 2-methyl-1,2,3,4-tetrahydroquinoline (1) present in human brain(**Fig. 1**). Tetrahydroquinoline L-689560 (2) is one of the most potent NMDA antagonists yet found.² Virantmycin (3) shows antibiotic activity.³ (+)-Duocarmycin D₁ (4), having chiral 3-hydroxytetrahydroquinoline system in their structure shows potential cytotoxic activity.⁴ Anechalin-H (5) is a complex tetrahydroquinoline and exhibits antibiotic activity against *Moraxella catarrhalis*.⁵

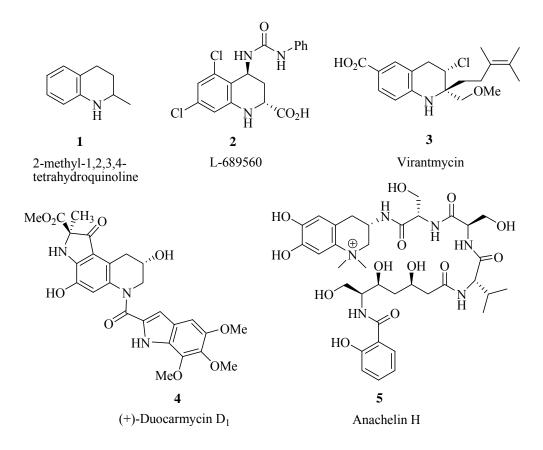


Fig. 1 Some of the examples of tetrahydroquinoline derivatives

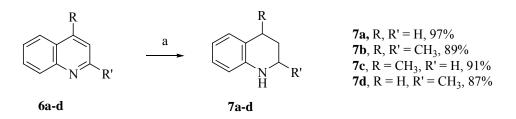
Many relatively simple synthesized 1,2,3,4-tetrahydroquinolines are already proven as potential drugs.⁶ Moreover, besides pharmaceutical applications, tetrahydroquinoline derivatives are useful as pesticides,⁷ antioxidants,⁸ and corrosion inhibitors,⁹ Also tetrahydroquinolines are widely used as active components of dyes¹⁰ and photosensitizers in photography.¹¹

1.1.2 Review of literature

Literature search revealed that there are various reports available for the synthesis of tetrahydroquinoline derivatives which are described below.

Murahashi's Approach (1987)¹²

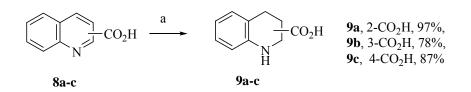
Murahashi *et al.* have described the synthesis of tetrahydroquinolines **6a-d** *via* hexarhodiumhexadecacarbonyl complex catalyzed selective reduction of pyridine nucleus in quinolines **7a-d** using carbon monoxide and water as efficient reducing agent (**Scheme 1**).



Scheme 1: (a) Catalytic $Rh_6(CO)_{16}$, CO, H_2O .

Gracheva's Approach (1988)¹³

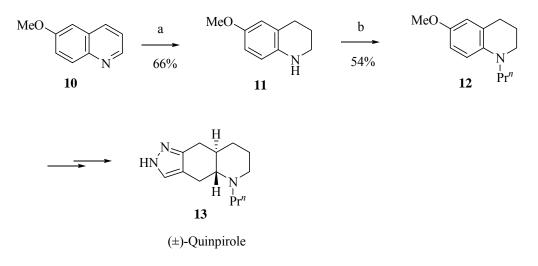
Gracheva *et al.* have reported the use of Ni-Al alloy for the reduction of quinolinecarboxylic acid **8a-c** to obtain tetrahydroquinolinecarboxylic acid **9a-c** in high yields (**Scheme 2**).



Scheme 2: (a) Ni-Al, aq. NaOH, 50 °C, 12 h,

Schaus's Approach (1990)¹⁴

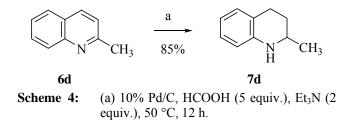
Schaus *et al.* have reported the synthesis of (\pm)-quinpirole (**13**) using hydrogenation [catalytic PtO₂, H₂ (60 psig)] of 6-methoxyquinoline (**10**) which afforded 6-methoxy-1,2,3,4-tetrahydroquinoline (**11**). Reductive alkylation of **11** [propanaldehyde, 15% Pd/C, H₂ (60 psig)] furnished tetrahydroquinoline **12** in 36 % yield over two steps. Further **12** was converted into (\pm)-quinpirole (**13**) employing a sequence of reactions (**Scheme 3**).



Scheme 3: (a) PtO_2 (10 wt%), H_2 (60 psig), 50 °C, 12 h, MeOH; (b) 15% Pd/C, H_2 (60 psig), EtCHO, EtOH, 50 °C, 12 h.

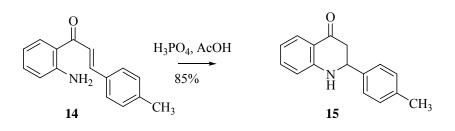
Bouyssou's Approach (1992)¹⁵

Bouyssou *et al.* had employed transfer hydrogenation (10% Pd/C, HCO₂H/Et₃N) as a method for reducing quinoline **6d** to afford the corresponding tetrahydroquinoline **7d** in 85 % yield (**Scheme 4**).



Szilagyi's approach (1992)¹⁶

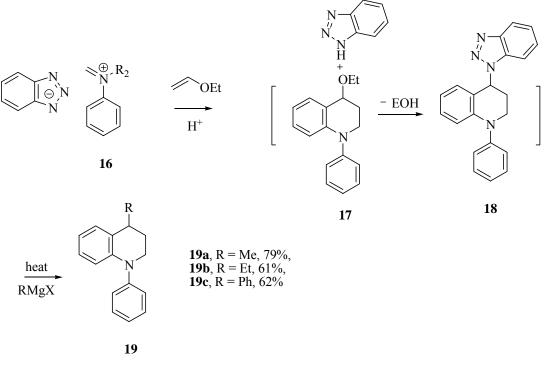
Szilagyi *et al.* have reported an intramolecular Michael addition of amine functionality onto a α,β -unsaturated ketone **14** catalyzed by phosphoric acid to give 2-aryl-4-oxo-1,2,3,4-tetrahydroquinoline **15** in 85% yield (**Scheme 5**).



Scheme 5 : H₃PO₄, AcOH, 80 °C, 1 h.

Katritzky's approach (1995)¹⁷

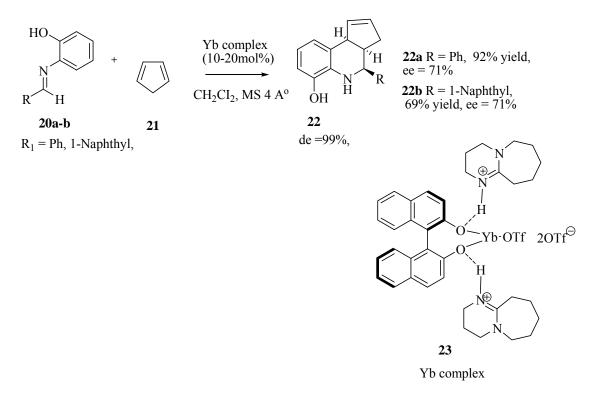
Katritzky *et al.* have reported acid catalyzed Diels-Alder reaction of *N*-methylaniline derivative **16** with ethyl vinyl ether to give reactive intermediate 4-ethoxy-1,2,3,4-tetrahydroquinoline (**17**) which underwent *in situ* substitution by benzotriazol to provide 4-(benzotriazolyl)-1,2,3,4-tetrahydroquinoline (**18**) in 48% yield. At elevated temperatures, ionization of **18** gives immonium cation which can be trapped *insitu* by Grignard reagent to provide 4-substituted tetrahydroquinolines **19** in good yields (**Scheme 6**).



Scheme 6: (a) 16 (10 mmol), ethyl vinyl ether (1.2 mL, 12 mmol), *p*-toluenesulfonic acid monohydrate (10 mg), 22 °C, 30 min. then 120 °C, 10 min; (b) RMgX (25 mmol, Et₂O (25mL) reflux, 1 h.

Kobayashi'Approach (1996)¹⁸

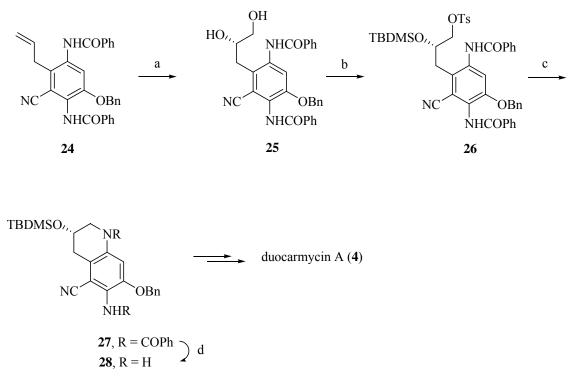
Kobayashi *et al.* have used asymmetric Aza Diels-Alder reactions of imine **20a-b** and cyclopentadiene (**19a**) catalysed by $Yb(OTf)_3(R)$ -BINOL (**23**) complex to provide tetrahydroquinoline derivatives **20a-b** in 69-92% yields and 71% ee (**Scheme 7**).



Scheme 7: (a) Yb(OTf)₃:(*R*)-BINOL:DBU (20 mol%) 23, 2,6-Di-^{*t*}butylpyridine (1 equiv.), CH₂Cl₂, MS 4 A°, -15-0 °C, 20 h.

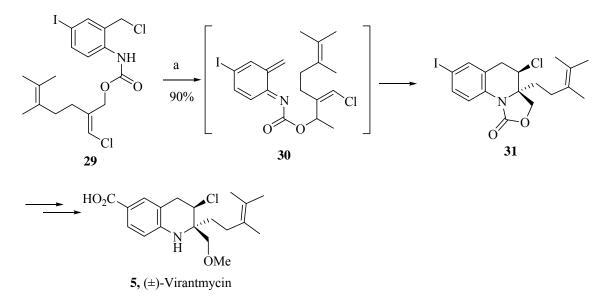
Boger's approach (1997)¹⁹

Boger *et al.* have used asymmetric dihydroxylation as key step for the synthesis of duocarmycin-A (4). Asymmetric dihydroxylation of olefin 24 gave diol 25 in 95 % yield. Tosylation of primary alcohol and protection of secondary alcohol as silyl ether in 25 gave 26. Intramolecular nucleophilic displacement of tosylate 26 with amide anion provided key intermediate 27 which on hydrolysis (N_2H_4 , sealed tube, 140 °C) gave diamine 28. By sequential transformations, 28 was further converted to duocarmycin A (4) (Scheme 8).



Corey's approach (1999)²⁰

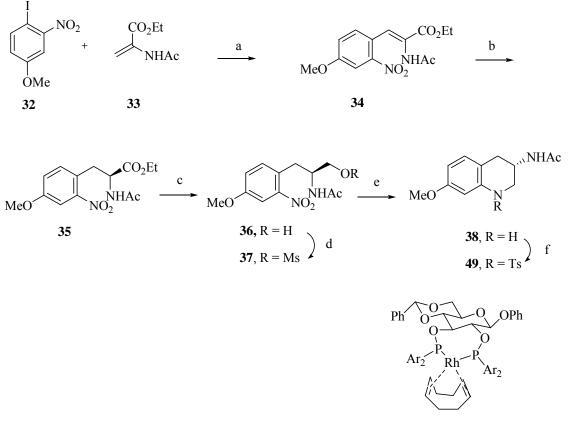
Corey *et al.* have reported the synthesis of (\pm) -virantmycin (5) via intramolecular Diels-Alder reaction of *o*-azaxylylene **30** which was prepared by elimination reaction of chloro carbamate **29** and underwent intramolecular [4+2] cycloaddition reaction in high stereoselectivity to furnish tetrahydroquinoline derivative **31** in 90% yield. Further (\pm) virantmycin (5) was synthesized by sequential reactions (Scheme 9).



Scheme 9: (a) CsCO₃ (5equiv.), CH₂Cl₂, 23 °C, 48 h.

Rajan Babu's approach (2001)²¹

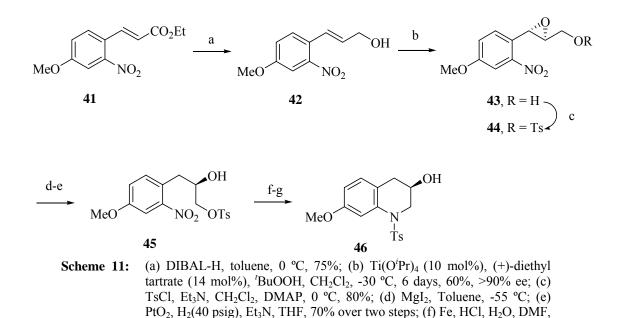
Rajan Babu *et al.* have used Rh-catalyzed asymmetric hydrogenation as a key reaction for the synthesis of aminotetrahydroquinoline **40**. Rh-catalyzed asymmetric hydrogenation of α -acetamido-2 nitrocinnamate ester (**35**) gave α -acetamido ester **36** in 96% yield and 98% ee. Further reduction of ester functionality with super hydride afforded the corresponding alcohol **37** which was subsequently transformed into its mesylate **38**. Reduction (H₂, 10% Pd/C) of nitro in **38** to amine followed by cyclization provided 3-aminotetrahydroquinoline **39** which was transformed (TsCl/ Et₃N) as its tosylamide **40** (**Scheme 10**).



40, Ar = 3,5 dimethylphenyl Rh complex

Scheme 10: (a) Pd(OAc)₂, Bu₄NCl, NaHCO₃, sealed tube, 80 °C, 24 h, 80%; (b) Rh catalyst 40, H₂ (40 psig.), THF, 96%, 98%ee; (c) super hydride, 0 °C; (d) MsCl, Et₃N, CH₂Cl₂, 0 °C, 30 min; (e) H₂, Pd/C, 1 h, 25 °C; (f) TsCl, Et₃N, CH₂Cl₂, 0 °C.

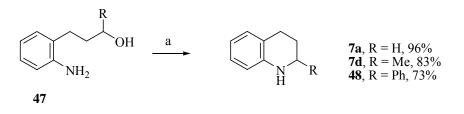
In another approach, 2-nitrocinnamate **41** was reduced to the corresponding allyl alcohol **42** using DIBAL-H. Sharplesss asymmetric epoxidation of allyl alcohol **42** gave the chiral epoxy alcohol **43**, which was further transformed into tosylate **44**. Reductive opening of epoxide **44** over PtO₂ furnished secondary alcohol **45** in 70 % yield. Finally reduction (Fe/HCl, H₂O and DMF) of nitro functionality to amine which displaces tosylate to afford 3-hydroxy tetrahydoquinoline followed by its protection as tosylamide gave **46** in 66% yield (**Scheme 11**).



70 °C; (g) TsCl, Et₃N, CH₂Cl₂, 66% over two steps.

Fujita's approach (2002)²²

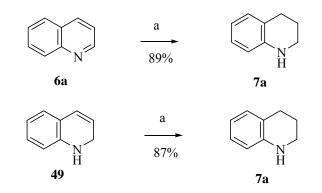
Fujita *et al.* had employed [CpIrCl₂]₂/K₂CO₃ catalyzed cyclization of 3-(2aminophenyl)propanol (47) to give tetrahydroquinoline (7a, 7d and 48) in high yields (Scheme 12).



Scheme 12: [CpIrCl₂]₂ (5.0 mol % Ir), K_2CO_3 (10 mol%), toluene, 111 °C, 20 h.

Fujita's approach (2004)²³

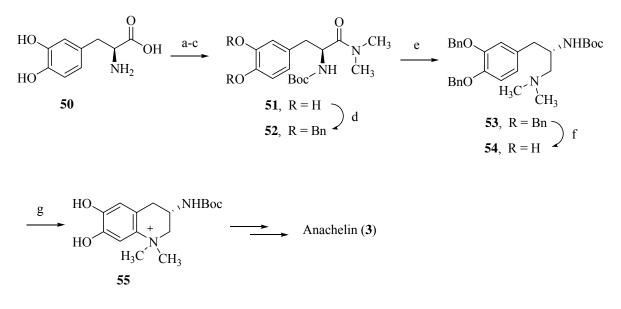
Fujita *et al.* have used Ir-catalyzed transfer hydrogenation of quinoline **6a** and dihydroquinoline **49** to provide tetrahydroquinoline **7a** in high yields. Addition of acid (CF_3CO_2H or $HClO_4$) considerably accelerates the rate of the reaction whereas addition of water minimizes the formation of byproducts (**Scheme 13**).



Scheme 13: (a) [CpIrCl₂]₂ (1mol % Ir), aq.HClO₄ (0.20 mmol) 2-propanol (9.5 mL), H₂O (0.5 mL), reflux, 17 h.

Gademann's approach (2004)²⁴

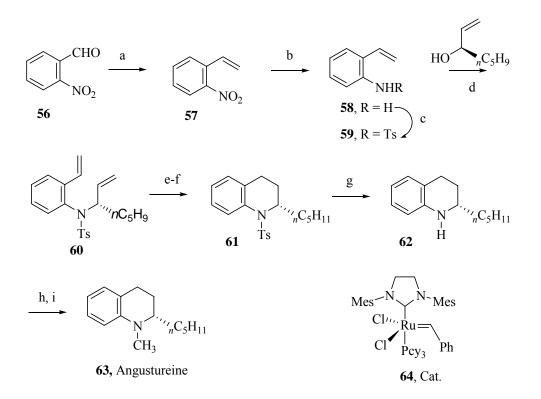
Gademann *et al.* have described oxidative aza-annulation of amine **54** using dianisyltellurium oxide. *N*-Boc-protection of amine and conversion of acid group in **50** to dimethyl amide gave **51** in 61% yields. Further protection of phenol as its benzyl ethers **52** and reduction (BH₃·THF) of amide in **52** gave amine **53.** Deprotection of benzyl ether underwent oxidative cyclization with dianisyltelluriumoxide provided key intermediate **55** for the synthesis of Anachelin (**3**) (Scheme 14).



Scheme 14: (a) Boc₂O, aq. NaOH, dioxane; (b) BuOCOCl, THF; (c) HN(CH₃)₂; (d) CsCO₃, BnBr, acetone, reflux; (e) BH₃·THF; (16% over three steps starting from 50); (f) Pd/C (10%), H₂ (1 atm), MeOH, AcOH, 99%; (g) dianisyltelluriumoxide, CH₂Cl₂, 69%.

Nishida's approach (2005)²⁵

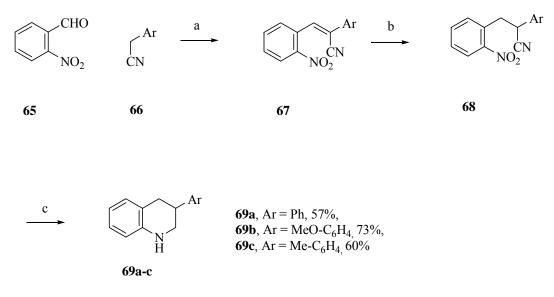
This approach utilized Ru-catalyzed ring closing metathesis (RCM) to construct dihydroquinoline core. Wittig olefination of *o*-Nitro benzaldehyde (**56**) gave nitrostyrene (**57**), which was subjected to reduction of nitro group (Zn/AcOH) to give the corresponding *o*-aminostyrene **58**. Protection of amine in **58** as tosymide **59** (TsCl, Py, CH₂Cl₂), followed by Mitsunobu reaction with (*R*)-oct-1-en-3-ol (99% ee) [DEAD and PPh₃] provided the desired α, ω -diene **60** in 78% yield. The diene was subjected to ring closing metathesis (RCM) with Grubbs' catalyst **64** gave the corresponding 1,2-dihydroquinoline in 92% yield which was subsequently hydrogenated over Adam's catalyst in MeOH to provide tetrahydroquinoline **61** in 94% yield and 99.7% ee. Finally detosylation of **61** to free amine **62** and subsequent methylation of the free nitrogen gave (+)-(*S*)-angustureine (**63**) in 80% yield (**Scheme 15**).



Scheme 15: (a) Ph₃PMeBr, KN(TMS)₂, THF, 25 °C, 1 h, 90%; (b) Zn powder, AcOH, 25 °C, overnight, 72%; (c) TsCl, pyridine, CH₂Cl₂, 25 °C, 1 h, 86%; (d) DEAD, PPh₃, THF, 25 °C, 2 h, 78%; (e) Ru catalyst 64, CH₂Cl₂ (0.01 M), 50 °C, 1 h, 92%; (f) PtO₂, H₂, MeOH, 25 °C, 12 h, 94%; (g) anthracene sodium, DME, -65 °C, 10 min, 99%; (h) MeI, K₂CO₃, THF, reflux, 10 h, 80%.

Yang's approach (2006)²⁶

Yang *et al.* have reported reductive cyclization of **68** using H₂ over Pd/C to give 3-aryl tetrahydroquinoline **69a-c**. Condensation of 2-nitrobenzaldehyde (**65**) with aryl propionitrile **66** and subsequent reduction of double bond with NaBH₄ provided **67**, which was subjected for reduction of nitro derivative with H₂ over 20% Pd/C and reductive cyclization with cyano group afforded 3-aryltetrahydroquinoline **69a-c** in 57-73% yields (**Scheme 16**).



Scheme 16: (a) Na, C₂H₅OH, 5 h; (b) NaBH₄, THF, CH₃OH; (c) H₂, 30%Pd/C, THF, CH₃OH.

1.1.3 Present Work

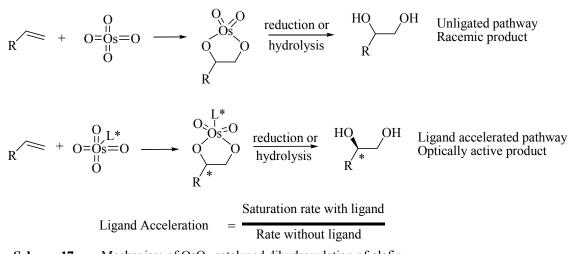
1.1.3.1 Objective

As can be seen, the reported methods for the literature for the synthesis of tetrahydroquinoline mainly deal with racemic synthesis. Other disadvantages include lengthy synthetic routes, need of protection and deprotection of functional groups, low overall yield and use of expensive reagents. In this context, a more practical and efficient synthesis of functionalized tetrahydroquinoline derivatives is highly desirable. In this section, we describe a novel method for efficient synthesis of tetrahydroquinoline which make use of cobalt catalyzed reduction of cyclic sulphites.

Since this chapter deals with two potentially important reactions [asymmetric dihydroxylation (AD) and $CoCl_2 \cdot 6H_2O$ catalyzed reduction with NaBH₄], a brief account of Sharpless Asymmetric dihydroxylation (AD) and $CoCl_2 \cdot 6H_2O$ catalyzed reduction with NaBH₄ is described as under.

Asymmetric Dihydroxylation (AD)

In recent years, much attention has been focused on the catalytic asymmetric synthesis. It often has significant economic advantages over stoichiometric asymmetric synthesis for industrial-scale production of enantiomerically pure compounds. All these asymmetric reactions crucially depend on ligand acceleration effect (LAE).²⁷ Among all these reactions, Sharpless catalytic Asymmetric Dihydroxylation (AD) is one of the most important practical and widely used reaction in organic synthesis. It has become the most general method for the preparation of optically active *vicinal-syn*-diols from activated as well as inactivated olefins.²⁸



Scheme 17: Mechanism of OsO₄-catalyzed dihydroxylation of olefin

In 1936, Criegee *et al.*²⁹ have found that addition of pyridine or any other tertiary amine to osmylation of olefins, accelerates the rate of reaction considerably. A major breakthrough has occurred in the field of asymmetric oxidation when Sharpless *et al.*^{28b} demonstrated that asymmetric induction could be achieved when chiral amines were added to OsO_4 -mediated asymmetric oxidation of olefins. Among the various ligands screened best results were obtained with ligands which were representatives of the cinchona alkaloid family, dihydroquinidine (DHQD) and dihydroquinine (DHQ) (Scheme 1).³⁰

To improve the %ee of the chiral diol, the second catalytic cycle of AD should be avoided and this was achieved by employing the $K_3Fe(CN)_6$ as reoxidant and using biphasic conditions (Fig. 2).

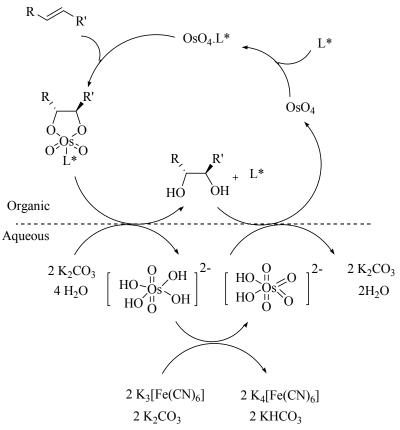


Fig. 2: Catalytic cycle for AD using K₃Fe(CN)₆ as co-oxidant

These conditions helped in protecting the organic osmate-(VI) monoglycolate ester (species **A**, **Fig. 2**) from inopportune oxidation prior to hydrolysis and thereby releasing the diol and ligand to the organic phase and osmium-(VI) to the aqueous phase. Subsequently, osmium-(VI) obtains reoxidized and recycled into the catalytic cycle. Further improvement in the AD was realized by the addition of methyl sulfonamide

(MeSO₂NH₂) to the reaction mixture. It also helps to accelerate the hydrolysis of the species **A**, thus facilitating the dihydroxylation smoothly. Addition of methyl sulfonamide also allowed carrying out the reactions of 1,2-di- tri- and tetra- substituted olefins at 0 °C, which improved the selectivity as well as enantiomeric excess. In order to develop the asymmetric version of the Os-catalyzed AD reaction, Sharpless and coworkers have screened various chiral ligands and found out that the derivatives of cinchona alkaloids gave excellent results. Among all the 250 derivatives of cinchona alkaloid ligands screened, the *bis*-DHQ **70** or DHQD **71** ethers of phthalazine-1, 4-diol have proven to be the best for obtaining high enantioselective diols³¹ (**Fig. 3**).

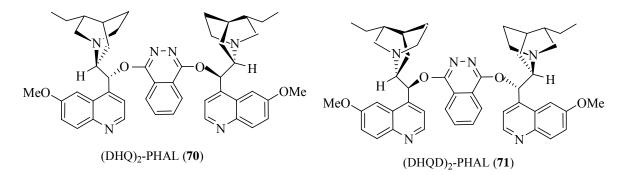


Fig. 3: Ligands for asymmetric dihydroxylation reaction

Studies have demonstrated the importance of enzyme-like binding pocket of the dimeric cinchona alkaloid for high enantioselectivity of the chiral diols.³² Sharpless *et al.*²⁸ have shown that the facial selectivity for both ligands **70** and **71** is different, based on their ability to induce the ee into the diols. This observation has led to the development of mnemonic model (**Fig. 4**) in which olefin with the constraints will be attacked either from the top (i.e. β) face in the presence of dihydroquinidine (DHQD) derivatives or from the bottom (i.e. α) face in the presence of dihydroquinine (DHQ) derived ligand.

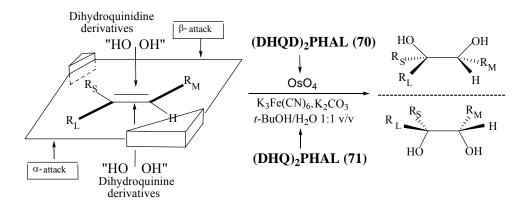


Fig. 4: Enantioselectivity mnemonic scheme

Transition metal boride catalyzed reduction

Since the pioneering discovery of nickel-catalyzed hydrogenation by Paul Sabatier, organic chemists have been fascinated with transition metals and their compounds as promoters for other synthetically important reductions. In the last 40 years, metal hydrides, particularly sodium borohydride and lithium aluminum hydride, have emerged as preeminent reducing agents in modern organic chemistry.³³ These are extraordinarily versatile reagents capable of reducing most functional groups. Moreover by attaching organic ligands at boron or aluminum or changing the metal counter ion, one can modulate the scope, regio and stereoselectivity of such reductions. Literally hundreds of substituted boron and aluminum hydrides have been described in the chemical literature and dozens are now commercially available.³⁴

More recently, transition metal salts have been used as catalysts or additives in combination with NaBH₄ and LiAlH₄, to modify or enhance the properties of these reagents. Nearly every conceivable combination of salt and hydride has been investigated with the concomitant development of many useful new synthetic methods.³⁵ The resulting systems are complex, however, and in most cases virtually nothing is known about

mechanism or reactive intermediates. Boron and aluminum hydrides may combine with metal halides in several different ways: (1) simple metathesis (e.g., LiCl + NaBH₄, LiBH₄, + NaCl), (2) reduction of the metal halide to the metal, (3) conversion of metal halide to metal hydride: (4) some combination of (2) and (3), viz., FeC1₃, + LiBH₄ = $Fe(BH_4)_2$, or (5) formation of a boride or aluminide.³⁶ Furthermore, it is often unclear whether the metal salt serves a true catalytic function or whether some transient, metalloidal complex formed *in situ* is the actual reducing agent.

Historically, borides were first produced by the combination of boron with metallic or metalloidal elements less electronegative than itself. For the most part, borides are very hard, high-melting, refractory substances whose structures and stoichiometries do not conform to the ordinary concepts of valence. H. I. Schlessinger discovered a much simpler synthesis in his pioneering work on borohydrides. Combinations of cobalt or nickel (or other metal salts) with aqueous NaBH₄ deposit finely divided black precipitates of Co_2B and Ni_2B (eq 1).

$$4NaBH_4 + 2CoC1_2 + 9H_2O = Co_2B + 3H_3BO_3 + 4NaC1 + 12.5H_2$$
(1)

Because they actively catalyzed the decomposition of borohydride, these borides have been commonly used as a practical, controlled source of hydrogen (eq 2).

$$NaBH_4 + 2H_2O = NaBO_2 + 4H_2$$
⁽²⁾

The actual composition of borides prepared from inorganic salts depends to a great extent on the specific mode of preparation. Maybury, Mitchell, and Hawthorne analyzed nickel and cobalt borides prepared in ethanol under N_2 using excess NaBH₄, and concluded that the stoichiometries Ni₂B and Co₂B inadequately represented their constitution.³⁷ In dimethylformamide (DMF) reduction of CoC1₂ or NiC1₂ with NaBH₄, produced dark brown/black solutions³⁸ which comprised quite efficient systems for hydrogenation of alkenes, alkynes, azides, nitriles, alkyl halides, nitro compounds, amides, oximes, etc.³⁹ Simple reaction procedures and excellent yields of products coupled with high catalytic efficiency makes this method much more impressive and practical.

1.1.3.2 Results and Discussion

(*S*)-Indole-2-carboxylic acid (**72**) is a key intermediate in the synthesis of perindopril **73**, an orally active pharmaceutical used in the treatment of hypertension⁴⁰ (**Fig. 5**).

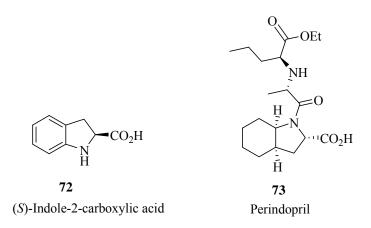
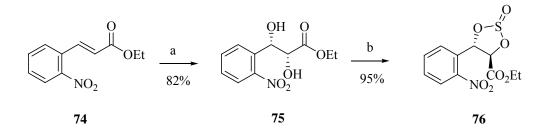


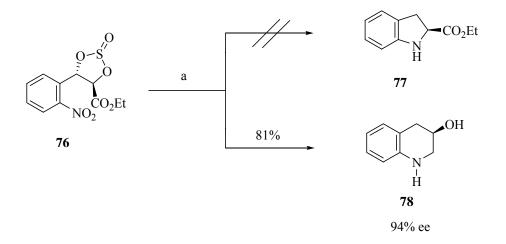
Fig. 5: Structures of (*S*)-indole-2-carboxylic acid and perindopril

In order to synthesize (*S*)-indole-2-carboxylic acid (**72**), we visualized a strategy in which simultaneous reduction⁴¹ of nitro cyclic suphite **76** could probably lead to the cyclized product **72**. Thus, *o*-nitrocinnamate **74**, prepared from Wittig-Horner olefination of *o*-nitrobenzaldehyde, was converted to the corresponding nitro diols **75** in 82% yield *via* Os-catalyzed asymmetric dihydroxylation (AD) using (DHQ)₂-PHAL as the chiral ligand. The nitro diol **75** was then readily transformed into the corresponding precursor nitro cyclic sulphite **76** (SOCl₂ Et₃N and CH₂Cl₂) in 95% yield (**Scheme 18**).



Scheme 18: (a) K_2OsO_4 (0.2 mol%), (DHQ)₂-PHAL (1 mol%), $K_3Fe(CN)_6$ (3 equiv.), K_2CO_3 (3 equiv.), $MeSO_2NH_2$ (1 equiv.), *tert*-BuOH:H₂O (1:1), 25 °C, 24 h, 82%; (b) SOCl₂ Et₃N, CH₂Cl₂, 0 °C, 1 h, 95%.

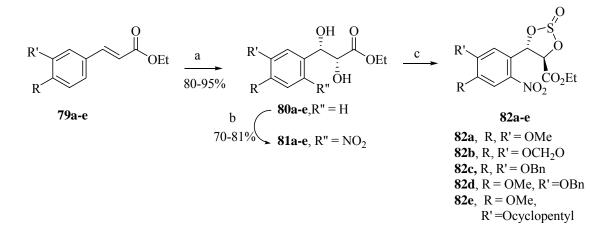
In order to validate our hypothesis, nitro cyclic sulphite 76 was then subjected to reduction with 4 equivalents of NaBH₄ catalyzed by CoCl₂·6H₂O. Surprisingly, the reaction took altogether different cyclized a course give the 3to hydroxytetrahydroquinoline 78, in a single step, as the only product in 81% yield, in stead of the expected cyclized ester 77. Under the reaction conditions, it was observed that a simultaneous reduction of multifunctional groups took place, all occurring in a single step (Scheme 19).



Scheme 19: (a) CoCl₂.6H₂O (1 mol%), NaBH₄ (4 equiv.), EtOH, 0-25 °C, 12 h.

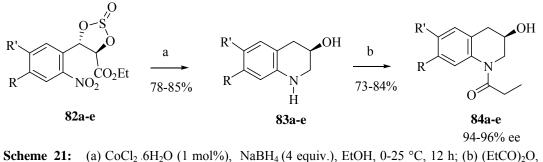
However, when nitro diol **75** was subjected to reduction under identical conditions, nitro group was unaffected. It was further observed that, nitro functionality was reduced when

nitro diol **75** was converted into its nitro cyclic sulphite **76**. Encouraged by the result, we became interested in carrying out the reduction of several nitro cyclic sulphites **82a-e**. To start with, the precursors (**82a-e**) were prepared in three steps starting from the corresponding α,β -unsaturated esters **79a-e**. Firstly, 3,4-disubstituted cinnamates **79a-e** were prepared in high yields by Wittig olefination of the corresponding benzaldehydes. The Os-catalyzed asymmetric dihydroxylation (AD) of the α,β -unsaturated esters **79a-e** using (DHQ)₂-PHAL as the chiral ligand gave the corresponding chiral diols, **80a-e** in 80-95% yields. Then, nitration of diol **80a-e** in acetic acid was carried out to afford nitrodiols **81a-e** in low yields, as considerable amount of byproducts were formed. However, when direct aromatic nitration of **80a-e** was carried out in biphasic medium (HNO₃, CH₂Cl₂), the corresponding nitro diols **81a-e** were formed in good yields with excellent regioselectivity. Nitro diols **81a-e** (SOCl₂, Et₃N and CH₂Cl₂) in quantitative yields (**Scheme 20**).



Scheme 20: (a) K₂OsO₄ (0.1 mol%), (DHQ)₂-PHAL (0.5 mol%), K₃Fe(CN)₆ (3 equiv.), K₂CO₃ (3 equiv.), MeSO₂NH₂ (1 equiv.), *tert*-BuOH:H₂O (1:1), 25 °C, 24 h; (b) conc. HNO₃, CH₂Cl₂, 0-25 °C, 30 min.; (c) SOCl₂ Et₃N, CH₂Cl₂, 0 °C, 30 min.

When nitro cyclic sulphites **82a-e** were subjected to reduction with 4 equivalents of NaBH₄ using $CoCl_2 \cdot 6H_2O$ as the catalyst, conditions, we observed that all the nitro cyclic sulphites **82a-e** underwent complete reductions to give the corresponding cyclized tetrahydroquinol-3-ol derivatives **83a-e** in high yields with excellent enantioselectivity (**Scheme 21**).



Et₃N, CH₂Cl₂, 0 °C, 6 h.

The results of reductions are presented in **Table 1**. As can be seen from **Table 1**, Cocatalyzed reduction of nitro cyclic sulphites **82a-e** clearly provides tetrahydroquinolin-3ol **83a-e** in very high yields, which comprises several transformations taking place in a single step.

Table 1. Co-catalyzed synthesis of tetranydroquinonin-5-of 85			
No	Nitro cyclic sulphites	Amino	Ee of 84
		alcohol (83)	$(\%)^{c}$
		Yield (%) ^b	
1	R, R' = H (76)	(78) 82	95
2	R, R' = OMe (82a)	(83a) 78	96
3	R, R' = -OCH ₂ O-(82b)	(83b) 81	94
4	$\mathbf{R}, \mathbf{R}' = \mathrm{OBn}\left(\mathbf{82c}\right)$	(83c) 83	94
5	R = OMe, R' = OBn (82d)	(83d) 85	92
6	R = OMe,	(83e) 82	94
	R' = Ocyclopentyl (82e)		

Table 1: Co-catalyzed synthesis of tetrahydroquinolin-3-ol **83**^a

^a reaction condition: nitro cyclic sulphites (2 mmol), CoCl₂·6H₂O (1 mol %), NaBH₄ (8 mmol), ethanol (10 mL), 0–25 °C, 12 h.

^b isolated yield after coloumn chromatographic purification.

^c determined by chiral HPLC and Mosher's ester analysis.

Table 1 shows that synthesis of tetrahydroquinolin-3-ol **83a-e** can be achieved with a variety of substituted nitro cyclic sulphites **82a-e** using cheaply available reagents.

Since the optical purities of the tetrahydroquinol-3-ol derivatives **83a-e** could not be established by HPLC due to their difficulty in separation, the protection of amine function in **83a-e** as propyl amide (propionic anhydride, Et₃N and CH₂Cl₂) was carried out to give the respective amido alcohols **84a-e** in high yields, which facilitated their easy characterization by HPLC analysis. For example, chiral HPLC chromatogram of **84a** showed 95.5% ee (**Fig. 6**).

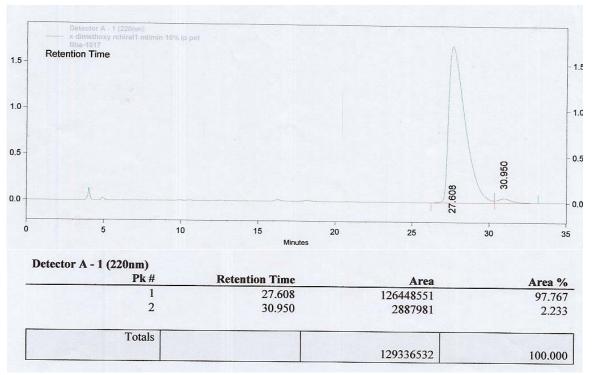
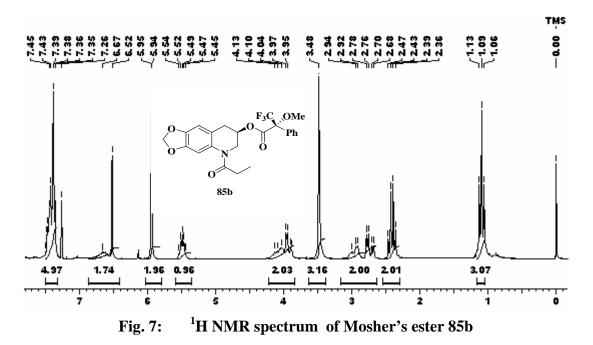


Fig. 6 : HPLC Chromatogram of 84a

Enantiomeric excess of **84a-e** was also determined by recording ¹H NMR of their Mosher's ester analysis. Thus, free hydroxyl moiety in amido alcohols **84a-e** was subjected to esterification (catalytic DMAP, DCC in CH_2Cl_2) with Mosher's acid [(*R*)-3,3,3-trifluoro-2-methoxy-2-phenylpropanoic acid] and the resulting Mosher's esters

85a-e were analyzed by ¹H NMR to determine their %ee. For example, ¹H NMR spectrum of **84b** showed methyl proton signals at 3.48 (2.91H) for *R* isomer (*dr* 32:1, 94% ee) (**Fig. 7**).



The formation of all the intermediates (**79a-e** to **82a-e**) as well as final products (**83a-e**) involved were confirmed unambiguously from their corresponding spectral analysis. For example, ¹H NMR of the nitro diol **81a** showed two typical signals at δ 4.51 (d) and 5.85 (d) due to methine protons (CHOH) and signals at δ 7.33 (s) and 7.65 (s) due to aromatic protons, thus confirming the formation of nitro diol **81a**. Its ¹³C NMR spectrum showed four typical aromatic quaternary carbon signals at δ 132.3, 138.3, 146.6 and 152.1 (**Fig. 8**).

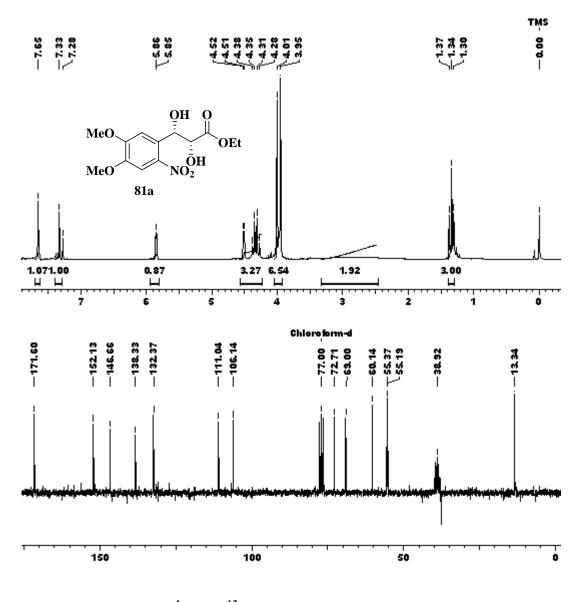


Fig. 8: ¹H and ¹³C NMR spectra of nitrodiol 76a

Next, the formation of the tetrahydroquinolin-3-ol **83a** was confirmed by their ¹H NMR spectrum, which showed characteristic signals at δ 2.71-2.85 (dd), 2.92-3.02 (dd), 3.21 (m) corresponding to the benzylic methylene (CH₂) and methylene (CH₂N) protons respectively (**Fig. 8**). Also signal at δ 4.19 (m) due to methine proton (CHOH) confirms the formation of 3-hydroxytetrahydroquinoline. Its ¹³C NMR spectrum showed signals at δ 34.2 and 47.6 and 63.3 for two methylene carbons (ArCH₂, NCH₂) and one methine

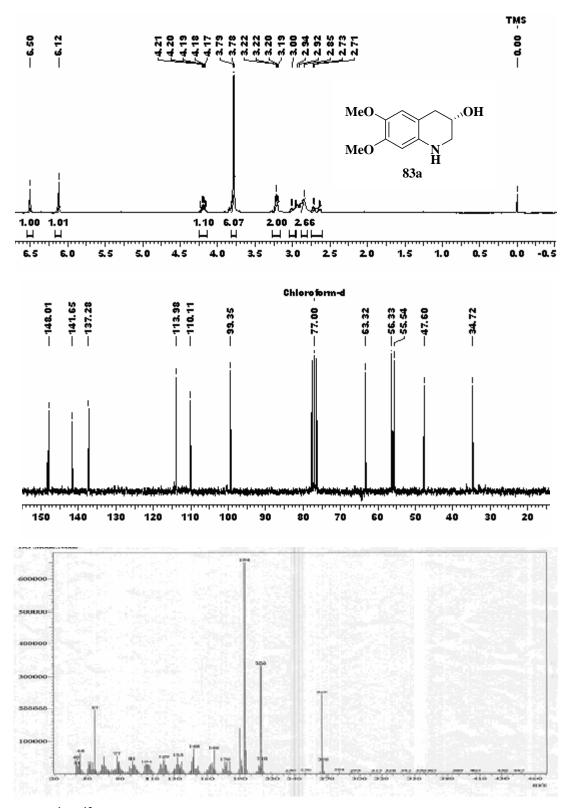
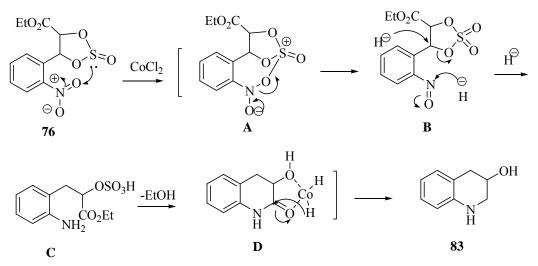


Fig. 9: ¹H, ¹³C NMR and mass spectra of tetrahydroquinoline 83a

carbon (CHOH) respectively. Disappearance of carbonyl signal in IR and ¹³C confirms the formation of 3-hydroxyquinoline **83a**.

We noticed that nitro functionality plays an important role in $CoCl_2$ catalyzed reductions of nitro cyclic sulphites. Controlled experiment showed that nitro group resist for reduction in the absence of cyclic sulphites and cyclic sulphites underwent hydrolysis in absence of nitro group. Co-catalyzed redox interaction took place between cyclic sulphite and nitro (species **A**) in **76** to give more reactive intermediate (species **B**). Reductive opening of cyclic sulphate and reduction of nitroso intermediate (species **C**) provides possibly α -hydroxy amide (species **D**) which was *in situ* reduced to the tetrahydroquinol-3-ol **83** by the way of coordination of cobalt hydride with hydroxyl moiety (**scheme 22**).



Scheme 22: Probable mechanistic pathway

1.1.4 Conclusion

In conclusion, we have developed a simple methodology involving a single step multifunctional reduction of cyclic sulphites **82a-e**, which gave the corresponding 3-hydroxy tetrahydroquinolines **83a-e** in high yields. Use of inexpensive, yet powerful

reducing agent $NaBH_4$ in combination with catalytic amount of $CoCl_2$ makes our synthesis more attractive. This method was found very effective in the asymmetric synthesis of bioactive compounds having tetrahydrquinoline core.

1.1.5 Experimental Section:

A typical experimental procedure for the preparation of (E)-ethyl 3-(2-nitrophenyl)acrylate (74):

To the stirred solution of 2-nitrobenzaldehyde (7.55 g, 50 mmol) in benzene (100 mL), $Ph_3P=CHCO_2Et$ (19.25 g, 55 mmol) was added. It was then refluxed for 4 h. under N_2 atmosphere. After the completion of reaction, benzene was distilled out gave crude product. Chromatographic purification of crude product [silica gel (230-400 mesh) and petrolium ether: Ethyl acetate (90:10) as eluent] afforded the nitro cinnamate **74** in 10.5 g yield.

Yield: 95%, gum, **IR** (CHCl₃): 756, 857, 974, 1037, 1095, 1184, 1202, 1216, 1251, 1275, 1291, 1319, 1347, 1368, 1393, 1444, 1477, 1573, 1607, 1640, 1716, 2984, 3023, 3415 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.36 (t, J = 7.3 Hz, 3H), 4.29 (q, J = 7.3 Hz, 2H), 6.35 (d, J = 16 Hz, 1H), 7.50 – 7.66 (m, 3H), 8.02 (d, J = 8 Hz, 1H), 8.10 (d, J = 16 Hz, 1H); ¹³**C NMR** (CDCl₃): δ 14.2, 60.7, 123.3, 124.8, 129.0, 130.1, 133.3, 139.7, 148.3, 165.4; **Analysis**: C₁₁H₁₁NO₂ requires C 59.63, H 5.01, N 6.33, found C 59.50, H 4.91, N 6.34%.

A typical experimental procedure for the preparation of (2R,3S)-ethyl 2,3dihydroxy-3-(2-nitrophenyl)propanoate (75):

To the stirred solution of $K_3Fe(CN)_6$ (39.48 g, 120 mmol), K_2CO_3 (16.56 g, 120 mmol), and MeSO₂NH₂ (3.8 g, 40 mmol) in *tert*-BuOH (200 mL) and H₂O (200 mL), (DHQ)₂-PHAL (354 mg, 1 mol%) and K_2OsO_4 (19 mg, 0.2 mol%) were added and stirred for 30

min. Then, to the reaction mixture (*E*)-ethyl 3-(2-nitrophenyl)acrylate (**74**) (8.84g, 40 mmol) was added and allowed to stir for 24 h at 25 °C. After completion of the reaction, sodium bisulphate (10 g) was added slowly at 0 °C. The organic layer was separated and aqueous layer was extracted with ethyl acetate (3 x 300 ml), the combined organic layers were washed with brine (2 x 400 mL), dried over unhyd. Na₂SO₄ and concentrated under reduced pressure to give the crude product. Chromatographic purification using flash silica gel (230-400 mesh) and petroleum ether: ethyl acetate (60:40) as an eluent afforded 8.37g pure **75a**.

Yield: 82%; $[\alpha]_{25}^{D}$ +126.0 (*c* 1, CHCl₃); yellow solid, **mp**: 86 °C; **IR** (CHCl₃): 668, 757, 860, 1055, 1108, 1216, 1263, 1347, 1527, 1733, 3020, 3485 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.32 (t, *J* = 8.0 Hz, 3H), 3.22 (bs, 1H), 3.38 (bs, 1H), 4.30 (q, *J* = 8.0 Hz, 2H), 4.48 (d, *J* = 2.1 Hz, 1H), 5.67 (d, *J* = 2.1 Hz, 1H), 7.46 (t, *J* = 6 Hz, 1H,), 7.67 (t, *J* = 6 Hz, 1H), 7.84 (d, *J* = 8.0 Hz, 1H), 8.00 (d, *J* = 8.0 Hz, 1H); ¹³C **NMR** (50 MHz, CDCl₃): δ 14.10, 62.32, 69.77, 73.43, 124.35, 128.44, 129.72, 133.21, 136.24, 147.62, 172.61; **Analysis** for C₁₁H₁₃NO₆ requires C 51.77, H 5.13, N 5.49; found C 51.65, H 5.33, N 5.54%.

A typical experimental procedure for the preparation of nitro cyclic sulphite (76a): To the solution of diol 75a (2.55g, 10 mmol) and triethylamine (4.2 ml, 30 mmol) in CH_2Cl_2 (50 mL) at 0 °C, freshly distilled $SOCl_2$ (1.0 ml, 12 mmol) was added dropwise under nitrogen atmosphere. It was stirred at 0 °C for 30 minutes (progress of reaction was monitored by TLC). The reaction mixture was quenched by the addition of cold water (20 mL) and a saturated solution of. NaHCO₃ (20 ml). The organic layer was separated and the aqueous layer extracted with CH_2Cl_2 (2 x 30 mL). The combined organic extract was

washed with brine, dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to give crude product which decomposes on silica.

Yield: 95%; Gum; **IR** (CHCl₃): 667, 757, 962, 1045, 1217, 1350, 1531, 1610,1747, 2985, 3022, 3519 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.36 (t, *J* = 7.2 Hz, 3H), 4.36 (q, *J* = 7.2 Hz, 2H), 4.97 (d, *J* = 4.7 Hz, 1H), 6.93 (d, *J* = 4.7 Hz, 1H), 7.57-7.80 (m, 3H), 8.13-8.18 (dd, *J* = 1.2, 7.9 Hz, 1H); ¹³**C NMR** (50 MHz, CDCl₃): δ 13.8, 62.7, 83.1, 83.2, 124.9, 129.9, 130.9, 131.1, 134.5, 147.6, 165.7.

A typical experimental procedure for the preparation (*R*)-1,2,3,4tetrahydroquinolin-3-ol (78a):

To the stirred solution of nitro cyclic sulphite **76a** (10 mmol) and $CoCl_2 \cdot 6H_2O$ (23.8 mg, 1 mol %) in 95% ethanol (30 mL), NaBH₄ (24 mmol) was added at 0 °C and reaction mixture was allowed to stir for 12 h at 25 °C. After the completion of reaction, it was poured into ice cold water forms black precipitate. To the aqueous layer ethyl acetate (100 mL) was added and combined mixture was passed through celite. The organic layer was separated and the aqueous layer was extracted with ethyl acetate (2 x 50 mL). The combined organic layers were washed with brine (2 x 50mL), dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to give crude product. Chromatographic purification of crude product using flash silica gel (230-400 mesh) and petroleum ether:ethyl acetate:Et₃N (60: 40:2) gave pure 1.22g of **78a**.

Yield: 1.222 g, 82%; gum, [α]^D₂₅ +11.2 (*c* 1, CHCl₃); IR (CHCl₃): 667, 756, 850, 1155, 1215, 1253, 1278, 1371, 1496, 1608, 1735, 2935, 2983, 3018, 3446 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 2.73-2.83 (dd, *J* = 3.5, 16.8 Hz, 1H), 2.99-3.09 (dd, *J* = 3.5, 16.8 Hz, 1H), 3.19-3.36 (m, 2H), 4.19-4.27 (m, 1H), 6.52 (d, *J* = 9.0 Hz, 1H), 6.67 (dt, *J* = 1.1, 7.5

Hz, 1H), 6.95-7.02 (m, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 35.3, 47.6, 63.2, 114.1, 118.0, 118.6, 126.9, 130.4, 143.5; **Analysis** for C₉H₁₁NO requires C, 72.46; H, 7.43; N, 9.39; found C, 72.22; H, 7.21; N, 9.49%.

A general experimental procedure for the preparation of (2*R*,3*S*)-ethyl 2,3dihydroxy-3-(3,4-dialkyloxyphenyl)propanoate 80a-e:

To 500 mL RB flask was charged with $K_3Fe(CN)_6$ (45 mmol), K_2CO_3 (45 mmol), MeSO₂NH₂ (15 mmol), *tert*-BuOH (75 mL) and H₂O (75 mL). Reaction mixture was stirred for 10 min and (DHQ)₂-PHAL (1 mol%) and K_2OsO_4 (0.2 mol%) were added and stirred for additional 30 min. To the reaction mixture **79a** was added and allowed to stir for 24 h at 25 °C. After completion of reaction, sodium bisulphate (5 g) was added slowly at 0 °C. Organic layer was separated and aqueous layer was extracted with ethyl acetate (3 x 100 ml) combined organic layer was washed with brine (200 mL), dried over sodium sulphate and concentrated under reduced pressure to yield the crude products, Flash column chromatography purification [silica gel (230-400 mesh) and petroleum ether : EtOAc (60:40) as an eluent] afforded **80a-e** in pure form.

(2R,3S)-Ethyl 2,3-dihydroxy-3-(3,4-dimethoxyphenyl)propanoate (80a):

Yield: 95%; colorless solid; **mp:** 78 °C; $[\alpha]^{D}_{25}$ +3.533 (*c* 1.5, CHCl₃); **IR** (CHCl₃): 848, 939, 1047, 1240, 1373, 1446, 1517, 1737, 2983, 3500 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.28 (t, *J* = 7.1 Hz, 3H), 3.88 (s, 3H), 3.90 (s, 3H), 4.27 (q, *J* = 7.1 Hz, 2H), 4.35 (d, *J* = 3.1 Hz, 1H), 4.95 (d, *J* = 3.1 Hz, 1H), 6.84-6.98 (m, 3H); ¹³**C NMR** (50 MHz, CDCl₃): δ 13.8, 55.6, 55.7, 61.7, 74.2, 74.8, 109.4, 110.6, 118.4, 132.4, 148.4, 148.6, 172.6; **Analysis** for C₁₃H₁₈O₆ requires C, 57.77; H, 6.71; found C, 57.47; H, 6.63%.

Chapter I

(2R,3S)-Ethyl 3-(benzo[d][1,3]dioxol-6-yl)-2,3-dihydroxypropanoate (80b):

Yield: 92%; colorless solid; **mp:** 62 °C; $[\alpha]^{D}_{25}$ +1.5 (*c* 1.0, CHCl₃); **IR** (CHCl₃): 846, 937, 1047, 1244, 1373, 1246, 1745, 2983, 3519 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.27 (t, *J* = 7.1 Hz, 3H), 2.91 (bs, 2H), 4.25 (q, *J* = 7.1 Hz, 2H), 4.27 (d, *J* = 3.1 Hz, 1H), 4.89 (d, *J* = 3.1 Hz, 1H), 5.94 (s, 2H), 6.77 (d, *J* = 8.0 Hz, 1H), 6.82-6.87 (dd, *J* =1.5, 8.0 Hz, 1H), 6.92 (d, *J* = 1.5 Hz, 1H); ¹³**C NMR** (50 MHz, CDCl₃): δ 13.9, 61.8, 74.32, 74.9, 100.9, 106.9, 107.8, 119.6, 133.8, 147.1, 147.5, 172.5; **Analysis** for C₁₂H₁₄O₆ requires C, 56.69; H, 5.55; found C, 56.73; H, 5.53%.

(2*R*,3*S*)-Ethyl 3-(4-(benzyloxy)-3-methoxyphenyl)-2,3-dihydroxypropanoate (80c): Yield: 80%; colorless solid; mp: 77 °C; $[\alpha]^{D}_{25}$ + 1.2 (*c* 1, CHCl₃): IR (CHCl₃): 846, 837, 1049, 1244, 1361, 1479, 1751, 2985, 3519 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.19 (t, J = 7.2 Hz, 3H), 3.48 (bs, 2H), 3.84 (s, 3H), 4.16 (q, J = 7.2 Hz, 2H), 4.27 (d, J = 3.4 Hz, 1H), 4.87 (d, J = 3.4 Hz, 1H), 5.10 (s, 2H), 6.81 (m, 2H), 6.96 (d, J = 8.0 Hz, 1H), 7.26-7.43 (m, 5H); ¹³C NMR (50 MHz, CDCl₃): δ 13.8, 55.7, 61.7, 70.7, 74.7, 74.8, 110.0, 113.4, 118.4, 127.0, 127.6, 128.3, 132.9, 136.8, 147.5, 147.3, 172.5; Analysis for C₁₉H₂₂O₆ requires C, 65.88; H, 6.40; found , 65.84; H, 6.37%.

(2R,3S)-Ethyl 3-(3,4-bis(benzyloxy)phenyl)-2,3-dihydroxypropanoate (80d):

Yield: 85%; colorless solid; **mp**: 101 °C; [α]^D₂₅ +0.84 (*c* 1, CHCl₃); **IR** (CHCl₃): 848, 1045, 1245, 1373, 1514, 1593, 1745, 2981, 3465 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.24 (t, *J* = 7.1 Hz, 3H), 4.21 (q, *J* = 7.1 Hz, 2H), 4.25 (d, *J* = 2.9 Hz, 1H), 4.82 (d, *J* = 2.9 Hz, 1H), 5.14 (s, 2H), 5.15 (s, 2H), 6.89 (m, 2H), 7.04 (m, 1H), 7.28-7.48 (m, 10H); ¹³**C NMR** (50 MHz, CDCl₃): δ 13.9, 61.8, 71.1, 71.1, 74.2, 74.7, 113.3, 114.6, 119.3, 127.1, 127.3, 127.6, 127.6, 128.3, 133.2, 137.0, 137.1, 148.5, 148.7, 172.5; **Analysis** for C₂₅H₂₆O₆ requires C, 71.07; H, 6.20; found C, 71.01; H, 6.17%.

(2*R*,3*S*)-Ethyl 3-[4-(cyclopentyloxy)-3-methoxyphenyl]-2,3-dihydroxypropanoate (80e):

Yield: 81%; colorless solid; **mp**: 105 °C; $[\alpha]_{25}^{D}$ +1.50 (*c* 1, CHCl₃); **IR** (CHCl₃): 848, 1045, 1245, 1373, 1514, 1593, 1745, 2981, 3465 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.28 (t, *J* = 7.1 Hz, 3H), 1.57-1.94 (m, 8H), 2.62 (bs, 1H), 3.07 (bs, 1H), 3.83 (s, 3H), 4.25 (q, *J* = 7.1 Hz, 2H), 4.74-4.81(m, 1H), 4.88 (d, *J* = 2.9 Hz, 1H), 6.80-6.98 (m, 3H); ¹³**C NMR** (50 MHz, CDCl₃): δ 13.9, 23.9, 32.6, 55.8, 61.7, 74.3, 74.9, 80.1, 111.4, 113.2, 118.5, 132.3, 147.3, 149.59, 172.6; **Analysis** for C₁₇H₂₄O₆ requires C, 62.95; H, 7.46; found C, 62.90; H, 7.44%.

A general experimental procedure for the preparation of (2*R*,3*S*)-ethyl 2,3dihydroxy-3-(4,5-dialkyloxy-2-nitrophenyl) propanoate (81a-e):

To the stirred solution of diol **80a-e** (10 mmol) in CH_2Cl_2 (40 mL), conc. HNO₃ (2 mL) was added dropwise at 0 °C. Reaction mixture was stirred for 30 min. and progress of reaction was monitored by TLC. After completion of reaction, 50 mL of water was added. Organic layer was separated and aqueous layer was extracted with CH_2Cl_2 (2 x 50 mL). Combined organic layers were washed with brine (50 mL), dried over unhyd. Na₂SO₄ and concentrated under reduced pressure to give the crude product which was purified by column chromatography [silica gel (230-400 mesh) and petroleum ether:EtOAc (60:40) as an eluent] gave pure **81a-e** in pure form.

(2R,3S)-Ethyl 2,3-dihydroxy-3-(4,5-dimethoxy-2-nitrophenyl)propanoate (81a):

Yield: 70%; yellow solid; **mp:** 131 °C; $[\alpha]_{25}^{D}$ +105.23 (*c* 1, CHCl₃); **IR** (CHCl₃): 787, 848, 937, 1049, 1240, 1371, 1747, 2985, 3460, 3640 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.34 (t, *J* = 7.1 Hz, 3H), 3.95 (s, 3H), 4.01 (s, 3H), 4.33 (q, *J* = 7.1 Hz, 2H), 4.51(d, *J* = 2.2 Hz, 1H), 5.85 (d, *J* = 2.2 Hz, 1H), 7.33 (s, 1H), 7.65 (s, 1H); ¹³C **NMR** (50 MHz, CDCl₃): δ 13.3, 55.1, 55.3, 60.1, 69.0, 72.7, 106.1, 111.0, 132.3, 138.3, 146.6, 152.1, 171.6; **Analysis** for C₁₃H₁₇NO₈ requires C, 49.52; H, 5.43; N, 4.44; found C, 49.65; H, 5.23; N, 4.55%.

(2*R*,3*S*)-Ethyl 2,3-dihydroxy-3-(5-nitrobenzo[*d*][1,3]dioxol-6-yl)propanoate (81b): Yield: 81%; yellow solid; mp: 138 °C; $[\alpha]^{D}_{25}$ +138.5 (*c*1, CHCl₃); IR (CHCl₃): 786, 846, 937, 1049, 1240, 1373, 1747, 2985, 3463, 3643 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.33 (t, *J* = 7.1 Hz, 3H), 4.29 (q, *J* = 7.1 Hz, 2H), 4.46 (d, *J* = 2.3 Hz, 1H), 5.68 (d, *J* = 2.3 Hz, 1H), 6.11-6.14 (dd, *J* = 1.1, 4.4 Hz, 2H), 7.33 (s, 1H), 7.53 (s, 1H); ¹³C NMR (50 MHz, CDCl₃): δ 13.2, 60.0, 68.8, 72.7, 101.9, 103.3, 108.4, 134.8, 140.0, 145.9, 150.8, 171.3; **Analysis** for C₁₂H₁₃NO₈ requires C, 48.17; H, 4.38; N, 4.68; found C, 48.01; H, 4.23; N, 4.76%.

(2*R*,3*S*)-Ethyl 3-(4,5-bis(benzyloxy)-2-nitrophenyl)-2,3-dihydroxypropanoate (81c): Yield: 73%, yellow solid; mp: 141 °C; $[\alpha]^{D}_{25}$ +105.34 (*c* 0.8, CHCl₃); IR (CHCl₃): 763, 1132, 1215, 1683, 3388 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.30 (t, *J* = 7.1 Hz, 3H), 2.84 (bs, 1H), 3.19 (bs, 1H), 4.31 (q, *J* = 7.1 Hz, 2H), 4.45 (d, *J* = 1.5 Hz, 1H), 5.21 (s, 2H), 5.28 (s, 2H), 5.78 (d, *J* = 1.5 Hz, 1H), 7.30-7.47 (m, 11H), 7.72 (s, 1H); ¹³C NMR (50 MHz, CDCl₃+ DMSO-*d*₆): δ 12.5, 58.9, 68.0, 68.9, 69.1, 71.9, 108.0, 112.7, 125.7, 126.0, 126.3, 126.4, 126.8, 131.9, 134.4, 134.6, 137.7, 145.1, 150.9, 170.6; Analysis for C₂₅H₂₅NO₈ requires C, 64.23; H, 5.39; N, 3.00; found C, 64.02; H, 5.49; N, 2.87%.

(2*R*,3*S*)-Ethyl 3-(4-(benzyloxy)-5-methoxy-2-nitrophenyl)-2,3-dihydroxypropanoate (81d):

Yield: 75%; yellow solid; **mp:** 138 °C; $[\alpha]_{25}^{D}$ +102.25 (*c* 0.8, CHCl₃); **IR** (CHCl₃): 757, 1215, 1620, 2780, 3400 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.31 (t, *J* = 7.2 Hz, 3H), 1.65 (bs, 1H), 2.97 (bs, 1H), 4.00 (s, 3H), 4.31 (q, *J* = 7.2 Hz, 2H), 4.49 (d, *J* = 3.4 Hz, 1H), 5.20 (s, 2H), 5.83 (d, *J* = 3.4 Hz, 1H), 7.32 (s, 1H), 7.35-7.48 (m, 5H), 7.70 (s, 1H); ¹³**C NMR** (50 MHz, CDCl₃): δ 13.7, 55.9, 61.0, 69.5, 70.6, 73.2, 108.9, 111.4, 127.0, 127.7, 128.1, 132.8, 135.3, 138.7; **Analysis** for C₁₉H₂₁NO₈ requires C, 58.31; H, 5.41; N, 3.58; found C, 58.16; H, 5.28; N, 3.51%.

(2*R*,3*S*)-Ethyl 3-(4-(cyclopentyloxy)-5-methoxy-2-nitrophenyl)-2,3-dihydroxypropanoate (81e) :

Yield: 81%; yellow solid; **mp**: 142 °C; $[\alpha]_{25}^{D}$ +99.72 (*c* 0.8, CHCl₃); IR (CHCl₃): 757, 1215, 1620, 3465 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.34 (t, *J* = 7.1 Hz, 3H), 1.58-2.08 (m, 10H), 3.91 (s, 3H), 4.33 (q, *J* = 7.1 Hz, 2H), 4.47 (d, *J* = 2.1 Hz, 1H), 4.87-4.99 (m, 1H), 5.81 (d, *J* = 2.1 Hz, 1H), 7.28 (s, 1H), 7.62 (s, 1H); ¹³C NMR (50 MHz, CDCl₃+ DMSO-*d*₆): δ 13.3, 23.0, 31.6, 31.7, 55.1, 60.2, 69.0, 72.8, 79.7, 106.5, 113.1, 132.0, 137.8, 147.3, 151.1, 171.7; **Analysis** for C₁₇H₂₃NO₈ requires C, 55.28; H, 6.28; N, 3.79; found C, 55.12; H, 6.13; N, 3.83%.

A general experimental procedure for the preparation of (*R*)-1,2,3,4-tetrahydro-6,7dialkyloxyquinolin-3-ol (83a-e)

To a stirred solution of nitro diol **81a-e** (6.0 mmol) and triethylamine (3.00 ml, 18 mmol) in CH_2Cl_2 (20 mL), was added freshly distilled thionyl chloride (0.5 ml, 7 mmol) dropwise under nitrogen atmosphere at 0 °C and allowed to stir at 0 °C for 30-45 minutes (monitored by TLC). The reaction mixture was quenched by the addition of cold water (20 mL) and a saturated solution of NaHCO₃ (20 mL). The organic layer was separated and the aqueous layer was extracted with CH_2Cl_2 (2 x 30 mL). The combined organic extracts were washed with brine and dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to give crude products **82a-e**, which was then subjected for reduction without purification.

To the stirred solution of nitro cyclic sulphite **82a-e** (6 mmol) and CoCl₂·6H₂O (1 mol %) in 95% ethanol (30 mL), NaBH₄ (24 mmol) was added at 0 °C and allowed to stir for 12 h at 25 °C. After completion of reaction, it was poured into ice cold water to form black precipitate. To the aqueous layer, 100 mL of ethyl acetate was added and combined mixture was passed through celite. The organic layer was separated and aqueous layer was extracted with ethyl acetate (2 x 50 mL). Combined organic layers were washed with brine (2 x 50 mL), dried over anhydrous Na₂SO₄ and concentrated under reduced pressure to give the pure product. Chromatographic purification of the crude product [flash silica gel (230-400 mesh) and petroleum ether:ethyl acetate:Et₃N (60: 38:2)] gave pure tetrahydroquinolin-3-ol (**83a-e**).

(*R*)-1,2,3,4-Tetrahydro-6,7-dimethoxyquinolin-3-ol (83a):

Yield: 78%; Gum; [α]^D₂₅ +25.4 (*c* 1.26, CHCl₃); IR (CHCl₃): 769, 1215, 1423, 1647, 3456 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 2.63-2.73 (dd, *J* = 3.9, 16.5 Hz, 1H), 2.85 (bs, 2H), 2.92-3.02 (dd, *J* = 4.3, 16.5 Hz, 1H), 3.19-3.29 (m, 2H), 3.78 (s, 3H), 3.79 (s, 3H), 4.15-4.23 (m, 1H), 6.12 (s, 1H), 6.50 (s, 1H); ¹³C NMR (50 MHz, CDCl₃): δ 34.2, 47.6, 55.5, 56.3, 63.3, 99.3, 110.1, 113.9, 137.2, 141.6, 148.0; MS: 209, 194, 176, 166, 148,

133, 120, 103, 91, 77, 65, 44; **Analysis** for C₁₁H₁₅NO₃ requires C, 63.14; H, 7.23; N, 6.69; found C, 63.09; H, 7.17; N, 6.61%.

(R)-5,6,7,8-Tetrahydro-[1,3]dioxolo[4,5-g]quinolin-7-ol (83b):

Yield: 81%; Gum, $[\alpha]_{25}^{D}$ +28.2 (*c* 1, CHCl₃); **IR** (CHCl₃): 765, 1045, 1247, 1456, 2985, 3450 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 2.18 (bs, 2H), 2.63-2.73 (dd, *J* = 3.5, 16.5 Hz, 1H), 2.92-3.03 (dd, *J* = 3.9, 16.5 Hz, 1H), 3.20-3.23 (dd, *J* = 1.4, 4.3 Hz, 2H), 4.17-4.25 (m, 1H), 5.82 (s, 2H), 6.15 (s, 1H), 6.48 (s, 1H); ¹³C NMR (50 MHz, CDCl₃): δ 35.1, 47.5, 63.1, 96.4, 100.1, 109.5, 110.1, 137.9, 139.9, 146.1; **Analysis** for C₁₀H₁₁NO₃ requires C, 62.17; H, 5.74; N, 7.25; found C, 62.11; H, 5.76; N, 7.21%.

(*R*)-6,7-Bis(benzyloxy)-1,2,3,4-tetrahydroquinolin-3-ol (83c)

Yield: 83%; Gum, $[\alpha]_{25}^{D}$ +30.5 (*c* 1, CHCl₃); **IR** (CHCl₃): 767, 1217, 1504, 2927, 3016, 3402 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.74 (bs, 2H), 2.60-2.70 (dd, *J* = 3.4, 16.5 Hz, 1H), 2.89-2.99 (dd, *J* = 4.9, 16.5 Hz, 1H), 3.12-3.24 (m, 2H), 4.14-4.24 (m, 1H), 5.03 (s, 2H), 5.09 (s, 2H), 6.19 (s, 1H), 6.63 (s, 1H); ¹³C NMR (50 MHz, CDCl₃): δ 34.9, 47.5, 63.4, 71.2, 73.0, 102.2, 111.1, 119.3, 127.2, 127.5, 127.6, 127.6, 128.3, 128.4, 137.3, 138.4, 141.7, 148.7; **Analysis** for C₂₃H₂₃NO₃ requires C, 76.43; H, 6.41; N, 3.88; found C, 76.38; H, 6.37; N, 3.82%.

(*R*)-7-(Benzyloxy)-1,2,3,4-tetrahydro-6-methoxyquinolin-3-ol (83d)

Yield: 85%; Gum, [α]^D₂₅ +25.2 (*c* 1, CHCl₃); **IR** (CHCl₃): 765, 1217, 1404, 2927, 3405 cm⁻¹; ¹H **NMR** (200 MHz, CDCl₃): δ 2.64 (dd, *J* = 3.8, 16.5 Hz, 1H), 2.92-3.02 (dd, *J* = 4.2, 16.5 Hz, 1H), 3.17-3.18 (d, *J* = 3.0 Hz, 2H), 3.80 (s,3H), 4.16-4.24 (m, 1H), 5.07 (s, 2H), 6.13 (s, 1H), 6.56 (s, 1H), 7.30-7.44 (m, 5H); ¹³C **NMR** (50 MHz, CDCl₃): δ 34.7, 47.4, 56.7, 63.2, 70.2, 101.8, 110.8, 114.9, 126.9, 127.4, 128.2, 137.3, 142.3, 147.3;

Analysis for C₁₇H₁₉NO₃ requires C, 71.56; H, 6.71; N, 4.91; found C, 71.52; H, 6.75; N, 4.88%.

(*R*)-7-(Cyclopentyloxy)-1,2,3,4-tetrahydro-6-methoxyquinolin-3-ol (83e):

Yield: 82%; Gum; $[\alpha]_{25}^{D}$ +22.2 (*c* 1, CHCl₃); **IR** (CHCl₃) 767, 1217, 1504, 2927, 3016, 3402 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.55-1.83 (m, 8H), 2.62-2.72 (dd, *J* = 4.1, 16.5 Hz, 1H), 2.91-3.01 (dd, *J* = 3.7, 16.5 Hz, 1H), 3.21-3.23 (d, *J* = 3.7 Hz, 2H), 3.76 (s, 3H), 4.16-4.23 (m, 1H), 4.54-4.65 (m, 1H), 6.11 (s, 1H), 6.52 (s, 1H); ¹³C **NMR** (50 MHz, CDCl₃): δ 23.5, 32.3, 34.6, 47.6, 55.5, 63.2, 81.4, 99.7, 110.3, 119.1, 137.7, 139.7, 149.5; **Analysis** for C₁₅H₂₁NO₃ requires C, 68.42; H, 8.04; N, 5.32; found C, 68.38; H, 8.01; N, 5.37%.

A general experimental procedure for the preparation of amido alcohol (84a-e)

To the stirred solution of tetrahydroquinolin-3-ol (**83a-e**) (4 mmol) and Et₃N (1.4 mL, 10 mmol) in 20 mL of CH₂Cl₂, propionic anhydride (6.5 mL, 5 mmol) was added at 25 °C. Reaction mixture was stirred for 3 h. Progress of reaction was monitored by TLC and after completion of reaction, saturated NaHCO₃ (30 mL) was added. Organic layer was separated; aqueous layer was extracted with CH₂Cl₂ (2 x 50 mL). Combined organic layers were washed with brine (2 x 25 mL), dried over anhydrous Na₂SO₄ and concentrated under reduced pressure to give crude products. Chromatographic purification [silica gel (230-400 mesh) and petroleum ether:ethyl acetate: (60: 40:)] gave amide **84a-e** in pure form.

1-[(*R*)-3,4-Dihydro-3-hydroxy-6,7-dimethoxyquinolin-1(2H)-yl]propan-1-one (84a)

Yield: 82%; Gum; $[\alpha]_{25}^{D}$ +8.69 (*c* 1.15, CHCl₃); **IR** (CHCl₃): 846, 937, 1240, 1388, 1514, 1660, 1751, 2983, 3529 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.18 (t, *J* = 7.3 Hz,

3H), 2.56 (q, J = 7.3 Hz, 2H), 2.67-2.78 (dd, J = 4.6, 16.5 Hz, 1H), 2.98-3.09 (dd, J = 5.4, 16.5 Hz, 1H), 3.86 (s, 6H), 3.74-3.95 (m, 2H), 4.32 (m, 1H), 6.63 (bs, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 8.6, 27.4, 35.0, 49.7, 55.6, 65.0, 108.0, 111.1, 122.4, 130.7, 146.3, 174.3; **MS:** 265, 209, 194, 176, 166, 148, 133, 120, 104, 91, 77, 57, 44; **Analysis** for C₁₄H₁₉NO₄ requires C, 63.38; H, 7.22; N, 5.28; found C, 63.43; H, 7.19; N, 5.22%.

1-[(*R*)-7,8-Dihydro-7-hydroxy-[1,3]dioxolo[4,5-g]quinolin-5(6H)-yl]propan-1-one (84b)

Yield: 85%; Gum; $[\alpha]_{25}^{D}$ +12.7 (*c* 1, CHCl₃); **IR** (CHCl₃): 847, 1242, 1515, 1650, 1753, 2983, 3530 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.11 (t, *J* = 7.3 Hz, 3H), 2.30 (q, *J* = 7.3 Hz, 2H), 2.66-2.77 (dd, *J* = 4.6, 16.6 Hz, 1H), 2.92-3.02 (dd, *J* = 6.4, 15.6 Hz, 1H), 3.75-4.09 (m, 2H), 5.24 (m, 1H), 5.96 (s, 2H), 6.60 (s, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 8.9, 27.3, 35.5, 49.1, 65.9, 98.0, 108.2, 111.5, 122.1, 131.7, 145.2, 174.1; **Analysis** C₁₃H₁₅NO₄ requires C, 62.64; H, 6.07; N, 5.62; found C, 62.61; H, 6.01; N, 5.55%.

1-[(*R*)-6,7-Bis(benzyloxy)-3,4-dihydro-3-hydroxyquinolin-1(2H)-yl]propan-1-one (84c)

Yield: 77%; Gum; $[\alpha]_{25}^{D}$ +15.1 (*c* 1, CHCl₃); **IR** (CHCl₃): 847, 1242, 1515, 1650, 1753, 2983, 3530 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.00 (t, *J* = 7.3 Hz, 3H), 2,18 (bs, 1H), 2.46 (q, *J* = 7.3 Hz, 2H), 2.58-2.69 (dd, *J* = 4.9, 16.4Hz, 1H), 2.87-3.00 (dd, *J* = 5.6, 16.5 Hz, 1H), 3.69-3.88 (m, 2H), 4.23 (m, 1H), 5.12 (s, 2H), 5.15 (s, 2H), 6.68 (bs, 2H), 7.30-7.45 (m, 10H); ¹³C NMR (50 MHz, CDCl₃): δ 9.5, 27.1, 35.1, 49.2, 65.8, 71.2, 73.0, 102.2, 111.1, 119.3, 127.2, 127.5, 127.6, 127.6, 128.3, 128.4, 137.3, 138.4, 141.7, 148.7, 173.2; **Analysis** for C₂₆H₂₇NO₄ requires C, 74.80; H, 6.52; N, 3.35; found C, 74.82; H, 6.57; N, 3.31%.

1-[(*R*)-6-(Cyclopentyloxy)-3,4-dihydro-3-hydroxy-7-methoxyquinolin-1(2H)yl]propan-1-one (84e)

Yield: 73%; Gum; $[\alpha]_{25}^{D}$ +15.1 (*c* 1, CHCl₃); IR (CHCl₃): 849, 1243, 1515, 1650, 1753, 2983, 3530 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.17 (t, *J* = 7.4 Hz, 3H), 1.17-1.88 (m, 8H), 2.54 (q, *J* = 7.4 Hz, 2H), 2.64-2.74 (dd, *J* = 5.0, 16.3 Hz, 1H), 2.95-3.06 (dd, *J* = 5.3, 16.6 Hz, 1H), 3.81 (s, 3H), 3.72-3.90 (m, 2H), 4.27 (m, 1H), 4.73 (m, 1H), 6.60 (bs, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 10.1, 23.5, 27.5, 32.1, 35.1, 47.1, 55.4, 63.1, 81.3, 99.8, 110.1, 119.5, 137.4, 139.2, 149.5; 172.9; **Analysis** for C₁₈H₂₅NO₄ requires C, 67.69; H, 7.89; N, 4.39; found C, 67.62; H, 7.82; N, 4.32%.

A general experimental procedure for the preparation of Mosher's ester (85b-e)

To the stirred solution of alcohol (0.1 mmol), DCC (41 mg, 0.2 mmol) in CH_2Cl_2 (3 mL) Mosher's acid (26 mg, 0.11 mmol) in CH_2Cl_2 (1 mL) was added at 0 °C and allowed to stir for 12 h at 25 °C. After the completion of reaction (monitored by TLC), solvent was distilled under reduced pressure and crude product was purified by column chromatography to give pure **84b-e**.

(2*R*)-(*R*)-5,6,7,8-Tetrahydro-5-propionyl-[1,3]dioxolo[4,5-g]quinolin-7-yl 3,3,3trifluoro-2-methoxy-2-phenylpropanoate (85b)

Yield: 35 mg, 75%; ¹**H NMR** (200 MHz, CDCl₃): δ 1.09 (t, *J* = 7.3 Hz, 3H), 2.41 (q, *J* = 7.3 Hz, 2H), 2.68-2.70 (dd, *J* = 5.0, 16.3 Hz, 1H), 2.92-3.02 (dd, *J* = 5.3, 16.6 Hz, 1H), 3.48 (s, 3H), 3.88-4.10 (m, 2H), 5.49 (m, 1H), 5.94 (s, 2H), 6.52 (s, 1H), 6.60 (s, 1H), 7.35-7.46 (m, 5H).

(2*R*)-(*R*)-6,7-Bis(benzyloxy)-1,2,3,4-tetrahydro-1-propionylquinolin-3-yl 3,3,3trifluoro-2-methoxy-2-phenylpropanoate (85c) **Yield:** 42 mg, 66%; ¹**H NMR** (200 MHz, CDCl₃): δ 1.00 (t, *J* = 7.3 Hz, 3H), 2.46 (q, *J* = 7.3 Hz, 2H), 2.58-2.69 (dd, *J* = 4.9, 16.4 Hz, 1H), 2.87-3.00 (dd, *J* = 5.6, 16.5 Hz, 1H), 3.47 (s, 2.90 H), 3.54 (s, 0.10H) 3.69-3.88 (m, 2H), 3.97 (m, 1H), 5.12 (s, 2H), 5.15 (s, 2H), 6.68 (bs, 2H), 7.30-7.45 (m, 10H).

(2*R*)-(*R*)-6-(Cyclopentyloxy)-1,2,3,4-tetrahydro-7-methoxy-1-propionylquinolin-3-yl 3,3,3-trifluoro-2-methoxy-2-phenylpropanoate (85e)

Yield: 39 mg, 73%; ¹**H NMR** (200 MHz, CDCl₃): δ 1.12 (t, *J* = 7.3 Hz, 3H), 1.60-1.94 (m, 8H), 2.42 (q, *J* = 7.3 Hz, 2H), 2.90-2.94 (dd, *J* = 3.9, 16.5 Hz, 1H), 3.07 (m, 1H), 3.43 (s, 2.91H), 3.47 (s, 0.09H), 3.81 (s, 3H), 4.11 (m, 1H), 4.70 (m, 1H), 5.46 (s, 1H), 6.66 (s, 1H), 7.34-7.46 (m, 5H).

PNU95666-E

Section 2:

Formal asymmetric synthesis of sumanirole maleate (PNU 95666-E) 1.2.1. Introduction:

Parkinson's disease, a neurodegenetive disease characterized by deteriorating motor function, is brought about by the loss of cells in the brain responsible for synthesizing the neurotransmitter dopamine. L-DOPA (86) is used for the treatment of Parkinson's disease. It may be noted that L-DOPA is converted to dopamine *in situ* by L-DOPA decarboxylase (Fig. 10).

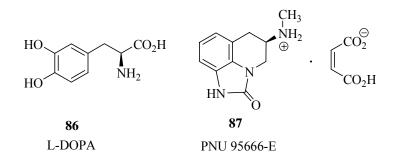


Fig. 10: Structures of L-DOPA and PNU 95666-E

However, after a period of time, L-DOPA (87) loses its efficiency, requiring additional therapy with dopamine agonists to attempt to re-establish the necessary level of dopamine receptor activation; adverse side effects such as psychiatric disorders are also common with L-DOPA (87). Evidence suggests that it is the activation of D2 receptors in the striatum, an area of the brain associated with motor function that is responsible for drug efficacy. However, currently available dopamine agonist drugs are not selective and possess high affinity for other dopamine receptor subtypes.

Sumanirole maleate (PNU95666-E) (87) is a potent and highly selective agonist at the dopamine D2 receptor subtype and possesses potential as a treatment for Parkinson's disease with greatly diminished side-effect liability. PNU95666-E (87) also showed

better efficiency in treatment for Parkinson's disease in the early stages, possibly preventing the development of response fluctuations seen with long term L-DOPA therapy.⁴²

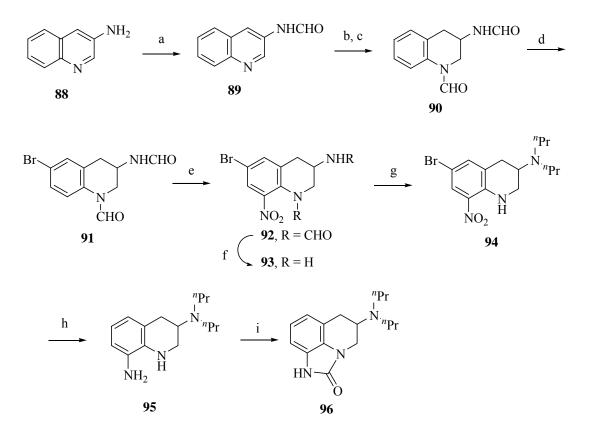
Sumanirole maleate (**87**) is a novel dopamine receptor agonist with high *in vitro* and *in vivo* selectivity for the D2 receptor subtype. It has greater than 200-fold selectivity for the D2 receptor subtype versus the other dopamine receptor subtypes in radioligand binding assays. In cell-based assays, PNU95666-E (**87**) is a fully efficient agonist, with EC_{50} values between 17 and 75 nM.

1.2.2 Review of literature

Literature search revealed that there are very few reports available for the synthesis of Sumanirole maleate (87) which are described below.⁴³⁻⁴⁵

Moon's Approach (1992)⁴³

Moon *et al.* have reported catalytic hydrogenation (PtO₂) of 3-amidoquinoline **89** followed by amine protection provided diamidotetrahydroquinoline **90**. Aromatic nitration at *ortho* position was achieved in two steps; *para* bromination of amino tetrahydroquinoline **90** to give bromo tetrahydroquinoline **91** followed by *ortho* nitration gave nitro tetrahydroquinoline **92** in good yield. Acidic hydrolysis of amide **92** to diamine **93** followed by alkylation (^{*n*}PrI) of primary amine gave *N*,*N*-dipropylamino tetrahydroquinoline **94**. Reduction (10%Pd/C, H₂) of nitro group in **94** led to diamine **95** followed by reaction with 1,1'-carbonyldiimidazole provided racemic **96** in 83% yield (**Scheme 23**).



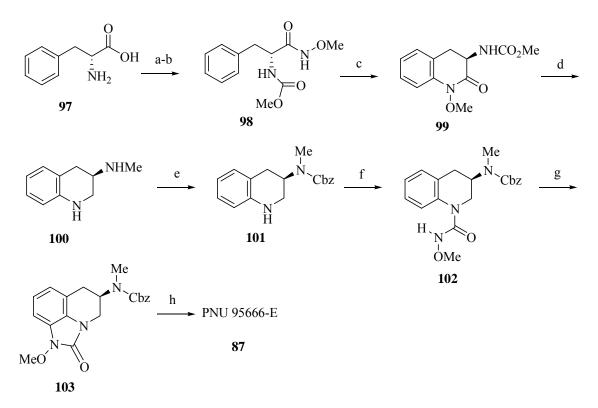
Scheme 23: (a) HCO₂H, Ac₂O, THF, 0 °C, 15 min, 84%; (b) PtO₂ (10 mol%), H₂ (50 lb), AcOH, 25 °C, 3 h, 69%; (c) HCO₂H, Ac₂O, THF, 0 °C, 15min, 84%; (d) Br₂, Na₂CO₃, AcOH, 25 °C, 30 min, 86%; (e) NaNO₂, TFA, 25 °C, 16 h, 74%; (f) EtOH, HCl, reflux, 1 h, 86%; (g) ⁿPrI, Na₂CO₃, DMF, 100 °C, 5 h, 65%; (h) H₂, 10%Pd/C, EtOH, 18 h; (i) 1,1'-carbonyldiimidazole, DMF, 100 °C, 1 h, 83% for two steps.

Romero's approach (1997)⁴⁴

Romero et al. have reported the synthesis of PNU 95666-E (87) by making use of Dphenylalanine (97) as chiral starting material. Protection of amine as its carbamate in 97 followed by amidation of acid moiety provided 98 in 61% vield. Bis(trifluoroacetoxy)iodobenzene/TFA mediated oxidative cyclization of 98 afforded lactum 99 in 85% yield. BH₃·SMe₂ reduction of lactum 99 gave 3-methylaminotetrahydriquinoline 100, which was then subjected to selective protection of methyl amine to its benzyl carbamate 101 in 65% yield. Free amine group in 101 was converted to methoxyamine urea derivative **102** (COCl₂, Et₃N, MeONH₂ in THF) and subsequent

PNU95666-E

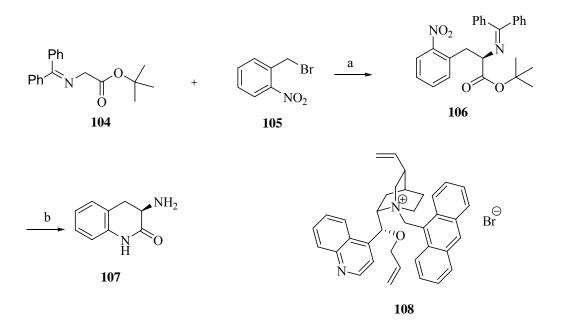
oxidative cyclization provided benzo-fused urea **103** in 78% yields. Finally, deprotection of benzyl carbamate and N-OMe in **103** $[H_2(50 \text{ psi}), 20\% \text{ Pd}(\text{OH})_2]$ was achieved to give PNU 95666E (**87**) in 84% (**Scheme 24**).



Scheme 24: (a) ClCO₂OMe, aq. NaOH, THF, -15-25 °C, 2 h; (b) NH₂OMe, EDC, 25 °C, 22 h, 61% over two steps; (c) PhI(O₂CCF₃)₂, CF₃CO₂H, CH₂Cl₂, 0 °C, 1 h, 85%; (d) BH₃·SMe₂, THF, 80 °C, 22 h; (e) *N*-(benzyloxycarbonyloxy)succinimide, Toluene, -40 °C, 30 min. 65% over two steps; (f) COCl₂, Et₃N, THF, 0 °C, 1 h, then MeONH₂, Et₃N, 25 °C, 48 h; (g) PhI(O₂CCF₃)₂, CHCl₃, 0-25 °C, 2 h, 78% over two steps; (h) H₂ (50 psi), 20% Pd(OH)₂, EtOH, 19 h, 84%.

Hulin's approach (2004)⁴⁵

Hulin *et al.* have used chiral tetraalkylammonium salt **108** as chiral PTC catalyst for asymmetric alkylation of *N*-(diphenylmethylene)glycine *tert*-butyl ester **104** with 2-nitrobenzyl bromide (**105**) to provide imine **106**, which on catalytic hydrogenation [10% Pd/C, H_2 (1 atm) and MeOH] provided (*R*)-3-amino-3,4-dihydroquinolin-2-one (**107**) in 65% yield (**Scheme 25**).



Scheme 25: (a) Chiral PTC 108 (7 mol%) CsOH·H₂O, CH₂Cl₂, -30 °C,12 h, 92%; (b) 10% Pd/C, H₂ (1atm), MeOH, 2M HCl, 65%.

1.2.3 Present work

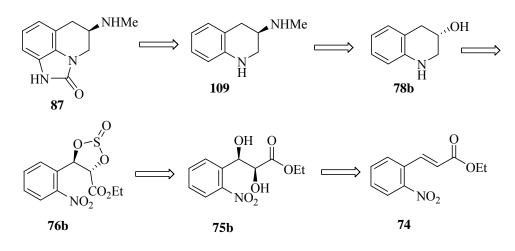
1.2.3.1 Objective

Literature search reveals that only three strategies namely chiral pool, asymmetric alkylation and resolution of racemates are available for the synthesis of sumanirole maleate, PNU95666-E (**87**). In section I of this Chapter, we have described a short and efficient synthesis of tetrahydroquinolin-3-ol (**78a**). In continuation of the work on Co-catalyzed reduction of nitro cyclic sulphite, a formal synthesis of sumanirole maleate, PNU95666-E (**87**) is described in this section.

Retrosynthetic analysis reveals that, for the synthesis of PNU95666-E (87), (R)tetrahydro-N-methylquinolin-3-amine (109) turns out to be the key intermediate, which could be easily prepared from (S)- tetrahydroquinolin-3-ol (78b). We further visualized that amino alcohol 78b could be prepared from Co-catalyzed reduction of nitro cyclic sulphite 76b. The precursor nitro cyclic sulphite 76b could be obtained from nitro diol

PNU95666-E

75b, which is realizable from asymmetric dihydroxylation (AD) of nitro cinnamate **74** (Scheme 26).

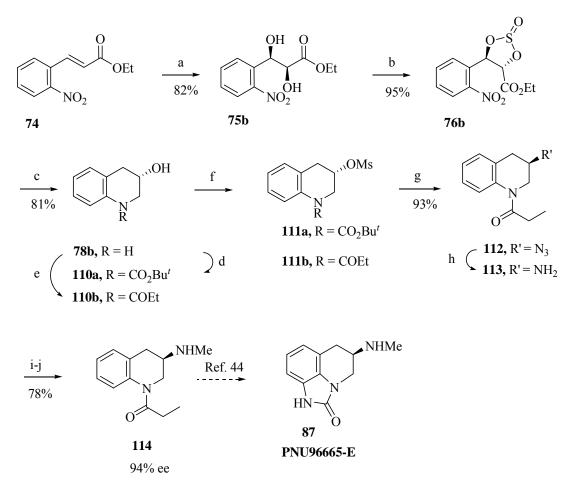


Scheme 26: Retr

Retrosynthetic analysis of PNU95666-E (87)

1.2.3.2 Results and Discussion:

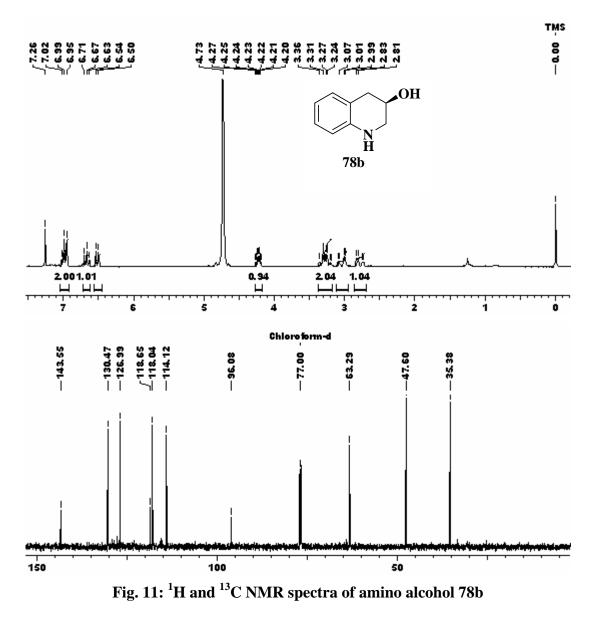
The present synthetic route employed for the synthesis of PNU95666-E is shown in **Scheme 27**. Unsaturated nitro esters **74**, prepared from Wittig olefination of the corresponding nitrobenzaldehyde was converted to the corresponding diol **75b** in 82% yield *via* Os-catalyzed asymmetric dihydroxylation using (DHQD)₂-PHAL as the chiral ligand. The diol **75b** was readily transformed into the corresponding nitro cyclic sulphite **76b** (SOCl₂ and Et₃N in CH₂Cl₂) in 95% yield.



Scheme 27: (a) K₂OsO₄ (0.2 mol%), (DHQD)₂-PHAL (1 mol%), K₃Fe(CN)₆ (3 equiv.), K₂CO₃ (3 equiv.), MeSO₂NH₂ (1 equiv.), *tert*-BuOH:H₂O (1:1), 25 °C, 24 h, 82%; (b) SOCl₂, Et₃N, CH₂Cl₂, 0 °C, 1 h, 95%; (c) CoCl₂·6H₂O (1 mol%), NaBH₄, EtOH, 0-25 °C, 6 h, 81%; (d) (C₂H₅CO)₂O, Et₃N, CH₂Cl₂, 25 °C; (e) K₂CO₃, MeOH:H₂O, 25 °C, 92% over two steps; (f) MsCl, Et₃N, CH₂Cl₂, 0 °C, 10 min; (g) NaN₃, DMF, 80 °C, 16 h, 93% over two steps; (h) 10% Pd/C, H₂ (1atm), MeOH, 25 °C, 12 h; (i) HCHO, MgSO₄, CH₂Cl₂; (j) 10% Pd/C, H₂ (1atm), MeOH, 25 °C, 5 h, 78%.

Nitro cyclic sulphite **76b** was then subjected to one-pot reduction using $CoCl_2$ (1 mol%) and 4 equivalents of NaBH₄ to give tetrahydroquinolin-3-ol **78b**, in 81% yield. Formation of **78b** was confirmed by spectral data. For example, ¹H NMR spectrum of **78b** showed typical signals at δ 2.78 (dd) and 3.04 (dd) corresponding to benzylic methylene protons. Also signals at δ 3.21 (m) and 4.22 (m) correspond to methylene (*N*-CH₂) and methine

(CHOH) protons respectively. Its ¹³C NMR showed two methylene and one methine (CHOH) carbon signals typically at δ 35.4, 47.6 and 63.3 respectively (**Fig. 11**).



Initially, amine function in **78b** was protected as *tert*-butyl carbamate **110a** [(*tert*-BuOCO)₂O, Et₃N and CH₂Cl₂], followed by protection of the free hydroxyl group as its mesylate **111a** (MsCl, Et₃N and CH₂Cl₂). However, nucleophilic displacement of mesylate **111a** with azide anion under various conditions failed to give the required azido

product probably due to interference shown by the bulky nature of *tert*-butyl group. We observed that protection of amine **78b** as its amide **111b** $[EtCO)_2O$, Et_3N and $CH_2Cl_2]$ was found to be useful in subsequent steps, as described below. At this stage, enantiomeric excess of **110b** was determined by Mosher's ester analysis. Thus, free hydroxyl moiety in amido alcohol **110b** was subjected to esterification (catalytic DMAP, DCC in CH_2Cl_2) with Mosher's acid [(*R*)-3,3,3-trifluoro-2-methoxy-2-phenylpropanoic acid] and the resulting Mosher's ester **115** was analyzed by ¹H NMR spectrum and enantiomeric excess was found to be 94 % (**Fig. 12**).

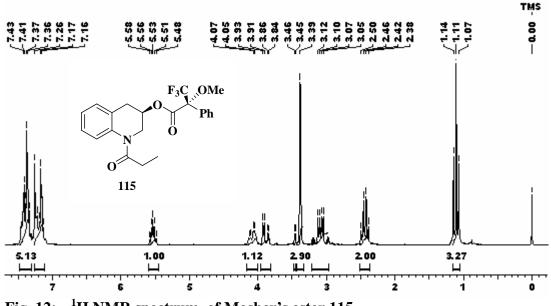


Fig. 12: ¹H NMR spectrum of Mosher's ester 115

Alcohol **110b** was then mesylated to give mesylate **111b** which was subjected to nucleophilic displacement with azide anion giving azide **112** in 93 % yield. Presence of azide functionality was confirmed from IR spectroscopy, which showed strong absorption band at 2106 cm⁻¹. Its ¹H NMR spectrum showed a typical signals at δ 3.77 (m) due to the methine proton (CHN₃) confirming the formation of azide **112(Fig. 13)**.

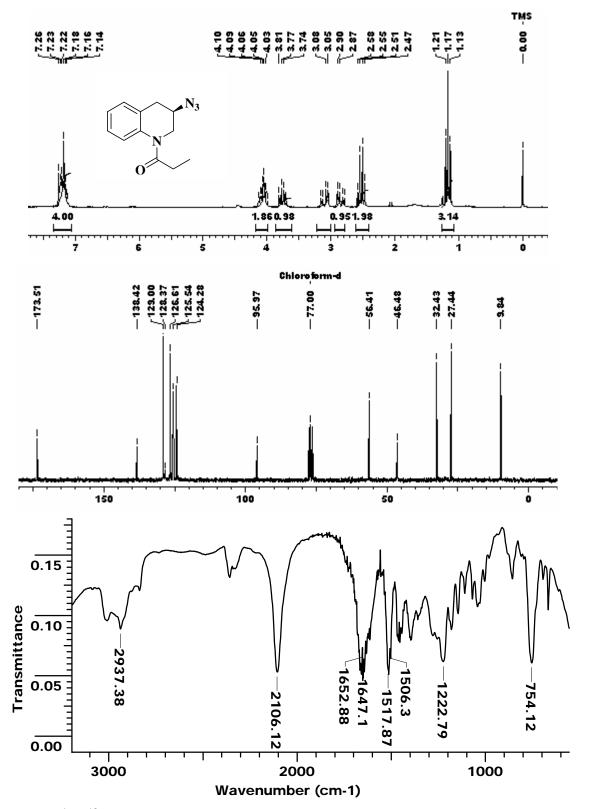


Fig. 13: ¹H, ¹³C NMR and IR spectra of 3-azidotetrahydroquinoline 112

Its ¹³C NMR spectrum showed methine (CHN₃) and carbonyl carbon signals at δ 46.4 and 173.5 respectively (**Fig. 13**). Reduction of azide moiety in **112** [10% Pd/C, H₂(1 atm) in CH₃OH] gave 3-amino-tetrahydroquinoline **113**, which was transformed into the corresponding imine (40% HCHO, MgSO₄ and CH₂Cl₂) *in situ*, subsequent reduction of which [10% Pd/C, H₂(1 atm)] provided *N*-methyl amine **114** in 78% yield. Its ¹H NMR spectrum showed a typical signal at δ 2.91 due to amino methyl proton (*N*-CH₃).

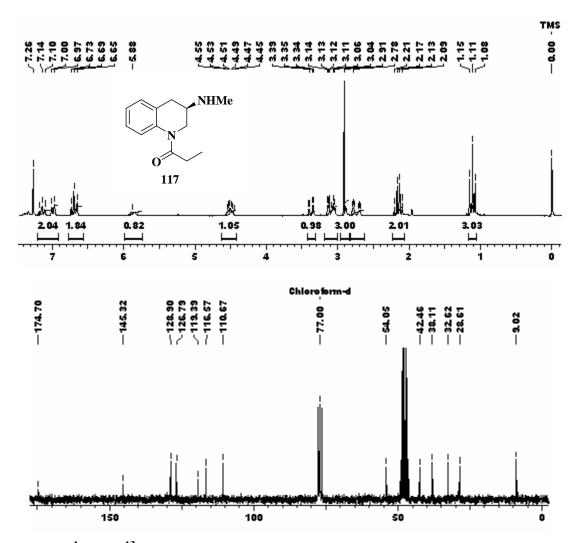


Fig. 12: ¹H and ¹³CNMR spectra of tetrahydroquinoline methyl amine 114

Its ¹³C NMR spectrum showed typical carbon signals at δ 38.1, 42.4 and 54.0 corresponding to the amino methyl (*N*-CH₃), methylene (*N*-CH₂) and methine (*N*-CH)

carbons respectively. Also signals for carbonyl carbon signal was observed at δ 174.7 (Fig. 14).

Further, synthesis of PNU95666-E (87) from 114 has been reported in the literature.³⁴

1.2.4 Conclusion

In conclusion, we have achieved the formal synthesis of PNU 95666-E (**87**), which was obtained in 13% overall yield and 94% ee. We have successfully applied asymmetric dihydroxylation and Co-catalyzed multifunctional reduction as key steps for the synthesis of PNU 95666-E (**87**).

1.2.5 Experimental section

A typical experimental procedure for the preparation of (2*S*,3*R*)-ethyl 2,3dihydroxy-3-(2-nitrophenyl)propanoate (75b):

To 500 mL RB flask were added, $K_3Fe(CN)_6$ (39.48 g, 120 mmol), K_2CO_3 (16.56 g, 120 mmol), MeSO₂NH₂ (3.8 g, 40 mmol), *tert*-BuOH (200 mL) and H₂O (200 mL). Reaction mixture was stirred for 10 min and (DHQD)₂-PHAL (1 mol%) and K_2OSO_4 (0.2 mol%) were added and stirred for additional 30 min. To the reaction mixture (*E*)-ethyl 3-(2-nitrophenyl)acrylate (**109**) (8.84g, 40 mmol) was added and allowed to stir for 24 h at 25 °C. After completion of reaction, sodium bisulphate (10 g) was added slowly at 0 °C. The organic layer was separated and aqueous layer was extracted with ethyl acetate (3 x 300 ml), combined organic layers were washed with brine (2 x 400 mL), dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to give the crude product. Chromatographic purification of the crude product [flash silica gel (230-400 mesh) and petroleum ether: ethyl acetate (60:40) as an eluent] afforded 8.37g pure **75b**.

Yield: 82%; [α]^D₂₅ –126.0 (*c* 1, CHCl₃); yellow solid, **mp**: 86 °C; %, **IR** (CHCl₃): 668, 757, 860, 1055, 1108, 1216, 1263, 1347, 1527, 1733, 3020, 3485 cm⁻¹; ¹H NMR (200

MHz, CDCl₃): δ 1.32 (t, J = 8.0 Hz, 3H), 3.22 (bs, 1H), 3.38 (bs, 1H), 4.30 (q, J = 8.0 Hz, 2H), 4.48 (d, J = 2.1 Hz, 1H), 5.67 (d, J = 2.1 Hz, 1H), 7.46 (t, J = 6 Hz, 1H,), 7.67 (t, J = 6 Hz, 1H), 7.84 (d, J = 8.0 Hz, 1H), 8.00 (d, J = 8.0 Hz, 1H); ¹³C NMR (CDCl₃): δ 14.1, 62.3, 69.7, 73.4, 124.3, 128.4, 129.7, 133.2, 136.2, 147.6, 172.6; Analysis for C₁₁H₁₃NO₆ requires C 51.77, H 5.13, N 5.49; found C 51.65, H 5.33, N 5.54%.

A typical experimental procedure for the preparation of nitro cyclic sulphite (76b):

To the stirred solution of nitro diol **75** (2.55g, 10 mmol) and triethylamine (4.2 ml, 30 mmol) in CH_2Cl_2 (50 mL) at 0 °C, was added freshly distilled $SOCl_2$ (1.0 ml, 12 mmol) drop-wise under nitrogen atmosphere. The reaction mixture was stirred at 0 °C for 30 minutes (progress of reaction was monitored by TLC). The reaction mixture was quenched by the addition of cold water (20 ml) and a saturated solution of NaHCO₃ (20 ml). The organic layer was separated and the aqueous layer extracted with CH_2Cl_2 (2 x 30 mL). The combined organic extract was washed with brine, dried over anhyd. Na₂SO₄ and concentrated under reduced pressure, crude cyclic sulphite **76b** which shows decomposition on silica. It was directly subjected for reduction.

Yield: 95%: Gum; IR (CHCl₃): 667, 757, 962, 1045, 1217, 1350, 1531, 1610,1747, 2985, 3022, 3519 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.36 (t, J = 7.2 Hz, 3H), 4.36 (q, J = 7.2 Hz, 2H), 4.97 (d, J = 4.7 Hz, 1H), 6.93 (d, J = 4.7 Hz, 1H), 7.57-7.80 (m, 3H), 8.13-8.18 (dd, J = 1.2, 7.9 Hz); ¹³C NMR (50MHz, CDCl₃): δ 13.8, 62.7, 83.1, 83.2, 124.9, 129.9, 130.9, 131.1, 134.5, 147.6, 165.7%.

A typical experimental procedure for the preparation (S)-1,2,3,4tetrahydroquinolin-3-ol (78b):

To the stirred solution of nitro cyclic sulphite **76b** (10 mmol), $CoCl_2 \cdot 6H_2O$ (23.8 mg, 1 mol %) and 95 % ethanol (30 mL), NaBH₄ (24 mmol) was added at 0 °C and allowed to stir for 12 h at 25 °C. After completion of reaction, reaction mixture was poured into ice cold water forms black precipitate. To the aqueous layer 100 mL of ethyl acetate was added and combined mixture was passed through celite. The organic layer was separated and aqueous layer was extracted with ethyl acetate (2 x 50 mL). Combined organic layers were washed with brine (2 x 50 mL), dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to give the crude product. Chromatographic purification of the crude product [silica gel (230-400 mesh) and petroleum ether: ethyl acetate: Et₃N (60: 40:2)] gave 1.22 g of **78b** in pure form.

Yield: 1.22 g, 82%; $[\alpha]_{25}^{D} - 20.86$ (*c* 1, CHCl₃); **IR** (CHCl₃): 656, 1215, 1510, 1637, 3018, 3390 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 2.73-2.83 (dd, *J* = 3.5, 16.8 Hz, 1H), 2.99-3.09 (dd, *J* = 3.5, 16.8 Hz, 1H), 3.19-3.36 (m, 2H), 4.19-4.27 (m, 1H), 6.52 (d, *J* = 9.0 Hz, 1H), 6.67 (dt, J = 1.1, 7.5 Hz, 1H), 6.95-7.02 (m, 2H); ¹³C NMR (CDCl₃): δ 35.3, 47.6, 63.2, 114.1, 118.0, 118.6, 126.9, 130.4, 143.5; **Analysis** for C₉H₁₁NO requires C, 72.46; H, 7.43; N, 9.39; found C, 72.42; H, 7.40; N, 9.44%.

A typical experimental procedure for the preparation of (S)-*tert*-butyl 3,4-dihydro-3-hydroxyquinoline-1(2H)-carboxylate(110a):

To the stirred solution of tetrahydroquinolin-3-ol (**112**) (745 mg, 5 mmol) and triethylamine (1.3 mL, 10 mmol) in CH_2Cl_2 (20 mL), was added (Boc)_2O (1.530 g, 7 mmol) at 25 °C and allowed to stir for 6 h. Progress of reaction was monitored by TLC and after completion of reaction, a saturated solution of NH₄Cl (20 mL) was added. The organic layer was separated; the aqueous layer was extracted with CH_2Cl_2 (2 x 50 mL).

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Combined organic layers were washed with brine (2 x 25 mL), dried over anhyd. Na_2SO_4 and concentrated under reduced pressure to give the crude products. Chromatographic purification of crude product [silica gel (230-400 mesh) and petroleum ether: ethyl acetate: (60: 40:) as eluent] gave 1.120 g of **110a** in pure form.

Yield 1.120 g, 90%; $[\alpha]_{25}^{D}$ –1.5 (*c* 1.4, CHCl₃); Gum; **IR** (CHCl₃): 761, 1051, 1245, 1755, 2358, 3463 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.48 (s, 9H), 2.85-2.96 (dd, *J* = 6.5, 16.1 Hz, 1H), 3.07-3.18 (dd, *J* = 5.4, 15.9 Hz, 1H), 3.29-3.52 (m, 2H), 4.98-5.04 (m, 1H), 6.50 (d, *J* = 7.6 Hz, 1H), 6.63 (t, *J* = 7.6 Hz, 1H), 6.97 (t, *J* = 7.6 Hz, 2H); ¹³**C NMR** (50 MHz, CDCl₃): δ 27.4, 31.9, 44.5, 68.8, 81.8, 113.9, 117.3, 126.8, 129.5, 143.2, 152.7; **Analysis** for C₁₄H₁₉NO₃ requires C, 67.45; H, 7.68; N, 5.62; found C, 67.32; H, 7.52; N, 5.56%.

A typical experimental procedure for the preparation of 1-[(S)-3,4-dihydro-3hydroxyquinolin-1(2*H*)-yl]propan-1-one (110b):

To the stirred solution of tetrahydroquinolin-3-ol (**112**) (0.74 g, 5 mmol) and Et₃N (1.3 mL, 10 mmol) in 20 mL of CH₂Cl₂, propionic anhydride (7 mmol, 0.9 mL) was added at 25 °C. Reaction mixture was stirred for 3 h. Progress of the reaction was monitored by TLC and after the completion of reaction, a saturated NaHCO₃ (30 mL) was added. The organic layer was separated; the aqueous layer was extracted with CH₂Cl₂ (2 x 50 mL). The combined organic layers were washed with brine (2 x 25 mL), dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to give the crude product. Chromatographic purification of the crude product [silica gel (230-400 mesh) and petroleum ether:ethyl acetate: (60: 40:)] gave 944 mg of pure amide **110b**.

Yield: 944 mg, 92%; $[\alpha]_{25}^{D}$ –1.20 (*c* 1.4, CHCl₃); **IR** (CHCl₃): 761, 1051, 1245, 1755, 2358, 3463 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.16 (t, *J* = 7.4 Hz, 3H), 2.55 (q, *J* = 7.4 Hz, 2H), 2.74-2.85 (dd, *J* = 4.9, 16.5 Hz, 1H), 3.04-3.13 (dd, *J* = 5.7, 16.5 Hz, 1H), 3.76-3.85 (dd, *J* = 4.9, 13.3 Hz, 1H), 3.91-4.00 (dd, *J* = 4.9, 13.3 Hz, 1H), 4.28 (m, 1H), 7.10-7.23 (m, 4H); ¹³C NMR (50 MHz, CDCl₃): δ 9.9, 27.4, 35.7, 49.8, 65.7, 124.2, 125.4, 125.9, 129.3, 129.7, 138.5; **Analysis** for C₁₂H₁₅NO₂ requires C, 70.22; H, 7.37; N, 6.82; found C, 70.07; H, 7.24; N, 6.83%.

A typical experimental procedure for the preparation of (*S*)-1,2,3,4-tetrahydro-1propionylquinolin-3-yl methanesulfonate (111a-b):

To the stirred solution of amide (0.82 g, 4 mmol) and triethylamine (1.3 mL, 10 mmol) in CH_2Cl_2 (20 mL), was added mesyl chloride (5 mmol, 0.4 mL) at 0 °C. It was then stirred for 15 min. After completion of the reaction (monitored by TLC), a saturated solution of NaHCO₃ (30 mL) was added, the organic layer was separated and the aqueous layer was extracted with (2 x 50 mL CH₂Cl₂). The combined organic layers were washed with brine (2 x 25 mL), dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to give crude product.

A typical experimental procedure for the preparation of 1-[(*R*)-3-azido-3,4dihydroquinolin-1(2H)-yl]propan-1-one (112):

To the stirred solution of mesylate **111b** (4 mmol) in dry DMF (10 mL), NaN₃ (650 mg, 10 mmol) was added. Reaction mixture was stirred for 16 h at 80 °C. After completion of reaction (monitored by TLC), it was poured into 50 mL of ice cold water and extracted with ethyl acetate (3 x 50 mL). The combined organic layers were washed with brine (2 x 25 mL), dried over anhydrous Na₂SO₄ and concentrated under reduced pressure to give

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the crude product **112**. Chromatographic purification of crude product using flash silica gel (230-400 mesh) and petroleum ether: ethyl acetate: (70: 30:) gave pure 855 mg azide **112**.

Yield: 93%; gum, $[\alpha]_{25}^{D}$ -61.25 (*c* 1.1, CHCl₃); **IR** (CHCl₃): 752, 1222, 1517, 1652, 2106 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.17 (t, *J* = 7.4 Hz, 3H), 2.53 (q, *J* = 7.4 Hz, 2H), 2.79-2.90 (dd, *J* = 5.8, 16.4 Hz, 1H), 3.05-3.16 (dd, *J* = 6.6, 16.4 Hz, 1H), 3.71-3.81 (m, 2H), 4.00-4.13 (m, 1H), 7.10-7.26 (m, 4H); ¹³C NMR (50 MHz, CDCl₃): δ 9.4, 27.4, 32.4, 46.4, 56.4, 124.2, 125.5, 126.6, 128.3, 129.0, 138.4, 173.5; **Analysis** for C₁₂H₁₄N₄O requires C, 62.59; H, 6.13; N, 24.33; found C, 62.51; H, 6.17; N, 24.28%.

A typical experimental procedure for the preparation of 1-[(R)-3-amino-3,4-dihydroquinolin-1(2H)-yl] propan-1-one (113):

To the solution of azide (460 mg, 2 mmol) in methanol (10 mL), 40 mg (10% Pd/C) was added. Resulting reaction mixture was stirred under H_2 (1 atm) for 12 h. After completion of reaction (monitored by TLC), it was filtered through celite and concentrated under reduced pressure to give the crude product. Chromatographic purification of the crude product using flash silica gel (230-400 mesh) and petroleum ether: ethyl acetate: Et₃N (50:45:5) gave pure amine **113**.

Yield: 95%; gum, $[\alpha]_{25}^{D}$ –13.33 (*c* 1.8, CHCl₃); **IR** (CHCl₃): 759, 1020, 1215, 1510, 1652, 1747, 3018, 3394 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.17 (t, *J* = 7.4 Hz, 3H), 2.54 (q, *J* = 7.4 Hz, 2H), 3.01-3.26 (m, 2H), 3.35-3.47 (m, 2H), 4.00-4.18 (m, 1H), 6.95-7.24 (m, 4H); ¹³C NMR (50 MHz, CDCl₃): δ 9.6, 29.5, 32.4, 41.68, 45.1, 114.1, 117.7, 118.2, 126.9, 130.2, 143.2, 173.4; **Analysis** for C₁₂H₁₆N₂O requires C, 70.56; H, 7.90; N, 13.71; found C, 70.42; H, 7.99; N, 13.78%.

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A typical experimental procedure for the preparation of 1-(3,4-dihydro-3-(methylamino)quinolin-1(2*H*)-yl)propan-1-one (114):

To the stirred solution of amine **113** and 40% HCHO (1 mL) in CH₂Cl₂ (10 mL), anhydrous MgSO₄ was added. Reaction mixture was stirred for 1 h at 25 °C and then MgSO₄ was filtered and washed with additional 25 mL of CH₂Cl₂, concentrated under reduced pressure gave crude imine. To the solution of crude imine in ethyl acetate (10 mL), 10% Pd/C (20 mg) was added. Resulting reaction mixture was stirred under H₂ (1 atm) for 5 h. After the completion of reaction (monitored by TLC), it was filtered through celite and concentrated under reduced pressure to give the crude product. Chromatographic purification of the crude product [silica gel (230-400 mesh) and petroleum ether: ethyl acetate: Et₃N (50:45:5)] gave pure methylamine **114**.

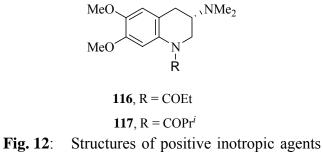
Yield: 78%; gum, $[\alpha]_{25}^{D}$ -57.9 (*c* 1, CHCl₃); **IR** (CHCl₃): 761, 1025, 1210, 1510, 1652, 1752, 3029 cm⁻¹; ¹**H-NMR** (200 MHz, CDCl₃): δ 1.15 (t, *J* = 7.4 Hz, 3H), 2.53 (q, *J* = 7.4 Hz, 2H), 3.03 (s, 3H), 3.10-3.27 (m, 2H), 3.87-3.96 (dd, *J* = 4.5, 13.9 Hz, 1H), 4.17-4.26 (dd, *J* = 4.5, 13.9 Hz, 1H), 5.19-4.29 (m, 1H), 7.15-7.24 (m, 4H); ¹³C **NMR** (50 MHz, CDCl₃+ DMSO-*d*₆): δ 10.9, 30.5, 34.5, 40.0, 44.4, 56.0, 112.6, 118.5, 121.3, 128.7, 130.8, 147.2,176.6; **Analysis** for C₁₃H₁₈N₂O requires C, 71.53; H, 8.31; N, 12.83; found C, 71.51; H, 8.25; N, 12.77%.

Section III

Asymmetric synthesis of 1-[(*S*)-3-(dimethylamino)-3,4-dihydro-6,7dimethoxy-quinolin-1(2*H*)-yl]alkanones

1.3.1 Introduction

Although excellent diuretics and ACE inhibitors are available for the treatment of congestive heart failures, the only current approach that relies on the stimulation of cardiac contractility is the use of cardiac glycosides with a variety of therapeutic limitations. 1-[(S)-3-(Dimethylamino)-6,7-dimethoxytetrahydroquinoline alkanones (116-117) have recently been identified as potentially interesting positive inotropic agents (Fig 12).⁴⁶



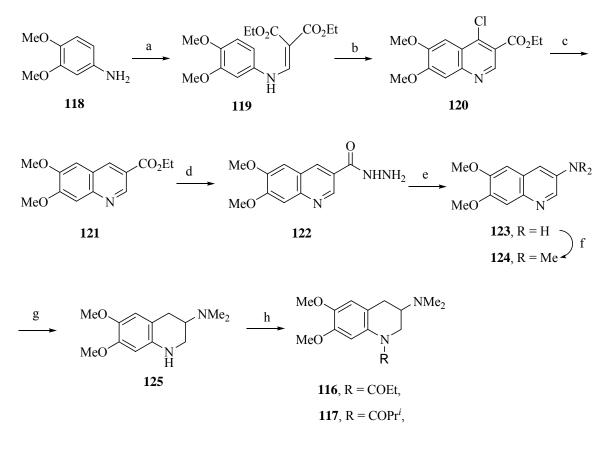
116 and 117

1.3.2 Review of literature

Literature search revealed that there is only one report available for the synthesis of 1-[(S)-3-(Dimethylamino)-6,7-dimethoxytetrahydroquinoline derivatives (116-117), which is described below.

Vecchietti's Approach (1994)⁴⁶

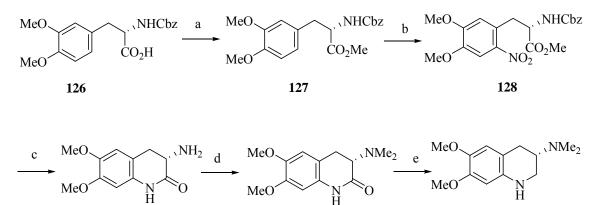
Vecchietti *et al.* have reported racemic synthesis of 1-[(S)-3-(dimethylamino)-3,4dihydro-6,7-dimethoxy-quinolin-1(2*H*)-yl]alkanones (**116-117**). Diethyl 2-[(3,4dimethoxyphenylamino)methylene]malonate**119**, obtained by the condensation of ethoxymethylene malonate with 3,4-dimethoxyaniline (**118**), was cyclized (POCl₃ and DMF) to give chloro tetrahydroquinoline derivative **120**. Subsequent dechlorination (10% Pd/C, H₂ and AcOH) was achieved to give quinoline derivative **121**. This was subjected to Curtius rearrangement of **121** *via* hydrazine amide **122** to provide 3-aminoquionoline **123** in good yields. Subsequently, reductive amination of **123** (HCHO and HCOOH) gave **124**, which was subjected to ionic hydrogenation under high pressure (10%Pd/C, H₂ and AcOH) to give *N*,*N*-dimethyl amino tetrahydroquinoline **125**. Finally, acylation of amine in **126** (acyl chloride and CH₂Cl₂) furnished amides **116-117** in good yields (**Scheme 24**).



Scheme : 25 (a) $C_2H_5OCH=C(COOC_2H_5)_2$, heat,; (b) $POCl_3/PCl_5$; (c) H_2 , 10% Pd/C, acetic acid; (d) NH,NH₂·H₂O; (e) NaNO₂; (f) HCHO/HCOOH; (g) H₂, 10% Pd/C, acetic acid, 80%; (h) acyl chloride, CH₂Cl₂.

125

In another approach, the same authors have described the asymmetric synthesis of diamine intermediate 125 starting from chiral starting material. N-Cbz protected L-DOPA derivative **126** was esterified to give methyl ester **127**, which was regioselectively nitrated (conc. HNO₃ and AcOH) to give nitro derivative 128. Nitro ester 128 was reduced (10% Pd/C, H₂ (4 atm) and AcOH) to give (S)-3-amino-3,4-dihydro-6,7dimethoxyquinolin-2(1H)-one **129**, on reductive amination (10% Pd/C, HCHO and MeOH) gave N, N-dimethylamino quinolin-2-one 130. Finally, LiAlH₄ reduction of 130 gave very low yield of 3-(N, N-dimethylamino)quinoline 125 in 28% (Scheme 26).



130 (a) CH₃I, K₂,CO₃, acetone, 60 °C, 6 h, 73%; (b) HNO₃, CH₃CO₂H, 15 °C, 3 h 76%; (c) Scheme : 26 10% Pd/C, H₂ (4 atm), CH₃CO₂H, 91%; (d) 10% Pd/C, HCHO, 2N HCl, Et₂O, 40-50 °C, 90%; (e) LiAlH₄ DME, reflux, 24 h, 28%.

1.3.3 Present work

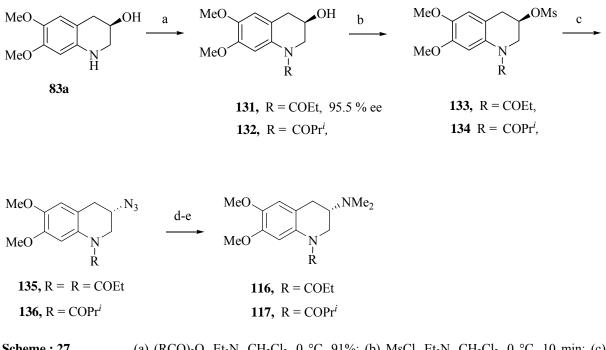
129

1.3.3.1 Objective

Review of literature reveals that only one report is available for the synthesis of 1-[(S)-3-(dimethylamino)3,4-dihydro-6,7-dimethoxy-quinolin-1(2H)-yl]alkanones (116-117). However, use of chiral starting material as well as the need to have several protecting groups in the synthesis make the existing method uneconomical. In section I of this Chapter, we have described an elegant method for the synthesis of 3-hydroxy tetrahydroquinoline derivatives 83a-e. In continuation of the work on Co-catalyzed reduction of nitro cyclic sulphites, we describe a short synthesis of 1-[(S)-3-(dimethylamino)-3,4-dihydro-6,7-dimethoxy-quinolin-1(2H)-yl]alkanones (**116-117**) in this section.

1.3.3.2 Results and Discussion

A general synthetic scheme for the synthesis of 1-[(S)-3-(dimethylamino)-3,4-dihydro-6,7-dimethoxy-quinolin-1(2*H*)-yl]alkanones (**116-117**) is shown in **Scheme 27**. The synthetic route for the tetrahydroquinolin-3-ol **83a** has been described in Section I. Amine function in **83a** was protected as its amides **131-132** [RCOCl or (RCO)₂O, Et₃N and CH₂Cl₂] in >90% yields.



Scheme : 27 (a) $(RCO)_2O$, Et_3N , CH_2Cl_2 , 0 °C, 91%; (b) MsCl, Et_3N , CH_2Cl_2 , 0 °C, 10 min; (c) NaN₃, DMF, 80 °C, 12 h, 91% over two steps; (d) H₂ (1atm) 10%Pd/C, MeOH, 25 °C, 12 h; (e) HCHO, HCO₂H, 80 °C, 3 h, 73% over two steps.

The ¹H NMR spectrum of **131** showed two typical proton signals at δ 1.18 and 2.56 corresponding to the methyl (CH₃) and methylene (CH₂) protons respectively. Also proton signals for benzylic methylene (ArCH₂), aminomethylene (*N*-CH₂) and methine

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(CHOH) protons have appeared at δ 2.73 (dd), 3.03 (dd), 3.74-4.00 (m) and 4.32 (m) respectively. Its ¹³C NMR spectrum showed characteristic carbon signals at δ 8.67 and 55.64 due to the methyl (CH₃) and methylene carbons (CH₂) of ethyl group. Also carbonyl signal at δ 174.3 confirms the formation of amide carbonyl group (**Fig. 13**).

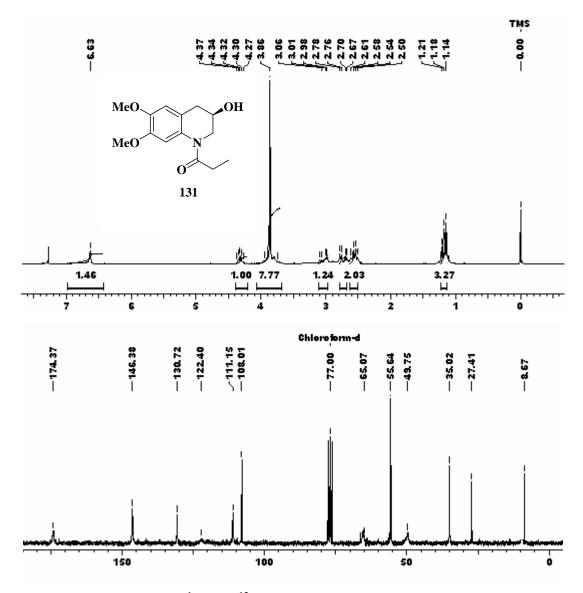


Fig. 13: ¹H and ¹³C NMR spectra of alcohol 131

Enantiomeric excess of chiral alcohol **131** was determined by chiral HPLC and found to be 95.5%. Free hydroxyl moiety in **131-132** was then protected as its mesylate **133-134** (MsCl, Et_3N and CH_2Cl_2) followed by its displacement with azide anion (NaN₃, DMF) to

give azido quinolines **135-136** in 90-91% yields. The ¹H NMR spectrum of azide **135** showed a typical signal at δ 3.77 due to methine (CHN₃) proton. Its ¹³C NMR spectrum also showed a downfield shift for methine (CHN₃) carbon signal at δ 56.18. Its IR spectrum showed a characteristic absorption band at 2110 cm⁻¹ for azide group confirming the formation of azide product (**Fig. 14**).

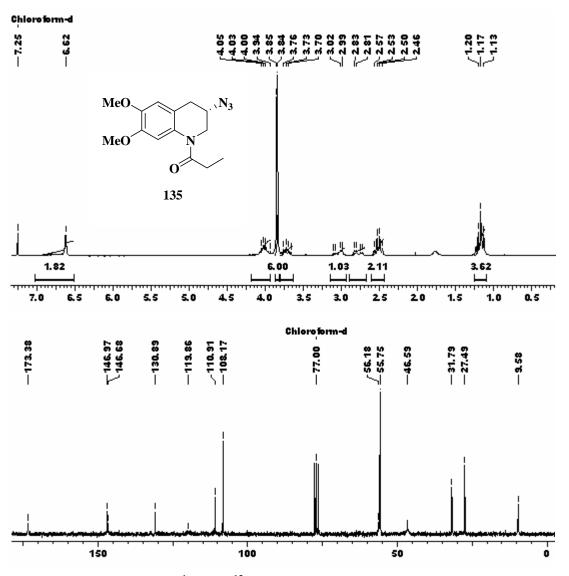


Fig. 14: ¹H and ¹³C NMR spectra of azide 135

Catalytic hydrogenation of azide function in **135** and **136** was carried out to give the corresponding amines followed by its reductive amination (HCHO, HCO₂H) produced 1-[(*S*)-3-(dimethylamino)-3,4-dihydro-6,7-dimethoxy-quinolin-1(2*H*)-yl]alkanones (**116**-**117**). The ¹H NMR spectrum of **116** showed a typical singlet at δ 2.35 due to methyl amine protons [*N*(CH₃)₂]. Also signals at δ 41.33 and 41.46 in its ¹³C NMR spectrum due to methyl amine carbons confirmed the formation of **116** (**Fig. 15**).

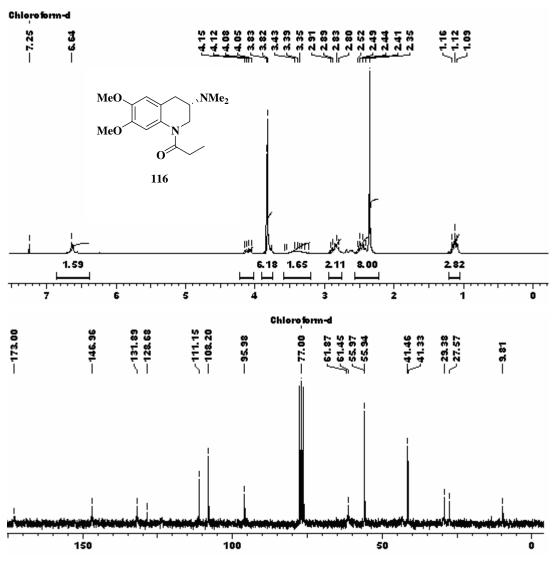


Fig. 15: ¹H and ¹³C-NMR spectra of 116a

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1.3.4 Conclusion

In conclusion, synthesis of 1-[(S)-3-(Dimethylamino)-6,7-dimethoxytetrahydroquinoline alkanones (**116-117**) have been achieved in 9 steps with 94% ee. We have utilized Asymmetric Dihydroxylation and Co-catalyzed multifunctional reduction as the key steps in the asymmetric synthesis of (S)-903.

1.3.5 Experimental Section

A general experimental procedure for the preparation of amide (131-132)

To the stirred solution of tetrahydroquinolin-3-ol **83a** (0.83 g, 4 mmol) and triethylamine (1.4 mL, 10 mmol) in of CH_2Cl_2 (20 mL), was added anhydride or acid chloride (5 mmol) at 25 °C. Reaction mixture was stirred for 3 h. Progress of the reaction was monitored by TLC. After the reaction was complete, a saturated solution of NaHCO₃ (30 mL) was added. The organic layer was separated; the aqueous layer was extracted with CH_2Cl_2 (2 x 50 mL). The combined organic layers were washed with brine (2 x 25 mL), dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to give a crude mass. Chromatographic purification of the crude product [silica gel (230-400 mesh) and petroleum ether: ethyl acetate: (60: 40) as eluent] gave amide **131-132** in pure form.

1-[(S)-3,4-Dihydro-3-hydroxy-6,7-dimethoxyquinolin-1(2H)-yl]propan-1-one (131):

Yield: 82%; Gum; $[\alpha]_{25}^{D} + 8.69$ (*c* 1.15, CHCl₃); **IR** (CHCl₃): 846, 1047, 1240, 1392, 1514, 1747, 2983, 3514 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.18 (t, *J* = 7.3 Hz, 3H), 2.56 (q, *J* = 7.3 Hz, 2H), 2.67-2.78 (dd, *J* = 4.6, 16.5 Hz, 1H), 2.98-3.09 (dd, *J* = 5.4, 16.5 Hz, 1H), 3.86 (s, 6H), 3.74-3.95 (m, 2H), 4.32 (m, 1H), 6.63 (bs, 2H); ¹³**C NMR** (50 MHz, CDCl₃): δ 8.6, 27.4, 35.0, 49.7, 55.6, 65.0, 108.0, 111.1, 122.4, 130.7, 146.3, 174.3; **Analysis** for C₁₄H₁₉NO₄ requires C, 63.38; H, 7.22; N, 5.28; found C, 63.53; H, 7.19; N, 5.22%.

Chapter I

(S)-903

1-[(*S*)-3,4-Dihydro-3-hydroxy-6,7-dimethoxyquinolin-1(2H)-yl]-2-methylpropan-1one (132):

Yield: 91%; Gum; $[\alpha]_{25}^{D}$ +9.5 (*c* 1, CHCl₃); **IR** (CHCl₃): 846, 1049, 1238, 1514, 1660, 1737, 2979, 3463 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.10-1.15 (dd, *J* = 2.8, 7.1 Hz, 6H), 2.41-2.63 (m, *J* = 7.0 Hz, 1H), 2.71-2.82 (dd, *J* = 4.8, 16.5 Hz, 1H), 3.01-3.12 (dd, *J* = 5.3, 16.5 Hz, 1H), 3.12 (bs, 1H), 3.74-3.83 (dd, *J* = 5.0, 14.0 Hz, 1H), 3.96-4.12 (m, 1H), 3.87 (s, 6H), 5.22-5.32 (m, *J* = 5.4 Hz, 1H), 6.64 (bs, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 19.7, 19.9, 30.8, 35.3, 49.9, 55.9, 66.1, 108.0, 111.5, 131.2, 146.7, 146.9, 178.0; **Analysis** for C₁₅H₂₁NO₄ requires C, 64.50; H, 7.58; N, 5.01; found C, 64.37; H, 7.41; N, 5.08%.

A general procedure for the preparation of 1-[(S)-3-azido-3,4-dihydro-6,7dimethoxyquinolin-1(2H)-yl]alkanone (133-134):

To the stirred solution of amide **133-134** (4 mmol) and triethyl amine (1.4 mL, 10 mmol) in 20 mL of CH_2Cl_2 , mesyl chloride (5 mmol, 0.5 mL) was added at 0 °C. It was then stirred for 15 min. After completion of the reaction (monitored by TLC), a saturated solution of NaHCO₃ (30 mL) was added, the organic layer was separated and the aqueous layer was extracted with CH_2Cl_2 (2 x 50 mL). The combined organic layers were washed with brine (2 x 25 mL), dried over anhydrous Na₂SO₄ and concentrated under reduced pressure to give crude mesylate product. An attempt to purify mesylates was unsuccessful as they undergo elimination readily. Since the mesylates were difficult to purify, it was converted to the respective azides without purification. Formation of mesylate was confirmed by 1H NMR analysis of crude mesylate **133-134**.

(*R*)-1,2,3,4-Tetrahydro-6,7-dimethoxy-1-propionylquinolin-3-yl methanesulfonate (133):

¹H NMR (200 MHz, CDCl₃): δ 1.18 (t, J = 7.3 Hz, 3H), 2.52 (q, J = 7.3 Hz, 2H), 3.04 (s, 3H), 2.95-3.22 (m, 2H), 3.72-3.82 (m, 1H) 3.86 (s, 6H), 3.81-3.92 (m, 1H), 4.06-4.33 (m, 1H), 5.22 (m, 1H), 6.63 (bs, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 9.6, 27.4, 33.0, 38.3, 46.4, 55.8, 74.3, 108.2, 11.0, 128.5, 130.9, 147.1, 173.6.

(*R*)-1,2,3,4-Tetrahydro-1-(isobutyryl)-6,7-dimethoxyquinolin-3-yl methanesulfonate (134):

¹**H NMR** (200 MHz, CDCl₃): δ 1.16 (d, *J* = 6.6 Hz, 3H), 2.97-3.23 (m, 3H), 3.06 (s, 3H), 3.72-3.82 (m, 1H) 3.87 (s, 6H), 4.07-4.31 (m, 2H), 5.25 (m, 1H), 6.67 (bs, 2H); ¹³**C NMR** (50 MHz, CDCl₃): δ 19.5, 20.0, 30.8, 33.2, 38.5, 46.8, 75.9, 108.1, 11.3, 120.17, 131.3, 147.4, 177.5.

To the stirred solution of mesylate **133-134** in dry DMF (10 mL), was added NaN₃ (1.30 g, 20 mmol). It was then stirred for 16 h at 80 °C. After completion of the reaction (monitored by TLC), it was poured into 50 mL of ice cold water and extracted with ethyl acetate (3 x 50mL). The combined organic layers were washed with brine (2 x 25 mL), dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to give crude product. Chromatographic purification of crude product [silica gel (230-400 mesh) and petroleum ether: ethyl acetate: (70: 30:)] gave azide **135-136** in pure form.

1-[(*R*)-3-Azido-3,4-dihydro-6,7-dimethoxyquinolin-1(2*H*)-yl]propan-1-one (135):

Yield: 91%; Gum; $[\alpha]_{25}^{D} + 38.2$ (*c* 2, CHCl₃); **IR** (CHCl₃): 757, 1043, 1217, 1514, 1650, 1735, 2110, 3018 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.22 (t, *J* = 7.3 Hz, 3H), 2.57 (q, *J* = 7.3 Hz, 2H), 2.78-2.88 (dd, *J* = 5.5, 16.0 Hz, 1H), 3.04-3.15 (dd, *J* = 5.4, 16.6 Hz, 1H), 3.72-3.82 (m, 1H) 3.89 (s, 3H), 3.90 (s, 3H), 3.99-4.13 (m, 2H), 6.68 (bs, 2H); ¹³C **NMR** (50 MHz, CDCl₃): δ 9.5, 27.4, 31.7, 46.5, 55.7, 55.7, 56.1, 108.1, 110.9, 119.8, 130.8, 146.8,146.9, 173.3; **Analysis** for C₁₄H₁₈N₄O₃ requires C, 57.92; H, 6.25; N, 19.30; found C, 57.88; H, 6.20; N, 19.33%.

1-[(*R*)-3-azido-3,4-dihydro-6,7-dimethoxyquinolin-1(2H)-yl]-2-methylpropan-1-one (136):

Yield: 91%; Gum; $[\alpha]_{25}^{D}$ +39.4 (*c* 1, CHCl₃); **IR** (CHCl₃): 759, 1047, 1218, 1510, 1647, 1745, 2106, 3018 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.17 (t, *J* = 6.8 Hz, 6H), 2.73-2.84 (dd, *J* = 4.9, 15.7 Hz, 1H), 2.99-3.09 (dd, *J* = 4.9, 15.9Hz, 1H), 3.10-3.20 (q, *J* = 6.8 Hz, 1H), 3.69-3.80 (m, *J* = 7.2 Hz, 1H), 3.86 (s, 3H), 3.88 (s, 3H), 4.00-4.09 (m, 2H), 6.67 (bs, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 19.6, 19.8, 30.9, 32.0, 46.7, 55.9, 56.7, 108.1, 111.1, 131.2, 147.0, 147.3, 177.3; **Analysis** for C₁₅H₂₀N₄O₃ requires C, 59.20; H, 6.62; N, 18.41; found C, 59.14; H, 6.69; N, 18.44.

A general procedure for the synthesis of 1-[(*S*)-3-(Dimethylamino)-6,7dimethoxytetrahydroquinoline alkanones (116-117):

To the solution of azide (2 mmol) in methanol (10 mL), was added 10% Pd/C (40 mg). It was stirred under H₂ atmosphere (balloon pressure) for 12 h. After the completion of reaction (monitored by TLC), it was passed through the celite and concentrated under reduced pressure afforded crude amine. To the crude amine 40% aq. solution HCHO (1 mL) and HCO₂H (2 mL) was added, resulting reaction mixture was refluxed for 3 h. After completion of reaction saturated NaHCO₃ solution (10 mL) was added and extracted with ethyl acetate (3 x 20 mL). The combined organic layer was washed with brine (2 x 20 mL), dried over anhyd. Na₂SO₄, concentrated under reduced pressure.

Chromatographic purification of the crude product [silica gel (230-400 mesh) and petroleum ether: ethyl acetate: triethyl amine (60:38:2) as eluent] gave pure **116** and **117**.

1-[(*R*)-3-(Dimethylamino)-3,4-dihydro-6,7-dimethoxyquinolin-1(2H)-yl]propan-1one (116a):

Yield: 91%; **mp** 136 °C[lit.135-137 °C]; $[\alpha]_{25}^{D} - 3.2$ (*c* 1, EtOH) {lit. $[\alpha]_{25}^{D} - 3.3$ (*c* 1, EtOH)}⁴⁶; **IR** (CHCl₃): 760, 1049, 1211, 1511, 1647, 1743, 3018, 3450 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.12 (t, *J* = 7.3 Hz, 3H), 2.35 (s, 6H), 2.46 (q, *J* = 7.3 Hz, 2H), 2.80-2.91 (m, 2H), 3.23-3.54 (m, 2H), 3.82 (s, 3H), 3.83 (s, 3H), 6.64 (bs, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 9.8, 27.5, 29.5, 41.3, 41.4, 55.9, 55.9, 61.4, 61.8, 108.2, 111.1, 128.6, 131.8, 146.9, 173.0; **Analysis** for C₁₅H₂₁N₂O₃ requires C, 64.96; H, 7.63; N, 10.10; found C, 64.82; H, 7.60; N, 10.27%.

1-[(*R*)-3-(Dimethylamino)-3,4-dihydro-6,7-dimethoxyquinolin-1(2H)-yl]-2methylpropan-1-one (116b):

Yield: 91%; **mp** 119 °C [**lit.** 120-122 °C]; $[\alpha]_{25}^{D}$ –2.2 (*c* 1, EtOH); **IR** (CHCl₃): 759, 1047, 1215, 1510, 1640, 1747, 3010, 3459 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.12 (d, J = 6.7 Hz, 6H), 2.76 (s, 6H), 2.90-3.12 (m, J = 6.7 Hz, 1H) 3.10-3.18 (m, 2H), 3.38 (m, 1H), 3.75-3.83 (m, 2H), 3.75 (s, 3H), 3.78 (s, 3H), 3.75-3.83 (m, 2H), 6.90 (s, 1H), 6.98 (s, 1H); ¹³C **NMR** (50 MHz, CDCl₃): δ 19.9, 26.5, 32.5, 41.9, 42.1, 56.1, 56.9, 61.1, 107.2, 111.1, 126.6, 131.4, 146.0, 175.1; **Analysis** for C₁₇H₂₆N₂O₃ requires C, 66.64; H, 8.55; N, 9.14; Found C, 66.61; H, 8.40; N, 9.02%.

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Chapter II

Pd-catalyzed Suzuki coupling of enol tosylate with boronic acids: A short synthesis of (±)-paroxetine and (±)-femoxetine, potent antidepressant drugs

Section I:

Pd-catalyzed Suzuki-Miyaura coupling of enol tosylate with boronic acids

2.1.1 Introduction:

Six-membered nitrogen containing heterocycles are abundant in nature and exhibit diverse and important biological properties.¹ Synthesis of piperidine ring-based alkaloids has been the subject of interest in recent years due to their biological activities.² Especially, substitutions at C-3 and C-4 positions in piperidine ring with an *anti* stereoselectivity is the most common and important feature of these compounds. The chiral piperidines e.g. (-)-paroxetine hydrochloride **1** and (+)-femoxetine **2** have emerged as the excellent selective serotonin reuptake inhibitors and are used in the treatment of depression and obsessive-compulsive disorders²

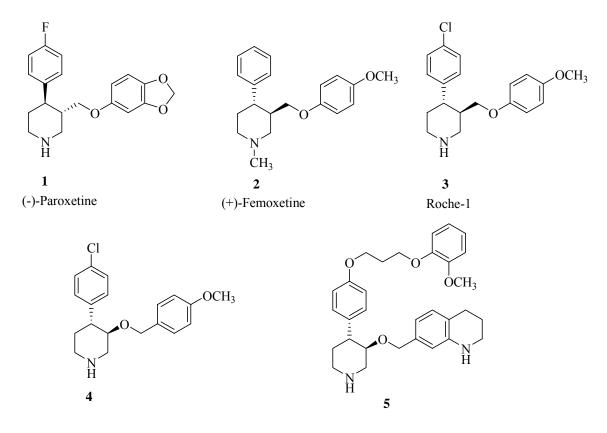


Fig 1: Structures of antidepressants drugs

Chapter II

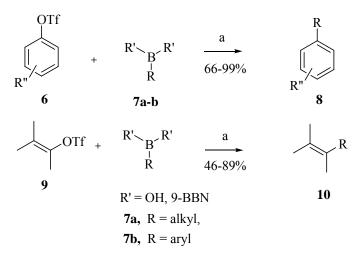
Other analogs such as roche-1 **3**, **4** and **5** were also found to be non-peptide peptidomimetic type III inhibitors of rennin.³ All these compounds consist of common piperidine ring at the center and aryl substitution at C-4 position, while C-3 position possesses hydroxylmethylene or methyleneoxy groups in an *anti* fashion (**Fig. 1**). Several attempts have been made in recent years for the synthesis of piperidine nucleus in view of their structural and biological importance.⁴

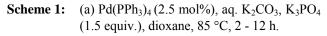
2.1.2 Review of literature

Several recent reviews are available in the literature for the Suzuki-type coupling reactions.⁵ Some of the recently reported modifications of Suzuki-Miyaura coupling are listed below.

Suzuki's approach (1993)⁶

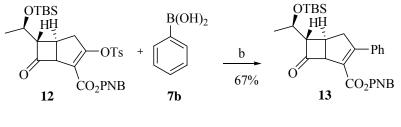
Suzuki *et al.* have reported Pd(PPh₃)₄-catalyzed reaction of enol triflates **6** and **9** with aryl and alkyl boronic acids **7a-b** to give the cross-coupled products **8** and **10** in high yields (Scheme 1).





Huffman's approach (1999)⁷

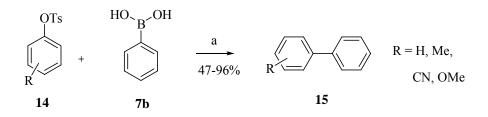
Huffman *et al.* have used NiCl₂(dppf)₂ or PdCl₂(dppf)₂ as catalysts for Suzuki-Miyaura cross-coupling of enol tosylate **12** with phenyl boronic acid **7b** to give the corresponding unsaturated ester **13** in 67% yield (**Scheme 2**).



Scheme 2: (a) PhB(OH)₂ (1.3 equiv.), Pd(dppf)₂ (10 mol %), aq. K₂CO₃, Bu₄N⁺Cl[−], THF, 30 °C.

Monteiro's approach (2001)⁸

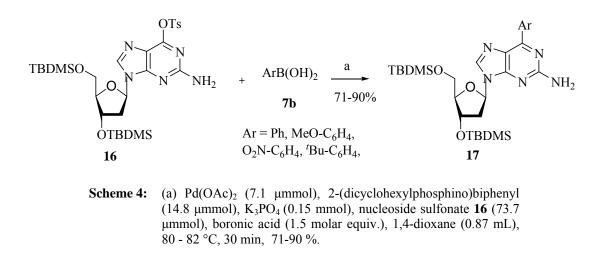
Monteiro *et al.* have reported NiCl₂(PCy₃)₂-catalyzed cross-coupling of aryltosylates **14** with arylboronic acids **7b** to give biphenyls **15**, promoted by large excess of PCy₃ as powerful ligand under milder reaction conditions (**Scheme 3**).



Scheme 3: (a) $NiCl_2(PCy_3)_2$ (1 - 5 mol %), K_3PO_4 (2 equiv.), dioxane, 130 °C, 14 - 60 h.

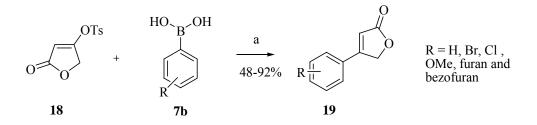
Lakshman's approach (2002)⁹

Lakshman *et al.* have used Suzuki-Miyaura coupling of *O*-arylsulfonate derivatives of 2'deoxyguanosine **16** with aryl boronic acids **7b** to provide *O*-aryl derivatives of 2'deoxyguanosine **17**. The Suzuki cross-coupling of tosylates were found to be faster as compared to the corresponding halides (**Scheme 4**).



Wu's approach (2003)¹⁰

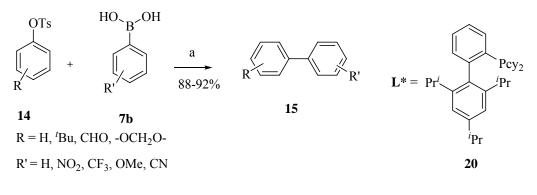
Wu *et al.* have described the synthesis of 4-substituted-2-(5*H*)-furanones (**19**) using palladium catalyzed cross-coupling of 4-tosyl-2(5*H*)-furanone (**18**) with boronic acids (**7b**) (Scheme 5).



Scheme 5: (a) PdCl₂(PPh₃)₂ (5 mol %), aq. KF (2 M), THF, 60 °C, 2 -12 h.

Buchwald's approach (2003)¹¹

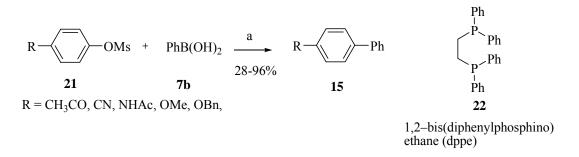
Buchwald *et al.* have used $Pd(OAc)_2$ in catalytic amount in combination with a special type of phosphine ligand **20**, for Suzuki-Miyaura coupling of various enol tosylates **14** with aryl boronic acids **7b** to give the corresponding biphenyls **15** in good yields (Scheme 6).



Scheme 6: ArOTs or vinylOTs (1 equiv), ArB(OH)₂ (2 equiv), K₃PO₄·H₂O (3 equiv.), 2 mol % Pd(OAc)₂, 5 mol % L* **20**, THF, 80 °C.

Percec's approach (2004)¹²

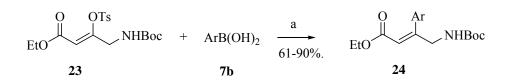
Percec's *et al.* have used NiCl₂(dppe)-catalyzed cross-coupling of aryl mesylates **21**, arenesulfonates and aryl halides with arylboronic acids **7b**. NiCl₂(dppe) was found to be more efficient catalyst when excess of dppe **22** was used (**Scheme 7**).



Scheme 7: NiCl₂(dppe)₂ (5 mol %), K₃PO₄ (1.5 equiv.), toluene, 80 °C, 2 -12 h.

Baxter's approach (2005)¹¹

Baxter's approach involves Suzuki-Miyaura coupling of enol tosylates 23 with aryl boronic acids 7b to provide (*E*)- γ -amino- α , β -unsaturated esters 24 in high yields (Scheme 8).



Scheme 8: (a) PdCl₂(PPh₃)₂ (5 mol%), enol tosylate (1.15 mmol), aryl boronic acid (1.73 mmol, 1.5 equiv.), THF (8 mL), 2 M Na₂CO₃ (3.68 mmol), 40 °C 12 h, 61-90%.

2.1.3 Present work

2.1.3.1 Objective

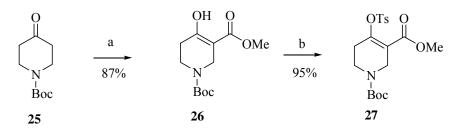
Review of literature reveals that several modifications in terms of catalysts, substrates and reaction conditions for Suzuki reactions have been reported. However, these metalcatalyzed coupling methods are mainly targeted for the preparation of simple biaryl compounds. Hence, better methods are needed for the synthesis of functionalized heterocyclic compounds, mainly dihydropyridines **29a-g**, which are potential intermediates for several drug molecules. Since this chapter deals with a key reaction namely Suzuki-Miyaura coupling of enol tosylates with aryl boronic acids, a brief account of Suzuki-Miyaura coupling is described as under.

Suzuki-Miyaura coupling

Palladium-catalyzed cross-coupling between organoboronic acids and halides or triflates is typically known as Suzuki coupling reaction. Recent developments in catalysts have broadened the possible applications enormously, so that the scope of the reaction partners is not restricted to aryls, but includes alkyls, alkenyls and alkynyls. Potassium trifluoroborates and organoboranes or boronate esters are used in place of boronic acids. Some pseudohalides (e.g. triflates, tosylates) can also be used as coupling partners. Organoboron compounds are highly electrophilic, but the organic groups on boron are weakly nucleophilic, thus limiting the use of organoboron reagents for the ionic reactions. The coordination of a negatively charged base to the boron atom has been recognized to be an efficient method of increasing its nucleophilicity to transfer the organic group on boron to the adjacent positive center (1,2-migration reaction). However, intermolecular transfer reaction such as the Grignard-like reaction is relatively rare. Fortunately, organoboron compounds, even organoboronic acids and esters, have sufficiently enough reactivity for the transmetalation to other metals. The palladium catalyzed cross-coupling reaction of organoboron compounds with organic halides, triflates and tosylates provides the broad scope in C-C bond formation reactions.

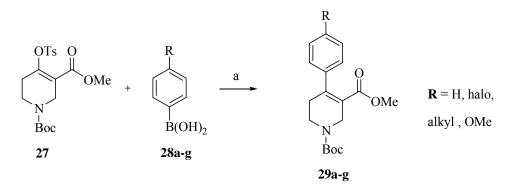
2.1.3.2 Results and Discussion

Synthetic route for the preparation of enol tosylates 27, key coupling partners for the Suzuki-Miyaura coupling is shown in Scheme 9. The commercially available *N*-boc-4-piperidinone 25 was carbomethoxylated [(MeO)₂CO, NaH and DMF)] to give enol ester 26 in 87% yield. Enol ester 26 was then smoothly transformed into the corresponding precursor *viz* tosyl enol ester 27 (TsCl, Et₃N and CH₂Cl₂) in 95 % yield.



Scheme 9: (a) NaH, (MeO)₂CO, DMF, 25 °C, 12 h, 87 %; (b) TsCl, Et_3N , CH_2Cl_2 , 25 °C, 12 h, 95%.

We, then, subjected enol tosylate **27** to Pd-catalyzed Suzuki-Miyaura coupling with 4fluorophenylboronic acid. This Pd-catalyzed Suzuki-Miyaura cross-coupling proceeded smoothly to afford the corresponding conjugated ester **29a** in 78 % yield. We observed that under the reaction conditions *N*-Boc functionality was unaffected, thus providing high yields of the protected coupled product **29a** only.



Scheme 10: (a) $PdCl_2(PPh_3)_2$ (5 mole %), $ArB(OH)_2$ (1.5 equiv.), aq. Na_2CO_3 (1.8 mL), THF (8 mL), 65 °C, 8 h, 77-89 %.

In order to generalize the scope of the reaction, we subjected various aryl boronic acids **28a-g** having Cl, F, CH₃, *tert*-butyl, OCH₃ groups as substituents in the aryl nucleus for coupling with enol tosylate **27** in the presence of Pd catalyst [catalyst $PdCl_2(PPh_3)_2$, aq. Na₂CO₃ (2 M), THF].

Table 1: Pd-catalyzed Suzuki-Miyauracoupling of aryl boronic acids 28a-g withenol tosylate 27 : preparation of 29a-g a		
Entry	R	Yield of
	28a-g	29a-g $(\%)^{b}$
a	4- F	78
b	Н	87
С	4-C1	82
d	2, 4-F	89
e	4-CH ₃	83
f	4-MeO	85
g	4-tert-Butyl	77

^aReaction conditions: PdCl₂(PPh₃)₂ (5 mole %), ArB(OH)₂ (1.73 mmol), Enol tosylate (1.15 mmol), aq. 2 M Na₂CO₃ (1.8 mL), THF (8 mL), 50 °C, 8 h. ^bisolated yield after column chromatographic purification. The cross-coupling proceeded well to give the corresponding dihydropyridine derivatives **29a-g** in good yields. Results of the study are presented in **Table 1**.

We observed that various boronic acids **28a-g** underwent Suzuki-Miyaura coupling smoothly to give the coupled products in high yields (78-89%) under milder reaction conditions. Use of catalytic amount of PdCl₂(PPh₃)₂ and mild base (Na₂CO₃) were only required to obtain the coupled products. For example, haloaryl boronic acids with Cl, F substituents underwent cross-coupling to provide haloaryl piperidine derivatives in 82-89 yields, which were difficult to prepare by other conventional methods.

The formation of all the intermediates (**25** to **27**) as well as the final products (**29a-g**) were characterized unambiguously from their corresponding spectral analysis. For example, ¹H NMR of the enol tosylate **27** showed characteristic signals at δ 2.47, 7.37 and 7.84 corresponding to the benzylic methyl (ArCH₃) and aromatic protons (ArH) of tosyl group respectively. Also three methylene proton signals were shown at δ 2.47 (m), 3.53 (t) and 4.17 (s) confirming the formation of enol tosylate **27**. Its ¹³C NMR spectrum showed typical carbon signal at δ 21.5 corresponding to the benzylic methyl (ArCH₃) and respectively.

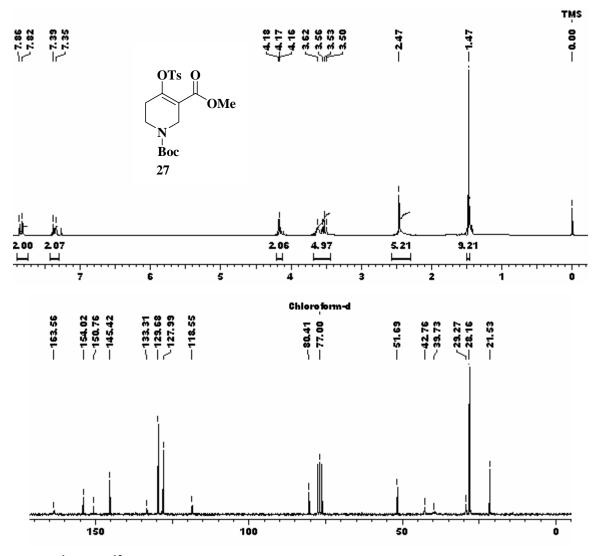
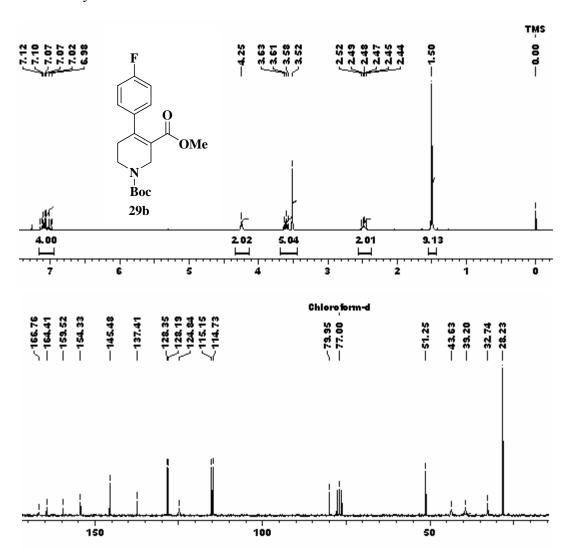


Fig. 3: ¹H and ¹³C NMR spectra of enol tosylate 27

As another example, the ¹H NMR spectrum of **29a** showed typical signals at δ 2.47, 3.61 and 4.25 due to three methylene protons (CH₂) and signals at 6.98-7.12 (m) corresponding to the aromatic protons. Its ¹³C NMR spectrum showed characteristic signals at δ 32.74, 39.20 and 43.63 due to methylene carbons (CH₂) and signals at 114.94 (d), 128.27 (d), 137.44 (d), 161.96 (d) for aromatic carbons respectively, thus confirming the formation of unsaturated ester **29a** (**Fig. 4**). Also, a characteristic absorption band in



its IR spectrum at 1695 cm^{-1} confirms the presence of conjugated ester carbonyl functionality.

Fig. 4: ¹H and ¹³C NMR spectra of piperdine derivative 29a

2.1.4Conclusion

In conclusion, we have developed a short and efficient catalytic method for the construction of tetrahydropyridine cores **29a-g** with substitutions at C-3 and C-4 position using Suzuki coupling of enol tosylate **27** with several aryl boronic acids **28a-g**. The products formed are valuable intermediates in the synthesis of various drugs such as

paroxetine **1**, femoxetine **2**, and Roche-1 **3**. The applications of this simple methodology are presented in the following section.

2.1.5 Experimental Section:

Preparation of *tert*-butyl 3-methyl 5,6-dihydro-4-hydroxypyridine-1,3(2*H*)dicarboxylate (26):

To a stirred solution of NaH (2.0 g, 50 mmol) in dry DMF (20 mL), was added *tert*-butyl 4-oxopiperidine-1-carboxylate [3.98 g, 20 mmol in dry DMF (10 mL)] drop-wise under N₂ atmosphere at 0 °C. To the reaction mixture, dimethyl carbonate (4.5 g, 50 mmol) was added and allowed to stir for 12 h at 25 °C. After completion of reaction (monitored by TLC), a saturated solution of NH₄Cl (50 mL) and water (50 mL) was added. The aqueous layer was extracted with ethyl acetate (2 x 100 mL). The combined organic extract was washed with brine solution (2 x 50 mL), dried over anhydrous Na₂SO₄ and concentrated under reduced pressure to give crude product. Chromatographic purification of crude product [silica gel (230-400 mesh, petroleum ether: ethyl acetate (70:30) as eluent] afforded 4.53 g of enol ester **26** in pure form.

Yield: 89%; colourless liquid, **IR** (CHCl₃): 759, 1168, 1249, 1669, 1751, 2979, 3346 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.48 (s, 9H), 2.37 (t, *J* = 6.0 Hz, 2H), 3.57 (t, *J* = 6.0 Hz, 2H), 3.78 (s, 3H), 4.06 (s, 2H), 11.98 (bs, 1H); ¹³C NMR (50 MHz, CDCl₃): δ 28.15, 28.61, 40.04, 40.40, 51.32, 79.84, 95.28, 169.81, 170.79; **Analysis** for C₁₂H₁₉NO₅ requires C, 56.02; H, 7.44; N, 5.44; found 56.06; H, 7.41; N, 5.39;

Preparation of 1-(*tert*-butoxycarbonyl)-3-(methoxycarbonyl)-1,2,5,6tetrahydropyridin-4-yl 4-methylbenzene sulfonate (27):

To a stirred mixture of enol ester **26** (3.855g, 15 mmol) and triethylamine (4.2 mL, 30 mmol) in dry dichloromethane (30 ml), was added tosyl chloride (3.03 g, 17 mmol) at 0 °C. It was then allowed to stir for 12 h at 25 °C. After completion of reaction mixture (monitored by TLC), water (50 mL) was added. The organic layer was separated and aqueous layer was extracted with CH_2Cl_2 (2 x 100 mL). The combined organic layer was washed with brine solution (2 x 50 mL), dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to give the crude product. Chromatographic purification of the crude product [silica gel (230-400 mesh, petroleum ether: ethyl acetate (70:30) as eluent] afforded 5.67 g of enol tosylate **27** in pure form.

Yield: 93%; Gum, **IR** (CHCl₃): 756, 1053, 1166, 1242, 1423, 1703, 2979, 3016 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.47 (s, 9H), 2.47 (s, 3H), 2.24-2.58 (m, 2H), 3.53 (t, *J* = 5.8 Hz, 2H), 3.63 (s, 3H), 4.17 (t, *J* = 2.4 Hz, 2H), 7.37 (d, *J* = 8.1 Hz, 2H), 7.84 (d, *J* = 8.1 Hz, 2H); ¹³**C NMR** (50 MHz, CDCl₃): δ 21.53, 28.16, 29.27, 39.57, 42.76, 51.69, 80.41, 118.55, 127.99, 129.68, 133.31, 145.42, 150.76, 154.02, 165.56. **Analysis** for C₁₉H₂₅NO₇S requires C, 55.46; H, 6.12; N, 3.40; S, 7.79 found C, 55.32; H, 6.01; N, 3.22; S, 7.71%.

General procedure for Pd-catalyzed Suzuki coupling: preparation of 1-*tert*-butyl 3methyl 4-(aryl)-5,6-dihydropyridine-1,3(2*H*)-dicarboxylate (29a-f):

To a stirred solution of enol tosylate **27** (411mg, 1 mmol), $ArB(OH)_2$ **28** (1.7 mmol), $PdCl_2(PPh_3)_2$ (14 mg, 5 mol%) in THF (8 mL), was added 2 M Na₂CO₃ solution in demonized water (1.5 mL) under N₂ atmosphere. It was then refluxed for 8 h. After completion of the reaction (monitored by TLC), water (50 mL) was added. The aqueous layer was extracted with ethyl acetate (2 x 50 mL). The combined organic extract was

washed with brine solution (2 x 25 mL), dried over anhydrous Na_2SO_4 and concentrated under reduced pressure to give the crude products. Chromatographic purification of the crude products [silica gel (230-400 mesh, petroleum ether: ethyl acetate (70:30) as eluent] afforded **29a-e** in pure form.

1-*tert*-Butyl 3-methyl 4-(4-fluorophenyl)-5,6-dihydropyridine-1,3(2*H*)-dicarboxylate (29a):

Yield: 260 mg, 78%; Gum, **IR** (CHCl₃): 763, 1159, 1238, 1417, 1510, 1693, 1783 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.50 (s, 9H), 2.48 (m, 2H), 3.52 (s, 3H), 3.61 (t, *J* = 5.7 Hz, 2H), 4.25 (t, *J* = 2.5 Hz, 2H), 6.98-7.15 (m, 4H); ¹³**C NMR** (50 MHz, CDCl₃): δ 28.23, 32.74, 39.46, 43.63, 51.25, 79.95, 114.73-115.15 (d), 124.84, 128.19-128.35 (d), 137.41-137.47 (d), 154.33, 159.52-164.41 (d), 167.32; **Analysis** for C₁₈H₂₂FNO₄ requires C, 64.46; H, 6.61; N, 4.18; found C, 64.48; H, 6.59; N, 4.21%.

1-tert-Butyl 3-methyl 5,6-dihydro-4-phenylpyridine-1,3(2H)-dicarboxylate (29b):

Yield: 276 mg, 87%; Gum, **IR** (CHCl₃): 756, 1053, 1166, 1242, 1423, 1703, 2973, 3010 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.51 (s, 9H), 2.48-2.55 (m, 2H), 3.49 (s, 3H), 3.61 (t, *J* = 5.8 Hz, 2H), 4.25 (t, *J* = 2.1 Hz, 2H), 7.11-7.15 (dd, *J* = 2.2, 7.8 Hz, 2H), 7.26-7.35(m, 3H); ¹³**C NMR** (50 MHz, CDCl₃): δ 27.92, 32.22, 39.15, 43.32, 50.77, 79.44, 124.13, 126.16, 127.00, 127.60, 141.24, 145.24, 153..94, 166.51; **Analysis** for C₁₈H₂₃NO₄ requires C, 68.12; H, 7.30; N, 4.41; found C, 68.10; H, 7.31; N, 4.43%.

1-*tert*-Butyl 3-methyl 4-(4-chlorophenyl)-5,6-dihydropyridine-1,3(2*H*)-dicarboxylate (29c):

Yield: 291mg, 83%; Gum, **IR** (CHCl₃): 762, 1158, 1230, 1410, 1513, 1695, 1751 cm⁻¹; **¹H NMR** (200 MHz, CDCl₃): δ 1.51 (s, 9H), 2.43-2.51 (m, 2H), 3.52 (s, 3H), 3.60 (t, *J* =

5.7, 2H), 4.24 (t, J = 2.6, 2H), 7.04 (d, J = 8.6 Hz, 2H), 7.30 (d, J = 8.6 Hz, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 28.38, 32.67, 39.48, 43.79, 51.55, 80.72, 124.50, 128.00, 128.35, 133.46, 139.83, 145.81, 155.12, 166.75; **Analysis** for C₁₈H₂₂ClNO₄ requires C, 61.45; H, 6.30; N, 3.98; found C, 61.48; H, 6.32; N, 3.94%.

1-tert-Butyl3-methyl4-(2,4-difluorophenyl)-5,6-dihydropyridine-1,3(2H)-dicarboxylate (29d):

Yield: 315mg, 89%; Gum, **IR** (CHCl₃): 769, 1259, 1330, 1508, 1745, 2358, 3010 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.51 (s, 9H), 2.46 (m, 2H), 3.55 (s, 3H), 3.61 (t, J = 5.7Hz, 2H), 4.28 (t, J = 2.5 Hz, 2H), 6.76-7.11 (m, 3H); ¹³**C NMR** (50 MHz, CDCl₃): δ 28.43, 32.54, 39.42, 43.65, 51.57, 80.26, 103.91 (t, J = 26.0 Hz), 111.15 (d, J = 25.9 Hz), 125.40 (dd, J = 4.0, 16.5 Hz),126.76, 129.40 (dd, J = 5.1, 9.5 Hz), 141.06, 154.06, 158.05 (dd, J = 11.7, 180.0 Hz), 162.98 (dd, J = 11.7, 180.0 Hz), 165.77; **Analysis** for C₁₈H₂₁F₂NO4 requires C, 61.18; H, 5.99; N, 3.96; found C, 61.13; H, 5.94; N, 3.96%.

1-tert-Butyl 3-methyl 5,6-dihydro-4-p-tolylpyridine-1,3(2H)-dicarboxylate (29e):

Yield: 275 mg, 83%; Gum, **IR** (CHCl₃): 769, 1163, 1217, 1681, 1731, 3020 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.50 (s, 9H), 2.35 (s, 3H), 2.45-2.54 (m, 2H), 3.51 (s, 3H), 3.59 (t, J = 5.7 Hz, 2H), 4.22 (t, J = 2.6 Hz, 2H), 7.02 (d, J = 8.1 Hz, 1H), 7.13 (d, J = 8.1Hz, 1H) ¹³**C NMR** (50 MHz, CDCl₃): δ 20.77, 28.00, 32.23, 39.06, 43.44, 50.79, 79.39, 123.84, 126.20, 128.35, 136.61, 138.24, 145.73, 153.85, 166.65; **Analysis** for C₁₉H₂₅NO₄ requires C, 68.86; H, 7.60; N, 4.23; found C, 68.79; H, 7.62; N, 4.16%.

1-*tert*-Butyl 3-methyl 5,6-dihydro-4-(4-methoxyphenyl)pyridine-1,3(2*H*)dicarboxylate (29f):

Yield: 295 mg, 85%; Gum, **IR** (CHCl₃): 767, 1037, 1176, 1242, 1514, 1681, 1731, 2931, 3018 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.50 (s, 9H), 2.49 (m, 2H), 3.52 (s, 3H), 3.59 (t, *J* = 5.7 Hz, 2H), 3.80 (s, 3H), 4.22 (t, *J* = 2.7 Hz, 2H), 6.84 (d, *J* = 8.7 Hz, 2H), 7.06 (d, *J* = 8.7 Hz, 2H); ¹³**C NMR** (50 MHz, CDCl₃): δ 28.34, 32.48, 39.94, 43.94, 51.32, 54.89, 80.26, 114.51, 123.83, 127.92, 133.45, 145.88, 154.54, 159.00, 167.55; **Analysis** for C₁₉H₂₅NO₅ Requires C, 65.69; H, 7.25; N, 4.03; found C, 65.65; H, 7.21; N, 4.07%.

1-tert-Butyl3-methyl4-(4-tert-butylphenyl)-5,6-dihydropyridine-1,3(2H)-dicarboxylate (29g)

Yield: 287mg, 77%; colorless solid; **mp**: 77-79 °C (recrystallized in MeOH); **IR** (CHCl₃): 765, 1054, 1120, 1168, 1242, 1419, 1726, 2966 cm⁻¹; ¹**H NMR** (200 MHz, CDCl3): δ 1.32 (s, 9H), 1.50 (s, 9H), 2.50 (m, 2H), 3.49 (s, 3H), 3.60 (t, J = 5.7 Hz, 2H), 4.22 (t, J = 2.3 Hz, 2H), 7.04 (d, J = 8.5 Hz, 2H), 7.33 (d, J = 8.5 Hz, 2H); ¹³C **NMR** (50 MHz, CDCl₃): δ 28.42, 31.27, 32.57, 34.47, 39.47, 41.83, 51.20, 79.86, 124.25, 124.86, 126.37, 138.49, 146.02, 150.25, 154.32, 167.17; **Analysis** for C₂₂H₃₁NO₄ requires C, 70.75; H, 8.37; N, 3.75; found C, 70.71; H, 8.32; N, 3.72%.

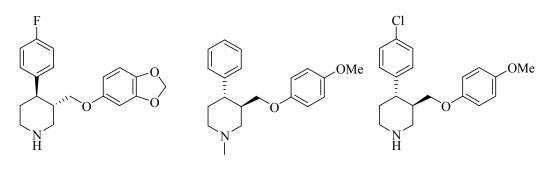
Section II

A short synthesis of (±)-paroxetine and (±)-femoxetine, anti-depressant drugs

2.2.1 Introduction:

The pharmacology of (±)-paroxetine:

 (\pm) -Paroxetine (1) is a potent and selective inhibitor of the neuronal reuptake of serotonin (5-hydroxytryptamine; 5-HT), which was considered as an antidepressant drug in 1991.² It is also being studied in several other disorders with a presumed serotonergic component, primarily obsessive compulsive disorder (OCD) and panic disorder. In short term clinical trials in patients with depression, paroxetine produced clinical improvements that were significantly greater than those with placebo and similar to those achieved with other agents including tricyclic antidepressants (TCAs), maprotiline, nefazodone and the selective serotonin reuptake inhibitors (SSRIs) such as fluoxetine, fluvoxamine and sertraline.¹⁴ Long term data suggest that paroxetine is effective in preventing relapse or recurrence of depression in patients treated for up to 1 year. In the elderly peoples, the overall efficacy of paroxetine was at least as good as that of comparator agents. Limited long term data show that paroxetine is effective in maintaining a therapeutic response over periods of 1 year (OCD) and up to 6 months (panic disorder). Preliminary data suggest that paroxetine has potential in the treatment of social phobia, premenstrual dysphoric disorder and chronic headache. Like the other SSRIs, paroxetine is better tolerated than the TCAs, causing few anti-cholinergic adverse effects. Serious adverse effects associated with paroxetine are very rare.



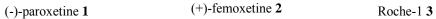


Fig: 6 Structures of anti-depressants drugs such as (-)-paroxetine 1, (+)-femoxetine 2, and peptidomimetic inhibitor Roche-1 3.

Social phobia, also known as social anxiety disorder, is a highly prevalent disorder with significant morbidity. Patients with social phobia frequently develop co-morbid psychiatric disorders such as depression and substance abuse, and the disorder impacts significantly on social and occupational functioning. It has been suggested that the selective serotonin reuptake inhibitors (SSRIs) are useful in the management of this disorder, but few controlled trials have been undertaken in this regard.

In conclusion, paroxetine is effective and well-tolerated drug candidate for the treatment of depression. It also appears to be a useful alternative to other available agents for the treatment of patients with OCD or panic disorder.

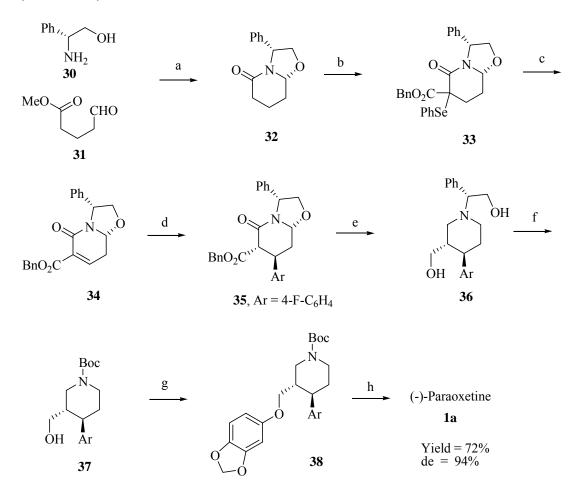
2.2.2 Review of Literature

Literature search revealed that in view of biological importance of (-)-paroxetine **132**, several synthetic approaches have been reported, ¹⁸ which are described below.

Amat's approach (2000)¹⁹

Amat *et al.* have reported the synthesis of (-)-paroxetine **1a** utilizing (*R*)-phenylglycinol **30** as a chiral starting material. Reaction of (*R*)-phenylglycinol **30** with methyl 5-oxopentanoate **31** gave bicyclic lactam *cis*-**32**, which was converted to **33** (LiHMDS, $ClCO_2Bn$, PhSeCl) followed by its oxidation with O_3 to provided unsaturated lactum **34**

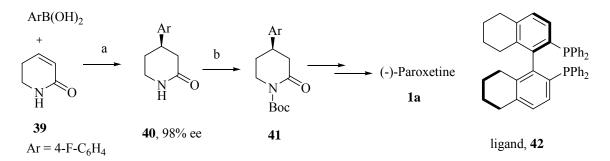
in two steps. Michael addition of lithium aryl cyanocuprate onto the unsaturated ester **34** gave enantiopure *trans*-3,4-substituted 2-piperidone derivative **35** in 64% yield. Reductive cleavage of arylated bicyclic lactam **35** produced diol **36** in 75% yield. Debenzylation of **36** [Pd(OH)₂] followed by protection by Boc gave **37** in 57% yield. The Boc protected piperidine **37** was mesylated and etherified with sesmol affording **38** in 66 % yield. Deprotection of *N*-Boc with TFA generated (-)-paroxetine **1a** in 72% yield (**Scheme 11**).



Scheme 11: (a) Toluene, 110 °C, azeotropic water removal, 36 h, 86 %; (b) LiHMDS, ClCO₂Bn, PhSeBr, THF, -78 °C, 77%; (c) O₃, CH₂Cl₂, -78 °C; then O₂, 25 °C; (d) ArCu(CN)Li, THF, -78 °C, 64%; (e) (i) 10% Pd/C, HCO₂NH₄, MeOH, 25 °C, then toluene, reflux, 85%; (ii) AlCl₃, LiAlH₄, THF, -78 °C to 25 °C, 50%; (f) 20 % Pd(OH)₂/C, H₂, (*t*-BuOCO)₂O, EtOAc, 25 °C, 57%; (g) MsCl, Py, 10 °C, then NaH, sesamol, THF, reflux, 66%; (h) TFA, CH₂Cl₂, 25 °C, 72%.

Hayashi's approach (2001)²⁰

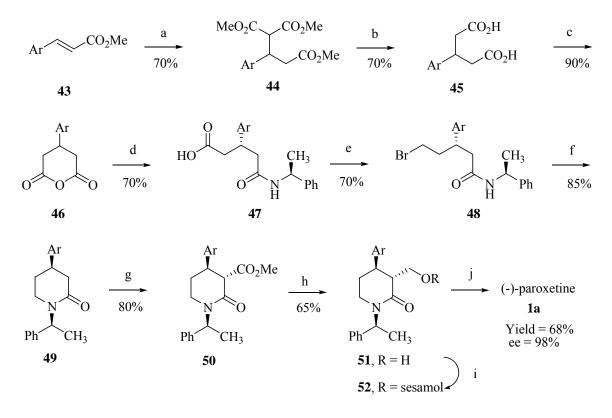
Hayashi *et al.* reported the formal synthesis of (-)-paroxetine **1a** *via* Rh-catalyzed Michael addition of aryl boronic acid to 5,6-dihydro-2(1*H*)-pyridinone **39** to give 4-aryl-2-piperidinone **40** using chiral bisphosphine ligand **42** in 70% yield and 98% ee. The amide moiety in 4-aryl-2-piperidinone **40** was protected to give **41**, the key intermediate for the synthesis of (-)-paroxetine **1a** (**Scheme 12**).



Scheme 12: (a) $Rh(acac)(C_2H_4)_2$ (3 mol %), ligand 42 (3.3 mol %), dioxane:H₂O (10:1), 40 °C, 3 h, 98 % ee, 70 %; (b) (Boc)₂O, DMAP, CH₃CN, reflux, 82 %.

Liu's approach (2001)²¹

Liu *et al.* have used (*S*)-methylbenzylamine for the desymmetrization of the prochiral 3substituted glutaric anhydride **46.** Diacid **45** was prepared from 4-fluorocinnamic acid methyl ester **43** in three steps (Michael addition to ester **43**, hydrolysis of triester **44** followed by decarboxylation of acid). The prochiral 3-substituted glutaric anhydride **46** was then obtained by dehydration of **45** using acetyl chloride. Desymmetrization of *meso*-3-substituted glutaric anhydride **46** with (*S*)-methylbenzylamine was achieved in toluene at -78°C generating chiral acid **47** which was further reduced and brominated to bromo **48.** It was then cyclized (NaH in THF) leading to piperidin-2-one moiety **49**. Acylation of **49** followed by reduction of amide moiety in piperidin-2-one **50** with lithium aluminum hydride afforded 3-hydroxymethylpiperidine **51**. Finally, mesylation of alcohol followed by its etherification with sesomol provided ether **52**, which was subjected to deprotection of benzyl amine gave (-)-paroxetine **1a** (Scheme **13**).

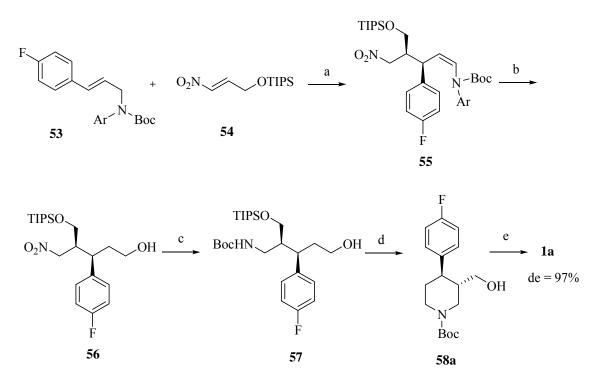


Scheme 13: (a) NaOMe, CH₂(CO₂Me)₂, MeOH, reflux, 20 h, 70%; (b)(i) 1N NaOH, reflux, 20 h; (ii) conc. HCl, reflux, 20 h, 70% (two steps); (c) AcCl, reflux, 20 h, 90%; (d) (S)-methylbenzylamine, Et₃N, toluene, -78°C, 10 h, 25 °C, 10 h, 70%; (e) (i) Et₃N, isobutyl chloroformate, THF, -78 to 0 °C, 20 h; (ii) NaBH₄, H₂O, 0-25 °C, 20 h, 86%; (iii) PBr₃, conc. HBr, 0-25°C, 4 days, 70%; (f) NaH, THF, reflux, 20 h, 85%; (g) LDA, MeO₂CCN, THF, -78 °C, 4 h, 80 %; (h) LiAlH₄, THF, reflux, 72 h, 65%; (i) (i) MsCl, CH₂Cl₂, 25°C, 20 h; (ii) sesamol, Na, *n*-PrOH, reflux, 36 h; (j) (i)HCl, 64%; (ii) 10% Pd/C, H₂(1atm), MeOH, 68%.

Beak's approach (2001)²²

Beak *et al.* have used sparteine-mediated asymmetric addition of allyl amine onto nitroalkene **54**. Conjugated addition of *N*-Boc protected allyl amine **53** [*n*-BuLi in the presence of (-)-sparteine under standard conditions] onto nitroalkene **54** provided the desired enecarbamate (*S*,*S*)-**55** in 83% yield as a single diastereomer. Hydrolysis of **55** followed by its reduction with NaBH₄ provided the nitro alcohol **56** in 88% yield.

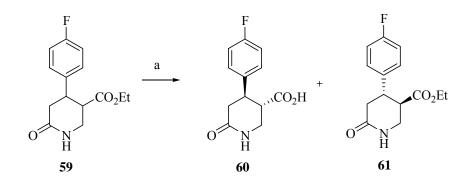
Reduction of the nitro functionality *via* transfer hydrogenation and subsequent Bocprotection afforded **57** in 95% yield. Cyclization and deprotection of **57** afforded **58a** in 83% yield. Mesylation of **58a** followed by displacement with sesamol and subsequent deprotection gave **1a** in 72% yield and 97 % de (11 steps, 41% from **53**) (**Scheme 14**).



Scheme 14: (a) *n*-BuLi (1 equiv.), (-)-sparteine (1.2 equiv.), toluene, -78 °C, de 99 %, 83 %; (b) (i) HCl, CHCl₃, 25 °C.; (ii) NaBH₄, MeOH, 25 °C, 86 %; (c) (i) cat. Pd/C, HCO₂NH₄, MeOH, 25 °C; (ii) (Boc)₂O, CH₂Cl₂, 25 °C, 95 %; (d) (i) MsCl, Et₃N, CH₂Cl₂, 25 °C; (ii) KO*t*-Bu, THF, reflux, 12 h.; (iii) TBAF, MeOH, 25 °C, 83 %.; (e) (i) MsCl, Et₃N, CH₂Cl₂, 25 °C; (ii) NaH, sesamol, DMF, 100 °C, 6 h.; (iii) TFA, MeOH, 25 °C, 3 h, 97 % de, 72 %.

Guisan's approach (2002)²³

Guisan *et al.* have reported a formal synthesis of (-)-paroxetine *via* enantioselective hydrolysis of racemic piperidin-2-one ester **59** using a commercially available lipase from *C. antarctica A* (CAL-A) with a substrate concentration of 50 mM. The chiral acid **60** was separated from ester **61**, and could be transformed to (-)-paroxetine by known sequence of reactions (**Scheme 15**).

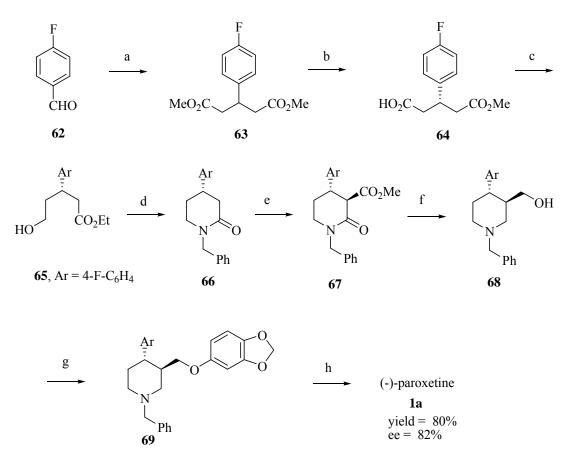


Scheme 15: (a) CAL-A, Na_3PO_4 (5 ml, 10 mM, pH 7), 45 °C, substrate concentration 2 mM, 50 h, 45 %.

Yu's approach (2003)²⁴

Yu *et al.* have reported the synthesis of (-)-paroxetine using dynamic kinetic resolution of prochiral diester **63**. Thus, 4-fluorobezaldehde was converted to bis-ester **63**, which was subjected to enzymatic hydrolysis with *pig liver esterase* to afford optically active acid ester **64** in 86% yield and 95% ee. Selective reduction of the acid functionality in **64** with BH₃·SMe₂ provided alcohol **65**, which was further mesylated and treated with benzylamine to provide the lactam **66** in 82% yield and 99% ee. Acylation of lactam **66** afforded **67** (88%). Reduction of **67** with either LAH (71%) or BH₃.THF in refluxing THF (92%) gave amino alcohol **68**. Etherification (80%) followed by hydrogenolysis of the benzyl group in **69** (93%) completed the synthesis of (-)-paroxetine **1a** (**Scheme 16**).

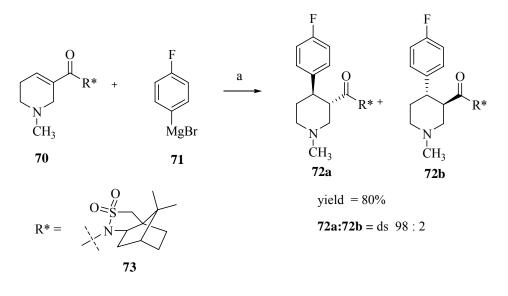
 (\pm) -Paroxetine and (\pm) -Femoxetine



Scheme 16: (a) (i) diethyl malonate , NaOH, 150 °C, 75 %; (ii) aq. 10 % HCl, MeOH, 60 °C, 75 %; (b) PLE (*pig liver esterase*) (*p*H 7.0), 10 % aq. acetone, 95 % ee, 86 %; (c) BH₃·SMe₂, THF, 94 %; (d) (i) MsCl, Et₃N, toluene; (ii) BnNH₂, Et₃N, toluene, 99 % ee, 82 %; (e) NaH, NaOMe, (MeO)₂CO, toluene, 100 °C, 88 %; (f) BH₃·THF, 93 %; (g) (i) MsCl, Et₃N, toluene; (ii) sesamol, NaH, DMF, 60 °C, 80 %; (h) (i) cat. 5 % Pd/C, H₂(70 psi), ^{*i*}PrOH, AcOH; (ii) HCl gas.

Murthy's approach (2003)²⁵

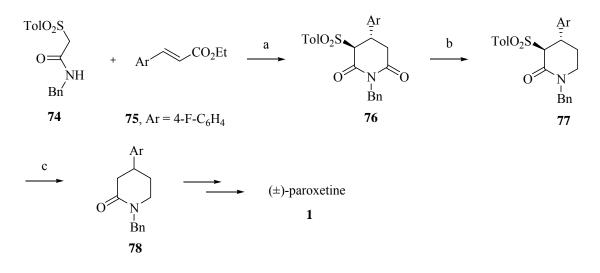
Murthy *et al.* have used the asymmetric conjugate addition of 4-fluorophenylmagnesium bromide **71** onto chiral α , β -unsaturated ester **70** to produce chiral adduct **72** in 80 % yield (98:2 de), for the formal synthesis of 3,4-disubstituted piperidine, a key intermediate in the synthesis of (-)-paroxetine (**1a**). The most selective auxiliary was found to be Oppolzer's (1*S*)-(-)-camphorsultam **73** (Scheme 17).



Scheme 17: (a) 70 (1 equiv.), 71 (1.3 equiv.), Et_2O :toluene (1:1), -10 °C, 4 h, 80 %.

Chang's approach (2003)²⁶

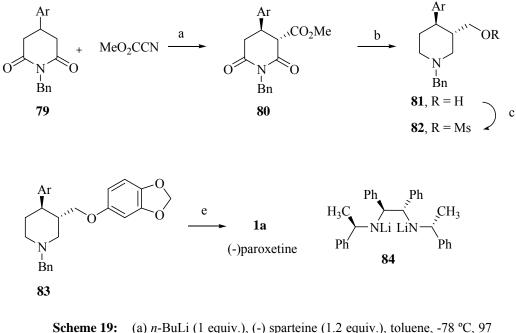
Chang *et al.* have used conjugated addition of **74** onto the unsaturated ester **75** to prepare *N*-alkyl-3-sulfonyl glutarimide **76.** This was then subjected for selective reduction of amide moiety in **76** gave 4-substituted 3-sulfonyl- δ -lactams **77.** Further, desulfurization with Na-Hg and Na₃PO₄ led to **78**, an important intermediate in the synthesis of (±)-paroxetine **1** (Scheme 18).



Scheme 18: (a) NaH, THF, 80 °C, 1 h, 75 %; (b) Et₃N, LiAlH₄, THF, 80 °C, 3 h, 76 %; (c) Na-Hg, Na₃PO₄, MeOH, 25 °C, 2 h, 90 %.

Simpkins's approach (2003)²⁷

Simpkins's approach involves asymmetric desymmetrisation of prochiral imide **79** using a chiral lithium amide base **84** in its bis-lithiated form, which produced the desired imide **80** in 71 % yield, with 97 % of ee as a single diastereoisomer. Reduction of imide **80** (97% ee) gave piperidine alcohol **81**, to which the appropriate sesamol side-chain was introduced by conventional means, *via* the intermediate mesylate **82**. Deprotection of the piperidine nitrogen then gave the desired drug substance **1a** as the free amine after base treatment in 54 % yield (**Scheme 19**).

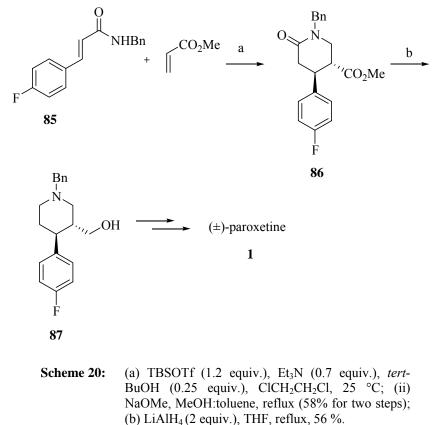


cheme 19: (a) *n*-BuLi (1 equiv.), (-) sparteine (1.2 equiv.), toluene, -78 °C, 97 % ee, 71 %; (b) LiAlH₄ (5 equiv.), THF, reflux, 12 h, 90 %; (c) MsCl, pyridine, CH₂Cl₂, 72 %; (d) sesamol (5 equiv.), NaOMe (5 equiv.), MeOH, 12 h, 55%; (e) (i) CH₃CHClOCOCl, 0 to 25 °C and then reflux 3 h; (ii) MeOH, NaOH, reflux, 2 h, 54 %.

Takasu's approach (2003)²⁸

Takasu *et al.* have reported recemic synthesis of paroxetine making use of intermolecular aza-double Michael addition of unsaturated amide **85** with methyl acrylate (TBSOTf, Et₃N in *tert*-BuOH:dichloroethane) leading to functionalized piperidin-2-one **86** as a

mixture of *anti* and *syn*. Without separation, epimerization of **86** (NaOMe) was achieved to give *trans*-**86** followed by its reduction with LiAlH₄ furnished the known piperidinol **87**, (**Scheme 20**).

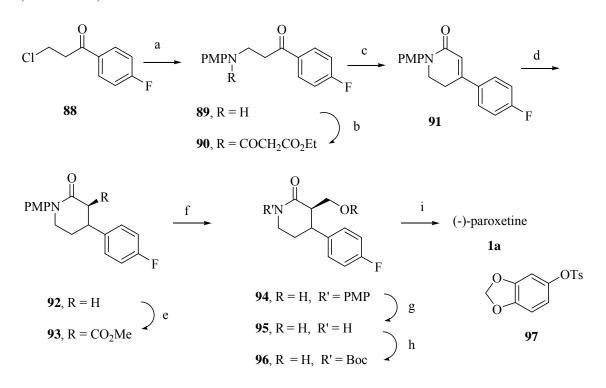


(b) $LIAIH_4$ (2 equiv.), THF, fellu

Buchwald's approach (2003)²⁹

Buchwald *et al.* have employed Cu(I)/*p*-tolBINAP as catalyst for the enantioselective 1,4-reduction of lactams, as shown in **Scheme 21**. 4-Fluoro-3-chloropropiophenone (**88**) was converted to aminoketone **89** followed by amidation gave amide **90**. Subsequently, condensation followed by decarboxylation was achieved (NaOMe) to provide unsaturated lactam 91 **in** 76% yield. The lactam **91** was subjected to asymmetric reduction [catalyst Cu(I)/*p*-tolBINAP, PMHS in *tert*-AmOH} to give **92** in 90% yield and 90% ee. This intermediate **92** was converted to **94** in two steps (81% overall yield) using previously

reported conditions. The oxidative removal of the PMP functionality to give amine **95** which was protected as its carbamate with $(Boc)_2O$ affording **96** in 75% yield. Etherification with **97** followed by deprotection of *N*-Boc group in **96** gave **1a** in 52% (**Scheme 21**).

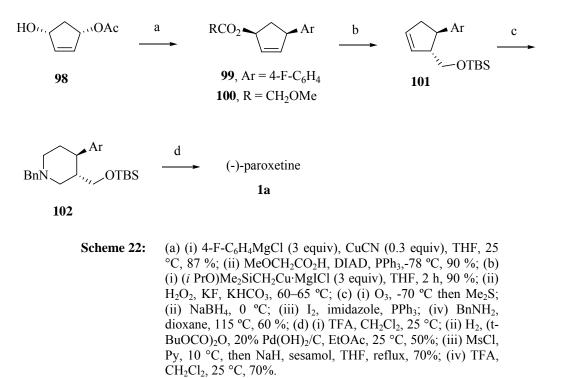


Scheme 21: (a) PMPNH₂ (1.1 equiv), Et₃N (1.2 equiv), THF, reflux, 75%; (b) ClCOCH₂CO₂Et (1.1 equiv), Na₂CO₃ (sat), CH₂Cl₂. (c) NaOEt (4 equiv), EtOH, reflux, 74% (two steps). (d) PMHS (16 equiv), *t*-AmOH (16 equiv), (S)-*p*-tol-BINAP (0.5 mol %), CuCl₂ (2.5 mol %), *t*-BuONa (5 mol %), C₆H₅F, air, 23 °C 90%, 90% ee. (e) NaH (6 equiv), MeOH (3 equiv), (MeO)₂CO (3 equiv), toluene, reflux, 86%. (f) BH₃, THF, reflux, 97%. (g) CAN (4 equiv), CH₃CN:H₂O (3:1). (h) (Boc)₂O (2.0 equiv), NaOH (1.5 equiv), toluene, H₂O, 75% (two steps). (i) 97 (1.3 equiv), Cs₂CO₃ (1.5 equiv), xylene, 130 °C; (ii) TFA, CH₂Cl₂, 52% (two steps).

Kobayashi's approach (2004)³⁰

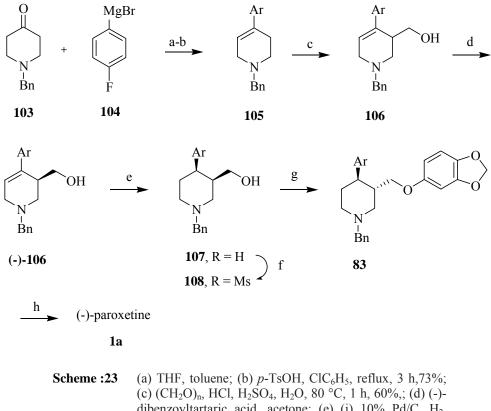
In Kobayashi's approach, *trans*-cyclopentene derivative **101** was prepared from monoacetate **99** by a sequence of reactions: (i) 4-FC₆H₄MgCl/CuCN (cat.), 87%; (ii) AcOH, DIAD, PPh₃, 90%; (iii) (*i*-PrO)Me₂SiCH₂Cu·MgICl (3 equiv), THF, 2 h, 90 % to produce **101**. Ozonolysis of **101** proceeded well in *n*-PrOH to afford the diol in 85% yield

after reductive workup with NaBH₄. Subsequently, diol was converted into iodide and finally, on treatment with BnNH₂ at 115 °C for 2 h in dioxane produced *trans* piperidine **102** in 54% overall yield. Deprotection of piperidine **102** followed by etherification produced (-)-paroxetine **1a** in 70 % yield and 80 % ee (**Scheme 22**).



Nemes's approach (2004)³¹

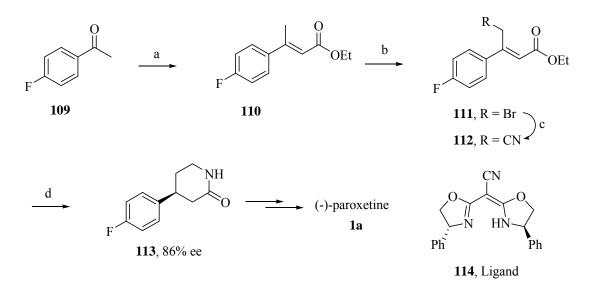
Nemes *et al.* have employed the resolution of alcohol strategy for the synthesis of (-)paroxetine. Thus, Grignard reaction of *p*-fluorophenyl magnesium bromide **104** onto *N*benzyl,4-piperidinone **103** followed by dehydration provided olefin **105** in 73 % yield. The Prins reaction of **105** afforded racemic tetrahydropyridine-3-methanol **106**, which was subjected to classical resolution (-)-dibenzyl tartarate providing (-)-**106** in 41% yield. The stereoselective reduction (H₂, Pd/C) led to *cis*-piperidine-3-methanol (3*R*,4*R*)-**107**. Further, it was converted to (-)-paroxetine **1a** with known sequence of reactions (**Scheme 23**).



(a) THF, toldene; (b) p-1sOH, ClC₆H₅, reflux, 5 fi, 75%; (c) (CH₂O)_n, HCl, H₂SO₄, H₂O, 80 °C, 1 h, 60%;; (d) (-)dibenzoyltartaric acid, acetone; (e) (i) 10% Pd/C, H₂, AcOH, HCl, H₂O, 40 °C, 78%; (ii) NaOH, H₂O, (iii) (-)dibenzoyltartaric acid, acetone; (f) MeSO₂Cl, Et₃N, CH₂Cl₂; (g) NaOH, H₂O, xylene, ^sBuOH,140 °C; (h) 10% Pd/C, H₂ (5 atm), *i*PrOH, 40 °C.

Sudalai's approach (2005)³²

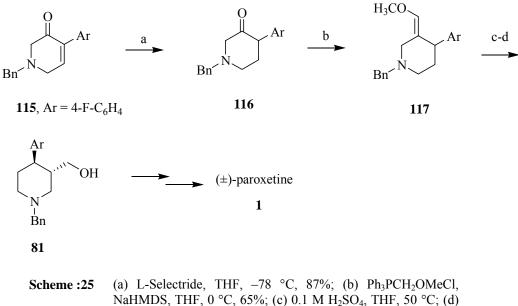
In our previous approach, we described $CoCl_2$ catalyzed asymmetric reduction of γ cyano- α,β -unsaturated ester **112** to afford key lactam **113** for the formal synthesis of (-)paroxetine. The unsaturated ester **110**, prepared from 4-fluoro acetophenone (**109**), was subjected to allylic bromination (catalytic AIBN, NBS) to give **111**. Displacement of the bromide group in **111** with cyanide (NaCN in DMF) gave nitrile **112**. Asymmetric reduction of **112** with catalytic amount of CoCl₂ usinng chiral ligand **114** provided **113** in 99% yield and 86% ee (**Scheme 24**).



Scheme 24: (a) (i) Ethyl bromo acetate (12 mmol.), ArCOCH₃ (10 mmol), Zn dust (12 mmol), dry benzene, 80 °C, 6 h; (ii) *p*-TSA (10 mol %), benzene, Dean-Stark, 80 °C, 12 h, 80 %; (b) AIBN (10 mol %), NBS, CCl₄, reflux, 12 h, 84 %; (c) NaCN, dry DMF, 25 °C, 81%; (d) cyano ester (1 mmol), CoCl₂ (1 mol %), Ligand 114 (1.1 mol %), NaBH₄ (4 mmol), DMF: EtOH (1:1), 25 °C, 24 h, 99 %, 86 % ee.

Krische's approach (2006)³³

Krische *et al.* have reported the racemic synthesis of paroxetine **1.** Reduction of conjugated double bond in α -aryl tetrahydropyridine **115** produced saturated ketone **116**

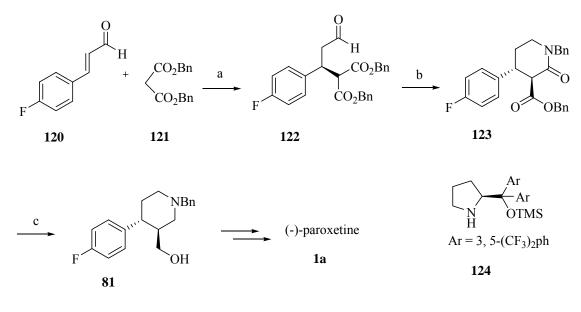


NaBH₄, EtOH, 25 °C, 63% over two steps.

followed by Wittig reaction gave vinyl ether **117** in good yields. Finally, hydrolysis of vinyl ether to aldehyde its subsequent reduction gave the known alcohol **81** (Scheme 25).

Jørgensen's Approach (2006)³⁴

Jørgensen *et al.* have used organocatalytic route for the synthesis of paroxetine which involving Michael addition of dibenzyl malonate **121** onto (*E*)-3-(4-fluorophenyl) acrylaldehyde (**120**) to giving dibenzyl 2-[(*S*)-1-(4-fluorophenyl)-2-formylethyl]malonate (**122**). Reductive amination of aldehyde **122** with benzyl amine followed by intramolecular cyclization gave lactum **123**. Further, reduction of ester and amide groups in **123** was achieved with LiAlH₄ to produce the known intermediate **81** (Scheme 26).

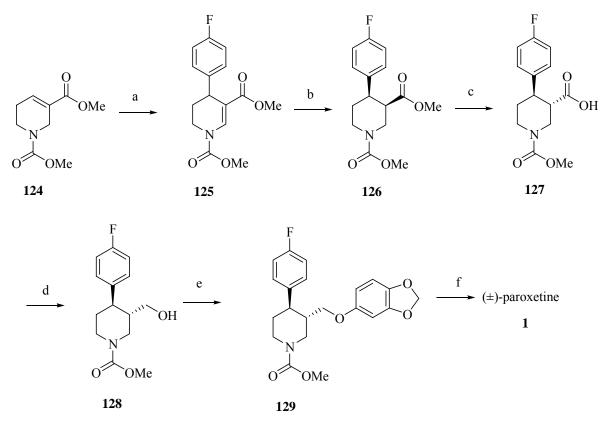


Scheme 26: (a) 10% catalyst EtOH, 0 °C (b) PhCH₂NH₂, NaBH(OAc)₃, dioxane, 70%; (c) LiAlH₄, THF, 85%.

Correia's approach (2006)³⁵

Correia *et al.* have reported racemic synthesis of paroxetine utilizing Heck arylation of α,β -unsaturated ester **124** to afford tetrahydopyridine **125**. Reduction of double bond to give *syn*-piperidine **126** followed by epimerization and hydrolysis gave acid **127**. Chemoselective reduction of acid **127** was achieved to provide alcohol **128** which was

transformed to ether **129**. Finally deprotection of methyl carbamate gave paroxetine **1** (Scheme 27).



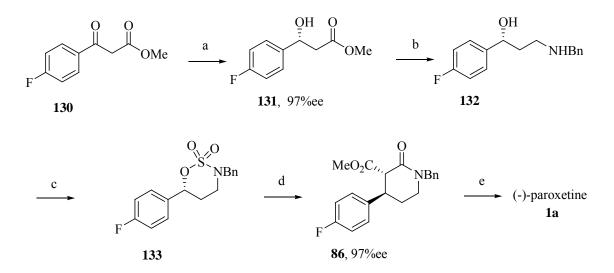
Scheme :27

(a) Pd(OAc)₂ (10 mol%), 4-FC₆H₄N₂BF₄, CH₃CN:H₂O (1:1), 60
°C, 4 h, 74%; (b) Mg, MeOH, ultrasound, 24 h, 100 %; (c) CH₃ONa, MeOH, 65 °C, 12 h, 64%; (d) BH₃·SMe₂, THF, 25 °C, 84%; (e)(i) MeSO₂Cl, Et₃N, CH₂Cl₂;(b) NaH, sesamol, DMF, reflux, 3 h, 56%.

Gallagher's approach (2007)³⁶

Gallagher *et al.* have used [(S)-Cl-MeO-BIPHEP]Ru-(cymene)Cl as catalyst in the asymmetric reduction of β -keto ester **130** to form the corresponding β -hydroxy ester **131** in 97% ee. Amidation of ester in **131** was carried out by treating benzyl amine with **131** in presence of Et₃Al followed by its reduction with LiAlH₄ afforded amino alcohol **132**. Treatment of amino alcohol **132** with SOCl₂ gave sulfonamide **133**, which on

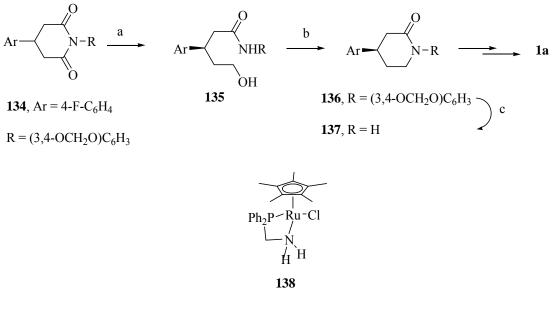
nucleophilic substitution with dibenzyl malonate gave the known lactam **86** with 97% ee (Scheme 28).



Scheme 28: (a) [((S)-Cl-MeO-BIPHEP)Ru-(cymene)Cl]Cl-CH₂Cl₂ (0.5 mol%), H₂ (8 bar), MeOH, 60 °C, 95%; (b) (i) AlMe₃, BnNH₂, PhMe, 0 °C to 25 °C, 100%; (ii) LiAlH₄, THF, reflux, 98%; (c) (i) SOCl₂, Et₃N, imidazole, CH₂Cl₂, -20 °C to 0 °C, 95%; (ii) RuCl₃ (0.25 mol%), NaIO₄, MeCN:H₂O, 0 °C, 87%; (d) dimethyl malonate, NaH, DMF, 60 °C; then 5 M HCl; then PhMe, 110 °C, 70%; (e) (i) LiAlH₄, THF, reflux; (ii) MsCl, Et₃N, CH₂Cl₂; (iii) sesamol, NaH, DMF, 90 °C, 52% over 3 steps; (iv) 10% Pd/C (35%), H₂ (6 bar), ⁱPrOH, AcOH, 50 °C, then aq. HCl, ⁱPrOH (82%).

Ikariya's approach (2007)³⁷

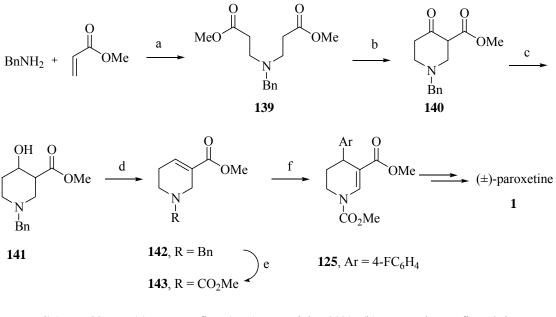
Ikariya's approach describes asymmetric hydrogenation of prochiral glutarimides **134** with a chiral Ru-catalyst **138** catalyst to give chiral amido alcohol **135**. Subsequently alcohol **135** was transformed to the corresponding bromide and its intramolecular cyclization using NaH to obtain chiral amide **136**. Deprotection of *N*-aryl amine in **136** was achieved using CAN to afford the known amide **137**.



Scheme 29: (a) Catalyst. 138 (10 mol%), H₂ (3 Mpa), KOt-Bu, ^{*i*}PrOH, 80 °C, (b)(i) CBr₄, PPh₃, CH₂Cl₂, 14 h, 65%; (ii) NaH, THF, 85 °C, 24 h, 54%; (c) CAN, H₂O, 25 °C, 35%.

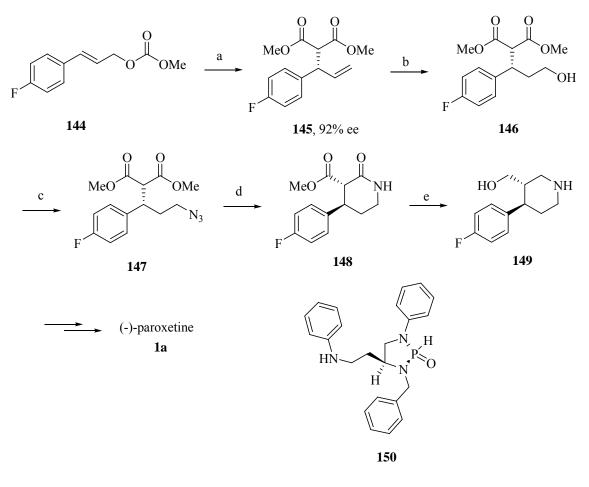
Chavan's approach (2007)³⁸

Chavan *et al.* have reported racemic formal synthesis of paroxetine **1**. Amino diester **139**, prepared by double Michael addition of benzyl amine onto methyl acrylate. It was then subjected to Dieckmann condensation to give ketoester **140**, which was reduced and β -hydroxy ester **141**. This hydroxyester underwent simultaneous elimination after mesylation to afford the olefin **142**. Benzyl group in **142** was then exchanged with methyl carbamate **143**, followed by Heck arylation of **143** furnished the known intermediate **125** in moderate yields (**Scheme 29**).



Hamada's approach (2007)³⁹

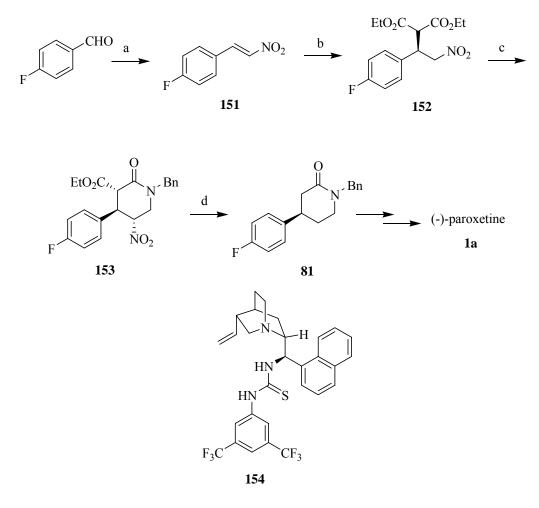
Hamada's approach describes the use of Ir-catalyzed asymmetric malonate addition onto allylic carbonate **144** with chiral diaminophosphine oxide **150** as a ligand affording **145** in 92%. Hydroboration of olefin **145** gave alcohol **146** followed by its conversion to an azide **147** *via* mesylate (90% yield). Azide **147** was then treated with Lindlar's catalyst in toluene/MeOH (5/1) under hydrogen atmosphere to provide lactam **148** in 93% yield as a single diastereomer (*anti/syn* = >99/1). Subsequent reduction of **148** with BH₃·THF complex gave (-)-**149** in 99%yield (**Scheme 30**).



Scheme :30(a) Ir cat. (5 mol %), ligand 150 (5 mol %), NaPF6 (10 mol %),
LiOAc (10 mol %), dimethyl malonate (3 eq), BSA (3 eq),
CH2Cl2, 25 °C; (b) RhCl(PPh3)3 (2 mol %), 9-BBN, THF, rt then
30% H2O2, pH 7 buffer, 85%; (c) (i) MsCl, NEt3, CH2Cl2, -30 °C;
(ii) NaN3, DMF, 50 °C, 90% (2 steps); (d) Lindlar's cat. H2,
toluene:MeOH (5:1), 25°C, 93% (dr = >99:1); (e) BH3. THF, THF,
reflux, 99%.

Dixon's approach (2008)⁴⁰

Dixon *et al.* have used Michael addition of malonate nucleophile onto nitro olefin **151** catalyzed by a bifunctional organo-catalyst **154** for obtaining nitro diester **152** in 92 % yield and 99% ee. Nitro derivative **152** was then subjected to nitro-Mannich lactamization (HCHO, BnNH₂ in MeOH) to give lactum **153.** Further decarboxylation and reductive removal of nitro group was achieved with tributyltin hydride and AIBN to afford the known lactum **81** (Scheme 31).



Scheme: 31 (a) CH_3NO_2 , NH_4OAc , reflux, 24 h, 92%; (b) catalyst 154, dimethyl malonate, CH_2Cl_2 , -20 °C, 72 h, 92%, 99% ee.(c) HCHO (37% solution in water), benzylamine, MeOH, reflux, 16 h, 68%; (d) Bu₃SnH, AIBN, toluene, 110 °C, 78%.

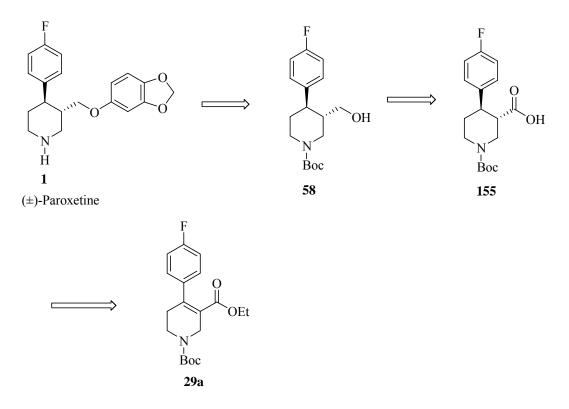
2.2.3 Present Work

2.2.3.1 Objective

Literature search revealed that several strategies such as classical resolution, chemoenzymatic and enantioselective synthesis have been reported for the synthesis of (\pm) paroxetine (1) (*vide supra*). However, these methods suffer broadly from disadvantages such as low overall yields, the need for separation of diastereoisomers and the use of expensive reagents. In this context, a more practical approach for the synthesis of (\pm) paroxetine (1) is highly desirable.

2.2.3.2 Results and Discussion

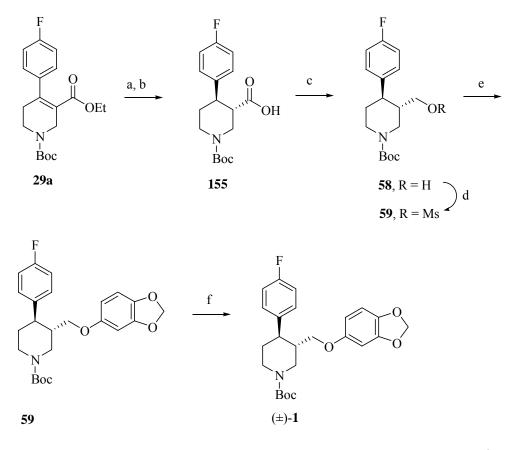
Retrosynthetic analysis reveals that, for the synthesis of (\pm) -paroxetine **1**, alcohol **58** could be taken as the key intermediate, which may be readily prepared from the corresponding acid **155**. We further visualized that acid **155** could be prepared by the reduction followed by base catalyzed epimerization of unsaturated ester **29a**. The preparation of **29a** *via* Pd-catalyzed Suzuki-Miyaura coupling of enol tosylate **27** with boronic acid **28a**, has already been described in **Section 1** of this chapter.



Scheme 32: Retrosynthetic analysis of (±)-paroxetine 1

The synthetic route for the synthesis of (\pm)-paroxetine is depicted in **Scheme 33**. Initially, we were interested in the asymmetric reduction of C=C bond in tetrahydropyridine derivative **29a**. For such reductions, we employed several catalytic conditions [catalyst CoCl₂, semicorrin ligand in combination with NaBH₄ and RuCl₂·BINAP and H₂ (700

psig)]. However, unsaturated ester **29a** failed to undergo reduction. This is probably due to the presence of have tetrasubstituted C=C, conjugation of C=C bond with ester carbonyl and *N*-Boc moieties that resist chiral reduction. However, simple, non-chiral hydrogenation of **29a** [10% Pd/C, H₂ (1atm) in MeOH] was achieved to give saturated ester, which was subjected to basic hydrolysis without purification (*tert*-BuOK in refluxing MeOH:H₂O) to produce *anti* acid **155** in 93% yield.



Scheme 33: (a) H₂ (1 atm), 10% Pd/C (10 wt %), MeOH, RT, 24 h. 99%; (b) ^tBuOK, MeOH, 65 °C, 12 h. 93%; (c) BH₃·SMe₂, THF, 0 °C, 12 h. 91%; (d) MsCl, Et₃N, DCM, RT, 3 h; (e) sesamol 11, NaH, DMF, 110 °C, 2 h then 16 h, 25 °C, 91%; (f) TFA, CH₂Cl₂ 0-25 °C, 6 h, 82 %.

The ¹H NMR spectrum of acid **155** showed typical signals at δ 1.54-1.75 (m, 2H), 2.63 2.95 (m, 4H) and 4.19-4.43 (dd, 2H) corresponding to three methylene (CH₂) and a pair of methine (CH) protons of piperdine ring. Its ¹³C NMR showed characteristic signals at

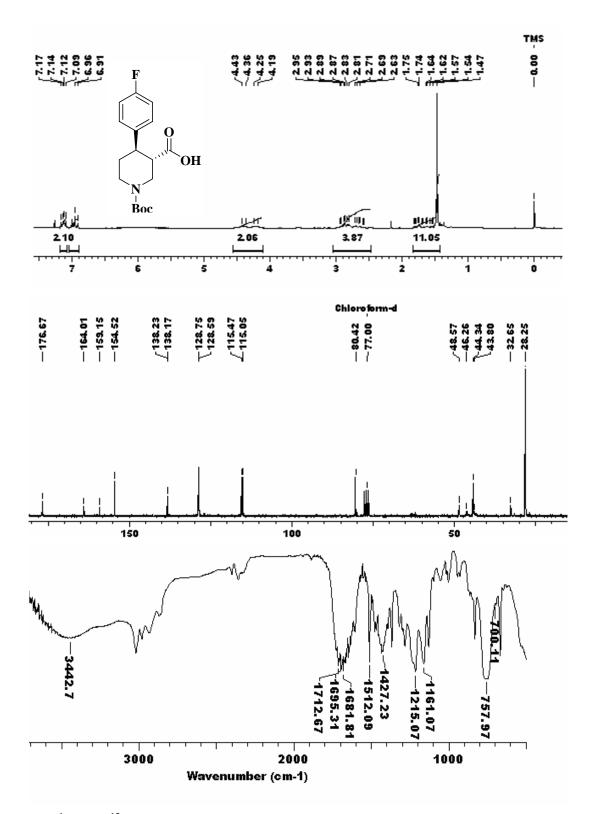


Fig. 7: ¹H and ¹³C NMR and IR spectra of acid 155

 δ 32.65, 43.88 and 46.15 due to three methylene (CH₂) carbons and signals at δ 44.34 and 48.57 due to two methine (CH) carbons respectively. Also a typical carbonyl signal at δ 176.6 in its ¹³C NMR and a strong absorption band at 1712 cm⁻¹ in its IR specrum confirmed the presence of carboxylic acid functionality in **155** (**Fig. 7**).

Chemoselective reduction of carboxylic acid function in **155** with BH₃·SMe₂ in dry THF gave the key alcohol **58** in 91% yield. Free alcohol moiety in **58** was protected as its mesylate followed by its displacement with sesamol gave the Boc-protected (\pm)paroxetine **59**. Finally, deprotection of *N*-Boc group in **59** was achieved to obtain (\pm)paroxetine **1** in 87% yield. Its ¹H NMR spectrum showed characteristic signals at δ 5.87 for methylene protons (-OCH₂O-) and disappearance of signals for *tert*-butyl group confirms the formation of (\pm)-paroxetine **1** (**Fig. 8**). The spectral values of (\pm)-paroxetine **1** are in complete agreement with the reported values.¹⁹

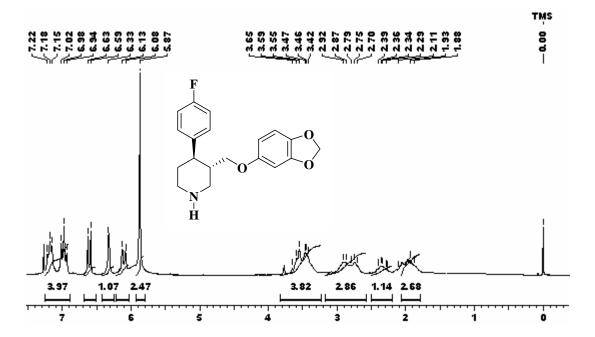
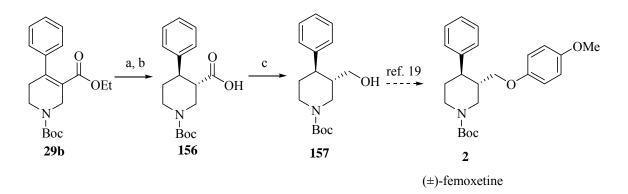


Fig. 8: ¹H NMR spectrum of (±)-paroxetine (1)

The synthetic route for the formal synthesis of (\pm)-femoxetine **2** is presented in **Scheme 34**. Reduction of C=C bond in **29b** (10% Pd/C, H₂ (1 atm) in MeOH) was achieved to give the saturated ester, which was subjected to *in situ* hydrolysis (*tert*-BuOK in MeOH: H₂O) to give the *anti* acid **156** in 93% yield. Chemoselective reduction of acid **156** with BH₃·SMe₂ in dry THF gave the known alcohol **157** in 91% yield. The further transformation of **157** into (\pm)-femoxetine **2** has been reported in the literature¹⁹ (**Scheme 34**).



Scheme 34: (a) 10% Pd/C (10 wt %), H_2 (1 atm), MeOH, RT, 24 h. 99%; (b) ^{*t*}BuOK, MeOH, 65 °C, 12 h. 93%; (c) BH₃·SMe₂, THF, 0 °C, 12 h. 91%.

2.2.4 Conclusion

In conclusion, we have successfully developed a simple and practical method for the synthesis of (\pm) -paroxetine (1) and a formal synthesis of (\pm) -femoxetine (2), which are important anti-depressant drugs presently sold in the market. The method described, here in is an elegant one with a high overall yield, employing Suzuki reaction of enol tosylate 27 with the corresponding boronic acid 28 as the key steps.

2.2.5 Experimental section

General procedure for the preparation of (±)-1-(tert-butoxycarbonyl)-4-aryl-

piperidine-3-carboxylic acid (155-156):

To a solution of **29a** or **29b** (3 mmol) in 10 mL of methanol, 10% Pd/C (100 mg) was added. It was then stirred under H₂ (1 atm) for 12 h. After completion of the reaction (monitored by TLC), reaction mixture was then passed through celite and concentrated under reduced pressure. To this reduced product methanol (10 mL) and *tert*-BuOK (1 g) were added. The reaction mixture was then refluxed for 12 h. After completion of the reaction (monitored by TLC), methanol was distilled off under reduced pressure and a saturated solution of NH₄Cl (20 mL) was added. The aqueous layer was extracted with ethyl acetate (2 x 50 mL). The combined organic layers were washed with brine solution (2 x 20 mL), dried over unhyd. Na₂SO₄ and concentrated under reduced pressure to give the crude acid product. Chromatographic purification [silica gel (230-400 mesh) petroleum ether: ethyl acetate (70:30) as eluent] of crude product gave acid **155** and **156** in pure form.

1-(tert-Butoxycarbonyl)-4-(4-fluorophenyl)piperidine-3-carboxylic acid (155):

Yield: 93%; Gum, **IR** (CHCl₃): 757, 1161, 1215, 1427, 1512, 1712, 3442 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.47 (s, 9H), 1.37-1.83 (m, 2H), 2.58-2.95 (m, 4H), 4.19-4.50 (dd, J = 12.1, 12.8 Hz, 2H), 6.91-7.00 (t, J = 8.7 Hz, 2H), 7.09 (dd, J = 5.4, 8.7 Hz, 2H); ¹³**C NMR** (50 MHz, CDCl₃): δ 28.2, 32.6, 44.3, 46.1, 48.5, 80.4, 115.05-115.47 (d, J = 21.2 Hz), 128.59-128.75 (d, J = 7.7 Hz), 138.17-138.23 (d, J = 3.29 Hz), 154.52, 159.15-184.01 (d, J = 244.0 Hz), 176.6; **Analysis** for C₁₇H₂₂FNO₄ requires C, 63.14; H, 6.86; N, 4.33; found C, 63.11; H, 6.82; N, 4.35%.

1-(tert-Butoxycarbonyl)-4-phenylpiperidine-3-carboxylic acid (156):

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Yield:93%; Gum, IR (CHCl₃): 763, 1224, 1280, 1446, 1714, 1714, 3411 cm⁻¹; ¹**H** NMR (200 MHz, CDCl₃): δ1.48 (s, 9H), 1.45-1.90 (m, 2H), 2.44-2.90 (m, 4H), 4.25-4.57 (dd, *J* = 12.4, 12.9 Hz, 2H), 7.10-7.27 (m, 5H); ¹³C NMR (50 MHz, CDCl₃): δ 25.4, 28.2, 43.1, 45.3, 46.5, 51.0, 79.4, 126.5, 127.3, 128.1, 142.3, 154.3, 171.9; **Analysis** for C₁₇H₂₃NO₄ C, 66.86; H, 7.59; N, 4.59; found C, 66.62; H, 7.33; N, 4.41%.

A general procedure for preparation of (±)-*tert*-butyl 4-aryl-3-(hydroxymethyl)piperidine-1-carboxylate:

To the stirred solution of acids **155** or **156** (2 mmol) in dry THF (10 mL), was added BH_3 ·SMe₂ (3 mmol) dropwise with syringe at 0 °C under N₂ atomosphere and allowed for stir for 12 h at 25 °C. After completion of reaction (monitored by TLC), methanol (5 mL) was added and allowed to stir for 30 min at 25 °C. To the reaction mixture, water (50 mL) and ethyl acetate (50 mL) were added. The organic layer was separated and aqueous layer was extracted with ethyl acetate (2 x 25 mL). The combined organic layer was washed with brine solution (2 x 25 mL), dried over unhyd. Na₂SO₄, concentrated under reduced pressure to give the crude alcohols. Chromatographic purification [silica gel (230-400 mesh) petroleum ether: ethyl acetate (70:30) as eluent] of the crude products gave alcohols **58** and **157** in pure form.

tert-Butyl 4-(4-fluorophenyl)-3-(hydroxymethyl)piperidine-1-carboxylate (58):

Yield: 91%; colorless solid; mp: 145–147 °C; IR (KBr): 754, 835, 1028, 1668, 1601, 1345, 1263, 1229, 1257, 1114, 3032, 3448 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.47 (s, 9H), 1.54-1.75 (m, 2H), 2.63-2.95 (m, 4H), 3.30-3.50 (m, 2H), 6.91-7.00 (t, J = 8.7 Hz, 2H), 7.09 (t, J = 8.7 Hz, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 28.25, 32.65, 43.88, 44.34, 46.15, 48.57, 80.42, 115.05-115.47 (d, J = 21.2 Hz), 128.59-128.75 (d, J = 7.7 Hz),

138.17-138.23 (d, J = 3.3 Hz), 154.52, 159.15-164.01 (d, J = 244.0 Hz), 176.67; **Analysis** for C₁₇H₂₄FNO₃ requires C, 66.00; H, 7.82; N, 4.53; found C, 66.23; H, 7.71; N, 4.59%.

tert-Butyl 3-(hydroxymethyl)-4-phenylpiperidine-1-carboxylate (157):

Yield: 91%; colorless solid; **mp:** 132-133 °C; **IR** (CHCl₃): 658, 1152, 1670, 1692, 3400 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.48 (s, 9H), 1.60-1.74 (m, 3 H), 2.51 (td, J = 11.3, 4.1 Hz, 1H), 2.69 (dd, J = 13.2, 11.5 Hz, 1H), 2.78 (m, 1 H), 3.25 (dd, J = 11.0, 6.5 Hz, 1H), 3.42 (dd, J = 11.0, 3.3 Hz, 1H), 4.20 (m 1 H), 4.36 (m, 1H), 7.15-7.35 (m, 5H); ¹³**C NMR** (50 MHz, CDCl₃) δ 25.0, 28.4, 29.7, 42.4, 43.4, 45.2, 57.6, 80.0, 126.9, 128.4, 142.5, 155.7; **Analysis** for C₁₇H₂₅NO₃ requires C, 70.07; H, 8.65; N, 4.81; found 70.14; H, 8.45; N, 4.71%.

Preparation of (±)-*tert*-butyl 3-{(benzo[*d*][1,3]dioxol-6-yloxy)methyl}-4-(4fluorophenyl)piperidine-1-carboxylate (59):

To a 25 mL two neck RB flask, charged with alcohol **58** (1 mmol), Et₃N (0.2 mL, 2 mmol) and CH_2Cl_2 (10 ml), was added MsCl (1.5 mmol) at 0 °C. Reaction mixture was stirred for 30 min. After completion of reaction (monitored by TLC), a saturated solution of NaHCO₃ (20 mL) was added. The organic layer was separated and aqueous layer was extracted with CH_2Cl_2 (2 x 25 mL). The combined organic layers were washed with brine solution (25 mL), dried over anhydrous Na₂SO₄, concentrated under reduced pressure and dried under reduced pressure to give crude mesylate, which was subjected for etherification without purification.

¹**H NMR** (200 MHz, CDCl₃) δ 1.48 (s, 9H), 1.60-2.05 (m, 3H), 2.58-2.78 (m, 3H), 2.89 (s, 3H), 3.77-4.01 (m, 2H), 4.12-4.42 (m, 2H), 6.98 -7.19 (m, 4H); ¹³**C NMR** (50 MHz, CDCl₃) δ 28.1, 31.3, 36.7, 40.8, 43.5, 46.1, 69.3, 79.6, 115.4, 128.5, 139.7, 154.3, 161.5.

To the oven dried two necked RB flask equipped with reflux condenser was charged with NaH (1.5 mmol), sesamol (1 mmol) and DMF (5 mL). The reaction mixture was heated for 100 °C for 30 min. It was then cooled to 25 C and then crude mesylate (1 mmol in 2 mL DMF) was added. Reaction mixture was stirred for 12 h at 25 °C. After completion of reaction (monitored by TLC), water (30 mL) and ethyl acetate (30 mL) were added. The organic layer was separated and aqueous layer was extracted with ethyl acetate (2 x 25 mL). Combined organic layers were washed with brine solution (25 mL), dried over anhydrous Na₂SO₄ and concentrated under reduced pressure to give the crude product. Chromatographic purification of crude product [silica gel (230-400 mesh) petroleum ether: ethyl acetate (60:40) as eluent] gave *N*-Boc paroxetine **59** in pure form.

Yield: 91%; gum, **IR** (CHCl₃): 879, 1247, 1600, 1690, 2880 cm ⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.50 (s, 9H), 1.60-2.05 (m, 4H), 2.60-2.87 (m, 2H), 3.39-3.62 (m, 2H), 4.20-4.46 (m, 2H), 5.89 (s, 2H), 6.13 (dd, J = 2.5, 8.4 Hz, 1H), 6.44 (d, J = 2.5 Hz, 1H), 6.64 (d, J = 8.4 Hz, 1H), 6.98 (t, J = 8.7 Hz, 2H), 7.18 (m, 2H); ¹³C **NMR** (50 MHz, CDCl₃): δ 28.2, 33.8, 36.8, 40.8, 43.6, 43.9, 46.1, 68.3, 79.6, 115.4, 128.4, 137.9, 157.0, 163.1, 161.6; **Analysis** for C₂₄H₂₈FNO₅ requires C, 67.12; H, 6.57; N, 3.26; found C, 67.02; H, 6.41; N, 3.21%.

Preparation of (±)-paroxetine (1)

To the stirred solution of *tert*-butyl carbamate of paroxetine **59** in CH_2Cl_2 (2 mL), TFA (2 mL) was added at 0 °C. Reaction mixture was then allowed to stirr at 25 °C for 6 h. After completion of the reaction, solvent was distilled out under reduced pressure and then a saturated NH₄Cl (10 mL) and ethyl acetate (20 mL) was added. The organic layer was

separated and the aqueous layer was extracted with ethyl acetate (2 x 20 mL). The combined organic layer was washed with brine solution (25 mL), dried over anhyd. Na₂SO₄ concentrated under reduced pressure to give the crude product. Chromatographic purification of the crude product [silica gel (230-400 mesh) petroleum ether: ethyl acetate (50:50) as eluent] gave (\pm)-paroxetine **1** in pure form.

Yield: 82%; **gum, IR** (CHCl₃): 814, 1037, 1129, 1184, 1224, 1260, 1431,1465, 1508, 1602, 1701, 2877, 2962, 3033 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.88-2.11 (m, 2H), 2.29-2.39 (m, 1H), 2.70-2.92 (m, 3H), 3.42-3.65 (m, 4H), 5.87 (s, 2H), 6.11 (dd, J = 1.7, 8.4 Hz, 1H), 6.33 (d, J = 1.7 Hz, 1H), 6.61 (d, J = 8.4 Hz, 1H), 6.98 (t, J = 8.7 Hz, 2H), 7.18 (m, 2H); ¹³**C NMR** (50 MHz, CDCl₃) δ 29.7, 40.0, 42.3, 44.7, 47.3, 68.0, 97.8, 101.0, 105.4, 107.7, 115.5, 128.9, 138.0, 141.8, 153.8, 161.6; **Analysis** for C₁₉H₂₀FNO₃ requires C, 69.29; H, 6.12; N, 4.25; found C, 69.11; H, 6.26; N, 4.19%.

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Chapter III

CoCl₂-catalyzed chemoselective reduction of

carboxylic esters with NaBH₄: asymmetric synthesis

of (R)-tolterodine

Section I

CoCl₂-Catalyzed chemoselective reduction of esters with NaBH₄

3.1.1 Introduction

Reduction of carboxylic acids and esters is one of the most important reactions in organic chemistry.¹ Sodium borohydride (NaBH₄), lithium aluminum hydride (LAH), borane (BH₃), diisobutyl aluminum hydride (DIBAL-H) are some of common reducing agents known. Inspite of high reactivity of LAH, it was associated with drawbacks such as tedious workup procedure and poor chemoselectivity. Although DIBAL-H, an expensive reagent, is effective for the reduction of carboxylic esters with good chemoselectivity, it becomes unfavorable on large scale preparations. BH₃·SMe₂, another important reducing agent capable of reducing carboxylic acids yet fails to reduce carboxylic ester moiety. NaBH₄ is a mild, inexpensive yet powerful reducing agent capable of reducing wide range of functional groups such as aldehydes, ketones and imines.² Despite its low reactivity towards carboxylic acids and esters, recent studies indicate that the reactivity of NaBH₄ towards carboxylic acids and esters can indeed be enhanced by the addition of certain additives.

3.1.2 Review of literature

Several recent reviews are available in the literature for the reduction of carboxylic acids and esters with borohydrides.³ Some of the recently reported modifications to enhance the reactivity of NaBH₄ for reduction of C=C bonds, carboxylic acids and esters by the addition of certain additives or by changing the structure of ester moiety which are presented below.

Bonds approach (1963)⁴

Bond *et al.* have reported the selective reduction of carboxylic ester in cyanoesters 1 to give cyanoalcohols 2 using NaBH₄ in diglyme in 50-95% yields (Scheme 1).

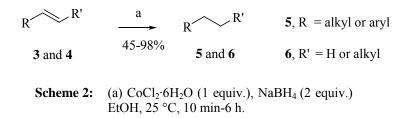


R = H, alkyl, OMe,

Scheme 1: (a) $NaBH_4$ (3 equiv.), diglyme, 25 °C, 3 h.

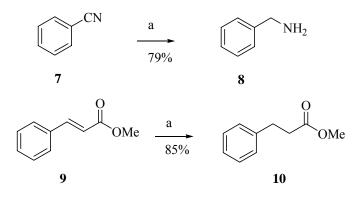
Chung's approach (1979)⁵

Chung *et al.* have reported the use of $CoCl_2 \cdot 6H_2O$ in combination with NaBH₄ for the reduction of C=C bond in styrenes **3** and aliphatic alkenes **4** to give the corresponding saturated alkanes **5-6** in 45-98% yields (**Scheme 2**).



Ganem's approach (1982)⁶

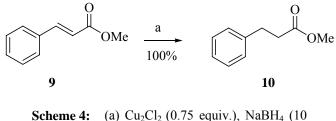
Ganem *et al.* have described the use of $CoCl_2$ in combination with NaBH₄ to reduce the benzonitrile (7) to give the corresponding benzylamine (8) in 79% yield. Also $CoCl_2/NaBH_4$ was found to be effective for reductions of C=C bond in conjugated esters 9 to give the saturated esters 10 in good yields (Scheme 3).



Scheme 3: (a) CoCl₂·6H₂O (1 equiv.), NaBH₄ (5 equiv.) MeOH:H₂O (5:2), 25 °C, 2-5 h.

Narisada's approach (1989)⁷

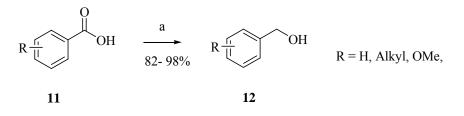
Narisada *et al.* have used Cu₂Cl₂ in combination with NaBH₄ for the reduction of C=C bond in α,β -unsaturated esters **9** to obtain the saturated esters **10** in high yields (**Scheme 4**).



equiv.) MeOH: THF (7:3), $25 \,^{\circ}$ C, 2 h.

Periasamy's approach (1991)⁸

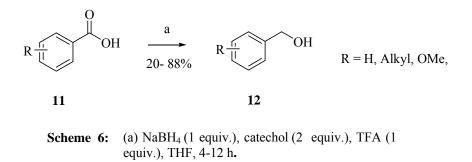
Periasamy *et al.* have reported I_2 -promoted reduction of the carboxylic acids **11** with NaBH₄ to give the corresponding alcohols **12** in 82-98% yields (**Scheme 5**).



Scheme 5: (a) NaBH₄ (1.2 equiv.), I₂ (0.5 equiv.), THF, 25 °C 1 h.

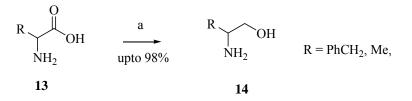
Periasamy's approach (1992)⁹

In another report, Periasamy *et al.* have used catechol in combination with TFA to promote the reduction of carboxylic acids **11** with NaBH₄ to afford alcohols **12** in 20-88% yields (**Scheme 6**).



Abiko's approach (1992)¹⁰

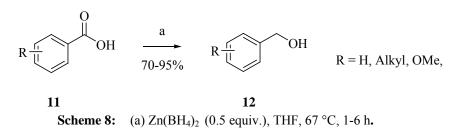
Abiko *et al.* have used conc. H_2SO_4 in combination with NaBH₄ to promote reduction of amino acids **13** to give the corresponding amino alcohols **14** in high yields (**Scheme 7**).



Scheme 7: (a) NaBH₄ (2.5 equiv.), H₂SO₄ (0.5 equiv.), THF, 4 h.

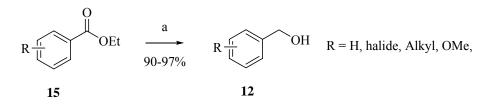
Narasimhan's approach (1995)¹¹

Narasimhan *et al.* have used $Zn(BH_4)_2$ for the reduction of aryl carboxylic acids **11** to the corresponding benzyl alcohols **12** in 70-95% yields (**Scheme 8**).



Pittman's approach (2003)¹²

Pittman *et al.* have used LiCl in combination with NaBH₄ for the reduction of carboxylic esters **15** to give the respective alcohols **12** in 90-97% yields (**Scheme 9**).



Scheme 9: (a) LiCl (1equiv.), NaBH₄ (1equiv.), diglyme, 162 °C, 1 h

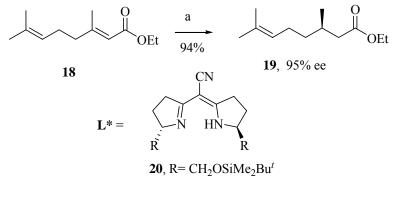
Khurana's Appraoach (2004)¹³

Khurana *et al.* have used nickel boride prepared *in situ* from NiCl₂·6H₂O and NaBH₄, in methanol–water at ambient temperature for the chemoselective reduction of C=C bond in α,β -unsaturated aldehydes, ketones, carboxylic acids, and esters **16** to give the corresponding saturated carbonyl compounds **17** (Scheme 10).

 $R_{2} \xrightarrow{R_{3}} O$ $R_{2} \xrightarrow{R_{1}} R_{1} \xrightarrow{a} R_{2} \xrightarrow{R_{2}} O$ $R_{3} \xrightarrow{R_{2}} R_{1} \xrightarrow{R_{1}} R_{1} \xrightarrow{R_{2}} A_{1} \xrightarrow{R_{1}} R_{1} \xrightarrow{R_{2}} A_{1} \xrightarrow{R_{2}} A_{2} \xrightarrow{R_{2}} A_{2} \xrightarrow{R_{2}} A_{2} \xrightarrow{R_{2}}$

Reiser's approach (2005)¹⁴

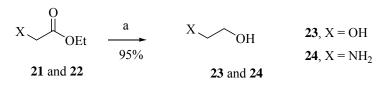
Reiser *et al.* have used CoCl₂ in combination with ligand **20** for the enantioselective reduction of C=C bond in α,β -unsaturated carbonyl compounds with sodium borohydride. β -Trisubstituted α,β -unsaturated esters **18** and amides were readily converted to their corresponding saturated counterparts **19** with enantioselectivities up to 97% ee (**Scheme 11**).



Scheme 11: CoCl₂·6H₂O (1 mol%), L* 20 (1.1 mol%), NaBH₄ (2 equiv.) EtOH;DMF (1:1), 25 °C, 24 h.

Zhu's approach (2006)¹⁵

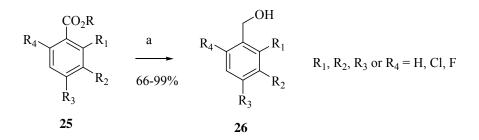
Zhu *et al.* have reported the reduction of α -hydroxy and α -amino esters **21** and **22** with NaBH₄ to give the corresponding diols **23** and amino alcohols **24** in high yields (**Scheme 12**).



Scheme 12: (a) NaBH₄ (1 equiv.), diglyme, 30 $^{\circ}$ C, 3 h.

De Souza's Approach (2006)¹⁶

De Souza *et al.* have described reduction of several aromatic ethyl isopropyl and benzyl esters **25** with NaBH₄: MeOH system in refluxing THF to their corresponding alcohols **26** in 66-99% yield (**Scheme 13**).



Scheme 13: (a) NaBH₄ (6.0 equiv.), MeOH (8 mL), THF, 70 °C.

Zhang's approach (2007)¹⁷

Zhang *et al.* have used KBH₄ in combination with MgCl₂ to reduce acids **11** and esters **15** to the respective alcohols **12** in high yields (**Scheme 14**).

R = alkyl, aryl R = alkyl, R = alkyl,

Scheme 14 : KBH_4 ·MgCl₂ (1.2 equiv.), THF, 66 °C, 2 h.

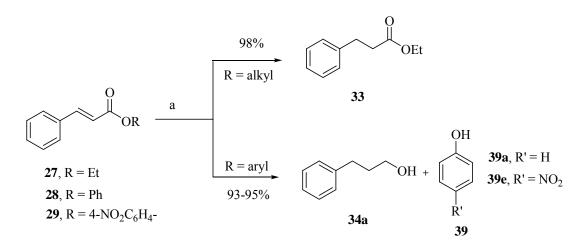
3.1.3 Present work

3.1.3.1 Objective

Review of literature reveals that several modifications in terms of additives, reaction conditions, etc have been reported for the reduction of carboxylic acids and esters with NaBH₄. The modifications also include substitutions at α -position by groups such as OH, NH₂ and CN. Although several reducing reagents are known to reduce carboxylic ester moiety to the corresponding alcohols, these are costly, difficult to handle and often requires harsh conditions. In recent years, reactivity of NaBH₄ has been increased by the addition of metal salts like CoCl₂, MgCl₂, CaCl₂, LiCl and ZnCl₂. A combination of catalytic CoCl₂ with NaBH₄ has been extensively used for the reduction of C=C in α , β unsaturated esters, but it fails to reduce ester functionality under the reaction conditions. In this section, we describe the use of CoCl₂ as catalyst in the reduction of carboxylic esters with NaBH₄ to the corresponding saturated alcohols under ambient reaction conditions.

3.1.3.2 Results and Discussion

In our study, for the preparation of phenyl-3-phenylpropanoate, we visualized Cocatalyzed reduction of C=C bond in *phenyl* cinnamate (**28**) with NaBH₄. Accordingly, we subjected *phenyl* cinnamate (**28**) for the reduction of C=C bond with CoCl₂·6H₂O (1 mol %) and of NaBH₄ (2 equiv.) in ethanol. Unexpectedly, we found that, under the reaction conditions, ester moiety was also reduced simultaneously to give the corresponding 3phenylpropanol (**34a**) in 95 % yield. However, carboxylic ester moiety in *ethyl* cinnamate (**27**) was found to be unaffected under the same reduction conditions giving ethyl 3phenylpropanoate (**33**) in 98 % yield (**Scheme 15**).



Scheme 15: (a) Unsaturated ster (2 mmol), NaBH₄ (4 mmol), CoCl₂.6H₂O (1 mol%), EtOH (10 mL), 0-25 $^{\circ}$ C, 10 h.

In order to generalize the scope of the reaction, we subjected coumarin (**30**) and dihydrocoumarin (**31**) to $CoCl_2$ -catalyzed reduction with NaBH₄. We found that both C=C bond and carboxylic ester group underwent reductions simultaneously to give the corresponding saturated alcohols **35** and **36** respectively in 89-93 % yields. Interestingly, (*E*)-ethyl 3-(2-acetoxyphenyl)acrylate (**32**) under the reaction conditions underwent selective reduction of C=C only along with deacylation of acetate moiety, thus the ethyl

ester moiety was unaffected giving saturated ester 37 in 95 % yield. Results of the study are presented in **Table 1**, which showed that phenyl esters can be easily reduced to the corresponding phenols in high yields.

Table1: $CoCl_2 \cdot 6H_2O$ -catalyzedchemoselectivereduction ofphenyl esters with NaBH4 ^a						
No Ester	Product	Yield (%) ^b				
a Ph CO ₂ Ph	Ph OH 34	95°				
b CO ₂ Et	Ph CO ₂ Et	98				
27 c 0 ⊳ 1	33	93 ^d				
Ph OC ₆ H ₄ NO ₂ 29	Ph OH 34					
d H ₃ C	H ₃ C	89				
Ph	Ph OH					
30 e	35	93				
Ϋ́	ОН					
	Ph OH 36					
f CO ₂ Et	CO ₂ Et	95				
OAc 32	ОН 37					

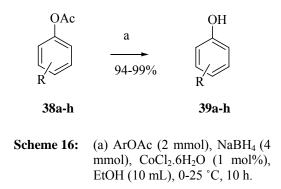
^a Reaction condition : Ester (2 mmol), NaBH₄ (4 mmol), CoCl₂.6H₂O

(1 mol%), EtOH (10 mL), 0-25 °C, 10 h. ^b isolated yields after chromatographic purification. ^c phenol was isolated in quantitative yield.

 d 4-NO₂C₆H₄OH was isolated in quantitative yield.

Moreover, phenols can be protected as phenyl acetates and deprotected under strong basic as well as acidic conditions. We found that our reagent was quite effective in reductively deprotecting acetyl groups. Thus, we subjected various phenyl acetates for

reductions with $CoCl_2 \cdot 6H_2O$ (1 mol%) and NaBH₄ (2 equiv.), which afforded the corresponding phenols in excellent yields (**Scheme 16**).



Several phenolic acetates **38a-h** underwent reduction to give free phenols **39a-h** in excellent yields (**Table 2**). Notably, under the reaction conditions reducible functional groups such as halide, NO₂, and CN were found to be unaffected.

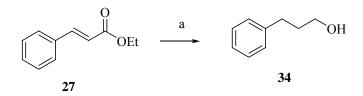
reduction of phenyl esters with NaBH ₄ ^a					
No	Phenyl acetates	Products	Yield		
	(38a-h)	(39a-h)	(%) ^b		
a	C ₆ H ₅ OAc	C ₆ H ₅ OH	99		
b	2-H ₃ CC ₆ H ₄ OAc	2-H ₃ CC ₆ H ₄ OH	98		
c	2-H ₃ COC ₆ H ₄ OAc	2-H ₃ COC ₆ H ₄ OH	97		
d	4-BrC ₆ H ₄ OAc	4-BrC ₆ H ₄ OH	97		
e	4-O ₂ NC ₆ H ₄ OAc	$4-O_2NC_6H_4OH$	95		
f	4-EtO ₂ CC ₆ H ₄ OAc	4-EtO ₂ CC ₆ H ₄ OH	94		
g	1-Naphthyl-OAc	1-Naphthol	98		
h	3-AcO-pyridine	3-Hydroxypyridine	97		

Table 2: $CoCl_2 \cdot 6H_2O$ -catalyzed chemoselectivereduction of phenyl esters with $NaBH_4^a$

We thus observed that CoCl₂ effectively catalyzes the reduction of phenyl esters to give the corresponding saturated alcohols in high yields. However, such modification of ester moiety with aryl substitution limits the scope of the reaction as alkyl ester reduction was found to be more atom economical. To increase the reactivity of NaBH₄, additives such

^a Reaction condition : Ester (2 mmol), NaBH₄ (4 mmol), CoCl₂.6H₂O (1 mol%), EtOH (10 mL), 0-25 °C, 10 h. ^b isolated yields after chromatographic purification.

as transition metal salts have been extensively studied in recent years. We have reasoned that an elegant combination, comprising catalytic amount of $CoCl_2 \cdot 6H_2O$ in combination with several amines may be effective for the reduction of carboxylic esters with NaBH₄. Thus, we subjected reduction of *ethyl* cinnamate to reduction with catalytic amount of $CoCl_2$ in combination with NaBH₄, in the presence of various amines. Systematic study on effect of addition of various amines like PhNH₂, Et₃N, DMAP and diisopropyl amine in the Co-catalyzed reductions was also carried out. We then found that diisopropyl amine was an effective additive for the Co-catalyzed reduction of simple carboxylic esters (**Scheme 17**).



Scheme 17: (a) Ester (2 mmol), NaBH₄ (4 mmol), CoCl₂·6H₂O (5 mol%), ${}^{i}Pr_2NH$ (10 mol%), EtOH (10 mL), 50-60 °C, 24 h.

Systematic study was further carried out on different esters; the results of which are presented in **Table 3**. Various carboxylic esters underwent reductions to give the corresponding alcohols in good yields. Reducible functional groups such as NO₂, CN and halides again were found to be unaffected. In these cases reductions underwent slowly requiring 12-24 hours and 5-10% catalyst as compared to phenyl esters.

No	Ester (27a-i)	Additive (10 mol %)	Product (34a-i)	Yield (%) ^b
a	Ph CO ₂ Et	ⁱ Pr ₂ NH DMAP Et ₃ N	Ph OH	95 12 30
b	CO ₂ Et	^{<i>i</i>} Pr ₂ NH	СІ	87
C	MeO CO ₂ Et	^{<i>i</i>} Pr ₂ NH	MeO OH	82
d	CO ₂ Et	^{<i>i</i>} Pr ₂ NH	NO ₂ OH	87
e	CO ₂ Et	^{<i>i</i>} Pr ₂ NH	ОН	94
f	CO ₂ Et	^{<i>i</i>} Pr ₂ NH	ОН	87
g	Br CO ₂ Et	^{<i>i</i>} Pr ₂ NH	Br	82
h	O ₂ N CO ₂ Et	ⁱ Pr ₂ NH	O ₂ N OH	79
i		ⁱ Pr ₂ NH	НО	81

Table 3: $CoCl_2 \cdot 6H_2O^{-i}Pr_2NH$ -catalyzed chemoselective reductions of esters with NaBH₄^a: Role of diisopropyl amine^a

^aReaction condition : Ester (2 mmol), NaBH₄ (4 mmol), CoCl₂·6H₂O (5 mol%), ^{*i*}Pr₂NH (10 mol%), EtOH (10 mL), 0-25 °C, 24 h.

^bisolated yields after chromatographic purification.

Mechanism:

Mechanistically, it may be reasoned that participation of the oxygen lone pair in resonance with aromatic rings results in a higher carbonyl bond order in phenyl esters than in the corresponding ethyl esters so that the addition of 'hydride' from the reagent is faster to the more reactive phenyl esters, which is rate determining; thus probably accounting for higher selectivity (**Fig. 1**).

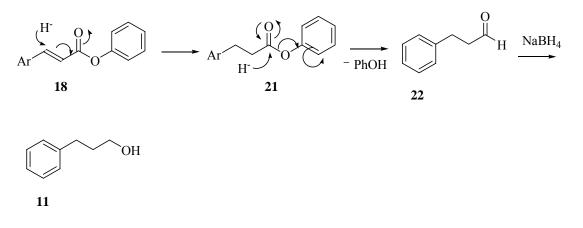


Fig. 1: Mechanism of *phenyl* ester reductions with NaBH₄

Generally, $CoCl_2$ reacts with NaBH₄ to give the reactive intermediate $Co(BH_4)_2$.^{5, 6} Probably, diisopropyl amine makes a complex with $Co(BH_4)_2$, which enhances the reactivity of hydride towards the simple esters to give the corresponding alcohols (**Fig.**

2).

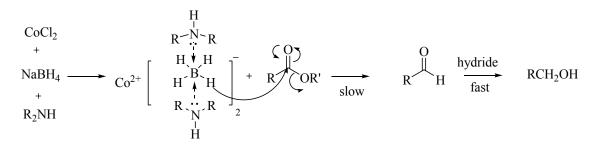


Fig. 2: Mechanism of *carboxylic* ester reduction with catalytic CoCl₂: R₂NH /NaBH₄

The formation of all products was confirmed unambiguously from their corresponding spectral analysis. For example, ¹H NMR of the **36** showed characteristic signals at δ 2.15-2.40 (m), 3.53-3.78 (m) and 4.60 (dd) due to methylene (CH₂) and methine (CH) protons respectively. Its ¹³C NMR showed signals at δ 37.0, 38.5 and 60.5 due to the methine (CH) and two methylene (CH₂) carbons respectively (**Fig. 3**).

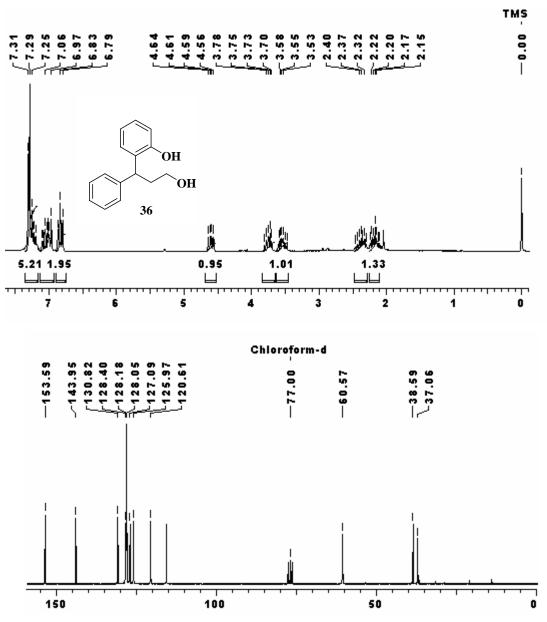


Fig. 3: ¹H and ¹³C NMR spectra of alcohol 36

As a second example, the ¹H NMR of nitro alcohol **34d** showed characteristic signals at δ 1.94 (m), 2.99 (t), 3.72 (t) due to methylene (CH₂) protons and typical aromatic signals 7.35-7.53 (m) 7.90 (dd) due to aromatic protons. Its ¹³C NMR showed a characteristic signal at δ 61.6 due to methylene (CH₂OH) confirming formation of alcohol **34d** (Fig. 4).

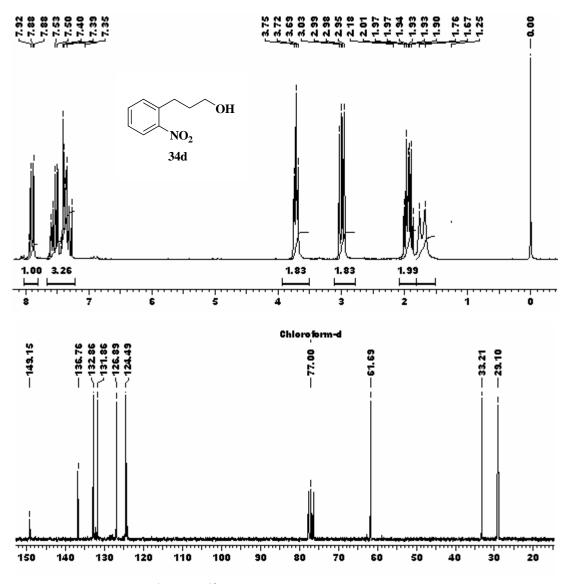


Fig. 4: ¹H and ¹³C NMR spectra of nitro alcohol 34d

3.1.4 Conclusion

In conclusion we have described use of NaBH₄ in combination with catalytic amount of CoCl₂ to reduce the phenyl esters in high yields and chemoselectivity. We have described the use of a new elegant catalytic combination comprising CoCl₂ and diisopropyl amine for the reduction of alkyl carboxylic esters to give saturated alcohols in high yields. This reduction procedure was found to be a good alternative for the use of strong reducing agents like LAH and DIBAL-H which are costly and difficult to handle.

3.1.5 Experimental section

General experimental procedure for the reduction of esters (28-32):

To a stirred solution of esters **28-32** (2 mmol) and $CoCl_2 \cdot 6H_2O$ (4.7 mg, 1mol %) in 95% ethanol (10 mL), NaBH₄ (152 mg, 4 mmol) was added slowly at 0 °C. It was then allowed to stir for 10 h at 25 °C. After completion of the reaction (monitored by TLC), it was quenched with addition of water (20 mL) and ethyl acetate (20 mL) forming dark black solution, which was passed through celite. The organic layer was separated and the aqueous layer was extracted with ethyl acetate (2 x 20 mL). The combined organic layers were washed with brine (2 x 20 mL), dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to give the crude product. Chromatographic purification of crude product [silica gel (230-400 mesh, petroleum ether: ethyl acetate (70:30) as eluent] afforded alcohols **33-37** in pure form.

Ethyl 3-phenylpropanoate (33):

Yield: 98%; colorless liquid; **IR** (CHCl₃): 698, 744, 968, 1029, 1060, 1454, 1495, 1747 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.25 (t, *J* = 7.3 Hz, 3H), 2.65-2.72 (m, 2H), 2.81-2.91 (m, 1H), 4.15 (q, *J* = 7.3 Hz, 2H), 7.15-7.33 (m, 5H); ¹³**C NMR** (50 MHz, CDCl₃):

δ 13.9, 30.6, 35.3, 59.8, 125.9, 127.9, 128.1, 140.3, 172.6; **Analysis** for C₁₁H₁₄O₂ requires C, 74.13; H, 7.92; found C, 74.11; H, 7.95%.

3-(Phenyl)propan-1-ol (34a):

Yield: 95%; colorless liquid; **IR** (CHCl₃): 698, 744, 968, 1029, 1060, 1454, 1495, 3325 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.44 (bs, 1H), 1.84-1.95 (m, 2H), 2.70 (t, *J* = 8.0 Hz, 2H), 3.65 (t, *J* = 6.3 Hz, 2H), 7.13-7.31 (m, 5H); ¹³**C NMR** (50 MHz, CDCl₃): δ 31.11, 33.73, 63.39, 126.73, 127.14, 128.15, 140.43; **Analysis** for C₉H₁₂O requires C, 79.37; H, 8.88; found C, 79.32; H, 8.82%.

2-(3-Hydroxy-1-phenylpropyl)-4-methylphenol (35):

Yield: 93%; colorless solid, **mp:** 77 °C; **IR** (CHCl₃): 702, 818, 1037 1255, 1446, 1504, 1610, 3170, 3419 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 2.05-2.45 (m, 2H), 2.17 (s, 3H), 3.46-3.59 (m, 1H) 3.70-3.80 (m, 1H), 4.56 (dd, *J* = 5.9, 9.9 Hz, 1H) 6.69-6.88 (m, 3H), 7.17-7.31 (m, 5H); ¹³**C NMR** (50 MHz, CDCl₃): δ 20.1, 36.9, 38.3, 59.7, 114.9, 125.1, 126.5, 127.6, 127.9, 128.0, 130.2, 144.4, 151.6; **Analysis** for C₁₆H₁₈O₂ requires C, 79.31; H, 7.49; found C, 79.27; H, 7.47%.

2-(3-Hydroxy-1-phenylpropyl)phenol (36):

Yield: 93%; Gum; **IR** (CHCl₃): 700, 746, 808, 1020, 1238, 1367, 1454, 1595, 1610, 2923, 3211, 3413 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 2.10-2.44 (bs, 1H and m, 2H), 3.50-3.78 (m, 2H), 4.56-4.64 (dd, J = 6.0, 9.9 Hz, 1H), 6.83 (t, J = 8.0 Hz, 1H), 6.97-7.10 (m, 2H), 7.19-7.31 (m, 5H); ¹³C NMR (50 MHz, CDCl₃): δ 37.0, 38.5, 60.5, 115.7, 120.6, 125.9, 127.0, 128.0, 128.1, 128.4, 130.8, 143.9, 153.5; **Analysis** for C₁₅H₁₆O₂ requires C, 78.92; H, 7.06; found C, 78.90; H, 7.03%.

Ethyl 3-(2-hydroxyphenyl)propanoate (37):

Yield: 95%; gum ; IR (CHCl₃): 698, 746, 965, 1029, 1060, 1454, 1479, 1745, 3170, 3420 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.23 (t, J = 7.2 Hz, 3H), 1.68 (bs, 1H), 2.67-2.75 (m, 2H), 2.86-2.94 (m, 2H), 4.15 (q, J = 7.2 Hz, 2H), 6.86-6.94 (m, 2H), 7.07-7.16 (m, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 13.9, 24.9, 34.8, 61.0, 116.5, 127.7, 130.3, 154.2, 175.2; Analysis for C₁₁H₁₄O₃ requires C, 68.02; H, 7.27; found C, 68.12; H, 7.11%.

A general experimental procedure for the reduction of phenol acetates (38a-h):

To a stirred solution of phenol acetates **38a-h** (2 mmol) and $CoCl_2 \cdot 6H_2O$ (4.7 mg, 1 mol %) in 95% ethanol (10 mL), was added NaBH₄ (76 mg, 2 mmol) slowly at 0 °C. It was then stirred for 1-2 h at 25 °C. After completion of the reaction (monitored by TLC), it was quenched with the addition of water (20 mL) and ethyl acetate (20 mL) forming dark black solution, which was passed through celite. The organic layer was separated and the aqueous layer was extracted with ethyl acetate (2 x 20mL). The combined organic layer was washed with brine (2 x 20 mL), dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to give the crude product. Chromatographic purification of crude product [silica gel (230-400 mesh, petroleum ether: ethyl acetate (70:30) as eluent] afforded phenols **39a-h** in pure form.

Phenol (39a):

Yield: 99%; colorless solid, mp: 42 °C; IR (CHCl₃): 752, 810, 887, 1218, 1365, 1498, 1595, 3342 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 5.00 (bs, 1H), 6.85-6.95 (m, 2H), 6.94-7.01 (m, 1H), 7.25-7.33 (m, 2H); ¹³CNMR (50 MHz, CDCl₃): δ 115.4, 120.9, 129.6, 154.9; Analysis for C₆H₆O requires C, 76.57; H, 6.43; found C, 76.53; H, 6.47%.
2-Methylphenol (39b):

Yield: 98%; Gum; **IR** (CHCl₃): 752, 842, 1043, 1108, 1242, 1463, 1504, 1593, 3386 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 2.25 (s, 3H), 6.75-6.87 (m, 2H), 7.04-7.14 (m, 2H); ¹³**C NMR** (50 MHz, CDCl₃): δ 15.6, 114.9, 120.5, 124.1, 126.8, 130.9, 153.5; **Analysis** for C₇H₈O requires C, 77.75; H, 7.46; found C, 77.71; H, 7.44%.

2-Methoxyphenol (39c):

Yield: 97%; Gum; **IR** (CHCl₃): 746, 833, 916, 1024, 1108, 1224, 1259, 1502, 1595, 3427, 3527 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 3.89 (s, 3H), 5.58 (bs, 1H), 6.83-6.93 (m, 4H); ¹³C NMR (50 MHz, CDCl₃): δ 55.6, 110.7, 114.5, 119.9, 121.3, 145.6, 146.5; **Analysis** for C₇H₈O₂ requires C, 67.73; H, 6.50; found C, 67.71; H, 6.52%.

4-Bromophenol (39d)

Yield: 97%; white solid, **mp**: 62 °C; **IR** (CHCl₃): 821, 1072, 1242, 1436, 1488, 1587, 3271 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 4.95 (bs,1H), 6.72 (d, *J* = 8.8 Hz, 2H), 7.33 (d, *J* = 8.8 Hz, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 113.0, 117.1, 132.4, 154.2; **Analysis** for C₆H₅BrO requires C, 41.65; H, 2.91; found C, 41.60; H, 2.89%.

4-Nitrophenol (39e):

Yield: 95%; yellow solid, **mp**: 119 °C; **IR** (CHCl₃): 756, 810, 1112, 1215, 1286, 1489, 1612 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 6.28 (s, 1H), 6.92 (d, J = 9.2 Hz, 2H), 8.18 (d, J = 9.2 Hz, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 115.0, 125.2, 139.4, 163.2; **Analysis** for C₆H₅NO₃ requires C, 51.80; H, 3.62; N, 10.07; found C, 51.82; H, 3.59; N, 10.02%.

Ethyl 4-hydroxybenzoate (39f):

Yield: 94%; colorless solid, **mp**: 115 °C; **IR** (CHCl₃): 771, 850, 1016, 1168, 1454, 1591, 1612, 3213 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.38 (t, *J* = 7.1 Hz, 3H), 4.36 (q, *J* = 7.1 Hz, 2H), 6.89 (d, *J* = 8.9 Hz, 2H), 7.96 (d, *J* = 8.9 Hz, 2H); ¹³C **NMR** (50 MHz, CDCl₃):

δ 13.6, 59.7, 114.6, 120.6, 130.9, 161.1, 165.8; **Analysis** for C₉H₁₀O₃ requires C, 65.05; H, 6.07; found C, 65.02; H, 6.06%.

1-Naphthol (39g):

Yield: 98%; colorless solid, **mp:** 95 °C; **IR** (CHCl₃) 765, 788, 1043, 1083,1271, 1369, 1458, 1579, 1598, 2929, 3255 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 5.40 (bs, 1H), 6.77 (dt, 1.1, 7.3 Hz, 1H), 7.39-7.51 (m, 3H), 7.76-7.83 (m, 1H), 8.11-8.18 (m, 1H); ¹³C NMR (50 MHz, CDCl₃): δ 110.1, 120.2, 121.3,125,2, 125.9, 126.2, 126.9,130.9, 156.9; **Analysis** for C₁₀H₈O requires C, 83.31; H, 5.59; found C, 83.12; H, 5.32%.

Pyridin-3-ol (39h):

Yield: 98%; colorless solid, **mp:** 125 °C; **IR** (CHCl₃): 798, 1280, 1375, 1458, 2854, 2923, 2956 cm⁻¹; **H NMR** (200 MHz, CDCl₃): δ 7.26-7.35 (m, 2H), 8.08-8.11 (dd, J = 1.9, 4.3 Hz, 1H), 8.28-8.30 (dd, J = 0.9, 2.5 Hz, 1H), ¹³C NMR (50 MHz, CDCl₃): δ 121.0, 122.6, 136.4, 138.4, 152.6; **Analysis** for C₅H₅NO requires C, 63.15; H, 5.30; N, 14.73; found C, 63.11; H, 5.33; N, 14.71%.

A general experimental procedure for the reduction of esters: addition of diisopropyl amine:

To a stirred solution of esters **27a-i** (2 mmol), $CoCl_2 \cdot 6H_2O$ (24 mg, 5 mol %) and diisopropyl amine (0.02 mL, 10 mol %) in 95% ethanol (10 mL), NaBH₄ (152 mg, 4 mmol) was added slowly at 25 °C. It was then stirred for 24 h at 50-60 °C. After completion of the reaction (monitored by TLC), it was quenched with addition of water (20 mL) and ethyl acetate (20 mL). The organic layer was separated and the aqueous layer was extracted with ethyl acetate (2 x 20 mL). The combined organic layers were

washed with brine (2 x 20 mL), dried over anhyd. Na_2SO_4 and concentrated under reduced pressure to give the crude products. Chromatographic purification of crude product [silica gel (230-400 mesh, petroleum ether: ethyl acetate (70:30) as eluent] afforded alcohols **34a-i** in pure form.

3-(4-Chlorophenyl)propan-1-ol (34b):

Yield: 87%; gum, **IR** (CHCl₃): 754, 968, 1029, 1060, 1454, 1495, 3325 cm⁻¹; ¹**H** NMR (200 MHz, CDCl₃): δ 1.76 (bs, 1H), 1.78-1.92 (m, 2H), 2.67 (t, *J* = 7.3 Hz, 2H), 3.61 (t, *J* = 7.3 Hz, 2H), 7.12 (d, *J* = 8.5, 2H), 7.24 (d, *J* = 8.5 Hz, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 31.1, 33.7, 61.3, 128.1, 129.5, 131.2, 140.0; **Analysis** for C₉H₁₁ClO requires C, 63.35; H, 6.50; Found C, 63.32; H, 6.52%.

3-(3,4-Dimethoxyphenyl)propan-1-ol (34c):

Yield: 82%; gum, IR (CHCl₃): 745, 857, 968, 1029, 1060, 1460, 1495, 3498 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.64 (bs, 1H), 1.61-1.95 (m, 2H), 2.67 (t, *J* = 8.1 Hz, 2H), 3.68 (t, *J* = 8.1 Hz, 2H), 3.86 (s, 3H), 3.87 (s, 3H), 6.72-6.86 (m, 3H); ¹³C NMR (50 MHz CDCl₃): δ 31.5, 34.2, 55.7, 55.8, 62.1, 111.2, 111.6, 120.10 134.3, 147.0, 147.7; Analysis for C₁₁H₁₆O₃ requires C, 67.32; H, 8.22; found C, 67.28; H, 8.21%.

3-(2-Nitrophenyl)propan-1-ol (34d):

Yield: 87%; gum, IR (CHCl₃): 857, 968, 1029, 1060, 1245, 1440, 1507, 3430 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.67 (bs, 1H), 1.87-2.01 (m, 2H), 1.99 (t, J = 7.6 Hz, 2H), 3.72 (t, J = 6.2 Hz, 2H), 7.31-7.60 (m, 3H), 7.88-7.95 (dd, J = 1.2, 8.1 Hz, 1H); ¹³C NMR (50 MHz, CDCl₃): δ 29.1, 33.2, 61.6, 124.4, 126.8, 131.8, 132.8, 136.7, 149.1; Analysis for C₉H₁₁NO₃ requires C, 59.66; H, 6.12; N, 7.73; found C, 59.63; H, 6.10; N, 7.75%.

2-Benzylpropane-1,3-diol (34e):

Yield: 94%; gum, **IR** (CHCl₃): 745, 857, 968, 1029, 1060, 1454, 1498, 3400 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.99-2.27 (m, 1H, and bs, 2H), 2.62 (d, J = 7.6 Hz, 2H), 3.63-3.85 (m, 4H), 7.17-7.36 (m, 5H); ¹³**C NMR** (50 MHz CDCl₃): δ 34.1, 43.7, 64.9, 126.0, 128.9, 139.8; **Analysis** for C₁₀H₁₄O₂ requires for C, 72.26; H, 8.49; found C, 72.23; H, 8.44;

Phenylmethanol (34f):

Yield: 94%; gum, **IR** (CHCl₃): 857, 968, 1495, 3498 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.99 (bs, 1H), 4.66 (s, 2H), 7.25-7.37 (m, 5H); ¹³**C NMR** (50 MHz CDCl₃): δ 64.3, 126.7, 127.1, 128.1, 140.6; **Analysis** for C₇H₈O requires C, 77.75; H, 7.46; found 77.72; H, 7.45%.

(4-Bromophenyl)methanol (34g):

Yield: 94%; gum, **IR** (CHCl₃): 968, 1029, 1060, 1501, 3390 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.88 (bs, 1H), 4.64 (s, 2H), 7.23 (d, J = 8.5 Hz, 2H), 7.48 (d, J = 8.5 Hz, 2H); ¹³**C NMR** (50 MHz CDCl₃): δ 63.9, 121.1, 128.4, 131.3, 139.5; **Analysis** for C₇H₇BrO requires C, 44.95; H, 3.77; found C, 44.92; H, 3.73%.

2-(4-Nitrophenyl)ethanol (34i):

Yield: 94%; gum, **IR** (CHCl₃): 857, 1063, 1245, 1498, 3450; ¹**H NMR** (200 MHz, CDCl₃): δ 1.70 (bs, 1H), 2.96 (t, J = 6.3 Hz, 2H), 3.91 (m, 2H), 7.40 (d, J = 8.7 Hz, 2H), 8.15 (d, J = 8.7 Hz, 2H); ¹³**C NMR** (50 MHz CDCl₃): δ 67.2, 121.2, 128.6, 146.1, 147.1;**Analysis** for C₈H₉NO₃ requires C, 57.48; H, 5.43; N, 8.38; found C, 57.44; H, 5.40; N, 8.35%.

Section II: Asymmetric Synthesis of (*R*)-tolterodine

3.2.1 Introduction

3.2.1.1 Pharmacology and use:

(R)-Tolterodine (40a) is a competitive muscarinic receptor antagonist.¹⁸ Both urinary bladder contraction and salivation are mediated via cholinergic muscarinic receptors. (S)tolterodine (40b) has shown a non-cholinergic spasmolytic activity and a weak sedative effect. After oral administration, tolterodine is metabolized in the liver, resulting in the formation of the 5-hydroxymethyl derivative (40c), a major pharmacologically active metabolite. The 5-hydroxymethyl metabolite, which exhibits an antimuscarinic activity similar to that of tolterodine, contributes significantly to the therapeutic effect. Both tolterodine and the 5-hydroxymethyl metabolite exhibit a high specificity for muscarinic receptors, since both show negligible activity and affinity for other neurotransmitter receptors and other potential cellular targets, such as calcium channels. Tolterodine (40a) has a pronounced effect on bladder function. The main effects of tolterodine are an increase in residual urine, reflecting an incomplete emptying of the bladder, and a decrease in detrusor pressure, consistent with an antimuscarinic action on the lower urinary tract. For the treatment of overactive bladder (with symptoms of urinary frequency, urgency, or urge incontinence)

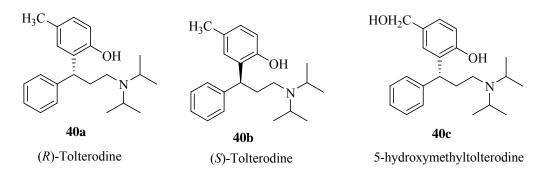


Fig. 5: Structures of tolterodines and metabolite

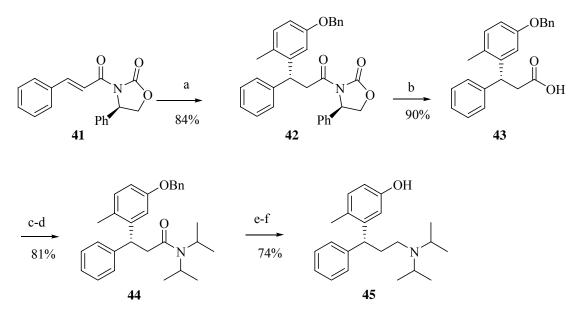
Tolterodine (**40a**) and its active metabolite, 5-hydroxymethyltolterodine, act as competitive antagonists at muscarinic receptors. This results in inhibition of bladder contraction, decrease in detrusor pressure and an incomplete emptying of the bladder.

3.2.2. Review of literature

Literature search reveals that very few reports are avalaible for the synthesis of (R)-tolterodine (40a), which are listed below.

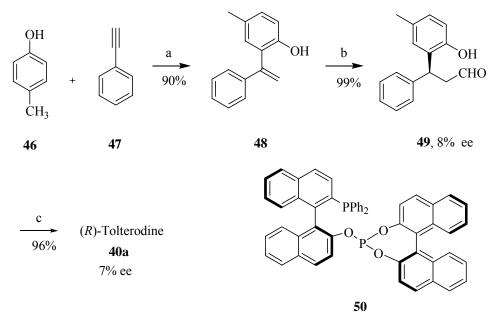
Österlund's approach (1998)¹⁹

Österlund *et al.* have used chiral axazolidonone **41** for the asymmetric synthesis of (*R*)tolterodine **40a**. Asymmtric Grignard addition of 2-benzyloxy-5-methylphenylmagnesuim bromide onto chiral axazolidonone **41** gave Micheal adduct **42** in 84% yield, which on hydrolysis gave chiral acid **43** in 98% ee. The acid **43** was then converted to the corresponding amide **44** in 81%. Finally, reduction of amide **44** with LiAlH₄ followed by deprotection of benzyl ether [(Pd/C (10%), H₂ (1 atm)] gave (*R*)-tolterodine in 74% yield and 98% ee (**Scheme 18**).



Piccolo's approach (2002)²⁰

Piccolo *et al.* have reported a short synthesis of (*R*)-tolterodine utilizing Rh-catalyzed hydroformylation reaction of styrene. Hydroarylation of *p*-cresol (**46**) with phenylacetylene (**47**) gave the corresponding olefin **48**, which was subjected to Rh-catalyzed hydroformylation [CO/H₂ (100 atm)] using chiral phosphine **50** as ligand to give aldehyde **49** (7 %ee). Finally, reductive amination of aldehydes **49** [5% Pd/C, H₂ (3 atm), ^{*i*}Pr₂NH in MeOH] gave (*R*)-tolterodine **40a** in 7% ee (**Scheme 19**).

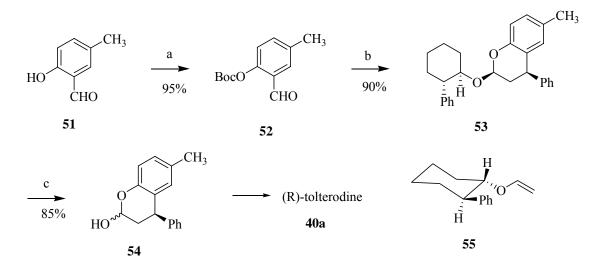


 $L^* = (S, R)$ -Binaphos

Scheme 19: (a) acidic Al₂O₃, 1,2 -dichlorobenzene, reflux, 72 h, 90%; (b) Rh(CO)₂acac(0.4 mol%); ligand 50 (1.6 mol%), CO/H₂ (100 atm), toluene, 100 °C, 24 h, 99%; (c) Pd/C (5%), H₂ (3 atm), ⁱPr₂NH, MeOH, 50 °C, 16 h, 96%.

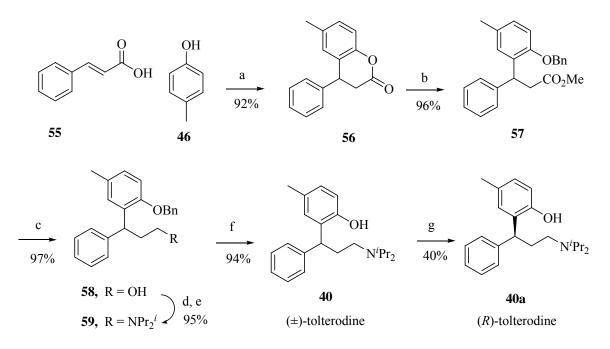
Pettus's approach (2004)²¹

Pettus *et al.* have used *endo* selective [4 + 2] cycloaddition of *o*-quinone methides with chiral enol ether **55**. The aldehyde **52** prepared from *O*-Boc protection of phenol **51**, was subjected to [4 + 2] cycloaddition with chiral enol ether **37** in the presence of PhMgBr to give benzopyran **53** as single diasteriomer in 90% yield. Acid hydrolysis (CSA) of 53 gave lactol **54** in 85% yield. Further synthesis of (*R*)-tolterodine is known in literature (**Scheme 20**).



Mathad's approach (2005)²²

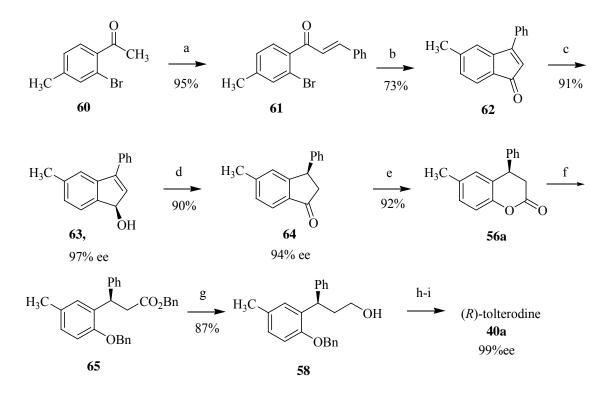
Mathad *et al.* have reported racemic synthesis of (\pm)-tolterodine **40**. Conc. H₂SO₄ mediated hydroarylation reaction of cinnamic acid with *p*-cresol gave dihydrocoumarin **56** which underwent trans-esterification with BnBr, K₂CO₃ in acetone:methanol mixture to give the corresponding methyl ester **57**. Reduction of methyl ester **57** to the alcohol **58** was achieved with Vitride in THF. Further alcohol **58** was transformed to its tosylate and its displacement with diisopropyl amine was achieved to give benzyl ether protected tolterodine **59**. Finally deprotection of benzyl ether was carried out with Raney Nickel to give racemic tolterodine **40**, which was subjected to resolution with L-(+)-tartaric acid gave (*R*)- tolterodine **40a** (**Scheme 21**).



Scheme 21: (a) H₂SO₄, 120-125 °C, 92%; (b) BnBr, K₂CO₃, acetone, CH₃OH, reflux, 96%; (c) Vitride, THF, 25-35 °C, 97%; (d) *p*-Toluene sufonyl chloride, EtNⁱPr₂, CH₂Cl₂ 25-35 °C, 99%; (e) ⁱPr₂NH, CH₃CN, 110-115 °C, 12-14 h, 95%; (f) H₂, Raney Ni, CH₃OH, 25-35 °C, 94%; (g) L-(+)-tartaric acid, CH₃CN, CH₃OH, 40%.

Andersson's approach (2005)²³

Andersson *et al.* have used CBS reduction of chalcone **62** (prepared form substituted acetophenone **60** followed by Heck arylation of **61**) to the corresponding chiral allyl alcohol **63** in 97% ee. Allyl alcohol **63** was transformed to chiral indanone **64** (Et₃N, DABCO) which on Bayer-Villager oxidation (*m*-CPBA, TsOH) gave dihydrochromen-2-one **56a** in 92% yield and 94% ee. Hydrolysis of **56a** followed by dibenzylation (BnBr, K_2CO_3 in methanol) gave the benzyl protected ester **65** which was reduced (LiAlH₄) to the alcohol **58** (94% ee). Free alcohol in **58** was transformed to the amine by sequential reactions reported in literature (**Scheme 22**).

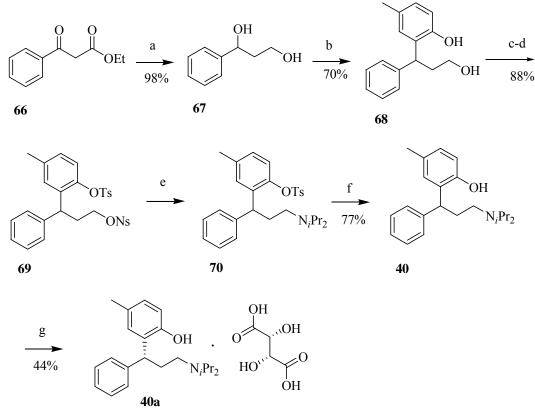


Scheme 22: (a) PhCHO, MeOH, MeONa, 0-25 °C, 16 h, 95%: (b) PdCl₂ (5mol%), PPh₃ (15 mol%), K₂CO₃ (2.2 equiv.), DMF, 130 °C, 1 h, 73%; (c) (S)-Me-CBS (5 mol%), BH₃·THF, THF, -20 °C, 2 h, 91%, 97%ee; (d) Et₃N, DABCO (20 mol%), THF, 60 °C, 4 h, 90%, 94%ee; (e) *m*-CPBA, TSOH·H₂O, MS 4 A°, CH₂Cl₂, 4 °C, 92%, 94%ee; (f)(i) K₂CO₃, MeOH, reflux, 1 h; (ii) BnBr, NaI, Me₂CO, reflux; (g) LiAlH₄, THF, 25 °C, (87% over two steps); (h) 4-nitrophenylsulfonyl chloride, Et₃N, DMAP, 0 °C, 83%; (h) ⁱPr₂NH, K₂CO₃, MeCN, reflux, 48 h, 81%; (i) Pd/C (10%), MeOH, H₂(1 atm), 25 °C, 12 h, 97%, 99% ee.

Rhee's Approach (2007)²⁴

Rhee *et al.* have used L-tartaric acid for the resolution of racemic tolterodine. Reduction (NaBH₄) of β -keto ester **66** to the corresponding diol **67** (98%) followed by FeCl₃-catalyzed Friedel-Craft alkylation with *p*-cresol afforded **68** in 70% yields. Further, phenol in **133** was protected as its tosylate (TsCl, aq. NaOH) and alcohol (NsCl, Et₃N) as its nosylate to give corresponding sulphonates **69** in 88% yield. Nucleophilic displacement of nosylate with diisopropylamine to give protected tolterodine **70**, which was after deprotection (aq. NaOH) gave (±)-tolterodine **40**. Subsequent resolution of

racemate with L-tartaric acid provided (*R*)-tolterodine tartarate **40a** in 44% yields (Scheme 23).

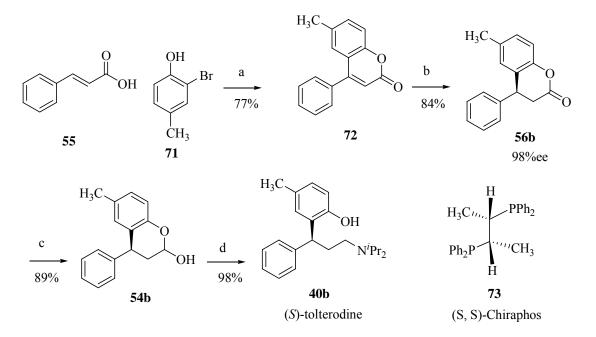


(*R*)-tolterodine tartarate,

Scheme 23: (a) NaBH₄, MeOH, rt, 30 min, 98%; (b) *p*-cresol, FeCl₃·6H₂O, CH₂Cl₂, reflux, 1 d, 70%; (c) TsCl, NaOH, H₂O, CH₂Cl₂, 40 °C, 1 h; (d) NsCl, Et₃N, 0 °C, 2 h, 88%; (e) *i*-Pr₂NH, CH₃CN, reflux, 12 h; (f) (i)NaOH, MeOH, reflux, 4 h; (ii) HCl, CH₂Cl₂, rt, 1 h, 77%; (g) (i) NaOH, Na₂CO₃, CH₂Cl₂, rt, 1 h; (ii) L-tartaric acid, MeOH, acetone, reflux, 1 h, 44%.

Piccolo's Approach (2007)²⁵

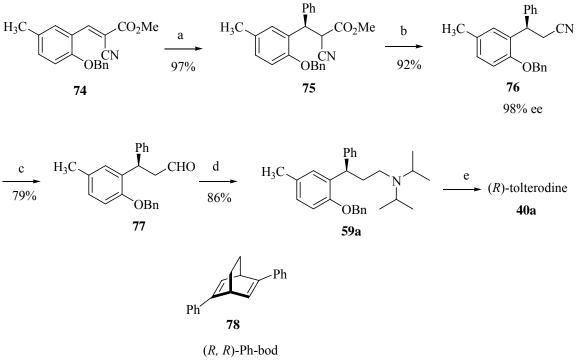
Piccolo *et al.* have reported enantioselective synthesis of (S)-tolterodine **40b** utilizing Rhcatalyzed asymmetric reduction of coumarin. Heck arylation of 2-bromo-4-cresol **71** with cinnamic acid (**55**) gave the coumarin derivative **72** which was subjected to Rh-catalyzed asymmetric reduction with phosphine ligand **73** to give the (*S*)-dihydrocoumarin. Subsequently, reduction of dihydrocoumarin **56b** with DIBAL-H gave hemiacetal **54b** which upon reductive amination with diisopropyl amine gave the (S)-tolterodine **40b** in 98% ee (Scheme 24).



Scheme 24: (a) Pd(OAc)₂ (5mol%) Et₄NCl, (Cy)₂MeN, DMA , 95 °C, 48 h, 77%; (b) [Rh(COD)Cl]₂ (5 mol%), *S*,*S*-Chiraphos (10 mol%), H₂ (12 bar), MeOH, aq. 4 N NaOH, 50 °C, 24 h, 84%; (c) DIBAL-H, toluene , −25 °C, 5 h, 89%; (d) Pd/C (10%), MeOH, H₂ (1atm), 25 °C, 12 h, 98%.

Hayashi's approach (2008)²⁶

Hayashi *et al.* have used Rh-catalyzed asymmetric Michel addition of phenyl boronic acid to the arylmethylene cyanoacetates **74** with (R,R)-Ph-bod **78** as a chiral ligand to afford 3,3-diaryl-2-cyanopropanoates **75** in 97 % yield. Decarbomethoxylation of 75 (NaCN and LiI in DMF) gave nitrile **76** in 92% yield and 98 % ee, which was subjected to reduction (DIBAL-H) to provide aldehyde **77** in 79 % yield. Subsequently, reductive amination with diisopropyl amine gave **59a** which was converted to (R)-tolterodine **40a** (**Scheme 25**).

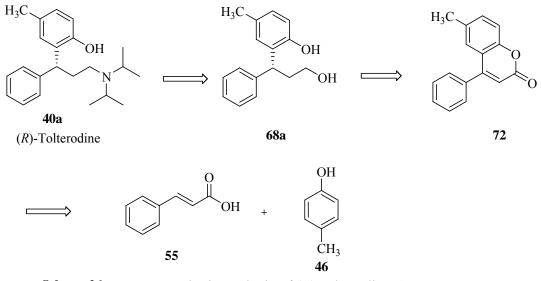


Scheme 25: (a) PhB(OH)₂ (1.5 equiv.), RhCl(C₂H₄)₂ (3 mol%), 78 (3.3 mol%), KOH (20 mol%), H₂O (1equiv.), dioxane, 30 °C, 2 h, 97%; (b) NaCN, LiI, DMF, 120 °C, 15 h, 92%, 98% ee; (c) (i) DIBAL, -40 °C, 6 h; (ii) MeOH, -40-0 °C, 1 h; (iii) NH₄Cl, rt, 30 min. 79%; (d) NaBH(OAc)₃, ⁱPr₂NH, ClCH₂Cl₂Cl, 25 °C, 15 min. 86%; (e) Pd/C (10%), MeOH, H₂ (1 atm), 25 °C, 12 h.

3.2.3 Present work

3.2.3.1 Objective

As can be seen from above descriptions, the literature methods for the synthesis of (R)tolterodine employ either resolution of racemic tolterodine, use of high pressure reduction of coumarin derivative or employment of chiral auxiliary to prepare (R)-tolterodine. We became interested in the synthesis of pharmacologically important drug namely (R)tolterodine *via* CoCl₂-catalyzed asymmetric reduction of coumarin derivative. The retrosynthetic analysis of (R)-tolterodine is shown in **Scheme 26.** We visualized that alcohol **68a** could be a key intermediate, which could in turn be obtained from asymmetric reduction of coumarin derivative**72**. Compound **72** could be easily prepared *via* hydroarylation of cinnamic acid **55** with *p*-cresol **46** followed by aromatization with DDQ.



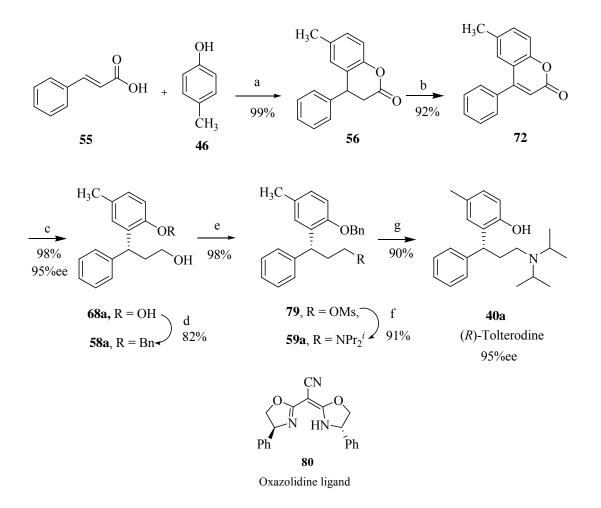
Scheme 26: Retrosynthetic analysis of (*R*)-tolterodine 40a

3.2.3.2 Results and Discussion

Present synthetic scheme for the synthesis of (*R*)-tolterodine **40a** is shown in **Scheme 27**. In section I of Chapter IV, we have described a one-step, simple and efficient method for the synthesis of dihydrocoumarins.²⁷ By following our synthetic procedure, *p*-toluenesulphonic acid-mediated hydroarylation of cinnamic acid (**55**) with *p*-cresol (**46**) at 130 °C under solvent-free condition was carried out to give dihydrocoumarin derivative **56** in 99% yield, which on oxidative aromatization produced coumarin derivative **72** (DDQ in dioxane, reflux)²⁸ in 92 % yield. Its ¹H NMR spectrum showed a characteristic signal at δ 6.35 (s) due to olefinic proton. Also, its IR spectrum showed a characteristic strong absorption band at 1735 cm⁻¹ due to carboxylic ester carbonyl confirming the formation of coumarin derivative**72**.

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(R)-Tolterodine



Scheme 27: (a) p-TSA, 130 °C, 3 h, 99%; (b) DDQ, dioxane, 110 °C, 12 h, 92%; (c) CoCl₂: ligand 80, NaBH₄, EtOH, DMF, 0 °C, 36 h, 98%; (d) BnBr, K₂CO₃, acetone, 60 °C, 12 h, 82%; (e) MsCl, Et₃N, CH₂Cl₂, RT, 30 min; (f) ^{*i*}Pr₂NH, NaI, Na₂CO₃, DMF, 80 °C, 6 h; (g) Pd/C (10 %), H₂ (1atm), MeOH, 12 h, 90%;

The CoCl₂·6H₂O-catalyzed asymmetric reduction²⁹ of coumarin **72** with 4 molar equivalents of NaBH₄ using (4*S*)-(+)-phenyl- α -[(4*S*)-phenyloxazolidin-2-ylidine]-2oxazoline-2-acetonitrile (**80**) as chiral ligand [ethanol/DMF 5:2] gave the saturated alcohol **68a** in 98% yield and 95% ee. Its ¹H NMR showed characteristic signals at δ 2.25 (m), 3.63 (m) and 4.56 (dd) due to two methylene (CH₂) and methine (CH) protons respectively. Its ¹³C NMR showed characteristic signals at δ 36.9, 38.3 and 59.7 corresponding to the methine (CH) and two methylene (CH₂) carbons respectively confirming the formation of the saturated alcohol **68a** (Fig. 6).

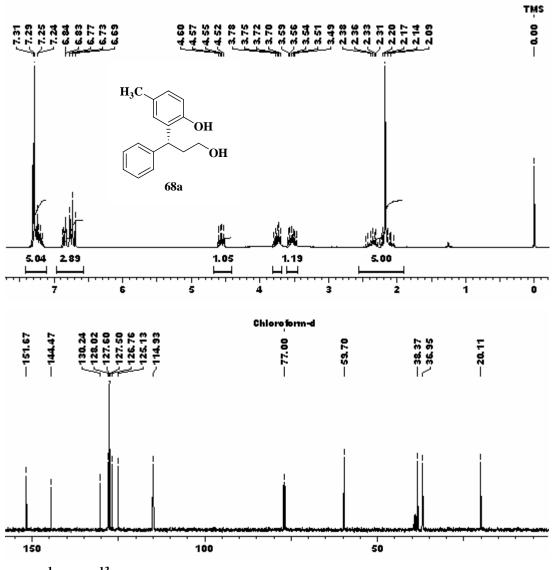


Fig. 6: ¹H and ¹³C NMR spectra of 68a

The phenolic function in **68a** was readily protected as its benzyl ether **58a** (BnBr, K₂CO₃ in acetone, 82% yield). Its ¹H NMR spectrum showed characteristic signal at δ 5.00 (s) due to benzylic methylene (PhCH₂O) protons. Also a typical signal at δ 70.4 due to benzylic methylene (PhCH₂O) carbon confirming the formation of benzyl ether **58a**. Free alcohol group was then protected as its mesylate **79** followed by its displacement with

diisopropylamine (catalytic NaI, Na₂CO₃, ^{*i*}Pr₂NH, DMF)³⁰ gave benzyl protected (*R*)tolterodine **59a** in 91% yield and 95% ee. Its ¹H NMR showed characteristic signals at δ 0.90 (d) due to four methyl (4 x CH₃) protons. Finally, reductive removal of benzyl ether was achieved to give (*R*)-tolterodine **40a** in 90% yield. Its ¹H NMR showed characteristic signals at δ 1.07 (d) and 1.13 (d) due to four methyl (4 x CH₃) protons. Also, a typical signal at δ 3.23 (m) is due to aminomethylene (CH₂N) protons.

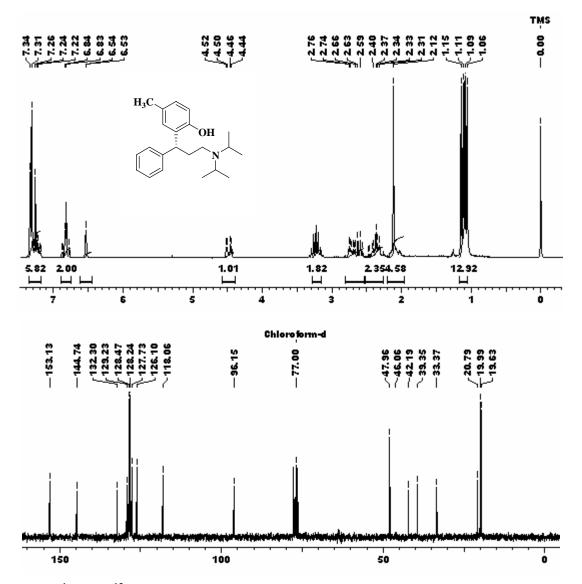
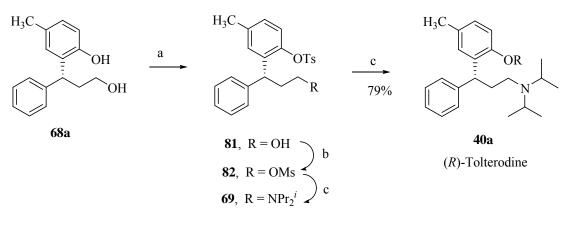


Fig. 7: ¹H and ¹³C NMR spectra of (*R*)-tolterdione 40a

Its ¹³C NMR showed characteristic signals at δ 19.6, 19.9 due to methyl (4 x CH₃) confirming the formation of tolterodine **40a** (Fig. 7).

It should be noted that when the phenolic function was protected as its benzyl ether **58a**, (*R*)-tolterodine **40a** was obtained in a lower yield due to the formation of mixtures of benzyl ethers arising out of protection of both the OH. However, chemoselective protection of the phenolic OH group in **68a** as its tosylate **81** (*p*-toluenesulfonyl chloride in CH₂Cl₂ and aq NaOH, 98% yield) was achieved to give a tosylate. Its ¹H NMR showed characteristic signals at δ 2.42(s), 7.31 (d) and 7.79 (d) corresponding to the methyl and aromatic protons of tosyl group (**Scheme 28**).



Scheme 28: (a) TsCl in CH₂Cl₂ then aq NaOH, 45 °C, 3 h, 98%; (b) (i) MsCl, Et₃N, CH₂Cl₂, 0 °C, 30 min; (ii) i Pr₂NH, NaI, Na₂CO₃, DMF, 80 °C, 6 h, 92%; (c) aq.NaOH, MeOH reflux, 4 h, 79%.

Free alcohol group in **81a** was then protected as its mesylate **82**, followed by displacement of mesylate **82** with diisopropylamine (Na₂CO₃, NaI, in DMF) gave tosyl protected (*R*)-tolterodine **69.** Its ¹H NMR showed characteristic signals at δ 0.91 (d), 2.26 (s) and 2.45 (s) due methyl protons [(4 x CH₃) and a pair of ArCH₃ protons] respectively. Its ¹³C NMR showed characteristic signals at δ 20.3, 20.6, 21.0 and 21.58 corresponding to methyl carbons (4 x CH₃) and a pair of ArCH₃ carbons (**Fig. 8**).

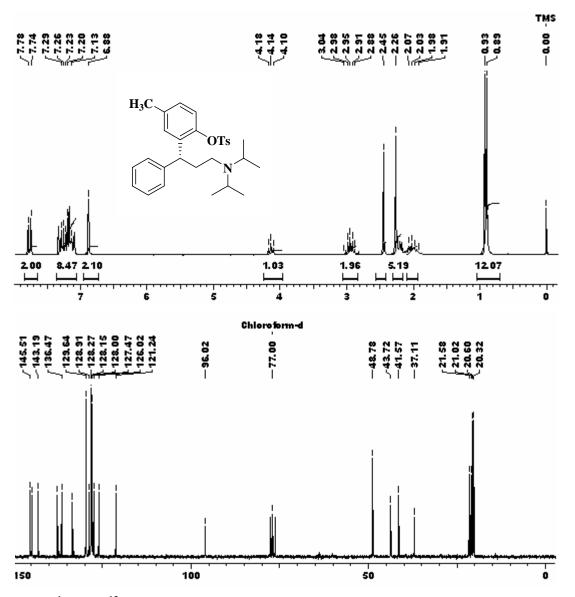


Fig. 8: ¹H and ¹³C NMR spectra of tosyl protected tolterodine 69

Finally, tosyl group in **69** was hydrolyzed using basic conditions (aq. KOH) to afford (*R*)-tolterodine **40a** with an increased yield of 82%; { $[\alpha]_{25}^{D}$ +21.8 (*c* 1.5, CH₃OH)}.

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3.2.4 Conclusion

In conclusion we have described a simple and practical synthesis of (*R*)-tolterodine *via* $CoCl_2$ -oxazolidine ligand **80** catalyzed asymmetric reduction of coumarin derivatives **72** with NaBH₄ in 61% overall yield and 95% ee. Easy handling, milder reaction condition and high ee are some of the distinct features, which make this synthesis more practical and efficient.

3.2.5 Experimental section

Preparation of 6-methyl-4-phenylchroman-2-one (56):

A 25 mL round bottom flask equipped with a reflux condenser, was charged *p*-cresol (0.540 g, 5 mmol), cinnamic acid (0.740 g, 5 mmol) and *p*-toluenesulfonic acid (5 mmol). The reaction mixture was heated at 130 °C for 3 h. After completion of the reaction (monitored by TLC), the reaction mixture was cooled, quenched with addition of water (50 mL) and extracted with ethyl acetate (2 x 50 mL). The organic layers were washed brine (2 x 50 mL), dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to afford the crude product. Chromatographic purification of the crude product [silica gel (230-400 mesh) and petroleum ether: ethyl acetate (80:20)] gave 1.178 g of **56** in pure form.

Yield : 99%, 1.178 g, colorless solid, **mp** 84 °C; **IR** (CHCl₃):1045, 1209, 1499, 1769, 2561, 2900 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 2.26 (s, 3H), 3.01 (dd, J = 2.7, 6.9 Hz, 2H), 4.28 (t, J = 6.6Hz, 1H), 6.75 (bs, 1H), 6.98-7.16 (m, 4H), 7.27-7.31 (m, 3H); ¹³C NMR (50 MHz, CDCl₃): δ 20.7, 114.9, 116.8, 118.4, 126.5, 128.2, 128.7, 129.4, 132.7, 133.7, 135.1, 152.1, 153.4, 160.7; **Analysis** for C₁₆H₁₄O₂ required C, 80.65; H, 5.92; found C, 80.45; H, 5.72%.

Preparation of 6-methyl-4-phenyl-2*H*-chromen-2-one (72):

To a stirred solution of 6-methyl-4-phenylchroman-2-one (1.07 g, 4.5 mmol) in dry dioxane (25 mL), was added DDQ (1.59 g, 7 mmol) under N_2 atmosphere. It was then refluxed for 5 h. After completion of the reaction mixture, it was filtered through neutral alumina and concentrated under reduced pressure to give crude product. Chromatographic purification of crude product [silica gel (230-400 mesh) and petroleum ether: ethyl acetate (70:30)] gave 0.97 g of **72** in pure form.

Yield: 92%, 0.97 g, colorless solid, **mp:** 132-134 °C, **IR** (CHCl₃): 763, 1217, 1566, 1737, 3020 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 2.34 (s, 3H), 6.35 (s, 1H), 7.25-7.39 (m, 3H), 7.42- 7.49 (m, 2H), 7.51-7.56 (m, 3H); ¹³C NMR (50 MHz, CDCl₃): 20.7, 114.9, 116.8, 126.5, 128.7, 129.4, 132.7, 133,7, 135,1, 152.1, 152.1, 155.4, 160.7 ; **Analysis** for C₁₆H₁₂O₂ requires C, 81.34; H, 5.12; Found: C, 81.33; H, 5.14%.

Preparation of 2-(3-hydroxy-1-phenylpropyl)-4-methylphenol (68a):

To a stirred solution of coumarin **72** (0.94 g, 4 mmol), $CoCl_2 GH_2O$ (9.4 mg, 1 mol %) and ligand **80** (15.9 mg, 1.2 mol %) in 95% ethanol (8 mL) and dry DMF (2 mL), was added NaBH₄ (0.62 g, 16 mmol) slowly at –10 °C. It was stirred at 0 °C for 36 h. After the completion of the reaction (monitored by TLC), it was diluted with 50 mL of water and 50 mL of ethyl acetate. The organic layer was separated, washed with brine solution (2 x 20 mL), dried over anhyd. Na₂SO₄ and concentrated under reduced pressure to give crude product. Flash column chromatographic purification using silica gel (230–400 mesh) and petroleum ether/ethyl acetate (70:30) as eluent afforded 948 mg of the saturated alcohol **68a** in pure form.

Yield: 98%, Gum, $[\alpha]^{25}_{D}$ +71.8 (*c* 1.0, CH₃OH); **IR** (CHCl₃): 702, 818, 1037 1255, 1446, 1504, 1610, 3170, 3419 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 2.05-2.45 (m, 2H),

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2.17 (s, 3H), 3.46-3.59 (m, 1H) 3.70-3.80 (m, 1H), 4.56 (dd, *J* = 5.9, 9.9 Hz, 1H) 6.69-6.88 (m, 3H), 7.17-7.31 (m, 5H); ¹³**C NMR** (50 MHz, CDCl₃): δ 20.1, 36.9, 38.3, 59.7, 114.9, 125.1, 126.5, 127.6, 127.9, 128.0, 130.2, 144.4, 151.6; Analysis: C₁₆H₁₈O₂ requires C, 79.31; H, 7.49; found C, 79.27; H, 7.47%.

3-[2-(Benzyloxy)-5-methylphenyl]-3-phenylpropan-1-ol (58a):

To a stirred solution of phenol **68a** (0.92 g, 3.8 mmol) and BnBr (0.6 mL, 4.8 mmol) in acetone (20 mL), was added dry K_2CO_3 (5.52 g, 40 mmol) at 25 °C. It was then refluxed under N₂ atmosphere for 12 h. After completion of reaction (monitored by TLC), it was filtered and concentrated under reduced pressure to give crude product. Chromatographic purification of crude product [silica gel (230-400 mesh) and petroleum ether: ethyl acetate (60:40)] gave 1.03 g of benzyl ether **58a** in pure form.

Yield: 82%; white solid, **mp**: 65 °C; $[\alpha]_{25}^{D}$ +4.55 (*c* 1, CHCl₃) **IR** (CHCl₃): 759, 1026, 1217, 1496, 1602, 34444 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 2.24 (s, 3H), 2.12-2.38 (m, 2H), 3.54 (m, 2H), 4.60 (t, *J* = 7.6 Hz, 1H), 5.00 (d, *J* = 1.6 Hz, 2H), 6.76-6.95 (m, 3H), 7.16- 7.26 (m, 5H), 7.31-7.38 (m, 5H), ¹³C **NMR** (50 MHz, CDCl₃): δ 20.6, 37.5, 39.1, 60.9, 70.4, 112.0, 125.8, 127.40, 127.47, 127.7, 128.10, 128.13, 128.4, 128.7, 130.1, 132.8, 136.9, 144.4, 153.8; **Analysis** for C₂₃H₂₄O₂ requires C, 83.10; H, 7.28; found C, 83.08; H, 7.29%.

2-(3-Hydroxy-1-phenylpropyl)-4-methylphenyl 4-methylbenzenesulfonate (81):

To a stirred solution of phenol **68a** (0.48 g, 2 mmol) and tosyl chloride (0.42 g, 2.2 mmol) in dichloromethane (10 mL), was added aq. NaOH (3 mL, 1M) at 25 °C. It was then refluxed for 3 h. After completion of the reaction (monitored by TLC), it was diluted with water (20 mL) and dichloromethane (20 mL). The organic layer was separated and

the aqueous layer was extracted with dichloromethane (20 mL). The combined organic layers were washed with brine (2 x 20 mL), dried over anhyd. Na_2SO_4 and concentrated under reduced pressure to give the crude tosylate product. The crude product was purified by column chromatography using flash silica gel (230-400 mesh) and petroleum ether: ethyl acetate (8:2) as eluent afforded 0.77 g of tosylate **81** in pure form.

Yield 91%, Gum, $[\alpha]_{25}^{D}$ +11.2 (*c* 1, CH₂Cl₂); **IR** (CHCl₃):765, 1172, 1359, 1492, 1598, 3394 cm⁻¹; ¹**H-NMR** (200 MHz, CDCl₃): δ 2.04-2.31 (m, 2H), 2.25 (s, 3H), 2.42 (s, 3H), 3.54 (t, *J* = 6.2 Hz, 2H), 4.46 (t, *J* = 7.7 Hz, 1H), 6.79-6.91 (m, 3H), 7.07-7.20 (m, 5H), 7.31 (d, *J* = 8.0 Hz, 2H), 7.79 (d, *J* = 8.0 Hz, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 20.1, 22.5, 36.6, 40.2, 54.3, 116.3, 126.1, 128.3, 128.4, 128.8, 130.1, 1302, 133.1, 142. 143.0, 146.7, 149.6; **Analysis** for C₂₃H₂₄O₄S requires C, 69.67; H, 6.10; S, 8.09 found C, 69.43; H, 6.01; S, 7.82%.

General procedure for the preparation of mesylates 79 and 82:

To a stirred solution alcohol **58a** or **81** (1 mmol), triethylamine (0.3 mL, 2 mmol) in dichloromethane (10 mL), was added mesyl chloride (1.1 mL of 1 M solution in CH_2Cl_2) at 0 °C and allowed to stir for 30 min. After completion of the reaction (monitored by TLC), saturated solution of NaHCO₃ (20 mL) was added. The organic layer was separated and aqueous layer extracted with CH_2Cl_2 (2 x 25 mL). The combined organic layer was washed with brine solution (25 mL), dried over anhydrous Na₂SO₄, concentrated under reduced pressure to give crude mesylate. Formation of mesylates **79** and **82** was confirmed by ¹H and ¹³C NMR spectroscopy.

3-(2-(benzyloxy)-5-methylphenyl)-3-phenylpropyl methanesulfonate (79):

Yield: 99%; ¹H NMR (200 MHz, CDCl₃): δ 2.27 (s, 3H), 2.40-2.52 (m, 2H), 2.78 (s, 3H), 3.87 (t, J = 4.7 Hz, 1H), 4.46-4.59 (m, 2H), 4.97 (s, 2H), 6.77 (d, J = 8.2 Hz, 1H), 6.91-6.99 (m, 2H), 7.14-7.42 (m, 10H); ¹³C NMR (50 MHz, CDCl₃): δ 22,4, 33.2, 37.9, 39.2, 67.0, 72.3, 114.7, 125.8, 126.1, 126.3, 127.5, 1279, 128.9, 141.3, 154.3.

2-(3-Methanesulfonoyl-1-phenylpropyl)-4-methylphenyl 4-methylbenzenesulfonate (82):

Yield: 99%; ¹H NMR (200 MHz, CDCl₃): δ 2.26-2.52 (m, 2H), 2.32 (s, 3H), 2.52 (s, 3H), 2.98 (s, 3H), 4.07-4.18 (m, 2H), 4.43 (t, J = 8.0 Hz, 1H), 6.89-7.03 (m, 3H), 7.13-7.30 (m, 5H), 7.39 (d, J = 8.1 Hz, 2H), 7.83 (d, J = 8.1 Hz, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 20.7, 21.2, 31.2, 36.6, 39.1, 67.6, 121.4, 126.4, 127.5, 127.95, 127.99, 128.2, 128.4, 129.6, 132.4, 135.9, 136.7, 141.1, 144.9, 145.3.

General procedure for the preparation of phenol protected tolterodine (59a and 69)

To a stirred solution of mesylate **79** or **82** (4 mmol), NaI (2 mmol), Na₂CO₃ (2 mmol) in DMF (10 mL), was added diisopropylamine (10 mmol) under N₂ atmosphere. It was then stirred at 80 °C for 4 h. After completion of the reaction (monitored by TLC), reaction mixture was diluted with water (50 mL) and extracted with ethyl acetate (2 x 50 mL). The combined organic layers were washed with brine (2 x 50 mL), dried over unhyd. Na₂SO₄ and concentrated under reduced pressure to give the crude product. The crude product was purified by column chromatography using flash silica gel (230-400 mesh) and petroleum ether: ethyl acetate: triethyl amine (60:38:2) as eluent afforded protected tolterodine **59a** and **69** in pure form.

3-[2-(Benzyloxy)-5-methylphenyl]-*N*,*N*-diisopropyl-3-phenylpropan-1-amine (59a): **Yield:** 91%, Gum, $[\alpha]_{25}^{D}$ +51 (*c* 1, CH₂Cl₂) Lit. {+52 (*c* 1.04, CH₂Cl₂)}; IR (neat, cm⁻¹) 1025, 1238, 1499, 2868, 2928, 2968, 3030; ¹**H** NMR (200 MHz, CDCl₃): δ 0.90 (d, J= 6.6 Hz, 12H), 2.30 (m, 2H, and s, 3H), 2.98 (t, *J* = 13.0, 6.8 Hz, 2H), 3.10 (m, 2H), 4.40 (t, *J* = 7.8 Hz, 1H), 5.00 (s, 2H), 6.70-7.50 (m, 13H); ¹³C NMR (50 MHz, CDCl₃): δ 20.54, 20.62, 20.72, 36.80, 41.45, 43.88, 48.60, 69.98, 111.69, 125.55, 127.11, 127.23, 127.52, 127.91, 128.24, 128.38, 129.57, 133.54, 137.38, 145.04, 153.88; Anal. Calcd for C₂₉H₃₇NO: C, 83.81; H, 8.97; N, 3.37; O, 3.85. Found: C, 83.80; H, 8.95; N, 3.35; O, 3.83

2-(3-(diisopropylamino)-1-phenylpropyl)-4-methylphenyl 4-methylbenzenesulfonate (69):

Yield: 92%, Gum, $[\alpha]_{25}^{D}$ +21 (*c* 1, CH₂Cl₂); ¹**H** NMR (200 MHz, CDCl₃): δ 0.91 (d, *J* = 6.4 Hz, 12H), 1.91-2.07 (m, 2H), 2.24 (t, *J* = 6.9 Hz, 2H), 2.26 (s, 3H), 2.45 (s, 3H), 2.88-3.04 (m, 2H), 4.14 (t, *J* = 6.9Hz, 1H), 6.88 (d, *J* = 1.1Hz, 2H), 7.13-7.29 (m, 8H), 7.76 (d, *J* = 8.3Hz, 2H); ¹³**C** NMR (50 MHz, CDCl₃): δ 22.3, 20.6, 21.0, 21.5, 37.1, 41.5, 43.7, 48.7, 121.2, 126.0, 127.4, 128.0, 126.1, 128.2, 128.9, 129.6, 133.4, 136.4, 137.7, 143.1, 144.9, 145.5; **Analysis** for C₂₉H₃₇NO₃S requires C, 72.61; H, 7.77; N, 2.92; S, 6.68; found C, 72.42; H, 7.44; N, 2.99; S, 6.78%.

Preparation of (R)-tolterodine (40a):

To a solution of 3-(2-(benzyloxy)-5-methylphenyl)-*N*,*N*-diisopropyl-3-phenylpropan-1amine (**59a**) (0.83 g, 2mmol) in methanol (10 mL), was added 10% Pd/C (50 mg) and allowed to stir for 12 h under H₂ (1 atm). After completion of the reaction, it was passed trough celite and concentrated under reduced pressure to give the crude product. The

(R)-Tolterodine

crude product was purified by column chromatography using flash silica gel (230-400 mesh) and petroleum ether: ethyl acetate:triethylamine (70:28:2) as eluent afforded 0.58 g of tolterodine **40a** in pure form.

To a stirred solution of tosylate (69) (1 mmol) in methanol (5 mL), was added aq. KOH (3 mmol). It was then refluxed for 4 h. After complete hydrolysis, saturated solution of ammonium chloride (20 mL). It was then extracted with ethyl acetate (2 x 20 mL). The combined organic extract was washed with brine (2 x 20 mL), dried over unhyd. Na₂SO₄ concentrated under reduced pressure to give the crude product. The crude product was purified by column chromatography using flash silica gel (230-400 mesh) and petroleum ether: ethyl acetate:triethylamine (70:28:2) as eluent afforded 0.58 g of (*R*)-tolterodine **40a** in pure form.

Yield: 79%; **mp**: 212-216 °C; $[\alpha]_{25}^{D}$ +22.5 (*c* 1, MeOH) Lit. {+23 (*c* 1.0, MeOH)} IR (CHCl₃) 754, 968, 3016, 3434 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.08 (d, *J* = 6.6 Hz, 6H), 6.13 (d, *J* = 6.7 Hz, 6H), 2.12 (s, 3H), 2.31-2.47 (m, 2H), 2.56-2.78 (m, 2H), 3.23 (m, 2H), 4.48 (dd, *J* = 3.5, 10.8 Hz, 1H), 6.53 (d, *J* = 1.3 Hz, 1H), 6.77-6.88 (m, 2H), 7.17-7.34 (m, 5H); ¹³C NMR (200 MHz, CDCl₃): δ 19.6, 19.9, 20.7, 33.3, 39.3, 42.1, 47.9, 118.0, 126.1, 127.73, 128.2,128.4, 128.6, 129.2, 132.3, 144.7, 153.1; **Analysis** for C₂₂H₃₁NO requires C, 81.18; H, 9.60; N, 4.30; found C, 81.25; H, 9.43; N, 4.11%.

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Chapter IV

p-Toluenesulfonic acid (p-TSA)-mediated hydroarylation of cinnamic acids with anisoles and phenols under metal- and solvent-free conditions and Cu(OTf)₂-catalyzed a-halogenation of ketones

Section I:

p-Toluenesulfonic acid (*p*-TSA) mediated hydroarylation of cinnamic acids with substituted anisoles and phenols under metal- and solvent-free conditions

4.1.1 Introduction

4-aryldihydrocoumarins are widely present in nature and found to be important candidates for treatment of several dieseses.¹ For example, traditional Chinese and Japanese medicines have used tannin-containing plant extracts for the treatment of infections and diseases for centuries.² Tannins and other natural products, such as flavonoids, present the skeleton of 4-aryldihydrocoumarins in their structure.³ The important biological activities that dihydrocoumarin derivatives **1-2** present (inhibition of aldose reductase^{3b} and protein kinases,^{3c} antiherpetic activity,⁴ and selective inhibition of HIV replication⁵) make them attractive candidates for new lead compounds in biological testing. For example, dihydrocoumarin **2** isolated from *Aloe Vera*, exhibits potential antioxidative and immunomodulatory properties.⁶ 3-Aryl-3-(4-phenoxy)-propionic Acid (**3**) shows good pharmacokinetic profile as G Protein-coupled receptor 40 agonists and would be beneficial in the treatment of type II diabetes.⁷

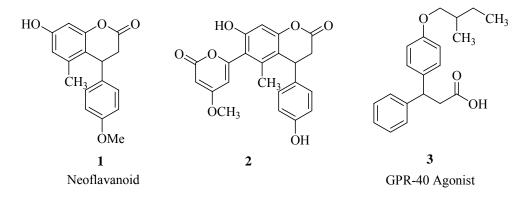


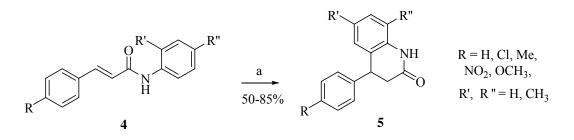
Fig. 1 Examples of dihydrocoumarins and 3-aryl propionic acids

4.1.2 Review of literature

Literature search revealed that hydroarylation reaction was found to be important method in the synthesis of coumarins and dihydrocoumarins.⁸ Some of the recent reports are described below.

Johnston's approach (1968)⁹

Johnston's *et al.* reported PPA catalyzed cyclization of *N*-phenylcinnamide (**4**) to the corresponding 4-phenyl-3,4-dihydrocarbostyril (**5**) in good yields. Election-withdrawing substitution on aryl (R = Cl, NO_2) as well as election-donating substitution on aniline nucleus (R', R'' = Me) provided good yields of products formed.

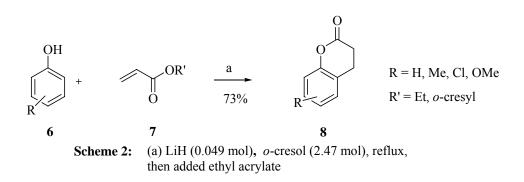


Scheme 1:

(a) P₂O₅: H₃PO₄ (1:1) 130 °C, 10 min, 1 h.

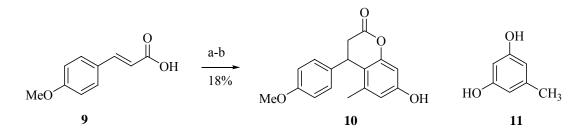
Pickett's approach (1992)¹⁰

Pickett *et al.* have used LiH as a base catalyst for hydroarylation of the phenol **6** with acrylate esters **7** to give dihydrocoumarins **8** in high yields



Braz-Pilho's approach (1997)¹¹

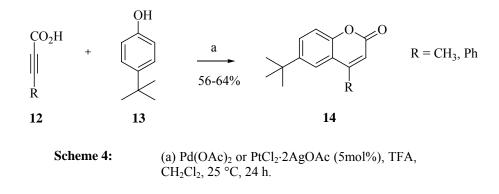
Braz-Pilho's *et al* reported the two step procedure for the synthesis of neoflavonoids **10**. *p*-Methoxycinnamic acid (**9**) was converted to the acid chloride and its treatment with AlCl₃ followed by addition of phenols **11** gave the neoflavonoids **10** in 18% yields.



Scheme 3: (a) (COCl)₂, CH₂Cl₂, 25 °C; (b) AlCl₃, phenol 11, CS₂, 25 °C, 72 h.

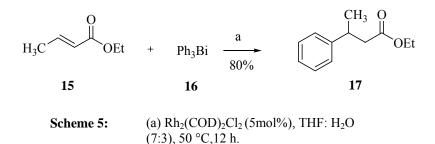
Fujiwara's approach (2000)¹²

Fujiwara *et al* reported the Pd-catalyzed hydroarylation of propionic acids **12** with phenol **13** for the synthesis coumarin **14** in 56-64 %yields.



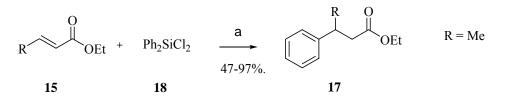
Li's approach (2001)¹³

Li *et al.* reported the Rh-catalyzed addition of triphenylbismuth (16) onto the α,β unsaturated esters 15 to give the corresponding conjugated addition products 17 in high yields.



Li's approach (2001)¹⁴

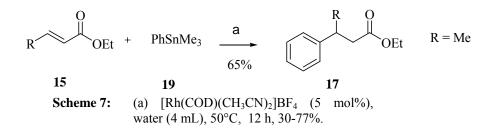
Li *et al.* reported the Rh-catalyzed addition of diphenyldichlorosilane **18** onto the α,β unsaturated esters **15** to give the corresponding conjugated addition products **17** in high yields.



Scheme 6: (a) NaF (5.0 mmol), (COD)₂RhBF₄ (0.013 mmol), water (5 mL), 100 °C, 12 h, 47-97%.

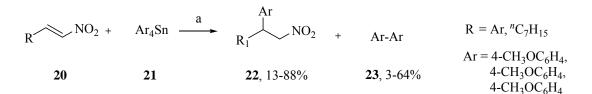
Li's approach (2001)¹⁵

Li *et al.* reported the addition trimethylphenylstannanes **19** onto the α,β -unsaturated esters **15** to give the corresponding conjugated addition products **17** in high yields.



Uemura's approach (2002)¹⁶

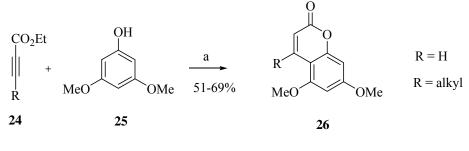
Uemura's approach describes BiCl₃ promoted Michel type addition of Ar₄Sn **21** to the β nitrostyrene **20** to provide 1,4-addition diaryl nitro product **22** in moderate yields along with diaryl byproduct **23**.



Scheme 8: (a) 20 (1 mmol), 21 (0.25 mmol), PdCl₂ (0.05 mmol), LiCl (2 mmol), AcOH (10 mL) at 25°C for 20 h.

Trost's approach (2003)¹⁷

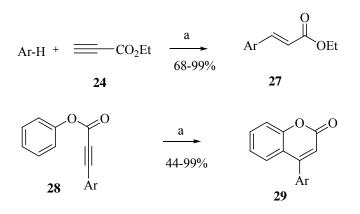
Trost *et al* have used $Pd(OAc)_2$ for the hydroarylation reaction of propionic acid (24) with electon rich phenol 25 to afford coumarin derivatives 26 in 51-69% yields.



Scheme 9: (a) Pd(OAc)₂ (10 mol%), NaOAc (20 mol%), HCO₂H, 35 °C.

He's approach (2004)¹⁸

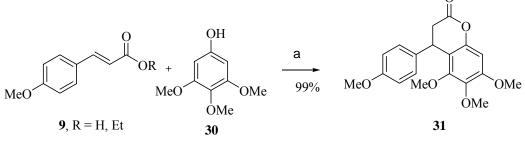
He *et al.* reported Au-catalyzed carbon-carbon bond formation reaction between arenes and electron-deficient alkynes **24** to provide coumarins **29** in 44-99% yields.



Scheme 10: (a) Arene (1 mmol), alkyne (0.5 mmol), AuCl₃/3AgOTf (5 mol %), CH₂Cl₂ (2mL), 1-96 h.

Tunge's approach (2005)¹⁹

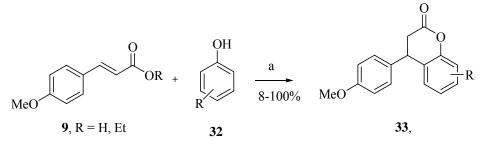
Tunge *et al* reported the synthesis of dihydrocoumarin **31** with electron rich phenols **30** and cinnamic acids **9** mediated by TFA in high yields.



Scheme 11: (a) TFA:CH₂Cl₂ (1:4), 25 °C, 24 h.

Kitamura's approach (2005)²⁰

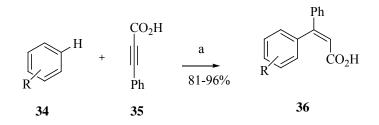
Kitamura *et al.* reported TFA mediated synthesis of 4-aryl-3,4-dihydrocoumarins **33** from activated phenols **32** and electron-rich cinnamic acids and esters **9**.



Scheme 12: (a) Cinnamic acid/ester (1 mmol) and phenol (1 mmol), TFA (1 mL),25 °C , 24 h.

Kitamura's approach (2005)²¹

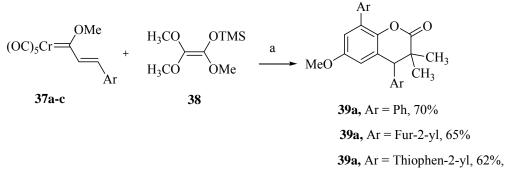
Kitamura *et al* used K_2PtCl_4 in combination with AgOTf as a Catalyst for hydroarylation of propiolic acids **35** with arenes **34** to provide the 3,3-diarylacrylic acids **36** in 81-96% yields.



Scheme 13: (a) K₂PtCl₄ (0.05 mmol), AgOTf (0.10 mmol), arene (6 mmol), propiolic acid (2 mmol), TFA (1 mL), 25-40 °C, 15-40 h.

Barluenga's approach (2006)²²

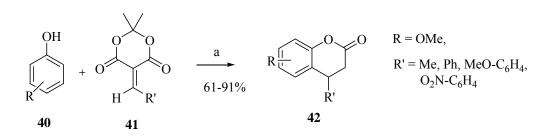
Barluenga *et al.* reported the reaction of alkenyl carbene chromium(0) complexes **37** with excess ketene acetals **38** to give 4-aryl-3,4-dihydrocoumarins **39** in moderate yield.



Scheme 14: (a) Acetal (3 equiv.), THF, 90 °C, sealed tube, 2 h.

Fillion's approach (2006)²³

Fillion *et al.* have used Yb(OTf)₃-catalyzed annulation reactions of activated phenols **40** with 5-alkylidene Meldrum's acids **41** to provide dihydrocoumarin derivatives **42** in 61-91% yields.



Scheme 15: (a) Yb(OTf)₃ (10%mol%), CH₃NO₂, 100 °C, 1.5 h

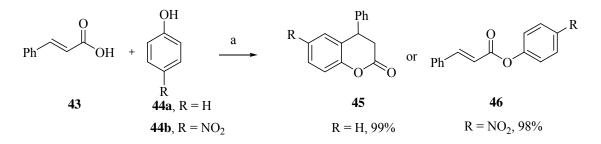
4.1.3 Present work

4.1.3.1 Objective

Literature methods reveal that the preparation of dihydrocoumarins has been accomplished in many ways. However, many of these methods suffer from disadvantages such as lack of substrate generality, the use of large excess of expensive reagents, and the controversy regarding the use of transition metals. For instance, hydroarylation is substrate specific and occurs only with electron-rich phenols and cinnamic acids.⁸

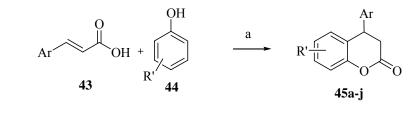
4.1.3.2 Results and Discussion

In our study, for the preparation of phenylcinnamate (46), we visualized *p*-toluenesulfonic acid-mediated esterification of cinnamic acid (43) with simple phenol (44) could be achieved. Thus, we subjected *p*-toluenesulfonic acid-mediated esterification of simple cinnamic acid with phenol 44a (R = H) under solvent-free condition. We have observed that, under the reaction conditions, it took a different course (hydroarylation) to furnish the corresponding dihydrocoumarin 45 in 99% yield (Scheme 1), However, under identical conditions, cinnamic acid was smoothly esterified with 4-nitrophenol 44b ($R = NO_2$) to furnish the required ester 46 ($R = NO_2$) in 98% yield (Scheme 16).



Scheme 16: (a) cinnamic acid (5 mmol), phenol (5.5 mmol), *p*-toluenesulfonic acid (5 mmol), 125 °C, 3 h.

Surprised by this result, we carried out several experiments systematically to optimize the reaction conditions for this transformation. This hydroarylation reaction failed when carried out in organic solvents (CH_2Cl_2 , $CHCl_3$, C_6H_6 , toluene and DMF, even at reflux temperatures) as well as when using other acid catalysts (camphorsulfonic acid or acetic acid). After several experiments, the combination of *p*-toluenesulfonic acid, phenol and cinnamic acid, all in equimolar amounts and heating at 125 °C for 3 h, was found to be the best, which gave dihydrocoumarin in 99% yield. Systematic study of hydroarylation of various cinnamic acids with substituted phenols was carried out subsequently (**Scheme 17**).



Scheme 17: (a) cinnamic acid (5 mmol), phenol (5.5 mmol), *p*-toluenesulfonic acid (5 mmol), 125 °C, 3 h.

Phenols with halide, alkyl and O-alkyl substituents underwent hydroarylation smoothly with cinnamic acid to give the corresponding dihydrocoumarins **45 a-j** in 89-99%.

Results are presented in Table 1. We observed that, in case of *m*-cresol gave a single

para-substituted product in 87% yield was obtained.

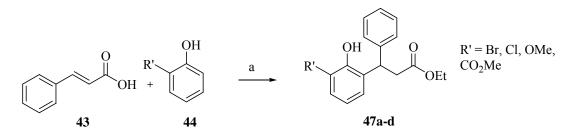
Entry	Ar	R'	Yield of
	Dh		45 (%)
a b	Ph Ph	Н 2-Ме	99 95
D C	Ph	2-Me 3-Me	93 97
d	Ph	4-Me	99
e	Ph	4-Cl	89
f	Ph	$4-Bu^{t}$	89
g	Ph	1-Naphthol	93
h	$4-ClC_6H_4$	Н	87
i	$4-ClC_6H_4$	4-Me	94
j	$4-MeOC_6H_4$	Н	89

Table 1: p-Toluenesulfonic acid-mediatedhydroarylation of cinnamic acids with phenols^a

^a Reaction conditions: cinnamic acid (5 mmol), phenol (5.5 mmol), *p*-toluenesulfonic acid (5 mmol), 125 °C, 3 h.

^b isolated yield after column chromatographic purification.

However, in the case of phenolic substrates with *ortho* substituents such as Cl, Br, OMe and CO₂Me, intramolecular lactonization did not take place; instead the corresponding hydroxy acids were isolated (**Table 2**). In order to make the work-up procedure easier for these substrates, the reaction mixture was quenched with ethyl acetate, followed by addition of water to afford the corresponding hydroxy ethyl esters **47a-d** in excellent yields (**Scheme 18**).



Scheme 18: (a) cinnamic acid (5 mmol), phenol (5.5 mmol), *p*-toluenesulfonic acid (5 mmol), 125 °C, 3 h.

Entry	R'	Yield of
		47 (%)
a	2- Br	92
b	2- Cl	87
С	2-OMe	79
d	$2-CO_2Me$	93

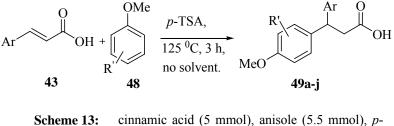
Table	2:	<i>p</i> -Toluenesulfonic	acid	mediated
hydroary	latio	n of cinnamic acids	with phe	enols ^a

^a Reaction conditions: cinnamic acid (5 mmol), phenol (5.5 mmol), *p*-toluenesulfonic acid (5 mmol), 125 °C, 3 h.

^b isolated yield after column chromatographic purification.

^c workup: reaction mixture was quenched with ethyl acetate followed by the addition of water.

In contrast, when anisole was subjected to hydroarylation with cinnamic acid **43** under the same reaction conditions, the corresponding 3-(4-methoxyphenyl)-3-phenylpropanoic acid **49a** (o/p = 1:1) was obtained in 95% yield (**Scheme 13**).



toluenesulfonic acid (5 mmol), 125 °C, 3 h

Subsequently, several anisoles with substituents such as Br, Cl, OMe, etc, were subjected to hydroarylation with cinnamic acids to produce the corresponding carboxylic acids **49aj** in excellent yields, the results of which are presented in **Table 3**. As can be seen, exclusive *para*-selectivity was observed for all the substrates studied (except **1a**), in accordance with the Friedel-Crafts alkylation mechanism.²⁴ However, if the *para* position was blocked, alkylation occurred at the *ortho* position (entry g, Table 3). Other less activated substrates such as toluene failed to undergo hydroarylation. Acetanilide, under the reaction conditions, underwent complete hydrolysis producing aniline. Treatment of chalcone with anisole in the presence of *p*-TSA yielded a mixture of products that was difficult to separate.

Entry	Ar	R'	Yield (%) ^b
а	Ph	Н	95 [°]
b	Ph	2-Br	87
с	Ph	3-Br	88
d	Ph	2-Cl	75
e	Ph	2-Me	91
f	Ph	3-Me	93
g	Ph	4-Me	95 ^d
ĥ	Ph	3-OMe	71
i	$4-ClC_6H_4$	Н	82
j	4-MeOC ₆ H ₄	Н	65

Table 3: *p*-Toluenesulfonic acid-mediated hydroarylation of cinnamic acids with anisoles^a

^aReaction conditions: cinnamic acid (5 mmol), anisole (5.5 mmol), *p*-toluenesulfonic acid (5 mmol), 125 °C, 3 h; ^bisolated yield after column chromatographic purification; also ~ 5% of the corresponding demethylated phenolic compounds were formed; ^c(*ortho : para* = 1:1); ^donly *ortho* product was formed.

Mechanistically, in the case of phenols, formation of phenolic esters followed by intramolecular Friedel-Crafts type cyclization leads to dihydrocoumarin derivatives **45a**-**j**.²⁴ This observation was experimentally proved, substantiated by with the evidence of exclusive formation of *ortho* products. In the case of anisoles, protonation of cinnamic acids leads to a highly electrophilc benzylic carbon such that Friedel-Crafts type alkylation with electron-rich anisole took place producing 3-(4-methoxyphenyl)-3-phenylpropanoic acids **49a-j**.

The formation of all products were confirmed unambiguously from their corresponding spectral analysis. For example, ¹H NMR of the **45a** showed characteristic signals at δ

2.32 (dd) and 4.34 (t) due to methylene (CH₂) and methine (CH) protons respectively. Its ¹³C NMR spectrum showed typical signals at δ 36.84, 40.43 and 167.4 corresponding to the methylene (CH₂), methine (CH) and ester carbonyl carbon (CO₂Ar) respectively. Its IR spectrum showed typical absorption band at 1772 cm⁻¹ confirming the dihydrocoumarin core (**Fig. 2**).

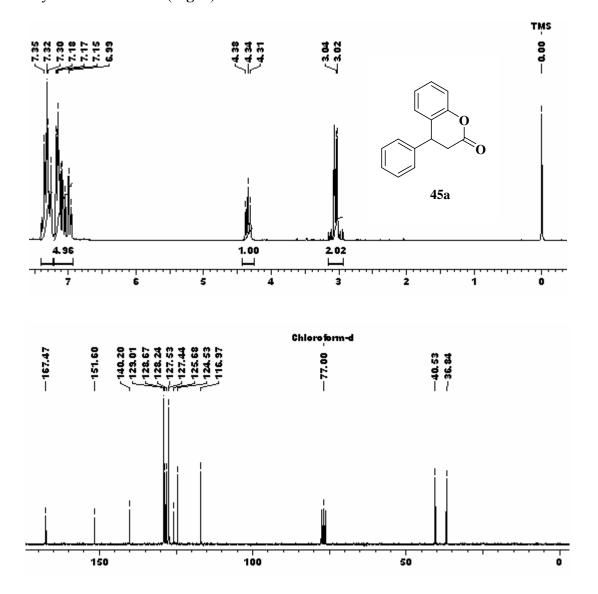


Fig. 2: ¹H and ¹³C-NMR spectra of dihydrocoumarin 45

¹H NMR spectrum of **47** showed characteristic signals at δ 1.12 (t) and 4.04 (q) due to protons of ethyl group, Also typical signals at 2.07 (dd), 4.90 (t) and 5.89 (s) corresponding to the methylene (CH₂) and methine (CH) and phenolic hydroxyl (ArOH) protons respectively. Its ¹³C NMR showed characteristic signals at δ 40.9, 60.4 and 171.8 due to methylene (CH₂CH) and methine (CH₂CH) and ester carbonyl carbon respectively. Its IR spectrum showed typical absorption bands at 1733 and 2918 cm⁻¹ confirming ester and phenol moieties in **47** (Fig. 3).

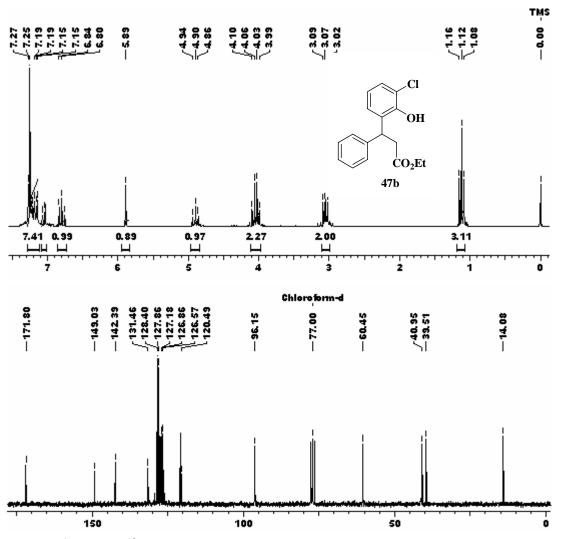


Fig. 3: ¹H and ¹³C NMR spectra of ethyl 3-(3-chloro-2-hydroxyphenyl)-3-phenylpropanoate (47b)

Hydroarylation

¹H NMR spectrum of **49a** showed characteristic signals at δ 3.76 (s), 3.04 (d) and 4.47 (t) due to methyl (OC**H**₃), methylene (C**H**₂), and methine C**H**) protons respectively. Its ¹³C NMR showed signals signals at δ 55.08, 40.58 and 45.72 due to methyl, methylene and methine carbon respectively.

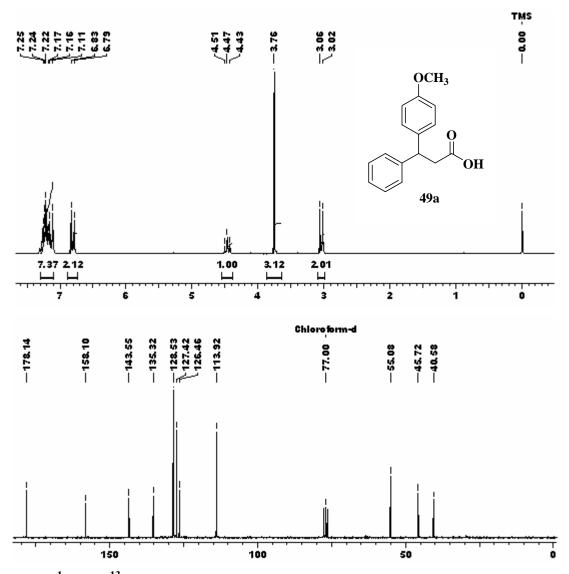


Fig. 4: ¹H and ¹³C NMR spectra of 3-(4-methoxyphenyl)-3-phenylpropanoic acid (49a)

4.1.4 Conclusion

In conclusion, we have developed a convenient, practical, metal and solvent free process for hydroarylation of cinnamic acids with phenols and anisoles mediated by *p*toluenesulfonic acid affording dihydrocoumarins **3** and 3-(4-methoxyphenyl)-3phenylpropanoic acids **7a-j**, respectively, in good to high yields. High regioselectivity, easy handling, broad substrate scope and the use of cheap *p*-toluenesulfonic acid as acid mediator are some of the advantages of this methodology.

4.1.5 Experimental section

General experimental procedure for hydroarylation of cinnamic acid with substituted phenols.

To the 25 ml RB flask equipped with reflux condenser, were charged phenol (5 mmol), cinnamic acid (5 mmol) and *p*-TSA (5 mmol). Reaction mixture was heated to 125-130°C under nitrogen atmosphere for 3 h. Reaction mixture was cooled and diluted with ethyl acetate (50 mL). The organic layer was washed with water (2 x 50 mL) and brine (50 mL). The organic layer was dried over anhydrous sodium sulphate, concentrated under reduced pressure. Purified by column chromatography using flash silica gel (230-400 Mesh) using 5%ethyl acetate/petroleum ether as eluent.

4-Phenylchroman-2-one (45a):

Yield: 99%, gum, **IR** (CHCl₃): 752, 919, 1135, 1218, 1456, 1610, 1772 cm⁻¹; ¹**H** NMR (200 MHz, CDCl₃): δ 3.03 (dd, J = 2.2, 6.8 Hz ,2H), 4.34 (t, J = 6.8, 1H), 6.98 (dd, J = 1.8, 7.2 Hz 1H), 7.04-7.18 (m, 4H), 7.25-7.38 (m, 4H); ¹³C NMR (50 MHz, CDCl₃): δ 36.84, 40.53, 116.97, 124.53, 125.68, 127.44, 127.53, 128.24, 128.67, 129.01, 140.20, 151.60, 167.47; **Analysis** C₁₅H₁₂O₂ requires C, 80.34; H, 5.39; found C, 80.35; H, 5.38%.

8-Methyl-4-phenylchroman-2-one (45b):

Yield: 95%, gum, **IR** (CHCl₃)): 757, 917, 1136, 1225, 1470, 1605, 1775 cm⁻¹; ¹H NMR (200 MHz, CDCl₃) δ 2.36 (s, 3 H), 3,03 (d, J = 6.6 Hz, 2 H), 4.32 (t, J = 6.6 Hz, 1 H), 6.80 (d, J = 7.5 Hz, 1H), 6.97 (t, J = 7.5 Hz, 1H), 7.13-7.17 (m, 3H), 7.25-7.37 (m, 3 H); ¹³C NMR (50 MHz, CDCl₃): δ 15.85, 36.93, 40.83,124.05,125.57, 125.80, 126.38, 127.52, 127.54, 129.05, 130.25, 140.41, 149.99, 167.45; **Analysis** C₁₆H₁₄O₂ requires C, 80.65; H, 5.92; found C, 80.64; H, 5.93%.

7-Methyl-4-phenylchroman-2-one (45c):

Yield: 97%, gum, **IR** (CHCl₃)): 757, 914, 1133, 1232, 1476, 1610, 1775 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 2.36 (s, 3 H), 3,04 (dd, J =1.8, 6.8 Hz, 2H), 4.31 (t, J = 6.8Hz, 1H), 6.84-7.06 (m, 3H), 7.14-7.40 (m, 5H); ¹³C NMR (50 MHz, CDCl₃): δ 20.9, 37.0, 40.2, 117.3, 122.5, 125.2, 127.3, 127.3, 127.9, 128.9, 138.9, 140.4, 151.4, 167.6; **Analysis** C₁₆H₁₄O₂ requires C, 80.65; H, 5.92; found C, 80.63; H, 5.94%.

6-Methyl-4-phenylchroman-2-one (45d):

Yield: 99%, gum, **IR** (CHCl₃): 752, 919, 1135, 1218, 1456, 1610, 1772 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 2.20 (s, 3 H), 3.01 (dd, J = 2.7, 6.8 Hz, 2 H), 4.28 (t, J = 6.8 Hz, 1H), 6.76 (d, J = 2 Hz, 1H), 6.98-7.16 (m, 4H), 7.25-7.39 (m, 3H); ¹³C NMR (50 MHz, CDCl₃): δ 20.6, 36.8, 40.5, 116.6, 125.2, 127.3, 127.4, 128.5, 128.9, 129.1, 133.9, 140.4, 149.5, 167.3; **Analysis** C₁₆H₁₄O₂ requires C, 80.65; H, 5.92; found C, 80.63; H, 5.94%.

6-Chloro-4-phenylchroman-2-one (45e)

Yield: 89%, gum, **IR** (CHCl₃): 699, 1217, 759, 880, 925, 1489, 1589, 1602, 1777cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 3.04 (dd, *J* = 2.8, 3.8 Hz, 2 H), 4.31 (t, *J* = 6.9 Hz, 1H), 6.94 (d, *J* = 2.5 Hz, 1H), 7.07 (d, *J* = 8.7 Hz, 1H), 7.15 (dd, *J* = 2.1, 7.7 Hz, 2H), 7.217.41 (m, 4H); ¹³C NMR (50 MHz, CDCl₃): δ 36.4, 40.4, 118.3, 127.3, 127.4, 127.8, 128.0, 128.75, 129.2, 129.7, 139.3, 150.0, 167.0; **Analysis** for C₁₉H₂₀O₂ requires C, 81.40; H, 7.19; O, 11.41; found C, 81.38; H, 7.20%.

6-tert-Butyl-4-phenylchroman-2-one (45f):

Yield: 89%, gum, **IR**(**CHCl**₃): 752, 919, 1135, 1218, 1456, 1610, 1772 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃) δ 1.24 (s, 9 H), 3.02 (dd, *J* = 3.6, 6.4 Hz, 2 H), 4.32 (t, *J* = 6.4 Hz, 1H), 6.98 (d, *J* = 2.1 Hz, 1H), 7.05 (d, *J* = 8.6 Hz,1H), 7.13 (dd, *J* = 2.0, 7.9 Hz, 2H), 7.25-7.36 (m, 4H); ¹³**C NMR** (50 MHz, CDCl₃): δ 31.3, 34.3, 37.2, 40.9, 116.5, 124.7, 125.1, 125.6, 127.4, 127.4, 129.0, 140.6, 147.5, 149.5, 167.4; **Analysis** C₁₉H₂₀O₂ requires C, 81.40; H, 7.19; O, 11.41; found C, 81.38; H, 7.20%.

3,4-Dihydro-4-phenylbenzo[*h*]chromen-2-one (45g):

Yield: 93%, gum, **IR** (CHCl₃): 756, 1134, 1215, 1377, 1506, 1766 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 3.09-3.17 (dd, J = 6.6, 7.3 Hz, 2H), 4.45 (t, J = 6.6 Hz, 1H), 7.05-7.18 (m, 3H), 7.27-7.36 (m, 3H), 7.51-7.58 (m, 3H), 7.78-7.83 (m, 1H), 8.23-8.33 (m, 1H); ¹³**C NMR** (50 MHz, CDCl₃): δ 37.0, 40.9, 119.7, 121.2, 123.6, 124.0, 125.1, 126.5, 126.69, 127.3, 127.4, 127.5, 129.0, 133.5, 140.5, 146.6, 166.8; **Analysis** for C₁₉H₁₄O₂ requires C, 83.19; H, 5.14; found C, 83.20; H, 5.13%.

4-(4-Chlorophenyl)chroman-2-one (45h):

Yield: 87%, gum, **IR** (CHCl₃)): 757, 919, 1134, 1218, 1460, 1614, 1775 cm⁻¹; ¹**H** NMR (200 MHz, CDCl₃): δ 3.00-3.07 (dd, *J* = 6.3, 7.7 Hz, 2H), 4.34 (t, *J* = 6.8 Hz, 1H), 6.97 (d, *J* = 7.7 Hz, 1H), 7.06-7.16 (m, 4H), 7.28-7.36 (m, 3H); ¹³C NMR (50 MHz, CDCl₃): δ 36.7, 39.9, 117.1, 124.6, 125.0, 128.1, 128.8, 128.9, 129.1, 133.3, 138.7, 151.5, 167.1; **Analysis** for C₁₅H₁₁ClO₂ requires C, 69.64; H, 4.29; Cl, 13.70; found C, 69.62; H, 4.30; Cl, 13.71%.

4-(4-Chlorophenyl)-6-methylchroman-2-one (45i):

Yield: 94%, gum, **IR** (CHCl₃): 757, 1014, 1147, 1492, 1766 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 2.27 (s, 3H), 2.97-3.04 (dd, J = 6.1, 7.8 Hz, 2H), 4.28 (t, J = 6.5 Hz, 1H), 6.77 (d, J = 1.8 Hz, 1H), 7.00-7.14 (m, 4H), 7.30-7.34 (m, 2H); ¹³C **NMR** (50 MHz, CDCl₃): δ **Analysis** for C₁₆H₁₃O₂ requires C, 70.46; H, 4.80; Cl, 13.00; found C, 70.44; H, 4.79; Cl, 12.98%.

4-(4-Methoxyphenyl)chroman-2-one (45j):

Yield: 89%, gum, **IR** (CHCl₃): 758, 1018, 1147, 14502, 1767 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 2.99-3.05 (dd, *J* = 6.1, 7.7 Hz, 2H), 3.80 (s, 3H), 4.30 (t, *J* = 6.7 Hz, 1H), 6.87 (d, *J* = 7.7 Hz, 2H), 6.96-7.00 (dd, *J* = 1.5, 7.5 Hz, 1H), 7.06-7.14 (m, 4H), 7.26-7.33 (m, 1H); ¹³**C NMR** (50 MHz, CDCl₃): δ 37.0, 39.6, 55.1, 114.3, 116.9, 124.5, 126.0, 128.4, 128.5, 132.0, 151.5, 158.8, 167.6; **Analysis** for C₁₆H₁₄O₂ requires C, 75.57; H, 5.55; found C, 75.35; H, 5.44%.

Ethyl 3-(3-bromo-2-hydroxyphenyl)-3-phenylpropanoate (46a):

Yield: 92%, gum, IR (CHCl₃): 757, 1215, 1301, 1440, 1490, 1676, 1733, 3153 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.11 (t, J = 7.1 Hz, 3H), 3.05-3.12 (dd, J = 4.6, 8.3 Hz, 2H), 4.07 (q, J = 7.1 Hz, 2H), 4.92 (t, J = 8.1 Hz, 1H), 5.40 (s, 1H), 6.70 (t, J = 8.1 Hz, 1H), 7.97 (dd, J = 1.8, 8.1 Hz, 1H), 7.10-7.27 (m, 6H); ¹³C NMR (50 MHz, CDCl₃): δ 13.0, 38.5, 40.7, 60.4, 113.4, 122.5, 126.7, 127.1, 127.9, 128.6, 131.47, 142.8, 152.0, 173.8; Analysis for C₁₇H₁₇BrO₃ requires C, 58.47; H, 4.91; found C, 58.31; H, 4.83%.

Ethyl 3-(3-chloro-2-hydroxyphenyl)-3-phenylpropanoate (46b):

Yield: 84%, gum, **IR** (CHCl₃): 756, 1020, 1215, 1398, 1454, 1733, 2918 cm⁻¹; ¹**H** NMR (200 MHz, CDCl₃): δ 1.12 (t, J = 7.1 Hz, 3H), 3.02-3.09 (dd, J = 4.4, 8.1 Hz, 2H), 4.05 (q, J = 7.1 Hz, 2H), 4.90 (t, J = 8.1 Hz, 1H), 5.89 (s, 1H), 6.80 (t, J = 7.8 Hz, 1H), 7.03-7.08 (dd, J = 1.5, 7.8 Hz, 1H), 7.15-7.27 (m, 6H); ¹³C NMR (50 MHz, CDCl₃): δ 14.08, 39.51, 40.95, 60.45, 120.49, 126.57, 126.86, 127.18, 127.86, 128.40, 131.46, 142.39, 149.03, 171.80; **Analysis** for C₁₇H₁₇ClO₃ requires C, 67.00; H, 5.62; Cl, 11.63; found C, 67.02; H, 5.60; Cl, 11.62%.

Ethyl 3-(2-hydroxy-3-methoxyphenyl)-3-phenylpropanoate (46c):

Yield: 79%, gum, **IR** (CHCl₃): 757, 1031, 1215, 1265, 1514, 1731, 2939 cm⁻¹; ¹**H NMR** (200 MHz): δ 1.10 (t, *J* = 7.2 Hz, 3H), 3.08 (dd, *J* = 4.7, 8.0 Hz, 2H), 3.83 (s, 3 H), 4.03 (q, *J* = 7.2 Hz, 2H), 4.92 (t, *J* = 8 Hz, 1H), 5.83 (bs, 1H) 6.58-6.80 (m, 3H), 7.15-7.34 (m, 5H); ¹³**C NMR** (50 MHz, CDCl₃): δ 14.9, 39.5, 40.4, 55.9, 61.0, 113.1, 122.1, 122.8, 126.4, 128.8, 129.4, 133.8, 144.0, 151.0, 173.0; **Analysis** C₁₈H₂₀O₄ requires C, 71.98; H, 6.71; found C, 71.97; H, 6.69%.

Methyl 3-(2-(ethoxycarbonyl)-1-phenylethyl)-2-hydroxybenzoate (46d):

Yield: 93%, gum, IR (CHCl₃): 757, 1031, 1215, 1265, 1514, 1731, 2939 cm⁻¹; ¹H NMR (200 MHz): δ 1.10 (t, J = 7.2 Hz, 3H), 3.02 (d, J = 7.9 Hz, 2H), 3.93 (s, 3H), 4.03 (q, J =7.2 Hz, 2H), 4.49 (d, J = 7.9 Hz, 1H), 6.89 (d, J = 8.6 Hz, 1H), 7.14-7.37 (m, 6H), 7.74 (d, J = 2.4 Hz, 1H), 10.62 (br s, 1H); ¹³C NMR (50 MHz, CDCl₃): δ 14.2, 40.4, 45.9, 51.5, 62.2, 112.0, 117.8, 126.6, 127.3, 128.3, 128.5, 129.7, 134.0, 135.1, 143.1, 160.3, 170.2, 171.7; Analysis for C₁₉H₂₀O₅ requires C, 69.50; H, 6.14; found C, 69.31; H, 6.08%.

Chapter IV

195

General experimental procedure for hydroarylation of cinnamic acid with substituted anisoles.

To the 25 ml RB flask equipped with reflux condenser, were charged anisole (5 mmol), cinnamic acid (5 mmol) and *p*-TSA (5 mmol). Reaction mixture was heated to 125-130°C for 3 h. Reaction mixture was cooled and diluted with ethyl acetate (50 mL). The organic layer was washed with water (2 x 50 mL) and brine (50 mL). The organic layer was dried over anhyd. Na₂SO₄, concentrated under reduced pressure to give the crude product. The crude product was purified by column chromatography using flash silica gel (230-400 Mesh) using 30% ethyl acetate–petroleum ether as eluent gave products **49a-i** in pure form.

3-(4-Methoxyphenyl)-3-phenylpropanoic acid (49a)

Yield: 95%; gum, **IR** (CHCl₃): 757, 1031, 1217, 1247, 1512, 1706, 2931 cm⁻¹; ¹**H** NMR (200 MHz, CDCl₃): δ 3.04 (d, J = 7.9 Hz , 2H), 3.76 (s, 3H), 4.47 (t, J = 7.9 Hz, 1H), 6.81 (d, J = 8.7 Hz, 2H), 7.11-7.31 (m, 7H); ¹³C NMR (50 MHz, CDCl₃): δ 40.5, 45.7, 55.0, 113.9, 126.4, 127.4, 128.5, 135.3, 143.5, 158.1, 178.1; **Analysis** C₁₆H₁₆O₃ requires C, 74.98; H, 6.29; found C, 74.90; H, 6.23%.

3-(3-Bromo-4-methoxyphenyl)-3-phenylpropanoic acid (49b):

Yield: 87%; gum, **IR** (CHCl₃, cm⁻¹): 732, 910, 1055, 1282, 1494, 1712, 2925, 3029 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 3.03 (d, *J* = 7.8 Hz, 2H), 3.83 (s, 3H), 4.43 (t, *J* = 7.8 Hz, 1H), 6.79 (d, *J* = 8.5 Hz, 1H), 7.12 (dd, *J* = 2.0, 8.5 Hz, 1H), 7.17-7.32 (m, 5H), 7.38 (d, *J* = 2.0 Hz, 1H); ¹³**C NMR** (50 MHz, CDCl₃): δ 40.1, 45.2, 55.8, 111.4, 111.7, 126.5, 127.2, 127.3, 128.4, 132.1, 136.7, 142.6, 154.2, 177.5; **Analysis** for C₁₆H₁₅BrO₃ requires C, 57.33; H, 4.51; found C, 57.32; H, 4.54%.

3-(2-Bromo-4-methoxyphenyl)-3-phenylpropanoic acid (49c):

Yield: 88%, gum, **IR** (CHCl₃): 756, 1035, 1217, 1492, 1604, 1712, 2358, 3020, 3274 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 3.03 (d, *J* = 7.8 Hz, 2H), 3.83 (s, 3H), 4.43 (t, *J* = 7.8 Hz, 1H), 6.79 (d, *J* = 8.5 Hz, 1H), 7.10-7.32 (m, 6H), 7.38 (d, *J* = 2.0 Hz, 1H); ¹³C NMR (50 MHz, CDCl₃): δ 39.2, 43.5, 54.1, 112.4, 116.9, 123.4, 125.1, 126.6, 127.1, 127.6, 133.2, 141.5, 157.1, 171.6; **Analysis** for C₁₆H₁₅BrO₃ requires C, 57.33; H, 4.51; found C, 57.32; H, 4.54%.

3-(3-Chloro-4-methoxyphenyl)-3-phenylpropanoic acid (49d):

Yield: 75%, gum, **IR** (CHCl₃): 756, 1056, 1215, 1495, 1714, 2935 cm⁻¹; ¹**H** NMR (200 MHz, CDCl₃), 3.04 (d, J = 8.0 Hz, 2H), 3.85 (s, 3H), 4.44 (t, J = 7.8 Hz, 1H), 6.84 (d, J = 8.6 Hz, 1H), 7.09 (dd, J = 2.0, 8.6 Hz, 1H), 7.15-7.33 (m, 6H); ¹³C NMR (50 MHz, CDCl₃): δ 40.3, 46.2, 55.8, 111.49, 122.2, 126.5, 127.1, 127.4, 128.4, 136.1, 136.7, 143.6, 153.2, 177.6; **Analysis** for C₁₆H₁₅ClO₃ requires C, 66.10; H, 5.20; found C, 66.08; H, 5.19%.

3-(4-Methoxy-3-methylphenyl)-3-phenylpropanoic acid (49e):

Yield: 91%, gum, **IR** (CHCl₃) 757, 1215, 1253, 1506, 1710, 3020 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 2.15 (s, 3H), 3.03 (d, J = 7.9 Hz , 2H), 3.77 (s, 3H), 4.43 (t J = 7.9 Hz, 1H), 6.72 (d, J = 8.2 Hz, 1H), 6.97 (dd, J = 2.4, 8.2 Hz, 1H), 7.04 (d, J = 2.4 Hz, 1H), 7.16-7.27 (m, 5H); ¹³**C NMR** (50 MHz, CDCl₃): δ 16.3, 40.6, 45.7, 55.2, 109.8, 125.4, 126.4, 126.6, 127.4, 128.5, 134.8, 143.7, 156.3, 178.0; **Analysis** C₁₇H₁₈O₃ requires C, 75.53; H, 6.71; found C, 75.55; H, 6.73%.

3-(4-Methoxy-2-methylphenyl)-3-phenylpropanoic acid (49f):

Yield: 93%, gum, **IR** (CHCl₃): 757, 1215, 1238, 1506, 1708, 2345, 3020, 3236 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 2.30 (s, 3H), 3.4 (dd, J =1.8, 8.1 Hz, 2H) 3.73 (s, 3H), 4.85 (t, J = 8.1 Hz, 1H), 6.59-6.79 (m, 2H), 6.97 (d, J = 8.3 Hz, 1H), 7.15-7.25 (m, 5H); ¹³**C NMR** (50 MHz, CDCl₃): δ 21.3, 39.3, 39.8, 55.2, 111.7, 121.0, 126.1, 127.5, 12.7, 128.2, 128.7, 137.5, 143.1, 156.6, 178.1; **Analysis** for C₁₇H₁₈O₃ requires C, 75.53; H, 6.71; found C, 75.54; H, 6.74%.

3-(2-Methoxy-5-methylphenyl)-3-phenylpropanoic acid (49g):

Yield: 95%; gum, IR (CHCl₃): 767, 1027, 1132, 1230, 1502, 1712, 2921 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 2.23 (s, 3H), 3.04 (d, J = 7.6 Hz, 2 H), 3.72 (s, 3H), 4.87 (t, J= 7.6 Hz, 1H), 6.71 (d, J = 8.5 Hz, 1H), 6.88 (d, J = 1.6 Hz, 1H), 6.96 (dd, J = 1.6, 8.5 Hz, 1H), 7.14-7.26 (m, 5H); ¹³C NMR (50 MHz, CDCl₃): δ 20.5, 39.3, 39.9, 55.4, 110.7, 126.1, 127.7, 127.8, 128.2, 128.4, 129.5, 131.4, 142.9, 154.6, 178.6; Analysis C₁₇H₁₈O₃ requires C, 75.53; H, 6.71; found C, 75.52; H, 6.73%.

3-(2,4-Dimethoxyphenyl)-3-phenylpropanoic acid (49h):

Yield 71%; gum, IR (CHCl₃): 759, 1031, 1213, 1458, 1610, 1708, 2360, 2925, 3014 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 3.03 (dd, J = 1.8, 7.9 Hz, 2H), 3.72 (s, 3H), 3.76 (s, 3H) 4.81 (t, J = 7.9 Hz, 1H), 6.37-6.43 (m, 2H), 6.98 (d, J = 9.1 Hz, 1H), 7.13-7.26 (m, 5H); ¹³C NMR (50 MHz, CDCl₃): δ 39.4, 39.6, 55.2, 55.3, 98.7, 103.9, 124.2, 126.1, 127.7, 128.1, 128.2, 143.2, 157.6, 159.4, 178.1; Analysis for C₁₇H₁₈O₄ requires C, 71.31; H, 6.34; found C, 71.34; H, 6.33%.

3,3-Bis(4-methoxyphenyl)propanoic acid (49j):

Yield: 65%, gum, **IR** (CHCl₃): 575, 1033, 1232, 1247, 1510, 1710, 2360, 2927, 3020 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃) δ 3.02 (d, *J* = 7.8 Hz, 2H), 3.75 (s, 6H), 4.42 (t, *J* = 7.8

Hz, 1H), 6.80 (d, J = 8.7 Hz, 4H), 7.12 (d, J = 8.7 Hz, 4H); ¹³C NMR (50 MHz, CDCl₃): δ 40.7, 44.9, 55.1, 113.8, 128.4, 135.7, 158.0, 177.4; **Analysis** for C₁₇H₁₈O₄ requires C, 71.31; H, 6.34; O, found C, 71.30; H, 6.31%.

3-(4-Chlorophenyl)-3-(4-methoxyphenyl)propanoic acid (49i):

Yield: 82%, gum, IR (CHCl₃): 756, 1251, 1512, 1606, 1708, 2360, 2925, 3018, 3139 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 3.02 (d, *J* = 7.9 Hz, 2H), 3.77 (s, 3H), 4.45 (t, *J* = 7.9 Hz, 1H), 6.82 (d, *J* = 8.8 Hz, 2H), 7.09-7.16 (dd, *J* = 7.0, 8.7 Hz, 4H), 7.25 (d, *J* = 8.8 Hz, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 40.4, 55.1, 114.0, 128.4, 128.6, 128.8, 132.2, 134.82, 142.0, 158.2, 177.6; Analysis for C₁₆H₁₅ClO₃ requires C, 66.10; H, 5.20; found C, 66.11; H, 5.17%.

Section II:

Cu(OTf)₂-catalyzed α -halogenation of ketones with 1,3-dichloro-5,5dimethylhydantoin and *N*-bromosuccinimide.

4.2.1 Introduction

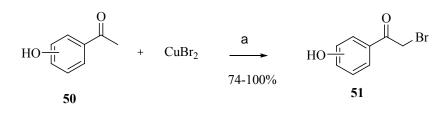
Halogenation of ketones at the α -position is a fundamental process in organic chemistry for a wide scope of chemical transformations.²⁵ The development of new methods for such halogenations of organic compounds has been studied extensively. Carbonyl compounds have been halogenated at the α -position by numerous reagents. Generally, direct α -halogenation of carbonyl compounds has been achieved in strong acidic and relatively vigorous reaction conditions. A milder route for α -chlorination involves the conversion of ketones to the corresponding enol ethers or enol silanes followed by electrophilic halogenation to give α -halo ketones. Metal halides like cupric halide are also used in stoichiometric amounts for halogenation of aldehydes, ketones, enol ethers, enol silanes etc.

4.2.2 Review of literature

Literature search revealed that halogenations of ketones has been achieved by numerous methods.²⁵ Some of the recent reports are described below.

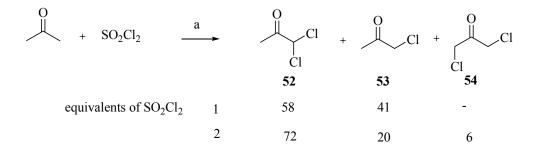
Ostrum's approach (1964)²⁶

Ostrum *et al.* have reported α -bromination of hydroxyacetophenones **50** with stoichiometric amounts of CuBr₂ under the heterogeneous conditions to give α -bromo acetophenones **51** in high yields. Use of CuBr₂ in excess is a limitation of reaction (Scheme 19).



Kaufman's approach (1964)²⁷

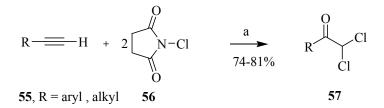
Kaufman's *et al.* have described the use of sulfuryl chloride (SO₂Cl₂) for halogenation of various ketones. For example, α -chlorination of acetone resulted in poor selectivity of the chlorinated products (**52-54**) (Scheme 20).



Scheme 20: ketone, SO₂Cl₂ (1-2 equiv.), 30-40 °C, 2-3 h.

Reed's approach (1964)²⁸

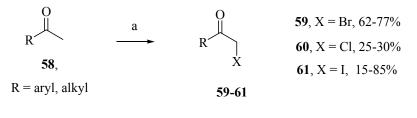
Reed *et al.* have described the use of *N*-chlorosuccinimide (**56**) in combination with water for oxidative chlorination of acetylenes **55** to give dicloroketones **57** in 74-81% yields (**Scheme 21**).



Scheme 21: (a) MeOH, 25 °C, 3 h, then conc. HCl reflux, 12 h.

Pillai's approach (1989)²⁹

Pillai *et al.* have used poly-*N*-haloacrylamide, prepared from commercially available polyacrylamide (PA), a new solid phase polymeric reagents used for the halogenation of ketones **58** to give α -haloketones **59-61** (X = Br, Cl and I) (Scheme 22).



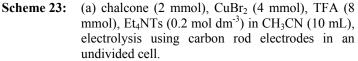
Scheme 22: (a) ketone (5 mmol), CHCl₃ (10 mL), polymeric reagent (3-4 molar equiv.), 10 % sulphuric acid, 60 °C, 8-12 h.

Mitani's Approach (1991)³⁰

Mitani et al. have reported α -bromination of chalcones 62 with CuBr₂ to give α -bromo

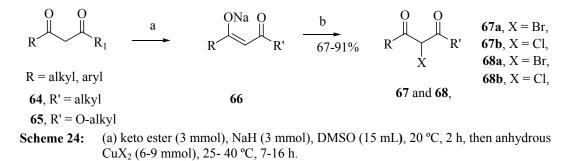
chalcones 63 (Scheme 23).





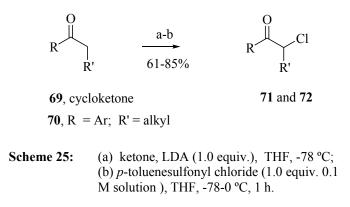
Dai's approach (1993)³¹

Dai *et al.* have reported a two step procedure for α -halogenation of β -dicarbonyl derivatives **64** and **65** to give α -halodicarbonyl derivatives **67a-b** and **68a-b** in high yields (Scheme 24).



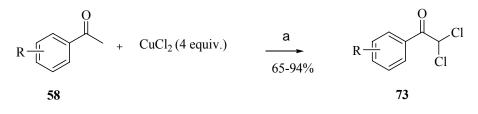
Brummond's approach (1999)³²

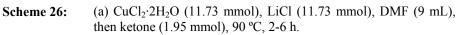
Brummond *et al.* have reported two-step procedures for α -chlorination of ketones **69** and **70**. The procedure involves initial formation of a kinetic enolate of ketones (LDA) and the addition of *p*-toluenesulfonyl chloride as a positive chlorine source to give α -chloro cycloalkanones **71** and α -chloroacetophenones **72** in high yields (**Scheme 25**).



Peppe's approach (2002)³³

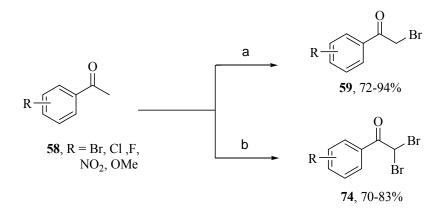
Peppe *et al.* have used execess of CuCl₂ for dichlorination of acetophenones **58** in dimethylformamide to produce the corresponding α,α -dichloroacetophenones **73** in high yields (**Scheme 26**).





Paul's approach (2003)³⁴

Paul *et al.* have reported the use of dioxane–dibromide complex and silica gel under microwave irradiation for the α -bromination of substituted acetophenones **58.** Acetophenones react with dioxane- dibromide under solvent-free and microwave irradiation condition to give the corresponding conditions α -bromoacetophenones **59** and α, α' -bromoacetophenones **74** in high yields (**Scheme 27**).

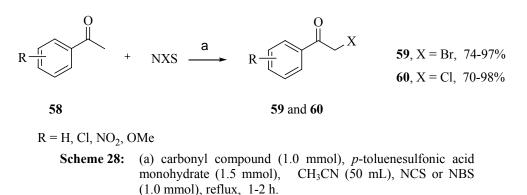


Scheme 27: (a) dioxane–dibromide (1.1 equiv.) and silica gel (60–120 mesh, 2 g), microwave , 1-180 min; (b) dioxane–dibromide (2.5 equiv.) and silica gel (60–120 mesh, 5 g), microwave , 1-180 min.

Lee's approach (2003)³⁵

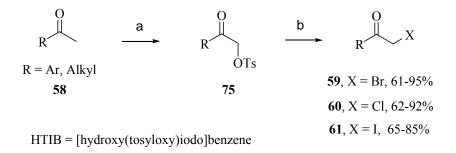
Lee *et al.* have used *p*-toluenesulphonic acid-mediated α -bromination of ketones 58 to

afford the corresponding α -bromoketones **59** in high yields (Scheme 28).



Lee's approach (2004)³⁶

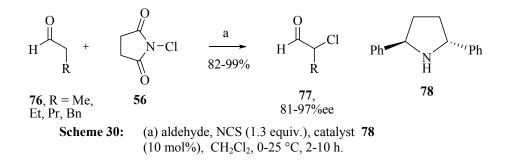
Lee *et al.* have described the α -halogenation of carbonyl compounds using hypervalent iodine(III)sulfonates promoted by microwave irradiation under solvent-free conditions. Halogenation of ketone involves sequential reaction of the carbonyl compounds with [hydroxy(tosyloxy)iodo]benzene (Koser's reagent, HTIB) to produce α -tosyloxycarbonyl intermediate **75** followed by its reaction with MgX₂ (X = Br, Cl, and I) gave α -halo carbonyl derivatives **59**, **60** and **61(Scheme 29)**.



Scheme 29: (a) carbonyl compound (1.0 mmol), HTIB (1.2 mmol) MWI (700 W), 90 sec, 25 °C, MgX₂ (2 mmol), MWI (700W), 120 sec, 25 °C.

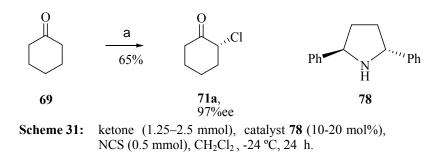
Jørgensen's approach (2004)³⁷

Jørgensen *et al.* have reported an organo-catalytic approach to the asymmetric α chlorination of aldehydes 76 using NCS as the chlorine source that afforded optically active α -chloroaldehydes 77 in high yields and high optical purity (Scheme 30).



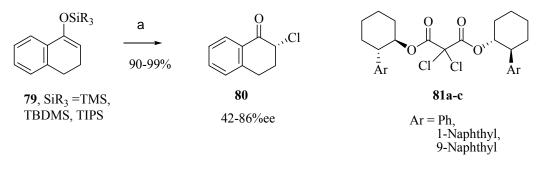
Jørgensen's approach (2004)³⁸

In another report, Jørgensen *et al.* have described an organo-catalytic asymmetric α chlorination of ketones **69** using NCS as the chlorine source that afforded optically active α -chloroketones **71a** in moderate yields with excellent optical purity (**Scheme 31**).



Yamamoto's approach (2004)³⁹

Yamamoto *et al.* have used chiral chlorine sources **81a-c** in combination with $ZrCl_4$ for the chlorination of silyl enol ether **79** to give α -chloro ketones **80** in moderate optical purities with high yields (**Scheme 32**).

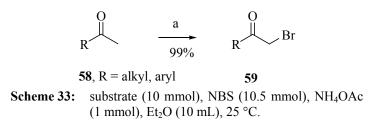


Scheme 32: (a) Enolether, ZrCl₄(1 equiv.), CH₂Cl₂, -78 °C, 81 (1 equiv.), 1.5-2 h.

Tanemura's approach (2004)⁴⁰

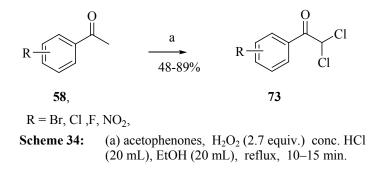
Tanemura et al. have reported NH₄OAc-catalyzed α-bromination of acetophenones 58 to

give α -bromoacetophenones **59** in high yields (Scheme **33**).



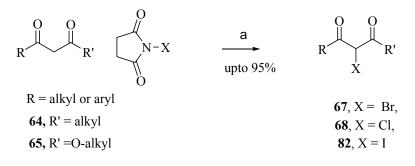
Terent'ev's approach⁴¹

Terent'ev *et al.* have used conc. HCl in combination with H_2O_2 as an effective chlorine source for the dichlorination of acetophenones **58** to give α, α -dichloroacetophenones **73** in good yields (**Scheme 34**).



Yadav's approach (2006)⁴²

Yadav *et al.* have described α -halogenation of 1,3-diketones **64** and 1,3-ketoesters **65** in an ionic liquid [Bmim]PF₆ with *N*-halosuccinimide to give the corresponding α -halo ketone derivatives **67**, **68** and **82** (Scheme 35).



Scheme 35: (a) 1,3-ketoester (1 mmol), *N*-halosuccinimide (1.05 mmol), [Bmim]PF₆ (2 mL), 25 °C, 10-60 h.

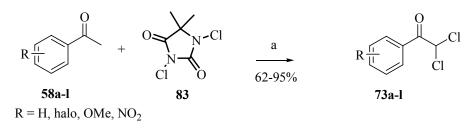
4.2.3 Present work

4.2.3.1 Objective

Although several reagent systems are known in the literature for α -halogenation of carbonyl compounds, these are associated with certain drawbacks such as generality, harsh reaction conditions, stoichiometric amounts of the catalyst, use of toxic gases etc. This provides scope for development of milder conditions for α -halogenation of organic carbonyl compounds. In particular α -Halogenation of ketones with metal halides (CuX₂) have been extensively studied to obtain various halo derivatives. Major drawback of this reaction is the use of metal halides in large excess. In this section, we describe Cu(OTf)₂-catalyzed α -halogenation of ketones using 1,3-dichloro-5,5'-dimethylhydantoin and *N*-bromosuccinimde as halogen sources.

4.2.3.2 Results and Discussion

In continuation of our work⁴³ on Cu(OTf)₂-catalyzed transformations, we became interested in employing Cu(OTf)₂, being a mild Lewis acid catalyst, for α -halogenation of ketone using 1,3-dichloro-5,5'-dimethylhydantoin as electrophilic chlorine source.⁴⁴ Accordingly, we subjected acetophenone **58a** to Cu(OTf)₂-catalyzed chlorination of with 1,3-dichloro-5,5'-dimethylhydantoin (**83**, 1 equiv.), which provided 2,2-dichloro-1-phenylethanone **73a** in 92% yield (Scheme 36).



Scheme 36: (a) Cu(OTf)₂ (1mol%), CHCl₃, 80 °C.

Encouraged by this result, we have screened various Lewis acids such as Cu(OTf), Cu(OAc)₂, CuCl₂, CuCl, CuI, Co(OAc)₂ and CoCl₂ for the chlorination of acetophenones using 1,3-dichloro-5,5'-dimethylhydantoin **83** as chlorine source, which produced 2,2-dichloro-1-phenylethanone. Results of these studies are presented in **Table 4**, which showed that Cu(OTf)₂ was found to be an effective catalyst campared to others for the synthesis of α, α -dichloroacetophenones with very high selectivity and excellent yields.

Table 4: Catalyst screening for					
dichlorination of acetophenone (58a) with					
1,3-dic	1,3-dichloro 5,5'-dimethylhydration (83)				
No.	catalyst	Yield of 73a			
		(%) ^a			
1	Cu(OTf) ₂	92			
2	CuOTf	10			
3	$Cu(OAc)_2$	23			
4	CuCl ₂	10			
5	CuCl	0			
6	CuI	0			
7	$Co(OAc)_2$	0			
8	CoCl ₂	traces			

Reaction conditions: ketone (4 mmol), 1,3dichloro-5,5'-dimethylhydantion (4.4 mmol), Cu(OTf)₂ (5 mol%),CHCl₃ (20 ml), reflux.

For Cu(OTf)₂-catalyzed chlorination of acetophenone, out of solvents like CH₂Cl₂, CH₃CN, CH₃CO₂H and temperatures ranging from 25 °C to reflux, we found that CHCl₃ at reflux temperature is the best solvent system for the chlorination. To generalize the scope of reaction, we became interested in subjecting various aromatic ketones to α -chlorination. We found that dichlorination of substituted acetophenones underwent smoothly giving high yields of α , α -dichloroketones with good yield and selectivity, the results of which are summarized in **Table 5**.

entry	R	time (h)	yield of
			73 (%) ^b
a	Н	8	92
b	$4 - O_2 N$	6	76
c	4-Br	7	77
d	4-Cl	7	71
e	4-F	8	73
f	4-CH ₃	5	75
g	4-OCH ₃	6	83
h	3,4-(OCH ₃) ₂	6	85
i	3,4,5-(OCH ₃) ₃	5	85 ^c
j	Propiophenone	6	87
k	α-Tetralone	7	85
1	2-Acetyl	6	86
	naphthalene		

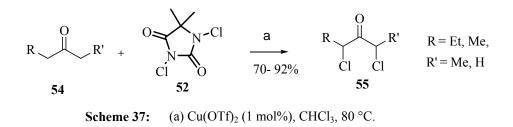
Table 5: Dichlorination ofsubstitutedacetophenones^a

^aReaction conditions: ketone (4 mmol), 1,3-dichloro 5,5'dimethyl hydration (4.4 mmol), Cu(OTf)₂ (5 mol%),CHCl₃ (20ml), reflux. ^b ^bIsolated yields after column chromatography, ^c2-chloro(2-chloro 3,4,5-trimethoxy phenyl)ethanone was obtained.

Remarkably, nuclear chlorination was not at all observed even in the activated aromatic ketones such as methoxyacetophenones (**58g-h**). This can be explained from the fact that $Cu(OTf)_2$ is activating α -position of the ketone by enolization and thus deactivating the aromatic ring for electrophilic chlorination. Only in the case of 3,4,5-trimethoxyacetophenone (**58i**), we observed aromatic chlorination as well as monochlorination at the α -position. As can be seen from **Table 5**, substituted aromatic ketones (nitro, halide, CH₃ and OCH₃) underwent α,α -dichlorination to give the corresponding α,α -dichloroacetophenones **73a-1** in high yields.

We were interested to examine aliphatic ketones as well as chalcones for dichlorination reaction. Thus, Cu(OTf)₂-catalyzed α -chlorination of aliphatic ketones **54** were carried

out with 1,3-dichloro-5,5'-dimethylhydantoin which gave α,α '-dichloroketones 55 in good yields (Scheme 37).



As can be seen from **Table 6**, aliphatic ketones gave α, α '-dichlorination in 61-76% yields. However, 3,3-dimethylbutan-2-one (**54e**) gave 1,1-dichloro-3,3-dimethylbutan-2-one in 71% yield.

entry	ketone (54a-e)	time (h)	Yield of 55 (%) ^b
a	cyclohexanone	8	61
b	2-methylcyclohexanone	6	67
c	2-butanone	7	67
d	2 -pentanone	7	76
e	3,3-dimethylbutan-2-one	8	71 [°]

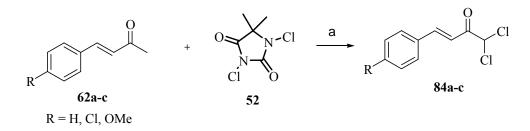
Table 6: Dichlorination of aliphatic ketones^a

^aReaction conditions: ketone (4 mmol), 1,3-dichloro 5,5'-dimethyl hydantoin (4.4 mmol), Cu(OTf)₂ (5 mol%),CHCl₃ (2 0 mL), reflux.

^bIsolated yields after column chromatography,

^c1,1-dichloro-3,3-dimethylbutan-2-one was isolated.

In the case of chalcones **62a-c**, α , α -dichlorochalcones **84a-c** were obtained in excellent yields and interestingly the double bond was not affected under the reaction conditions (**Scheme 38**).



Scheme 38: (a) Cu(OTf)₂ (1 mol%), CHCl₃, 80 °C.

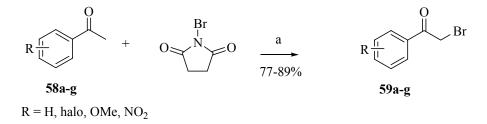
Various chalcones (R = H, Cl, OMe) underwent α,α -dichlorination to give α,α dichlorochalcones **84a-c** in 83-87% yields (**Table 7**).

entry	R (54a-e)	time (h)	Yield of 84 $(\%)^{b}$
a	Н	8	87
b	Cl	6	84
c	OMe	7	83

Table 7: Dichlorination of chalcones^a

^aReaction conditions: ketone (4 mmol), 1,3-dichloro 5,5'-dimethyl hydantoin (4.4 mmol), Cu(OTf)₂ (5 mol%),CHCl₃ (20 mL), reflux. ^bIsolated yields after column chromatography,

Next, we have subjected acetophenone to $Cu(OTf)_2$ -catalyzed α -bromination with *N*-bromosuccinimide. We observed that $Cu(OTf)_2$ -catalyzed bromination of acetophenone with NBS (1 equiv.) gave α -bromoacetophenone **59a** in 82% yield (**Scheme 39**).



Scheme 39: (a) Cu(OTf)₂ (5 mol%), CHCl₃, 80 °C

We also observed that α,α -dibromoacetone was formed as a minor product under reaction conditions. The systematic study of various ketones was carried out, the results of which are presented in **Table 8**.

Entry	Ketone	time	yield of
-	(R)	(h)	59 (%) ^b
a	Н	8	82
b	3-NO ₂	6	89
с	$4-NO_2$	6	76
d	3,4-Cl ₂	7	77
e	3,4-(OCH ₃) ₂	6	65
f	α -tetralone	7	85
g	2-acetyl-	6	86
U U	naphthalene		
h	cyclohexanone	6	77
i	2-methyl-	6	81
	cyclohexanone		

Table 8 : α-Bromination of ketones^a

^aReaction conditions: ketone (4 mmol), *N*BS (4.4 mmol), Cu(OTf)₂ (5 mol%),CHCl₃ (20 mL), reflux. ^bIsolated yields after column chromatography, ^c2-chloro(2-chloro 3,4,5-trimethoxy phenyl)ethanone was isolated.

Mechanism

In the presence of Cu(OTf)₂, acetophenone undergoes enolization forming enolate (species **A**), which further undergoes nucleophilic addition onto electrophilic dimethylhydantoin dichloride **83** giving α -chloroacetophenone and dimethylhydantoin chloride (species **B**). α -Chloroacetophenone undergoes second enolization followed by chlorination with dimethylhydantoin chloride to give α, α -dichloro acetophenone **73**.

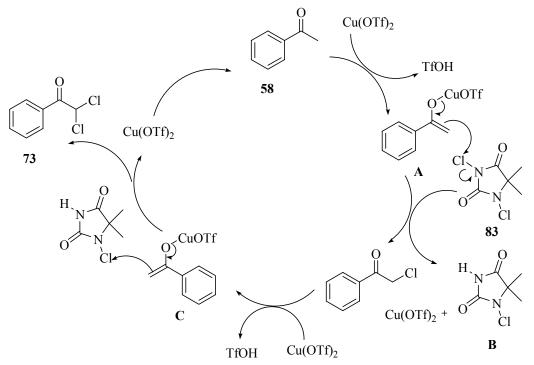


Fig. 6: Mechanism for Cu(OTf)₂- catalyzed dichlorination

The characterization of all the products were confirmed unambiguously from their corresponding spectral analysis. For example, ¹H NMR of **73f** showed characteristic signals at δ 2.45, 6.65, 7.31 and 7.98 due to methyl (CH₃), methine (CHCl₂) and aromatic protons respectively. Its ¹³C NMR spectrum showed typical signals at δ 67.7 and 185.2 due to the methine (CHCl₂) and carbonyl carbons respectively (**Fig. 5**).

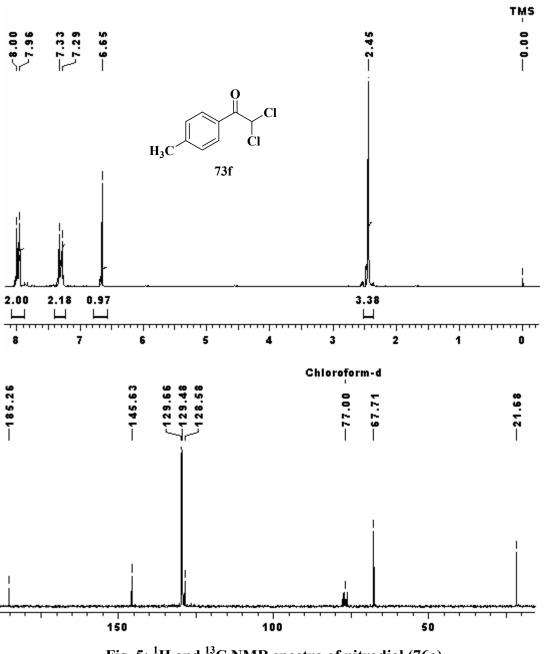


Fig. 5: ¹H and ¹³C NMR spectra of nitrodiol (76a)

As a second example, ¹H NMR of **84a** showed characteristic signals at δ 5.95, 7.20 and 7.85 due to the methine (CHCl₂) and olefinic protons respectively. Its ¹³C NMR spectrum showed typical signals at δ 69.7 and 185.3 due the methine (CHCl₂) and carbonyl carbons respectively (**Fig.6**).

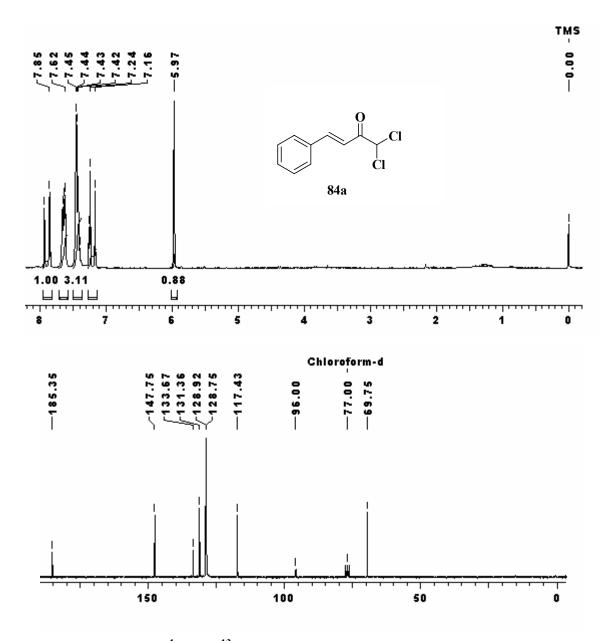


Fig. 6: ¹H and ¹³C NMR spectra of dichlochalcone (84a)

As a third example, ¹H NMR of 2-bromo-2-methylcyclohexanone (**59i**) showed a characteristic signal at δ 1.82 (s) for its methyl protons. Its ¹³C NMR spectrum showed typical signals at δ 27.9, 65.7 and 204.4 due the methyl (CH₃), methine (CHCl₂) and carbonyl carbons respectively (**Fig.7**)

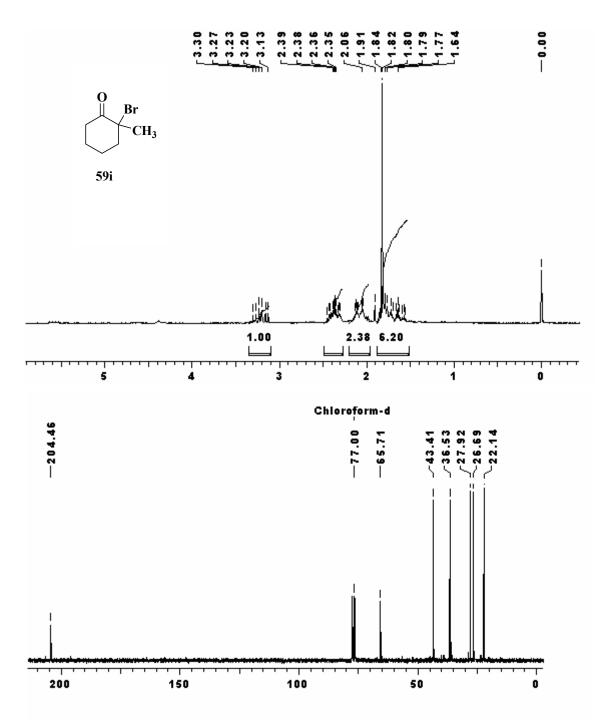


Fig. 7: ¹H and ¹³C NMR spectra 2-bromo-2-methylcyclohexanone (59i)

4.2.4 Conclusion

In conclusion we have developed a simple and efficient catalytic method for dichlorination of ketones. In terms of handling and availability 1,3-dichloro-5,5'-dimethylhydantoin is superior chlorinating agent compared to other chlorine sources known. Our method works very well with variety of ketones and tolerates various functional groups.

4.2.5 Experimental section

A general procedure for α,α-dichlorination of ketones:

To a stirred solution of ketone (4 mmol) and Cu(OTf)₂ (2 mol %) in CHCl₃ CHCl₃ (20 mL), was added 1,3-dichloro-5,5'-dimethyl hydration (4.4 mmol). Then it was refluxed for 8 h under nitrogen atmosphere. After completion of reaction (monitored by TLC), the reaction mixture was diluted with 20 mL chloroform. Organic phase was washed with a saturated sodium thiosulphate solution (20 mL) and brine (20 mL). The organic layer was dried over unhyd. Na₂SO₄, concentrated under reduced pressure to give crude product. Crude product was purified by column chromatography [silica gel (60–120 mesh) and petroleum ether:ethyl acetate as eluent] to give dichloroketone in pure form.

2,2-Dichloro-1-phenylethanone (73a):

Yield: 92%, gum, **IR** (CHCl₃): 757, 990, 1093, 1402, 1590, 1712 cm⁻¹; ¹**H** NMR(200 MHz, CDCl₃): δ 6.63 (s, 1H), 7.51 (t, J = 7.3 Hz, 2H), 7.64 (t, J = 7.3 Hz, 1H), 8.09 (d, J = 7.3 Hz, 2H); ¹³C NMR (50 MHz CDCl₃): δ 67.74, 128.76, 129.62, 131.20, 134.33, 185.45; **Analysis** for C₈H₆Cl₂O requires C, 50.83; H, 3.20; found C, 50.80; H, 3.21

2,2-Dichloro-1-(4-nitrophenyl)ethanone (73b):

Yield: 76%, gum, IR (CHCl₃): 757, 990, 1093, 1335, 1402, 1450, 1590, 1711 cm⁻¹; ¹H NMR (200MHz, CDCl₃): δ 6.55 (s, 1H), 8.34-8.35 (dd, 4H); ¹³C NMR (50 MHz,

CDCl₃): δ 67.71, 123.79, 130.85, 135.79, 150.70, 184.35; **Analysis** for C₈H₅Cl₂NO₃ requires C, 41.06; H, 2.15; N, 5.98; found C, 40.87; H, 2.07; N, 5.82%.

1-(4-Bromophenyl)-2,2-dichloroethanone (73c):

Yield: 77%, gum, IR (CHCl₃): 669, 1011, 1075, 1215, 1274, 1400, 1586, 1712 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 6.58 (s, 1H), 7.66 (d, J = 8.7 Hz, 2H), 7.97 (d, J = 8.7 Hz, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 67.63, 129.74, 129.86, 131.05, 133.08, 184.80. Analysis for C₈H₅BrCl₂O requires C, 35.86; H, 1.88; found C, 35.71; H, 1.75%.

2,2-Dichloro-1-(4-chlorophenyl)ethanone (73d):

Yield: 71%; gum, IR (CHCl₃): 669, 850, 1094, 1216, 1274, 1402, 1590, 1712, 2400, 3019 cm⁻¹; ¹H-NMR (200MHz, CDCl₃): δ 6.53 (s, 1H), 7.49 (d, J = 8.5 Hz, 2H), 8.07 (d, J = 8.5 Hz, 2H); ¹³C NMR (50MHz, CDCl₃) δ 67.79, 129.17, 129.41, 131.21, 141.09, 184.56; Analysis for C₈H₅Cl₃O requires C, 42.99; H, 2.26; found C, 42.76; H, 2.29%.

2,2-Dichloro-1-(4-fluorophenyl)ethanone (73e):

Yield: 73%; **IR** (CHCl₃): 767, 849, 1012, 1090, 1410 1592, 1714 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 6.58 (s, 1H), 7.15-7.26 (m, 2H), 8.13-8.21 (m, 2H); ¹³**C NMR** (50 MHz, CDCl₃): δ 67.75, 116.12 (d, *J* = 22.3 Hz), 127.44 (d, *J* = 2.9 Hz), 132.64 (d, *J* = 9.9 Hz), 166.31 (d, *J* = 258.4 Hz), 184.37; **Analysis** for C₈H₅Cl₃O requires C, 42.99; H, 2.26; found C, 42.81; H, 2.21%.

2,2-Dichloro-1-p-tolylethanone (73f):

Yield: 75%; IR (CHCl₃): 669, 756, 1216, 1280, 1419, 1607, 1702, 2400, 3091 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 2.45 (s, 3H), 6.65 (s, 1H), 7.31(d, J = 8.3 Hz, 2H), 7.98 (d, J = 8.3 Hz, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 21.68, 67.71, 128.58, 129.48, 129.66, 145.63, 185.26; **Analysis** for C₉H₈OCl₂ requires C, 53.23; H, 3.97; found C, 53.12; H, 3.82%.

2,2-Dichloro-1-(4-methoxyphenyl)ethanone (73g):

Yield: 83%; **IR** (CHCl₃): 857, 1410, 1620, 1711 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 3.90 (s, 3H), 6.61 (s, 1H), 6.97 (d, J = 8.9 Hz, 2H), 8.08 (d, J = 8.9 Hz, 2H); ¹³**C NMR** (50 MHz, CDCl₃): δ 55.40, 67.71, 114.01, 123.67, 131.98, 164.42, 184.24; **Analysis** for C₉H₈Cl₂O₂ requires C, 49.34; H, 3.68; found C, 49.21; H, 3.45%.

2,2-Dichloro-1-(3,4-dimethoxyphenyl)ethanone (73h):

Yield: 85%; **IR** (CHCl₃): 669, 756, 1092, 1215, 1326, 1491, 1611, 1697, 2399, 3019 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 3.95 (s, 3H), 3.98 (s, 3H), 6.66 (s, 1H), 6.92 (d, J = 8.6 Hz, 2H), 7.60 (d, J = 2.0 Hz, 2H), 7.75 (dd, J = 2, 8.6 Hz, 1H); ¹³**C NMR** (50 MHz, CDCl₃): δ 55.56, 55.73, 67.33, 109.82, 111.25, 123.64, 124.11, 148.93, 154,19, 184,16. **Analysis** for C₁₀H₁₀C₁₂O₃ requires C, 48.22; H, 4.05; found C, 48.11; H, 4.12%.

2-Chloro-1-(2-chloro-3,4,5-trimethoxyphenyl)ethanone (73i):

Yield: 85%; **IR** (CHCl₃): 757, 823, 1410, 1614, 1711 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 3.89 (s, 3H), 3.91 (s, 3H), 3.95 (s, 3H), 4.75 (s, 2H), 6.96 (s, 1H); ¹³C **NMR** (50 MHz, CDCl₃) δ 48.68, 55.83, 60.70, 60.76, 108.15, 118.16, 130.83, 146.10, 149.69, 151.99, 192.58; **Analysis** for C₁₁H₁₂C₁₂O₄ requires C, 47.33; H, 4.33; found C, 47.21; H, 4.37%.

2,2-Dichloro-1-phenylpropan-1-one (73j):

Yield: 87%; **IR** (CHCl₃): 757, 1223, 1410, 1590, 1713 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 2.35 (s, 3H), 7.41-7.51 (m, 2H), 7.54-7.62 (m 1H), 8.29-8.34 (m, 2H); ¹³C

NMR (50 MHz, CDCl₃) δ 35.91, 71.10, 127.93, 131.22, 133.38, 187.90; **Analysis** for C₉H₁₀Cl₂O requires C, 52.71; H, 4.91; found C, 52.67; H, 4.83%.

2,2-Dichloro-3,4-dihydronaphthalen-1(2*H*)-one (73k):

Yield: 85%; IR (CHCl₃): 746, 815, 879, 1123, 1217, 1291, 1425, 1598, 1702 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 2.96 (t, J = 5.9 Hz, 2H), 3.21 (t, J = 5.9 Hz, 2H), 7.25 (d, J= 7.6Hz, 1H), 7.39 (t, J = 7.5 Hz, 1H), 7.54 (t, J = 7.5 Hz, 1H), 8.16 (d, J = 7.6 Hz, 1H); ¹³C NMR (50 MHz, CDCl₃): δ 27.28, 43.08, 86.22, 127.39, 128.62, 129.68, 134.48, 142.02, 183.65; Analysis for C₁₀H₈Cl₂O requires C, 55.84; H, 3.75; found C, 55.65; H, 3.71%.

2,2-Dichloro-1-(naphthalen-4-yl)ethanone(73l):

Yield: 86%; **IR** (CHCl₃): 784, 846, 938, 1047, 1373, 1465, 1695, 2941 cm⁻¹; ¹**H** NMR (200 MHz, CDCl₃): δ 6.79 (s, 1H), 7.47-7.69 (m, 3H), 7.87-8.06 (m, 3H), 8.50 (d, J =8.5 Hz, 1H); ¹³C NMR (50 MHz, CDCl₃) δ 69.07, 123.89, 125.17, 126.80, 128.12, 128.54, 129.86, 130.76, 133.71,134.26, 188.08; **Analysis** for C₁₂H₈Cl₂O requires C, 60.28; H, 3.37; found C, 60.11; H, 3.21%.

(E)-1,1-Dichloro-4-phenylbut-3-en-2-one (84a):

IR (CHCl₃): 746, 981, 1076, 1147, 1216, 1333, 1450, 1613, 1691, 2401, ¹H NMR (200 MHz, CDCl₃): δ 5.97 (s, 1H), 7.20 (d, J = 15.9 Hz, 1H), 7.30-7.45 (m, 3H), 7.62-7.66 (m, 2H), 7.89 (d, J = 15.9 Hz, 1H); ¹³C NMR (50 MHz, CDCl₃): δ 69.75, 117.43, 128.75, 128.92, 131.36, 133.67, 147.75, 185.35; Analysis for C₁₀H₈Cl₂O requires C, 55.84; H, 3.75; found C, 55.67; H, 3.79%.

(E)-1,1-Dichloro-4-(4-methoxyphenyl)but-3-en-2-one (84b):

¹**H NMR** (200 MHz, CDCl₃): δ 3.86 (s, 3H), 5.96 (s, 1H), 6.93 (d, J = 8.9 Hz, 2H), 7.06 (d, J = 15.7 Hz, 1H), 7.59 (d, J = 8.9 Hz, 2H), 7.85 (d, J = 15.7 Hz, 1H); ¹³**C NMR** (50 MHz, CDCl₃): δ 55.19, 69.85, 114.37, 114.97, 126.42, 130.66, 147.51, 162.30, 185.39; Analysis for C₁₁H₁₀Cl₂O₂ requires C, 53.90; H, 4.11; found C, 53.79; H, 4.19%.

(E)-1,1-Dichloro-4-(4-chlorophenyl)but-3-en-2-one (84c):

¹**H-NMR** (200 MHz, CDCl₃): δ 5.96 (s, 1H), 7.18 (d, J = 15.9 Hz, 1H), 7.41 (d, J = 8.9 Hz, 2H), 7.58 (d, J = 8.9 Hz, 2H), 7.84 (d, J = 15.9 Hz, 1H); ¹³C NMR (50 MHz, CDCl₃): δ 69.70, 117.86, 129.25, 129.89, 132.20, 137.37, 146.21, 185.21; **Analysis** for C₁₀H₇Cl₃O requires C, 48.14; H, 2.83; found C, 48.01; H, 2.89%.

1,3-Dichlorobutan-2-one:

¹**H NMR** (200 MHz, CDCl₃): δ 1.67 (d, J = 6.9 Hz, 3H), 4.46 (d, J = 1.1 Hz, 2H), 4.64 (q, J = 6.9, 1H); ¹³**C NMR** (50 MHz, CDCl₃): δ 19.84, 45.51, 55.57, 196.80; **Analysis** for C₄H₆Cl₂O requires C, 34.07; H, 4.29; found C, 34.23; H, 4.11%.

1,3-Dichloropentan-2-one:

¹H NMR (200 MHz, CDCl₃): δ 1.06 (t, J = 7.3 Hz, 3H), 1.89-2.13 (m, 2H), 4.36-4.56 (q, 1H), 4.44-4.46 (d, 2H); ¹³C NMR (50 MHz, CDCl₃): δ 10.22, 26,79, 45.94, 62.25, 196.47; **Analysis** for C₅H8Cl₂O requires C, 38.74; H, 5.20; found C, 38.66; H, 5.29%.

2,6-Dichloro-2-methylcyclohexanone:

¹**H NMR** (200 MHz, CDCl₃): δ 1.71 (s, 3H), 1.78-2.00 (m, 3H), 2.18-2.40 (m, 2H), 2.49-2.64 (m, 1H), 5.23-5.33 (dd, J = 6.1, 6.7 Hz, 1H); ¹³**C NMR** (50 MHz, CDCl₃): δ 21.10, 26.74, 38.39, 42.20, 60.31, 70.69, 196.92; **Analysis** for C₇H₁₀Cl₂O requires C, 46.43; H, 5.57; found C, 46.32; H, 5.51%.

A general procedure for α-bromination of ketones:

To a stirred solution of ketone (4 mmol) and Cu(OTf)₂ (2 mol %) in CHCl₃ CHCl₃ (20 mL), was added N-bromosuccinimide (4 mmol). Then it was refluxed for 8 h under nitrogen atmosphere. After completion of reaction (monitored by TLC), the reaction mixture was diluted with 20 mL chloroform. Organic phase was washed with a saturated sodium thiosulphate solution (20 mL) and brine (20 mL). The organic layer was dried over unhyd. Na₂SO₄, concentrated under reduced pressure to give crude product. Crude product was purified by column chromatography [silica gel (60–120 mesh) and petroleum ether:ethyl acetate as eluent] to give α -bromoketone **57a-i** in pure form.

2-Bromo-1-phenylethanone (57a):

Yield: 82%, gum, IR (CHCl₃): 759, 1234, 1374, 1462, 1592, 1691 cm⁻¹; ¹H NMR (200 MHz, CDCl₃) δ 4.47 (s, 2H), 7.46-7.62 (m, 3H), 7.99 (dt, J = 1.5, 7.0 Hz, 2H); ¹³C NMR (50 MHz, CDCl₃) δ 31.15, 128.65, 129.28, 133.57, 134.76, 190.92; M/S: 200, 198, 105, 91, 77, 65, 51; Analysis for C₈H₇BrO requires C, 48.27; H, 3.54; found C, 48.22; H, 3.52%.

2-Bromo-1-(3-nitrophenyl)ethanone (57b):

Yield: 89%, gum, **IR** (CHCl₃): 769, 1215, 1265, 1352, 1535, 1614, 1693 cm⁻¹; ¹**H** NMR (200 MHz, CDCl₃) δ 4.49 (s, 2H), 7.74 (t, J = 7.9 Hz, 1H), 8.34 (dd, J = 1.1, 7.9 Hz, 1H), 8.48 (dq, J = 1.1, 8.2 Hz, 1H), 8.82 (t, J = 1.9 Hz, 1H); ¹³C NMR (50 MHz, CDCl₃) δ 30.22, 123.48, 127.94, 130.13, 134.35, 134.99, 148.30,189.32; **M/S:** 244, 242, 150, 134, 120, 104, 92, 76, 63, 40; **Analysis** for C₈H₆BrNO₃ requires C, 39.37; H, 2.48; N, 5.74; found C, 39.33; H, 2.49; N, 5.77%.

2-Bromo-1-(4-nitrophenyl)ethanone (57c):

Yield: 76%, gum, IR (CHCl₃): 757, 856, 1190, 1215, 1270, 1346, 1529, 1693 cm⁻¹; ¹H NMR (200 MHz, CDCl₃) δ 4.47 (s, 2H), 8.16 (d, J = 9.1 Hz, 2H), 8.35 (d, J = 9.1 Hz, 2H), ¹³C NMR (50 MHz, CDCl₃) δ 30.36. 123.88, 129.92, 138.29, 138.29, 150.51, 189.84; Analysis for C₈H₆BrNO₃ requires C, 39.37; H, 2.48; N, 5.74; found C, 39.34; H, 2.43; N, 5.73%.

2-Bromo-1-(3,4-dichlorophenyl)ethanone (57d):

Yield: 77%, IR (CHCl₃): 756, 890, 1192, 1590, 1690 cm⁻¹; ¹H NMR (200 MHz, CDCl₃)
δ 4.50 (s, 2H), 7.36 (dd, J =1.7, 8.3 Hz, 1H), 7.47 (d, J = 1.7 Hz, 1H), 7.56 (d, J = 8.3 Hz, 1H); ¹³C NMR (50 MHz, CDCl₃) δ 34.15, 127.23, 130.15, 131.07, 132.15, 133.78, 138.11, 192.07; M/S: 268, 173, 145, 124, 109, 95, 74, 62, 42; Analysis for C₈H₅BrCl₂O rquires C, 35.86; H, 1.88; found C, 35.83; H, 1.85%.

2-Bromo-1-(3,4-dimethoxyphenyl)ethanone (57e):

Yield: 65%, **IR** (CHCl₃): 757, 890, 930, 1143, 1590, 1695 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃) δ 3.95 (s, 3H), 3.97 (s, 3H), 4.42 (s, 2H), 6.92 (d, J = 8.3 Hz, 1H), 7.54 (d, J = 2.0 Hz, 1H), 7.63 (dd, J = 2.0, 8.3 Hz, 1H); ¹³**C NMR** (50 MHz, CDCl₃) δ 32.57, 55.87, 56.01, 110.03, 111.66, 123.20, 124.18, 149.15, 154.29, 184.61; **Analysis** for C₁₀H₁₁BrO₃ requires C, 46.36; H, 4.28; found C, 46.32; H, 4.33%.

2-Bromo-3,4-dihydronaphthalen-1(2H)-one (57f):

Yield: 85%, gum, IR (neat): 796, 887, 1195, 1303, 1598, 1681 cm⁻¹; ¹H NMR (200 MHz, CDCl₃) δ 2.43-2.54 (m, 2H), 2.86-2.99 (m, 1H), 3.25-3.41 (m, 1H), 4.74 (t, J = 4.1 Hz, 1H), 7.26-7.39 (m, 2H), 7.53 (dt, J = 1.5, 7.5Hz, 1H), 8.10(dd, J = 1.2, 7.8 Hz, 1H);
¹³C NMR (50 MHz, CDCl₃) δ 25.79, 31.59, 50.44, 126.70, 128.11, 128.51, 129.52,

133.79, 142.71, 190.07; **Analysis** for C₁₀H₉BrO requires C, 53.36; H, 4.03; found C, 53.31; H, 3.98%.

2-Bromo-1-(naphthalen-5-yl)ethanone (57g):

Yield: 86%, IR (CHCl₃): 777, 1086, 1168, 1247, 1508, 1685 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 4.58 (s, 2H), 7.48-7.63 (m, 3H), 7.87-8.07 (m, 3H), 8.63 (d, J = 8.2 Hz, 1H);
¹³C NMR (50 MHz, CDCl₃): δ 33.94, 124.03, 125.43, 126.56, 128.26, 128.36, 128.47, 130.34, 131.91, 133.70, 194.02; M/S: 250, 248,155, 141, 127, 115, 95, 77, 63, 42;
Analysis for C₁₂H₉BrO requires C, 57.86; H, 3.64; found C, 57.82; H, 3.61%.

2-Bromocyclohexanone(57h):

Yield: 77%, gum, IR (neat): 1176,1340, 1452, 1717 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 1.73-2.05 (m, 4H), 2.20-2.41 (m, 3H), 2.91-3.06 (m, 1H), 4.45 (dt, J = 1.2, 6.1Hz, 1H); ¹³C NMR (50 MHz, CDCl₃): δ 22.00, 26.50, 36.61, 37.77, 53.44, 203.05; M/S: 180, 176,132, 97, 82, 69, 55, 41; Analysis for C₆H₉BrO requires C, 40.71; H, 5.12; found C, 40.74; H, 5.09%.

2-Bromo-2-methylcyclohexanone(57i):

Yield: 81%, colorless liquid, **IR** (neat): 1132, 1340, 1452, 1723 cm⁻¹; ¹**H NMR** (200 MHz, CDCl₃): δ 1.56-1.86 (m, 3H), 1.82 (s, 3H), 1.99-2.15 (m, 2H), 2.29-2.45 (m, 2H), 3.13-3.31 (m, 1H); ¹³**C NMR** (50 MHz, CDCl₃): δ 22.14, 26.69, 27.92, 56.53, 43.41, 65.71, 204.46; **Analysis** for C₇H₁₁BrO requires C, 44.00; H, 5.80; found C, 44.05; H, 5.82%.

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Publications

List of publications

1 *p*-Toluenesulfonic acid mediated hydroarylation of cinnamic acids with anisoles and phenols under metal and solvent-free conditions

Arun R. Jagdale and Arumugam Sudalai, Tetrahedron Lett. 2007, 48, 4895-4898.

2 Co-catalyzed mild and chemoselective reduction of phenyl esters with NaBH₄ : A practical synthesis of (*R*)-tolterodine

Arun R. Jagdale and Arumugam Sudalai, Tetrahedron Lett. 2008, 49, 3790-3793

3 Cu(OTf)2 catalyzed Biginelli type condensation of aldehydes, β-keto esters and carbamates: synthesis of 3,4-dihydro[1,3]oxazin-2-ones

Arun R. Jagdale, Abhimanyu S. Paraskar and Arumugam Sudalai, *Indian J. Chem.*47B, 2008, Article in press

4 A new methodology for the asymmetric synthesis of tetrahydroquinolin-3-ol *via* asymmetric dihydroxylation and CoCl₂-catalyzed reduction of cyclic sulphite with NaBH₄: Application in the synthesis of Sumanirole maleate (PNU95666-E).

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5 A short and novel synthesis of Paroxetine and Femoxetine *via* Suzuki coupling reaction of enol tosylate and boronic acid.

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6 Cu(OTf)₂-catalyzed α-halogenation of ketones with 1,3-dichloro-5,5dimethylhydantoin and *N*-bromosuccinimide

Arun R. Jagdale and Arumugam Sudalai, Chemistry letters 2008, manuscript under preparation.

CoCl₂·^{*i*}Pr₂NH-catalyzed mild and chemoselective reduction of esters with NaBH₄
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